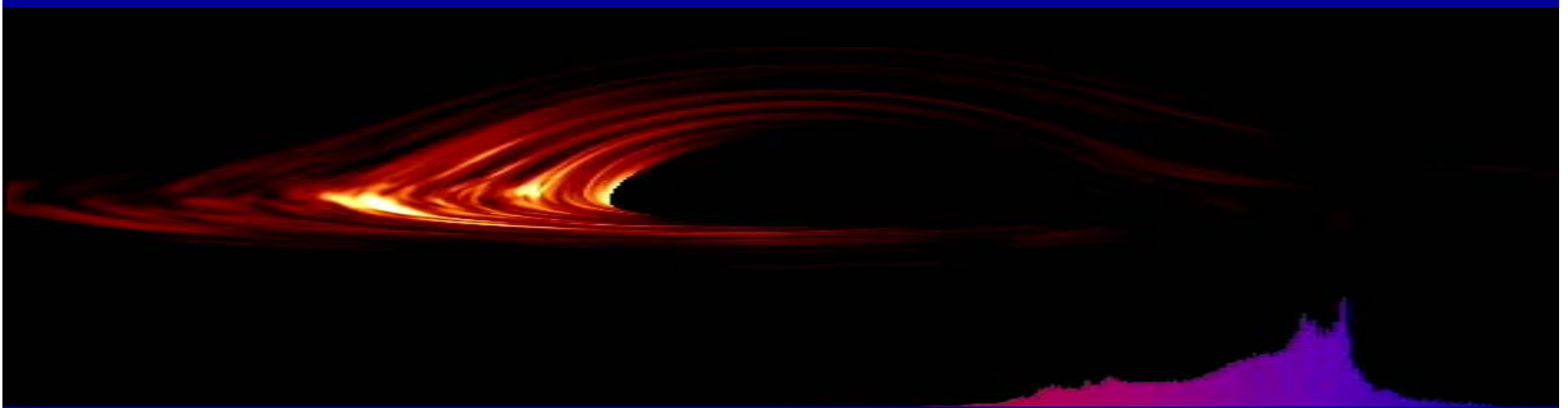


The MPI Semiconductor Laboratory

within the MPG Advanced Study Group (ASG)

within the Center of Free Electron Laser Science

***Tracking and Imaging  
Detectors***



***in Heaven and on Earth***

# Prepared by

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# OUTLINE

High speed, monolithic, large format detectors are being  
- or will be - used from 30 meV to 5 MeV for  
spectroscopic and intensity imaging of radiation

SSDs

SDDs

pnCCDs

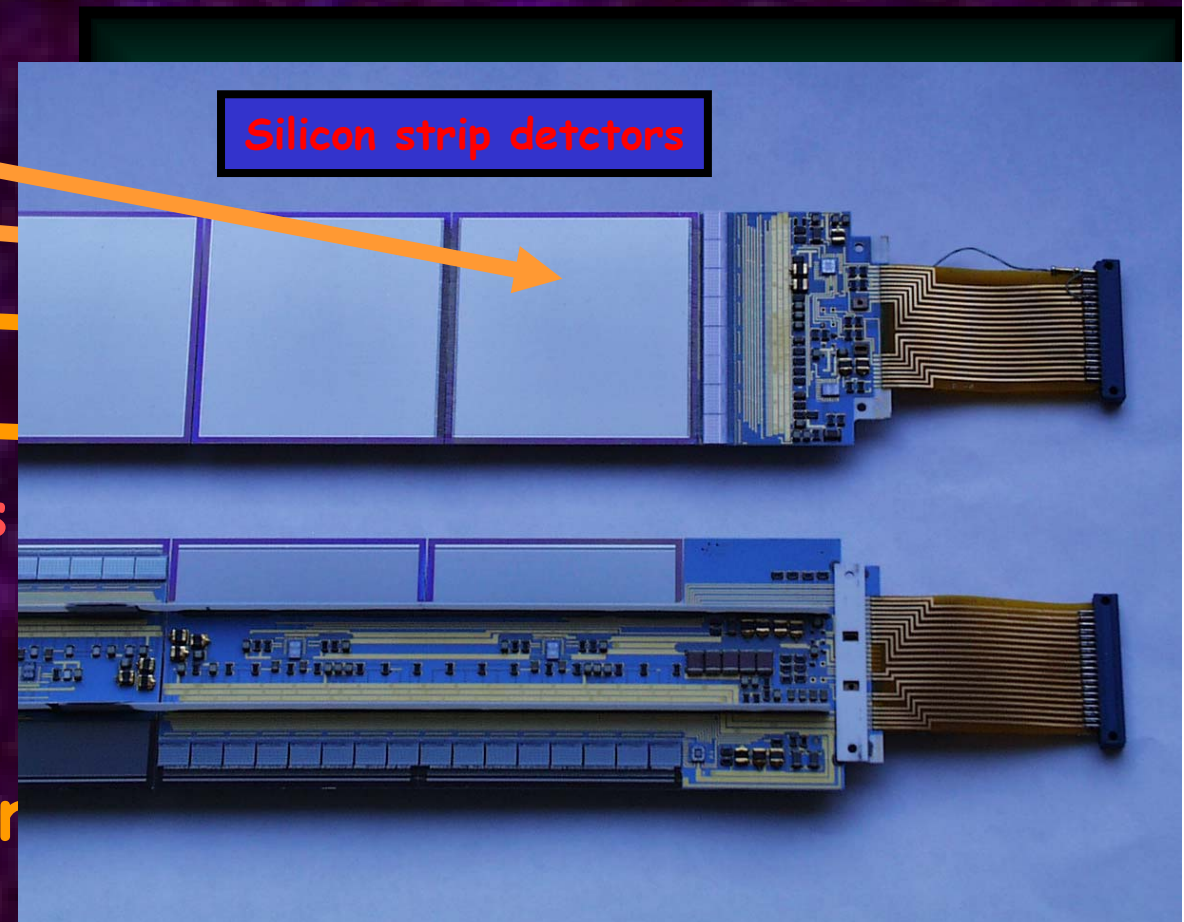
DEPFET APS

gatable DEPFETs

RNDR DePFETs

BIB DePFETs

Conclusion, Summary





Infrared astronomy  
Optical astronomy  
X-ray astronomy  
Gamma ray astronomy  
Planetary science  
Adaptive optics

Imaging at synchrotrons and  
X-ray Free Electron Lasers  
(FLASH, LCLS, SCSS, XFEL)  
Solid state research  
Beam monitoring

Quality assurance & control  
X-ray fluorescence analysis (XRF)  
environmental control  
art and jewelery analysis  
Microbeam analysis (SEM, TEM)  
Wavelength dispersive  
spectroscopy (WDX)

# Semiconductors as detector and electronics material



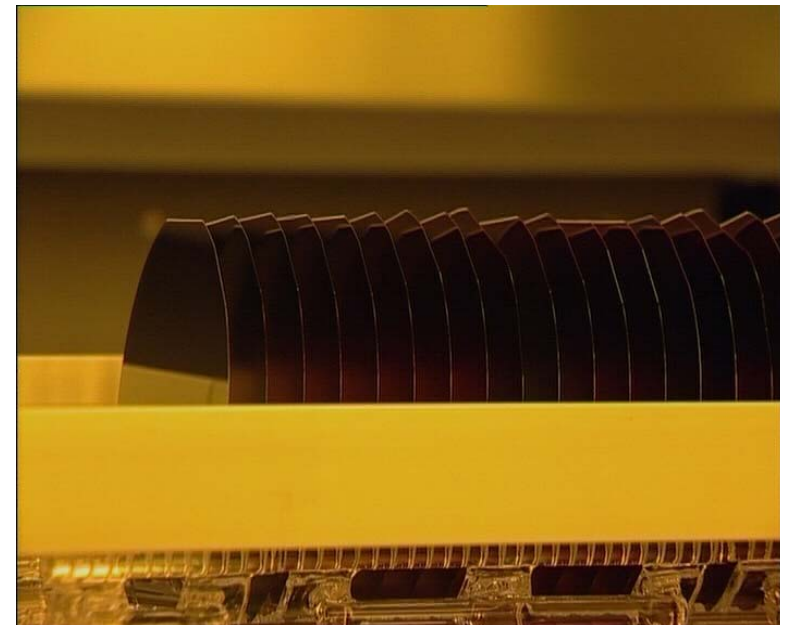
1. Semiconductors:  $E_{\text{Gap}} \approx 1 - 2 \text{ eV}$ 
  - small leakage currents
  - low noise, operation @ r.t.
2. Pair creation energy:  $w = 2 - 5 \text{ eV}$ 
  - large number of signal charges per energy deposit in detector
3. Density:  $\rho = 2 - 5 \text{ g cm}^{-3}$ 
  - high energy loss per unit length
  - low range of  $\delta$  - electrons

## *This leads to:*

good energy resolution  
high spatial resolution  
high quantum and detection efficiency  
good mechanical rigidity and thermal conductivity

## *Semiconductors equally offer:*

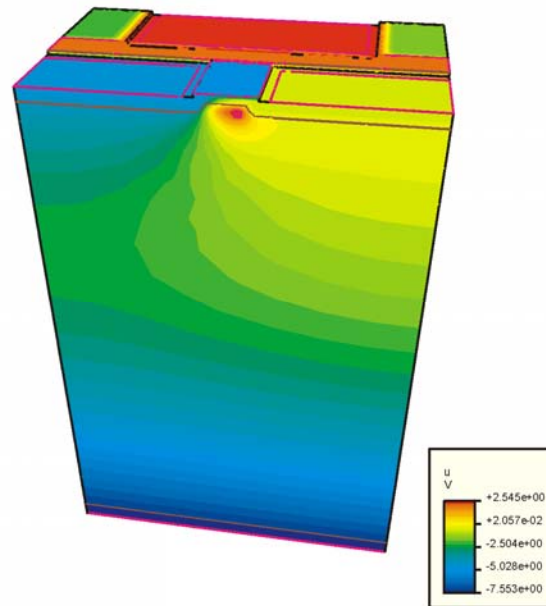
fixed space charges  
high mobility of charge carriers



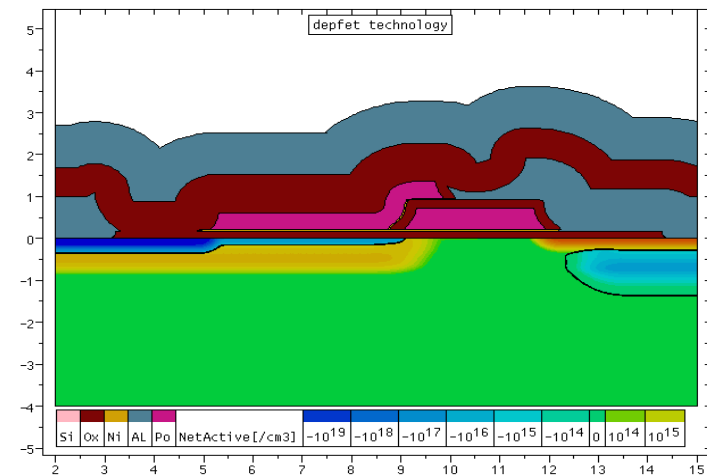
# Detector and electronics simulation and layout



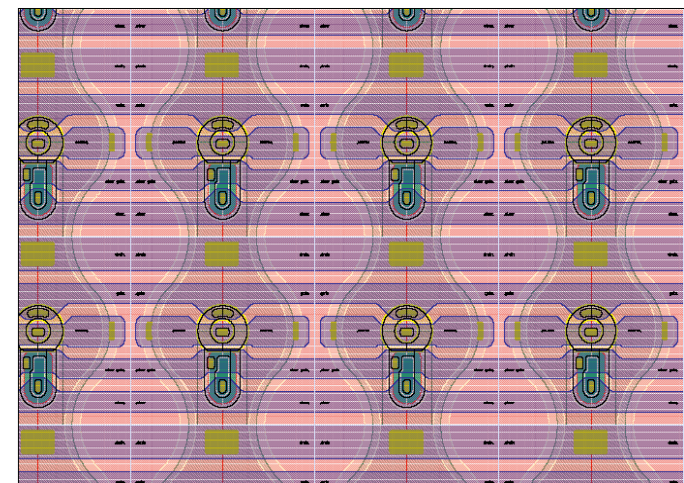
## 1. The detector idea: simulation of electrical properties



## 2. Simulation of the production process



## 3. Design and layout of the entire detector system, including signal processing and DAQ



# The location



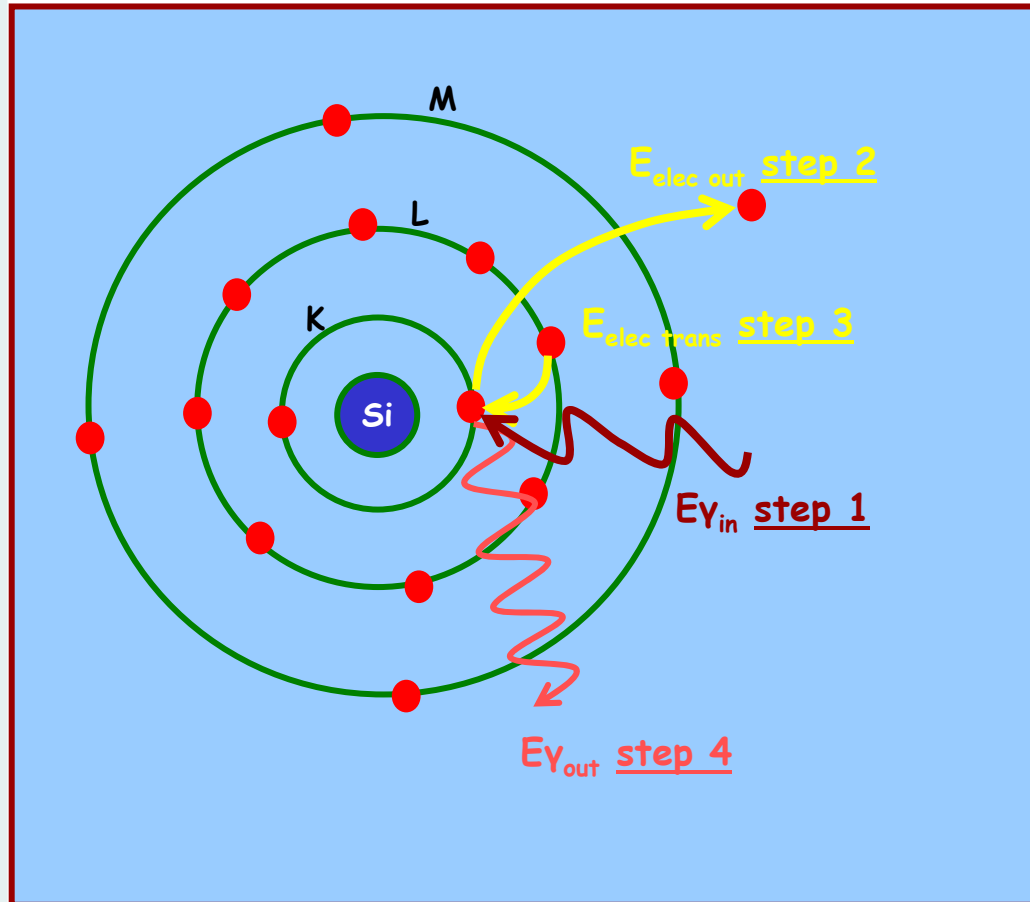
or, Munich, germany

Q

Dicing, r

Device tests and operation

# Ionization in Silicon



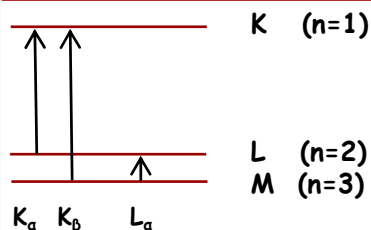
step 1: X-ray hits Si atom with energy  $E_{Y_{in}}$

step 2: If  $E_{Y_{in}} > E_{K\alpha}$   
 $E_{elec\ out} = E_{Y_{in}} - E_{K\alpha}$

step 3: L shell electron is captured by K shell

step 4: X-ray is emitted with  
 $E_{Y_{out}} = E_{K\alpha} - E_{L\alpha}$   
 $= 1.83\text{ keV} - 0.1\text{ keV}$   
 $= 1.73\text{ keV}$

step 5: 'radiationless' Auger process not considered



optical photons do M-shell ionization down to the band gap energy  $E_G = 1.12\text{ eV}$   
 this results in a high QE up to  $\lambda = 1.100\text{ nm}$  !!!



# Radiation detection with silicon detectors



direct detection through V - C ionization

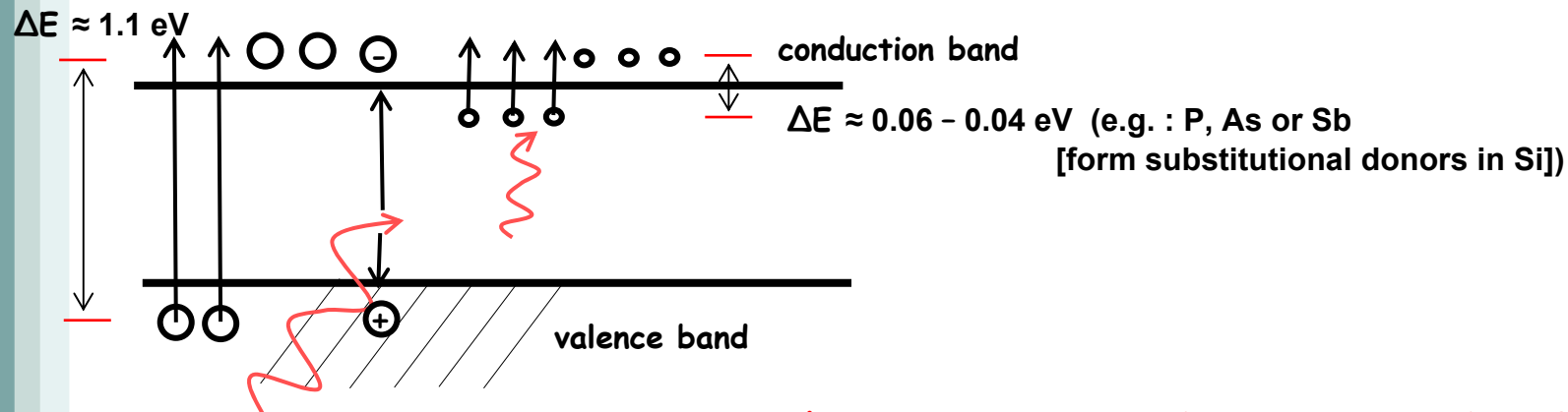
NIR: up to  
Optical:  
UV, VUV:  
X-rays:  
Gamma rays\*

$\lambda \leq 1.15 \mu\text{m}$   
300 nm up to 650 nm  
50 nm up to 300 nm  
50 nm down to 0.3 Å  
5 keV to 5 MeV

impurity ionization  
(e.g. BIB detectors)

IR: up to

$\lambda \leq 50 \mu\text{m}$



$\Delta T = 1 \text{ K}$  corresponds to an energy  $kT$  of  $E = 86 \mu\text{eV}$   
@ 7 K  $E_{\text{th}} \approx 0.6 \text{ meV}$

$$\lambda = \frac{hc}{E} = \frac{1.24 \mu\text{m}}{E(\text{eV})}$$

➔ for  $\lambda \approx 30 \mu\text{m}$   $E \approx 42 \text{ meV}$

\* through visible light if coupled to a scintillator

# Limitations



- ◆ energy resolution limited by

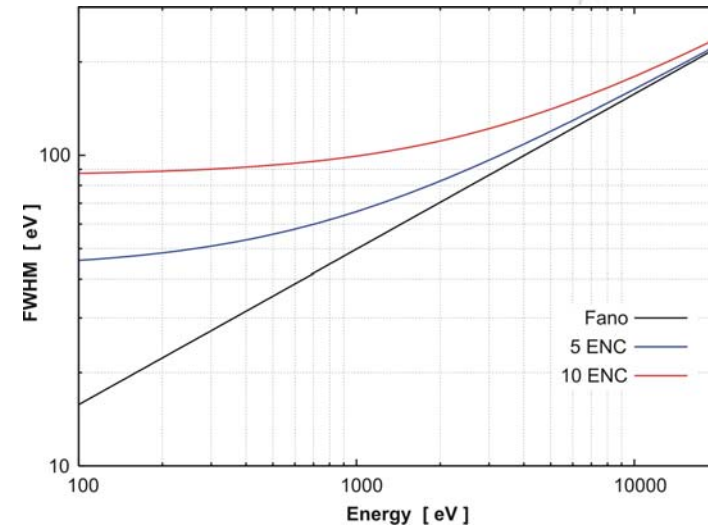
$$ENC_{el} = \sqrt{\alpha \frac{2kT}{g_m} C_{tot}^2 A_1 \frac{1}{\tau} + 2\pi a_f C_{tot}^2 A_2 + q I_L A_3 \tau}$$

- electronic noise
  - ◆ detector design, integrated electronics
  - ◆ cooling
  - ◆ fast operation
  - ◆ repetitive readout
- Fano noise, ultimate statistical limit

$$ENC_{fano} = \sqrt{\frac{F \cdot E_x}{w}}$$

- total noise

$$ENC_{tot}^2 = ENC_{el}^2 + ENC_{fano}^2$$



FWHM values (@ 5.9 keV)

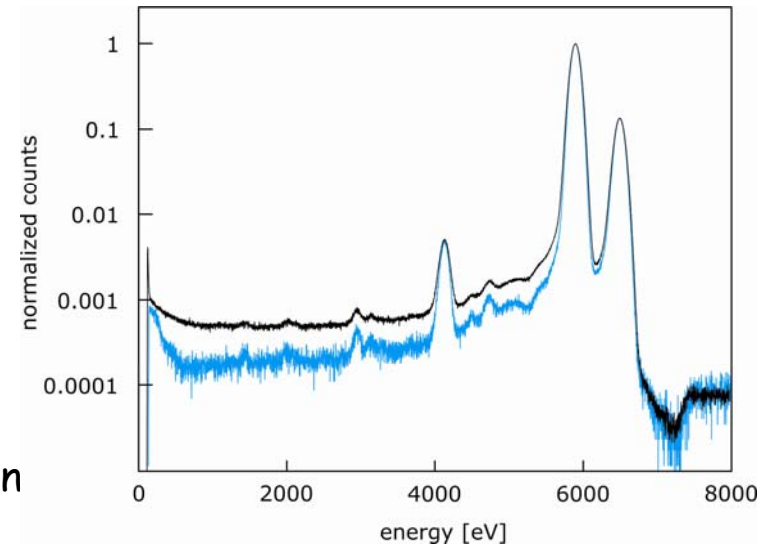
- different electronic noise levels
- Fano limit

# Limitations



## spectral performance

- low energy background, composed of
  - ✦ lines (escape, fluorescence)
  - ✦ continuum
- continuum caused by signal charge loss
  - ✦ detector edge → collimation
  - ✦ insensitive regions → layout
  - ✦ split events → reconstruction
  - ✦ trapping → base material, technology
- ✦ **entrance window dead layer**  
unavoidable insensitive layer: undepleted Si, metal
  - ↳ minimize layer thickness
  - ↳ terminate surface with 'reflector'



effect of entrance window termination

P/B  $\approx$  1.500

P/B  $\approx$  6.000

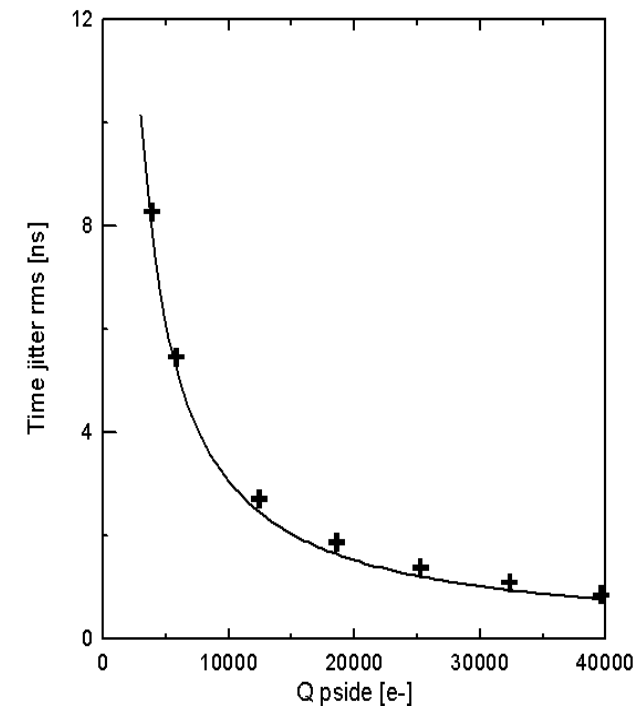
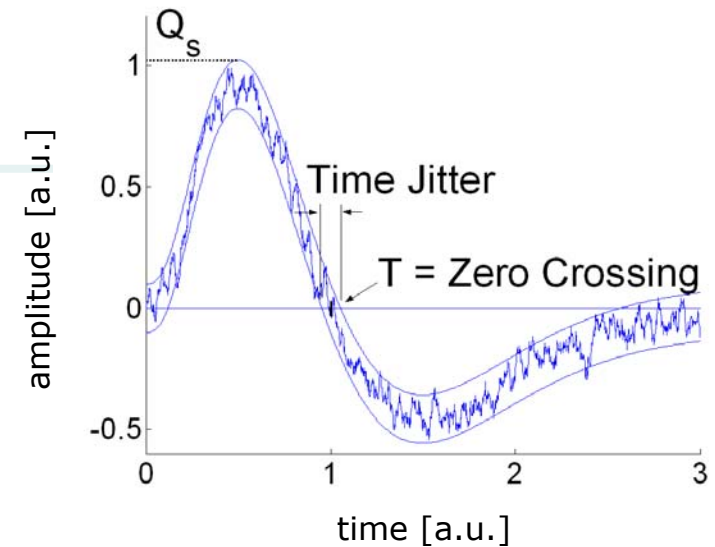
P/B = peak to background ratio

= amplitude ratio of Mn-K $\alpha$  line and mean background at  $1 \pm 0.2$  keV

# Limitations

## ◆ time resolution

- required to allocate events in different detector components  
e.g. Compton camera, (anti)coincidence
  - limited by
    - ◆ drift & diffusion dynamics  
e.g. electron package, 10 nsec drift
- $$\sigma_x = (2 \cdot kT / q \cdot \mu \cdot t_{\text{drift}})^{\frac{1}{2}} \approx 8 \mu\text{m}$$
- $$\sigma_t = \sigma_x / v_{\text{drift}} \approx 0.2 \text{ nsec}$$
- ◆ signal/noise ratio
- measured:  
self-triggering linear SDD  
using hole signal as start trigger for drift time  
time jitter 1.5 nsec @ 30.000 el. signal



# Limitations



## ◆ position resolution

- depending on specific application

- example

pixel sensor for X-ray imaging spectroscopy

pixel size  $75 \mu\text{m}$

el. noise 5 el. r.m.s

signal charge 1.000 el.

use of multiple pixel hits

↳ position resolution  $\ll$  pixel size

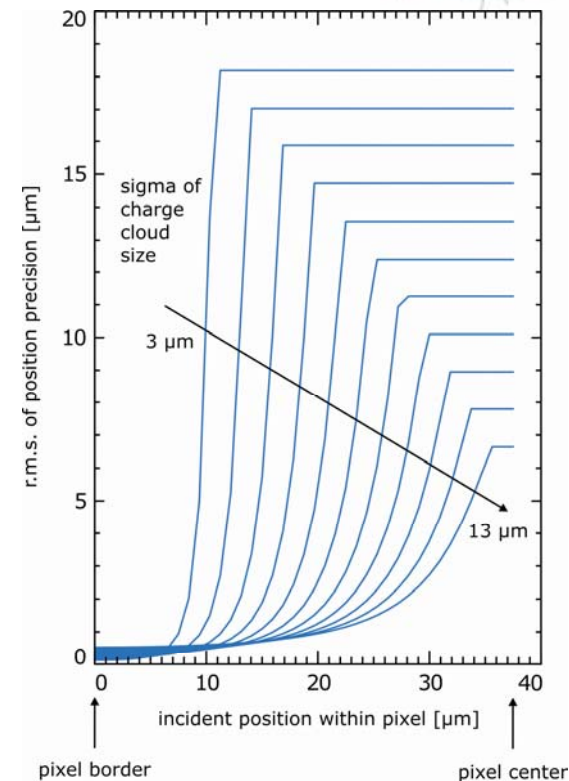
e.g.  $0.5 \mu\text{m}$  r.m.s @ pixel border

$13 \mu\text{m}$  r.m.s. @ pixel center

- limited by el. noise

- tradeoff

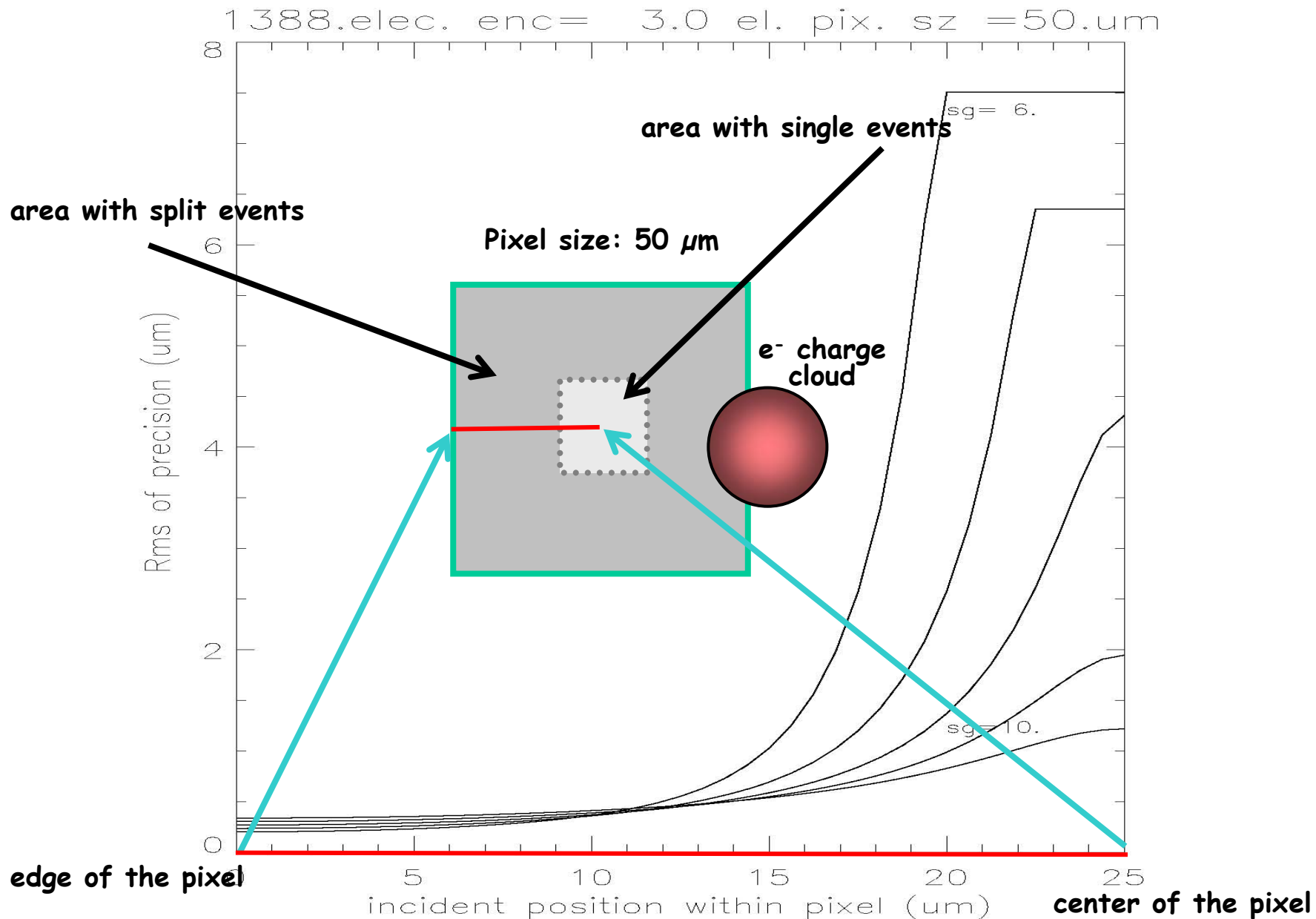
energy vs. position resolution



position precision of pixelated detector  
1dim model

- pixel size  $75 \mu\text{m}$
- signal charge 1.000 el.
- el. noise 5 el. r.m.s.

# Single photon counting position precision (@ 5 keV)



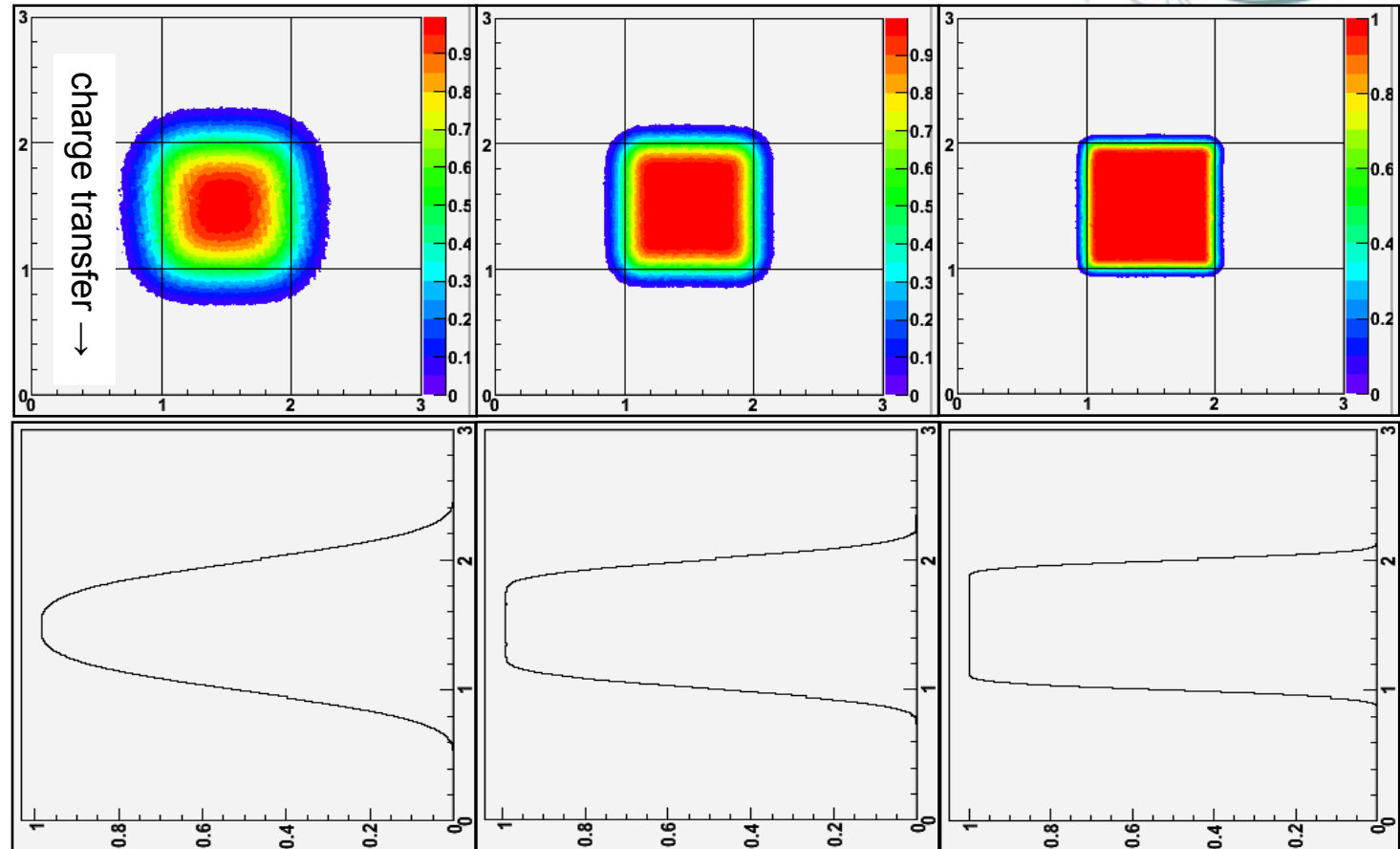
# The charge spread function

Injected charge:  
4.5 keV, i.e.  
1.250 electrons



The charge spread depends on:

- charge collection time
- pixel size
- number of charges
- operating temp.



51µm pixel  $\sigma_{\text{transfer}} = 8.5\mu\text{m}$

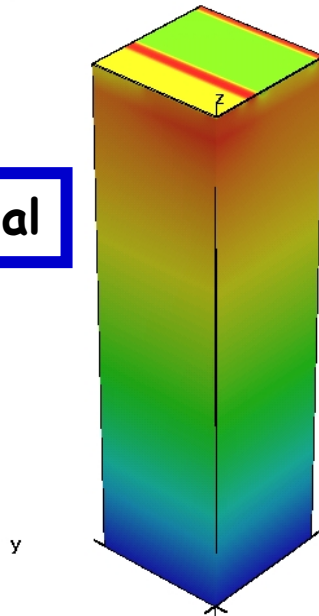
75µm pixel  $\sigma_{\text{transfer}} = 7.0\mu\text{m}$

150µm pixel  $\sigma_{\text{transfer}} = 6.4\mu\text{m}$

**For more than 1.500.000 signal charges a pixel size of less than 150 µm is not adequate**

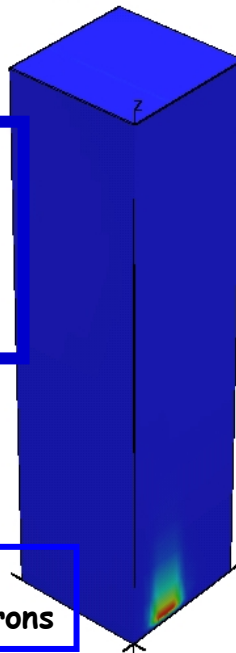
E\_pot, bias=1e-15

potential



Electrs, bias=5.4857389139451e-11

electron concentration after 50 ps

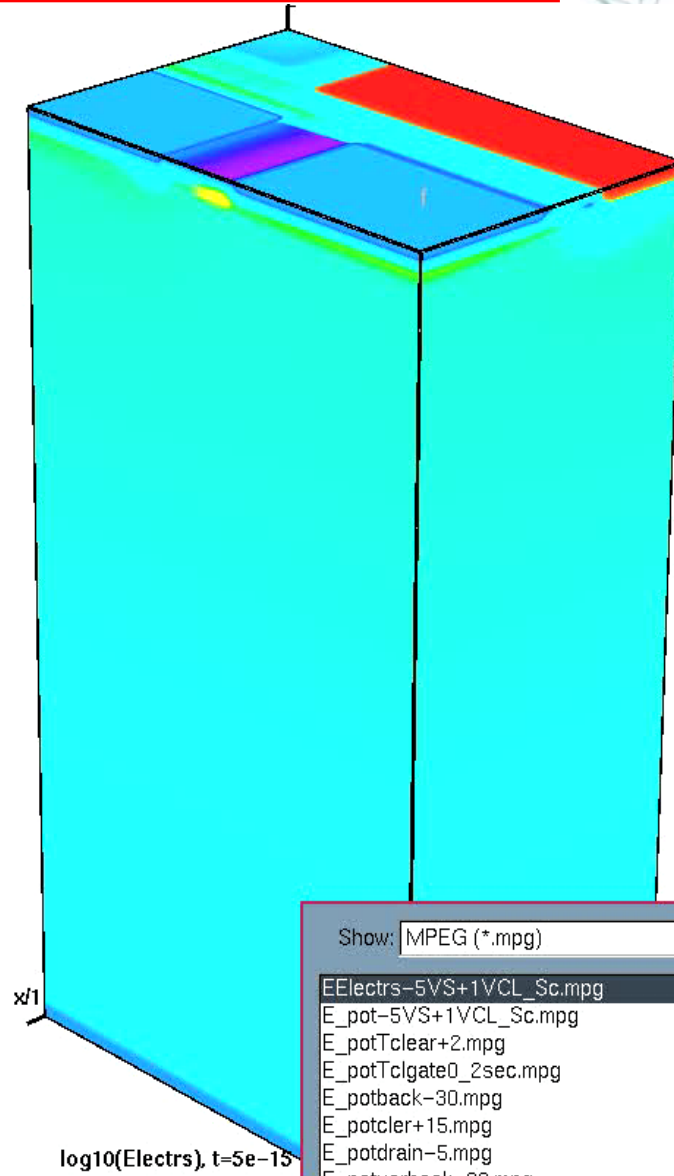


injection of 400.000 electrons

# electron dynamics



section z=5e-05



Show: MPEG (\*.mpg) Favorites

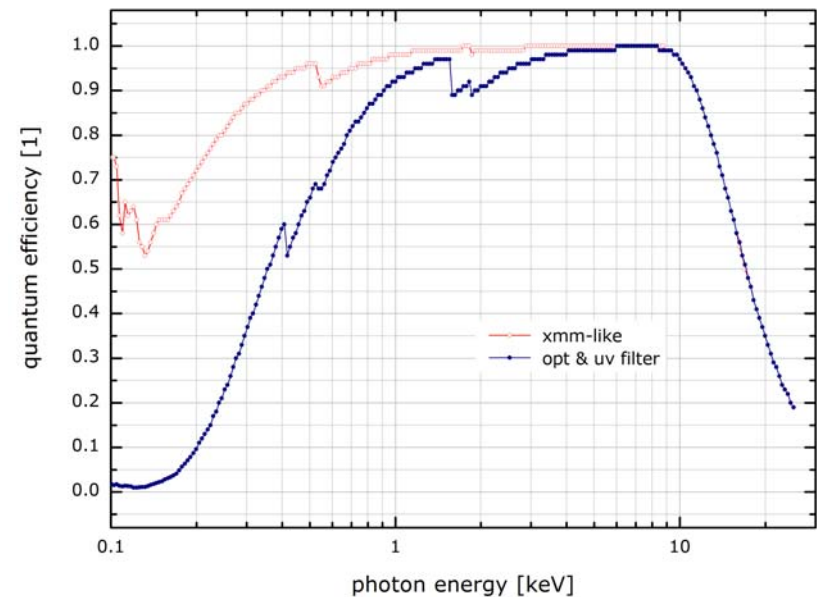
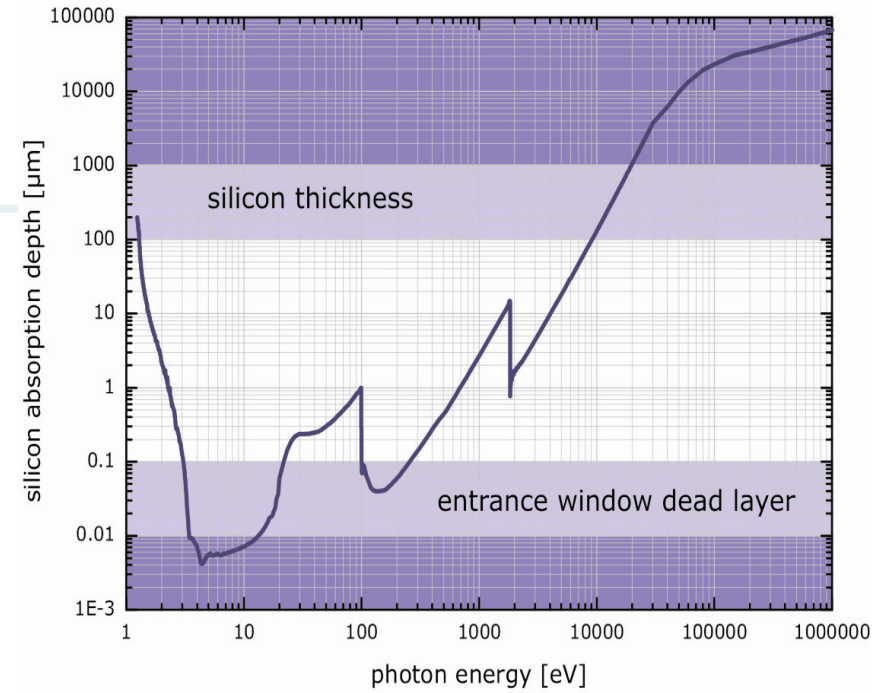
- EElectrs-5VS+1VCL\_Sc.mpg
- E\_pot-5VS+1VCL\_Sc.mpg
- E\_potTclear+2.mpg
- E\_potTclgate0\_2sec.mpg
- E\_potback-30.mpg
- E\_potcler+15.mpg
- E\_potdrain-5.mpg
- E\_potvarback-30.mpg



# Limitations

## energy range

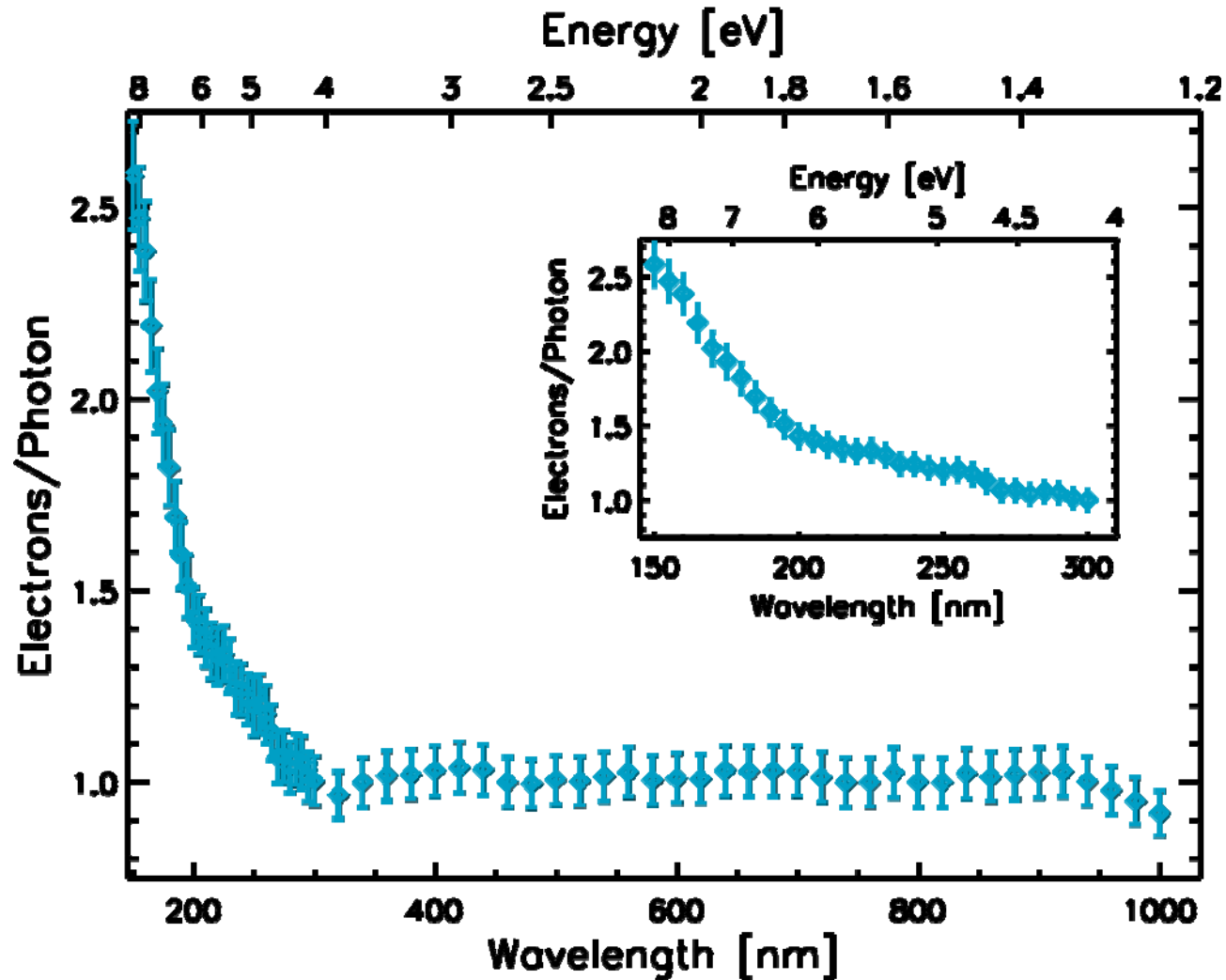
- m.i. particles no problem
  - photons
    - Si is 'transparent'
      - ✦ at high energies  $\gg 10$  keV  
absorption  $\sim Z^5/E^3$
      - ✦ in the IR  
photon energy  $< E_{\text{gap}}$
- ↳ transmission without interaction
- Si is a good absorber
- ✦ in the optical
  - ✦ in the UV
  - ✦ at X-rays from 100 eV to 15 keV
- ↳ loss of signal charges in the entrance window dead layer



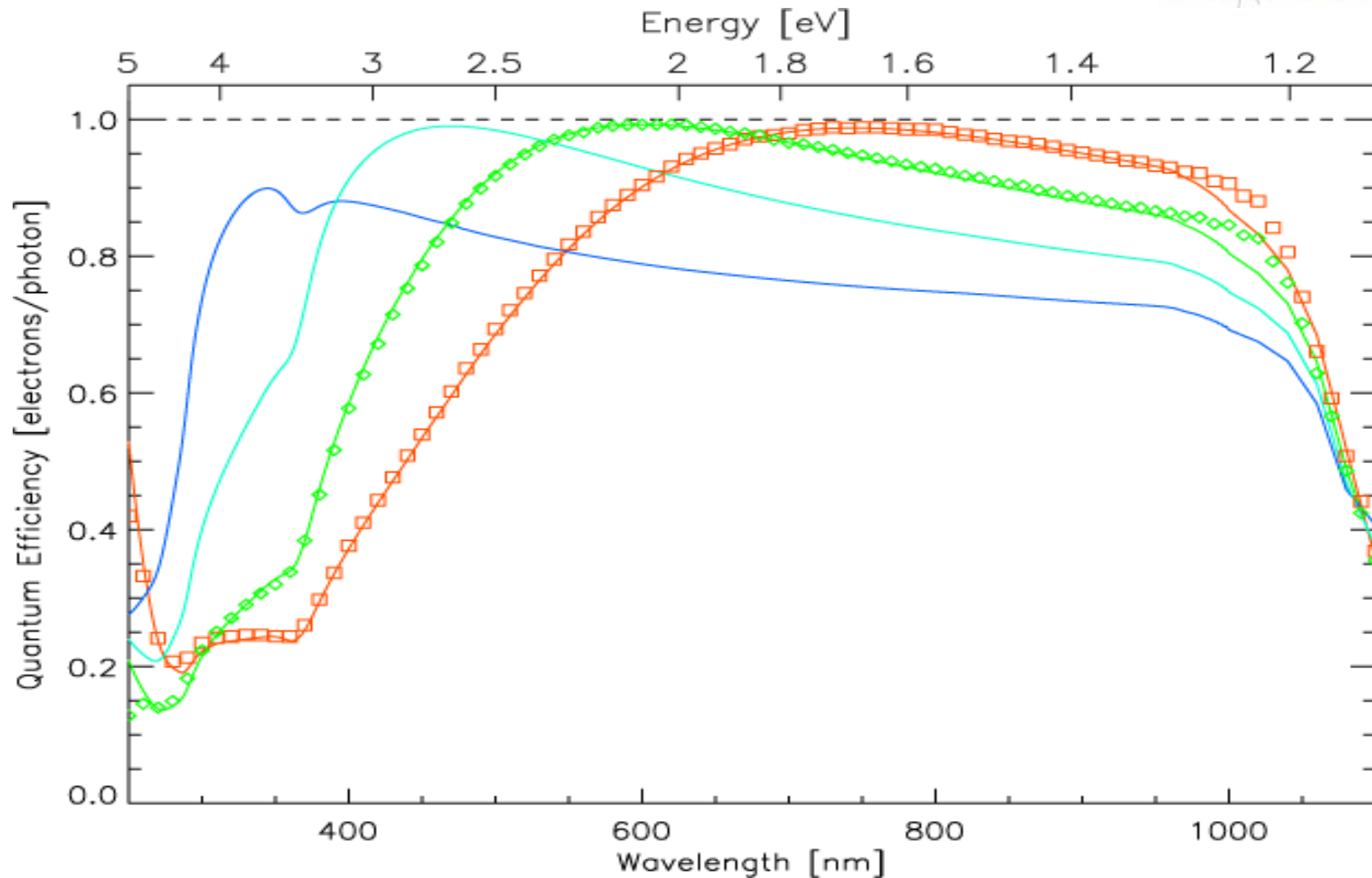
# Photon conversion in signal electrons



Internal quantum efficiency

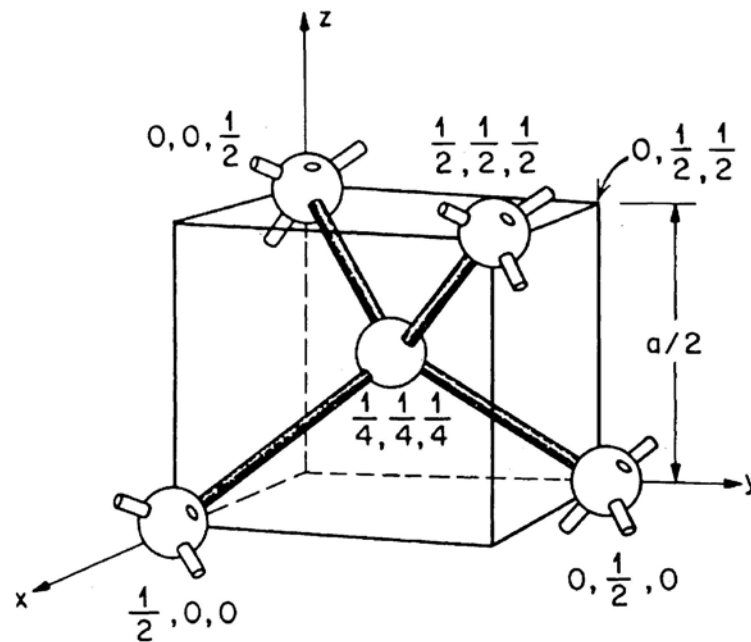


# Sensitivity vs. different ARC

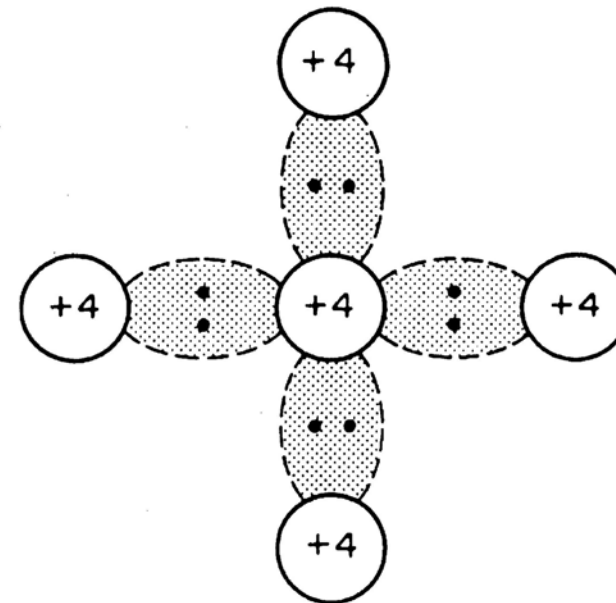


# Semiconductor Physics, basics

Tetrahedron bond to closest neighbors, covalent bonds  
(Diamond lattice structure)



(a)

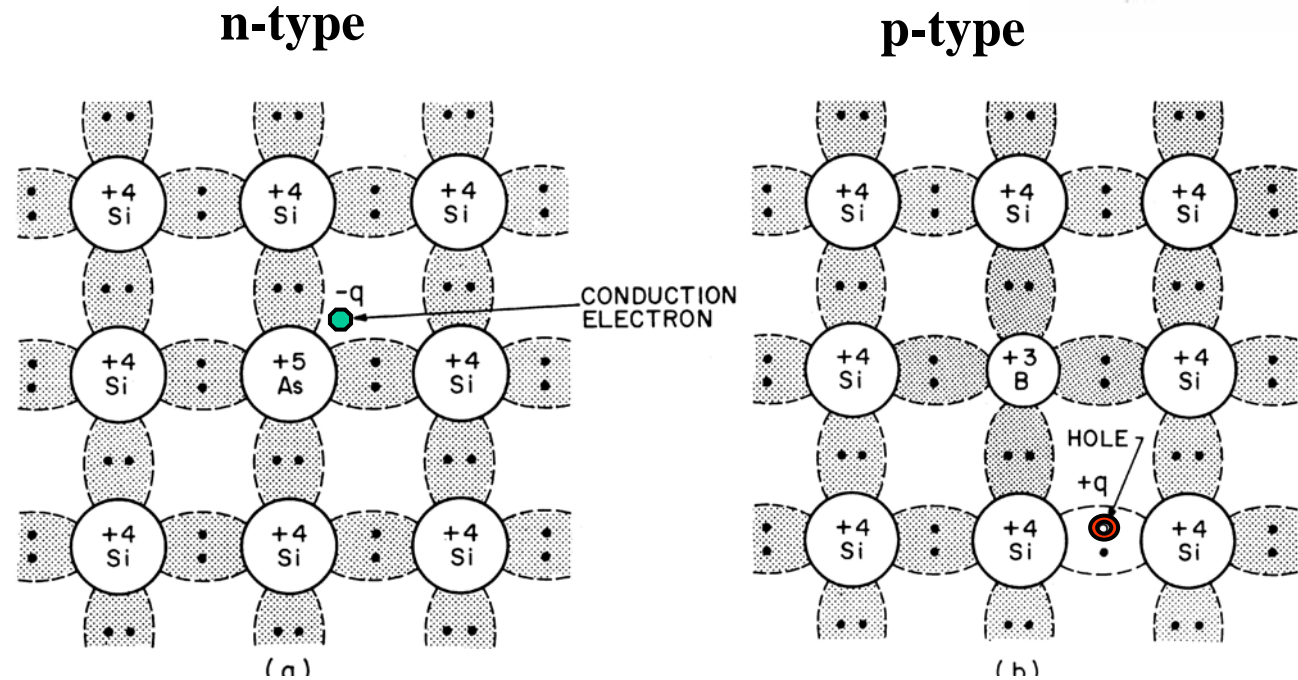


(b)

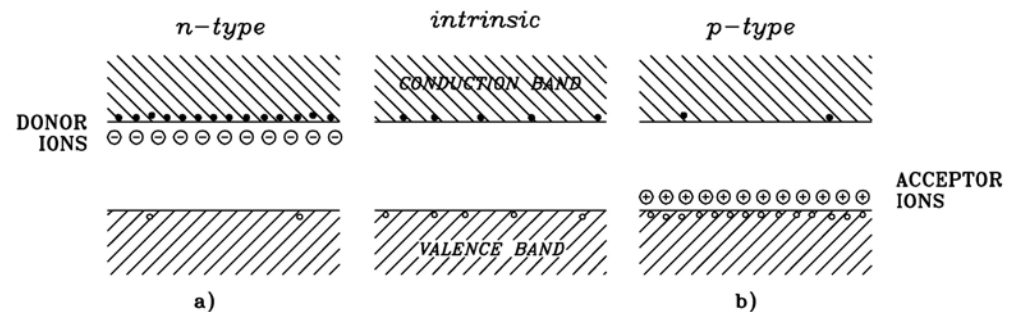
# The silicon lattice



Bond picture



Band representation

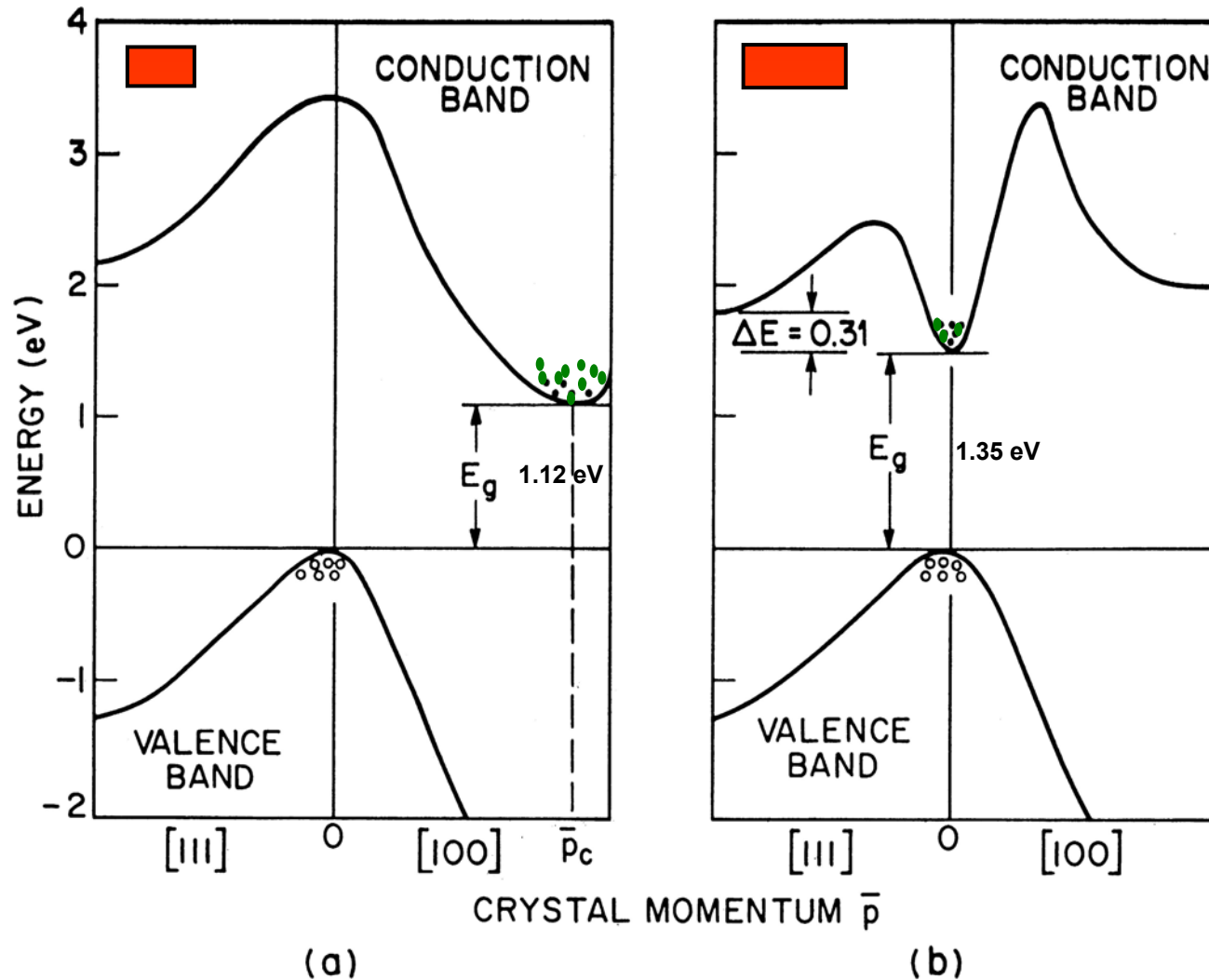


# Band structure

indirect

and

direct semiconductors



# Carrier transport



**Drift** (acceleration between random collisions)

$$\vec{v}_n = -\frac{q \cdot \tau_c}{m_n} \mathcal{E} = -\mu_n \mathcal{E}$$

$$\vec{v}_p = \frac{q \cdot \tau_c}{m_p} \mathcal{E} = \mu_p \mathcal{E}$$

**Diffusion**

$$\vec{F}_n = -D_n \nabla n$$

$$\vec{F}_p = -D_p \nabla p$$

**Current density** (drift and diffusion)

$$\vec{J}_n = q\mu_n n \mathcal{E} + qD_n \nabla n$$

$$\vec{J}_p = q\mu_p p \mathcal{E} - qD_p \nabla p$$

**Einstein equation**

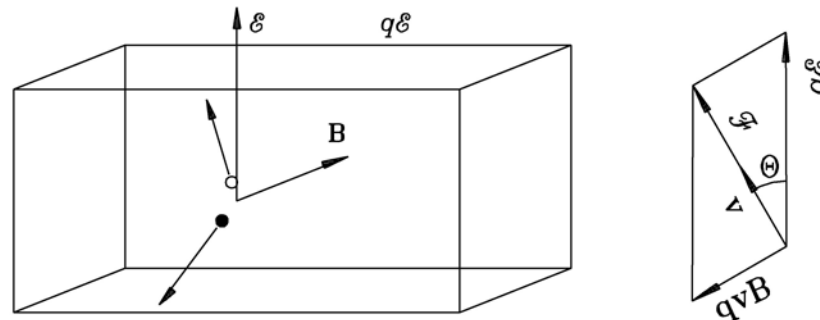
$$D_n = \frac{kT}{q} \mu_n$$

$$D_p = \frac{kT}{q} \mu_p$$

**Inside magnetic field**

$$\tan \theta_p = \mu_p^H \mathcal{B}$$

$$\tan \theta_n = \mu_n^H \mathcal{B}$$



# Continuity equations



Simultaneous consideration of

Generation

Recombination

Drift

Diffusion

$$\frac{\partial n}{\partial t} = \mu_n n \nabla \mathcal{E} + D_n \nabla^2 n + G_n - R_n$$

$$\frac{\partial p}{\partial t} = -\mu_p p \nabla \mathcal{E} + D_p \nabla^2 p + G_p - R_p$$

Drift due to electric field derived from Poisson Equation

$$\nabla \mathcal{E} = \frac{\rho}{\epsilon \epsilon_0}, \quad \text{with } \rho = q(p - n + N_D - N_A)$$

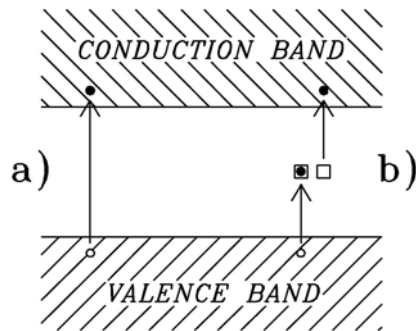
Numerical simulation: simultaneous solution of diffusion and Poisson equation with boundary conditions



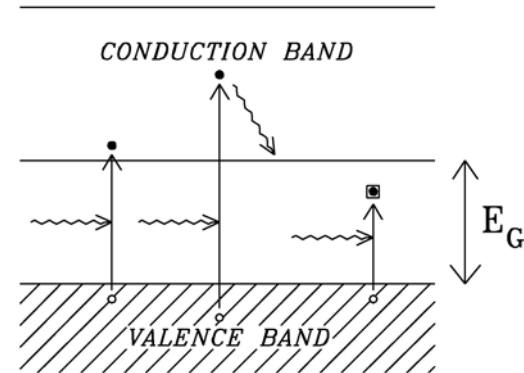
# Charge carrier generation



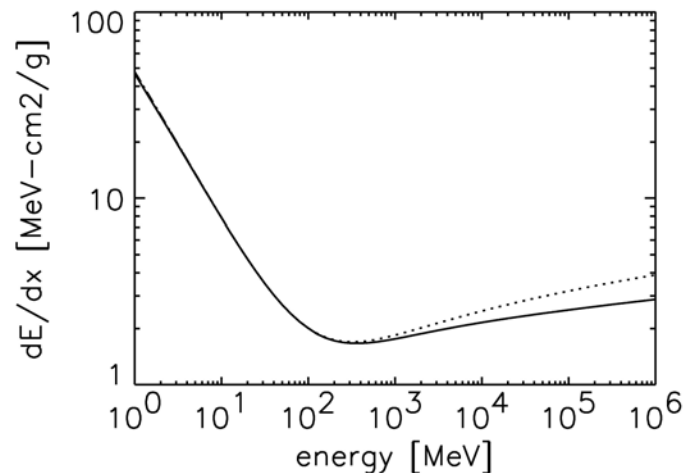
## Thermal generation



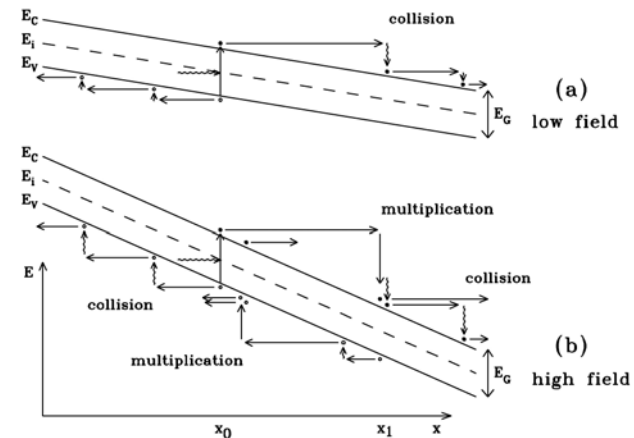
## By photons



## By charged particles (Bethe-Bloch)



## Charge multiplication

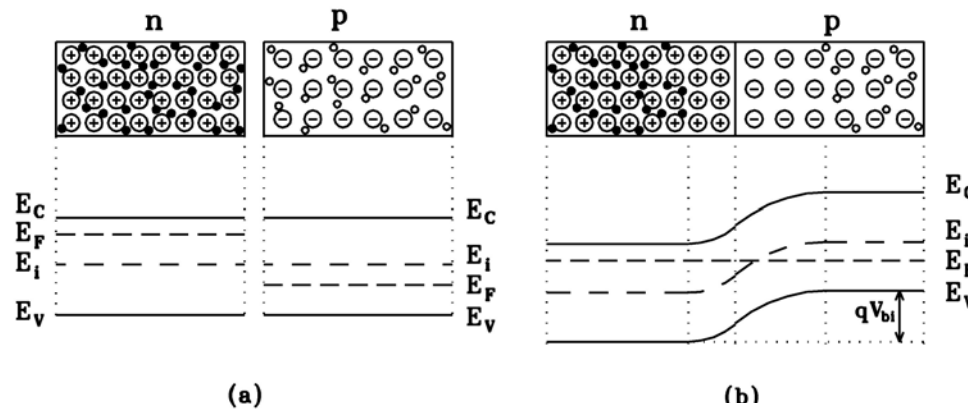


# BASIC STRUCTURES

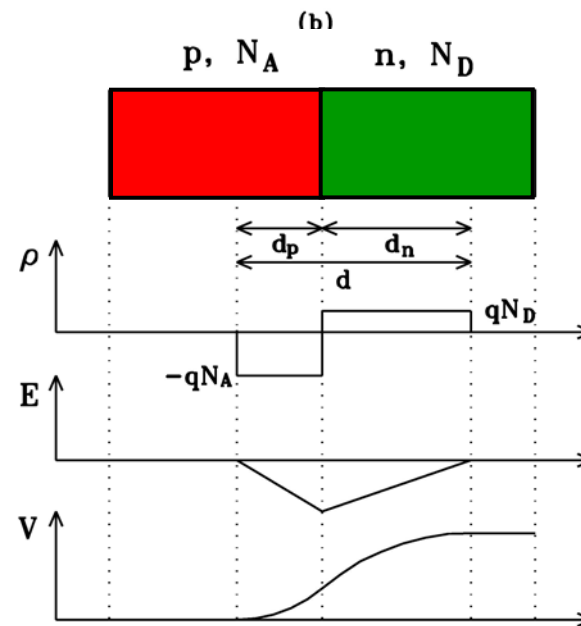
## p-n junction



- ◆ Connection between n-type and p-type semiconductor:



**Approximation:  
abrupt change from  
neutral semiconductor  
to space charge region**

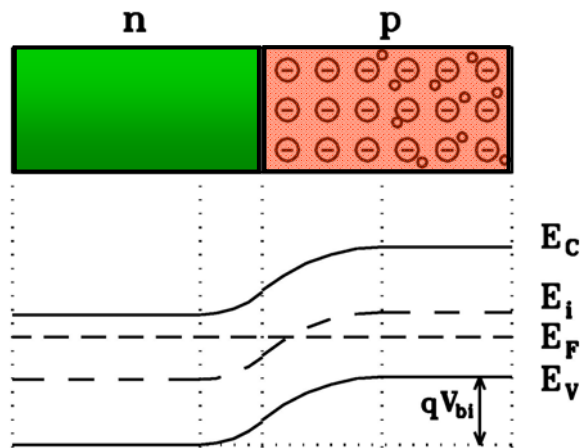


# p-n junction - no bias



- ◆ Thermal equilibrium
  - Constant Fermi level
  - Drift current equal diffusion current
  - Built in voltage

Shallow dopants  
majority carriers



$$n_n = N_D = n_i e^{\frac{E_F - E_i^n}{kT}}$$

$$p_p = N_A = n_i e^{\frac{E_i^p - E_F}{kT}}$$

$$N_A \cdot N_D = n_i^2 e^{\frac{E_i^p - E_i^n}{kT}}$$

Built in voltage

$$\begin{aligned} V_{bi} &= \frac{1}{q}(E_i^p - E_i^n) = \frac{kT}{q} \ln \frac{N_A N_D}{n_i^2} \\ &= 0.0259 \ln \frac{10^{16} \cdot 10^{12}}{(1.45 \times 10^{10})^2} = 0.458 \text{ V} \end{aligned}$$

Example: high doped n ( $10^{16}$ ) on low doped p ( $10^{12}$ )

# p-n junction - under bias

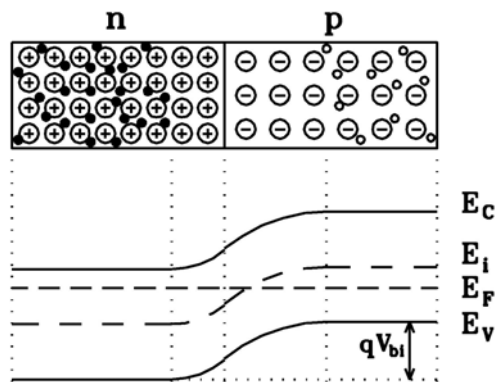
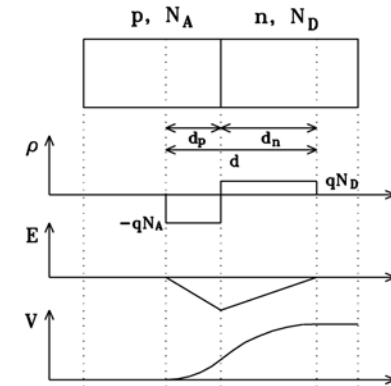


## Application of an external voltage

- Change extent of space charge region

$$d = \sqrt{\frac{2\epsilon\epsilon_0(N_A + N_D)}{qN_A N_D}(V_{bi} - V)}$$

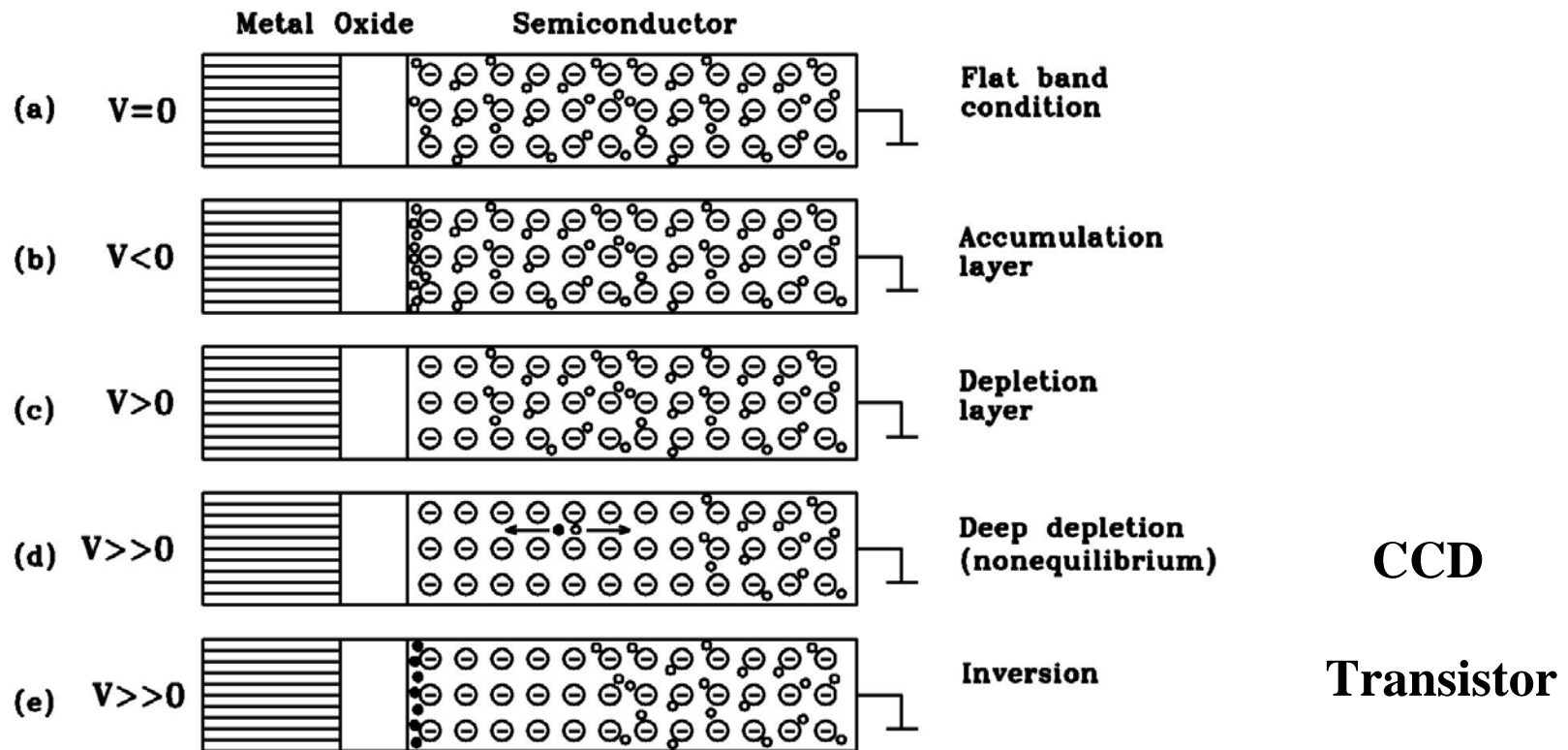
- Non-equilibrium: Fermi level not defined
- Drift current not equal diffusion current
- Diffusion of minority carriers into (out of) space charge region



$$J = (J_{sn} + J_{sp}) \left( e^{\frac{qV}{kT}} - 1 \right) = J_s \left( e^{\frac{qV}{kT}} - 1 \right)$$

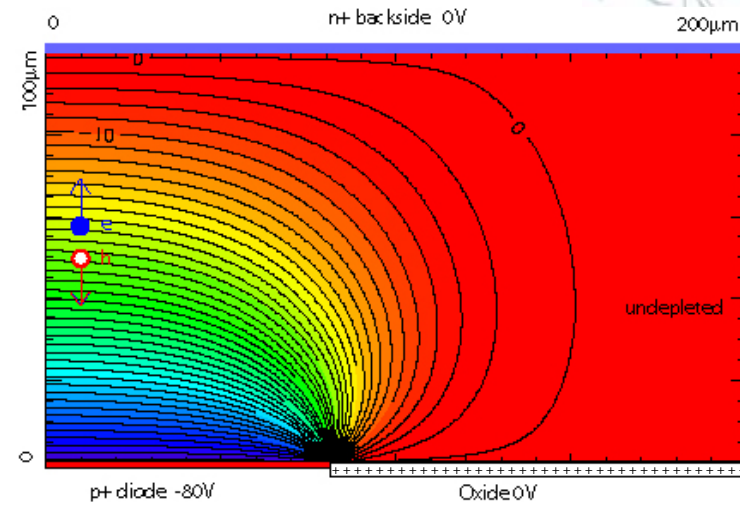
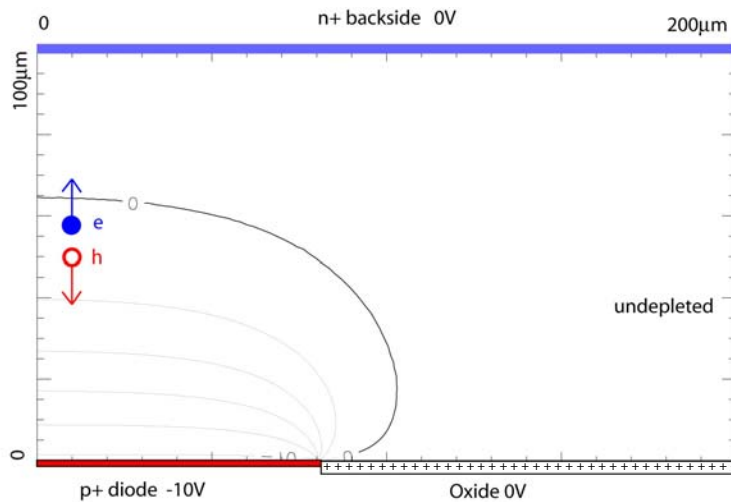
$$J_s = q \left( \frac{n_{p0} D_n}{\sqrt{D_n \tau_{rn}}} + \frac{p_{n0} D_p}{\sqrt{D_p \tau_{rp}}} \right)$$

## ◆ Bond picture (p-type semiconductor)



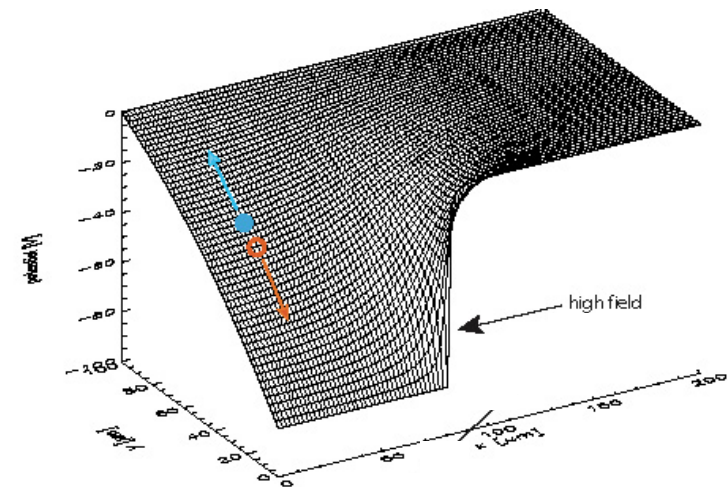
Basic structure in MOS transistor and in MOS CCDs

# Basis: Die in Sperrrichtung gepolte Diode



Depletionsverhalten von Dioden

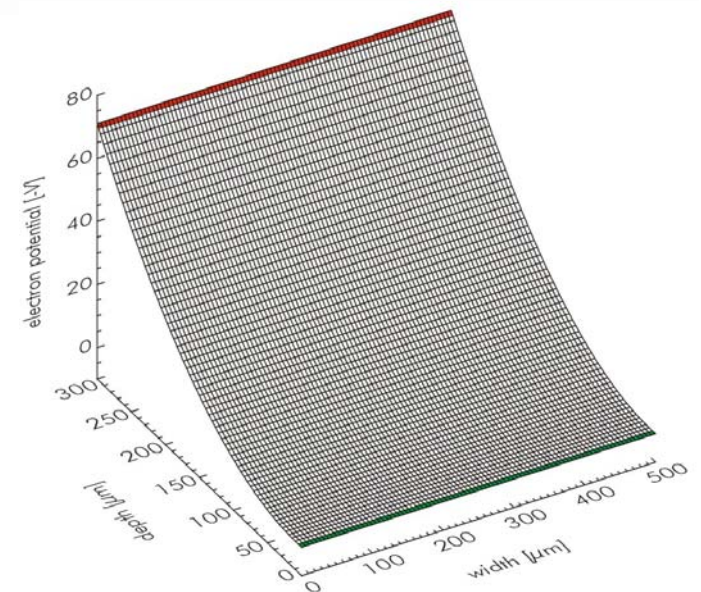
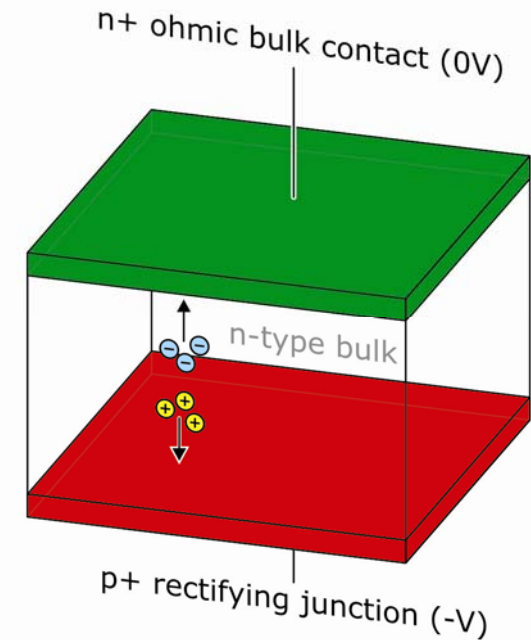
$$d = \sqrt{\frac{2\epsilon\epsilon_0(N_A + N_D)}{qN_A N_D}(V_{bi} - V)}$$



# Detector Structures

## ◆ diode

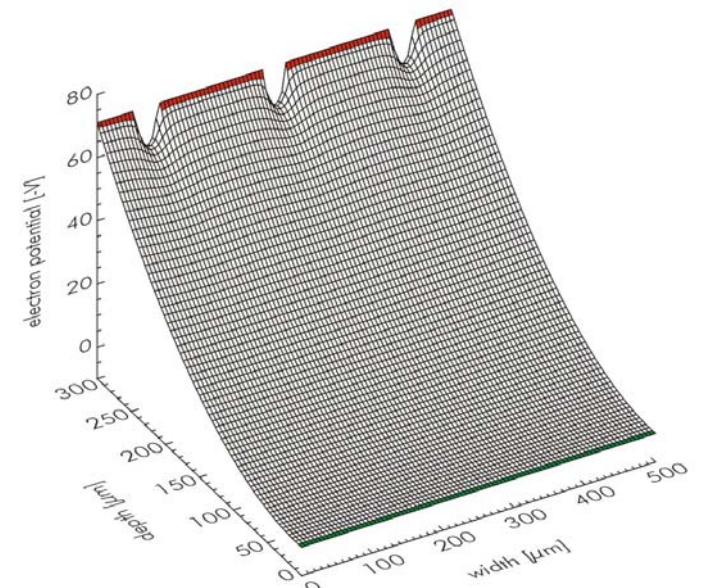
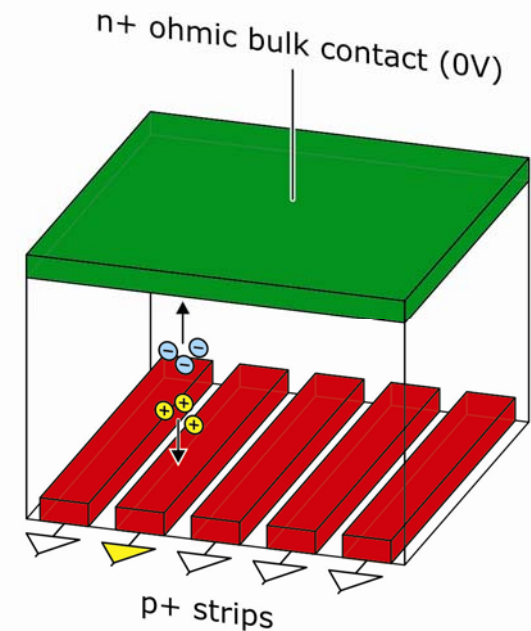
- material silicon  
germanium  
compound semiconductors  
(CdTe, CZT, ...)
- geometry  
size  $5 \text{ mm}^2$  ... several  $\text{cm}^2$   
thickness 300, 500  $\mu\text{m}$ , 1 mm
- applications  
X-ray spectroscopy  
 $\gamma$ -ray spectroscopy



# Detector Structures

## ◆ structured diode: single-sided strip detector

- material
  - silicon
  - germanium
  - compound semiconductors  
(GaAs, CdTe, CZT, ...)
  - diamond
  
- geometry
  - ◆ size wafer size
    - typ.  $6 \times 6 \text{ cm}^2$
    - $10 \times 10 \text{ cm}^2$
  - ◆ thickness  $300, 500 \mu\text{m}$
  - ◆ strip width/pitch it depends ...  
 $10 \mu\text{m} \dots 1 \text{ mm}$
  - ◆ position accuracy down to few  $\mu\text{m}$
  
- applications
  - ◆ particle tracking

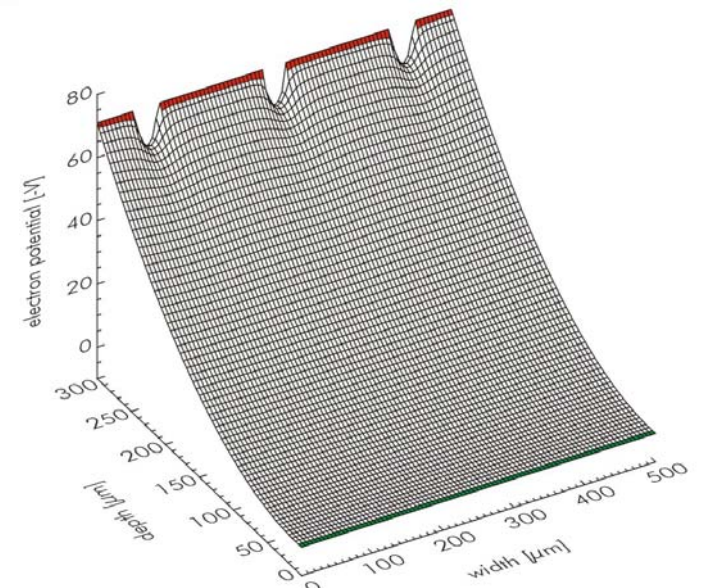
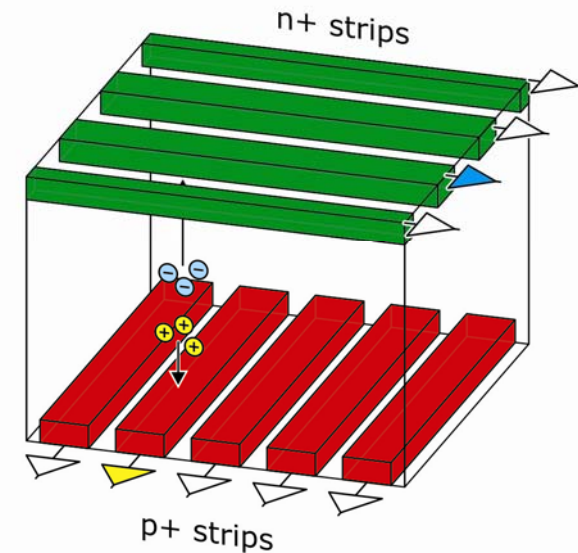




# Detector Structures

## ◆ structured diode: double-sided strip detector

- material
  - silicon
  - germanium
  - compound semiconductors  
(GaAs, CdTe, CZT, ...)
  - diamond
- geometry
  - ◆ size
    - wafer size
    - typ.  $6 \times 6 \text{ cm}^2$
    - $10 \times 10 \text{ cm}^2$
  - ◆ thickness
    - 300, 500  $\mu\text{m}$
  - ◆ strip width/pitch
    - it depends ...
    - 10  $\mu\text{m}$  ... 1 mm
  - ◆ position accuracy
    - down to few  $\mu\text{m}$
- applications
  - ◆ particle tracking



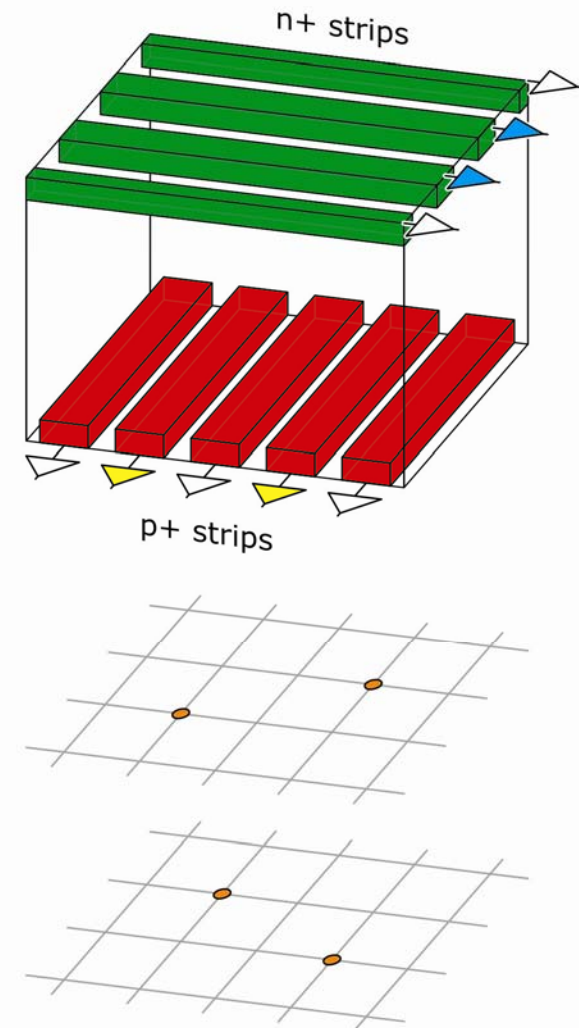
# Detector Structures

## ◆ double-sided strip detector

- advantage  
 $n^2$  resolution elements with  
 $2n$  readout channels
- disadvantage  
ambiguity at high occupancy

↳ 2dim pixel sensor

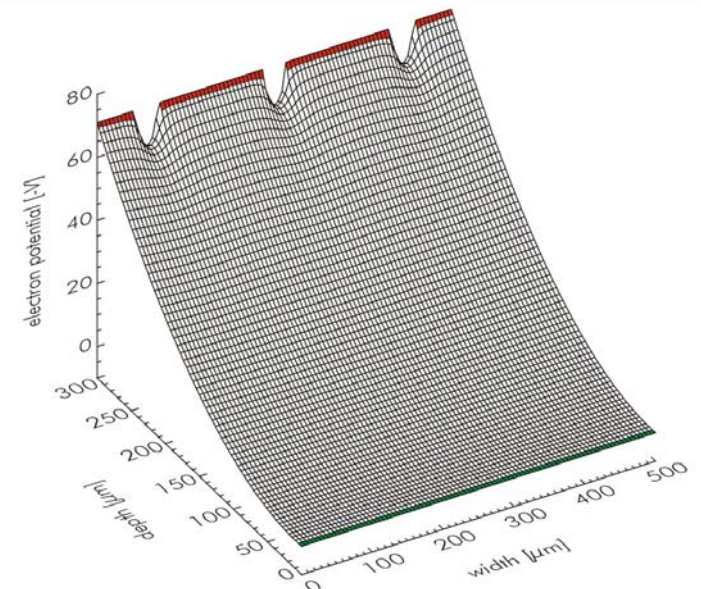
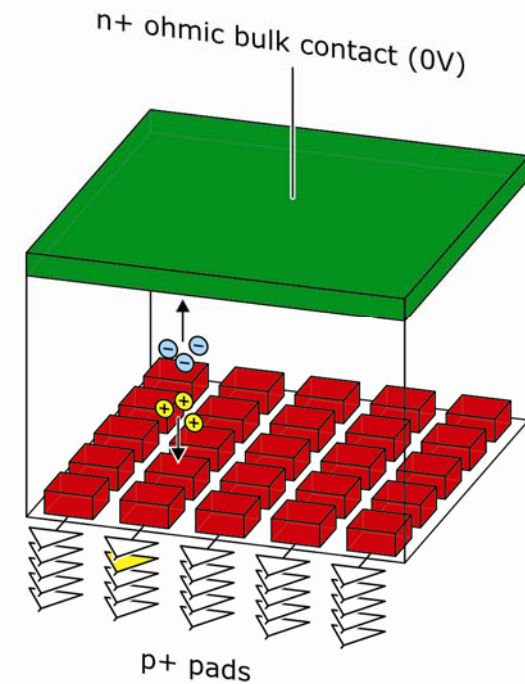
??



# Detector Structures

## ◆ pad detector 'p on n'

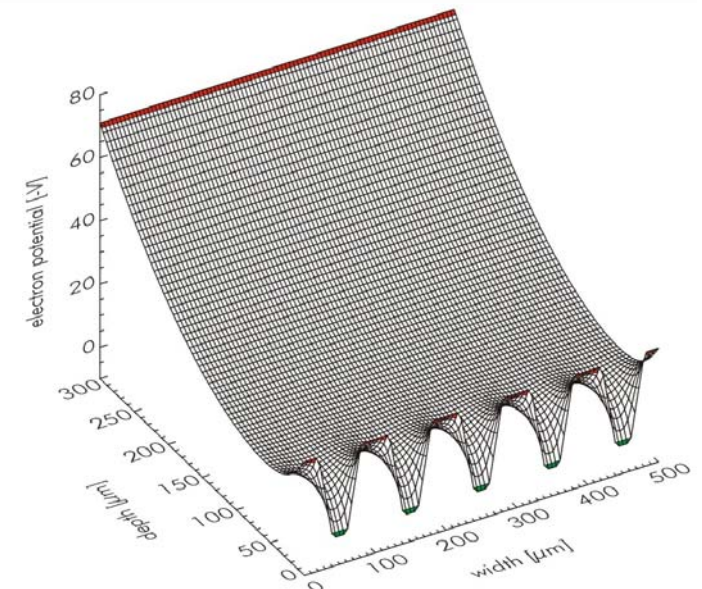
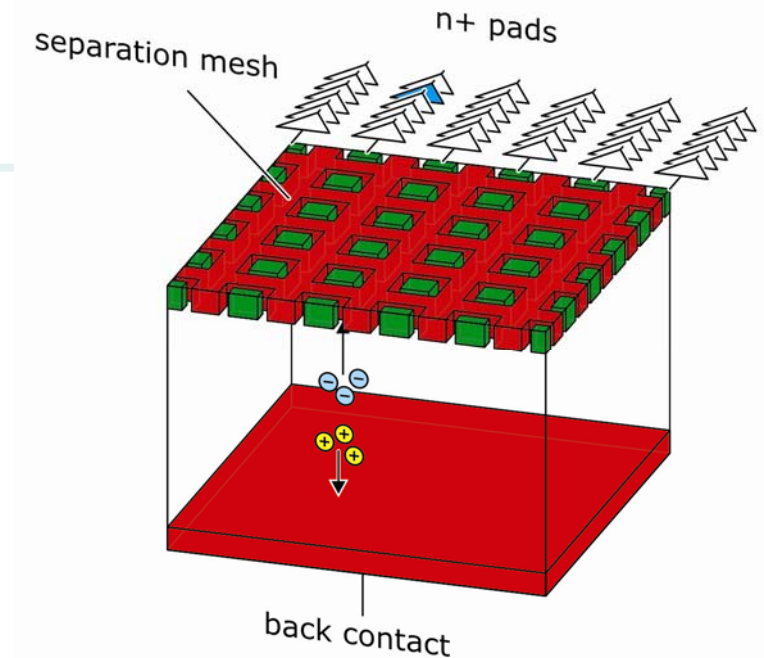
- material
  - silicon
  - germanium
  - compound semiconductors  
(GaAs, CdTe, CZT, ...)
  - diamond
- geometry
  - ◆ size wafer size
    - typ.  $6 \times 6 \text{ cm}^2$
    - $10 \times 10 \text{ cm}^2$
  - ◆ thickness  $300, 500 \mu\text{m}$
  - ◆ pixel size  $\geq 50 \mu\text{m}$
- applications
  - ◆ particle tracking
    - ↳ detection of individual charged particles
  - ◆ imaging
    - ↳ count / integrate particles or photons



# Detector Structures

## ◆ pad detector 'n on n'

- material
  - silicon
  - germanium
  - compound semiconductors  
(GaAs, CdTe, CZT, ...)
  - diamond
- geometry
  - ◆ size
    - wafer size
    - typ.  $6 \times 6 \text{ cm}^2$
    - $10 \times 10 \text{ cm}^2$
  - ◆ thickness
    - 300, 500  $\mu\text{m}$
  - ◆ pixel size
    - $\geq 50 \mu\text{m}$
- applications
  - ◆ particle tracking
    - ↳ detection of individual charged particles
  - ◆ imaging
    - ↳ count / integrate particles or photons



# Detector Structures

## ◆ diode

- electronic noise

$$ENC = \sqrt{\alpha \frac{2kT}{g_m} C_{tot}^2 A_1 \frac{1}{\tau} + 2\pi \alpha_f C_{tot}^2 A_2 + q I_L A_3 \tau}$$

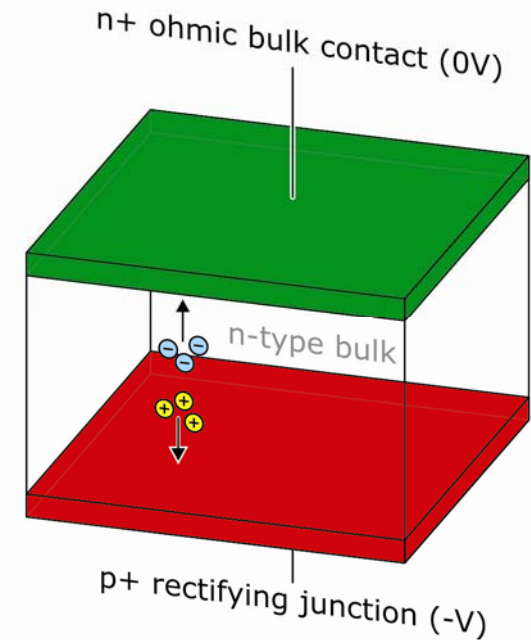
- optimum shaping time

$$\tau_{opt} = \sqrt{\frac{2A_3 kT C_{tot}^2}{A_1 q I_L 3g_m} 2}$$

↳ for

- good resolution
- high count rate capability

the total capacitance must be minimised!!

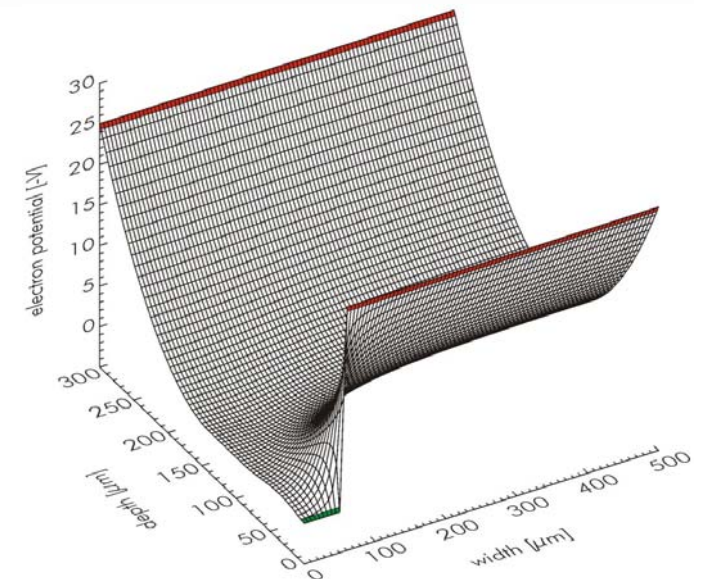
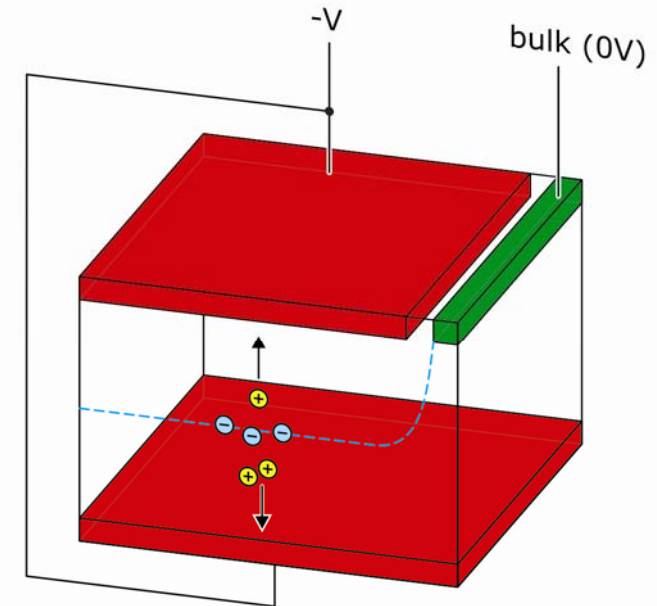


# Detector Structures

## ◆ sideward depletion structure

Emilio Gatti & Pavel Rehak, 1983

- symmetric bias
- volume is fully depleted by reverse biased diodes on both surfaces
- minimum capacitance of bulk contact, independent of overall area
- potential minimum for majority carriers (electrons @ n-Si) in the centre plane



# Detector Structures

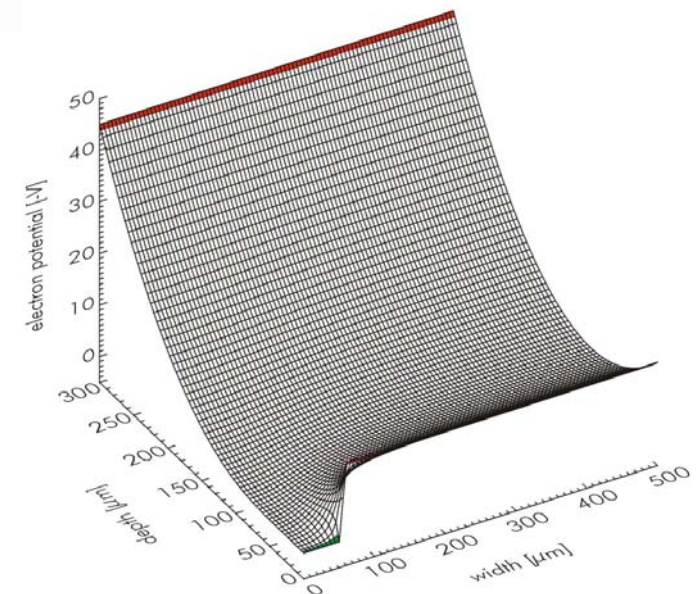
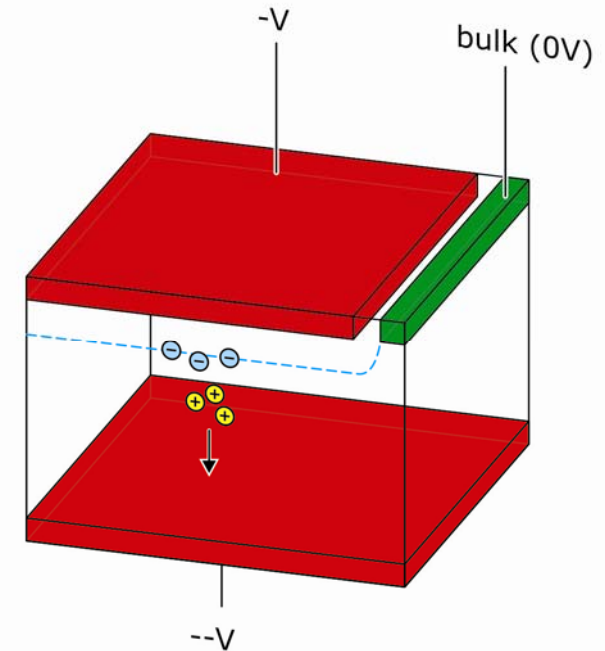
## ◆ **sideward depletion structure**

asymmetric bias

- volume is fully depleted by reverse biased diodes on both surfaces
- minimum capacitance of bulk contact, independent of overall area
- vertical shift of the potential minimum

?? signal extraction ??

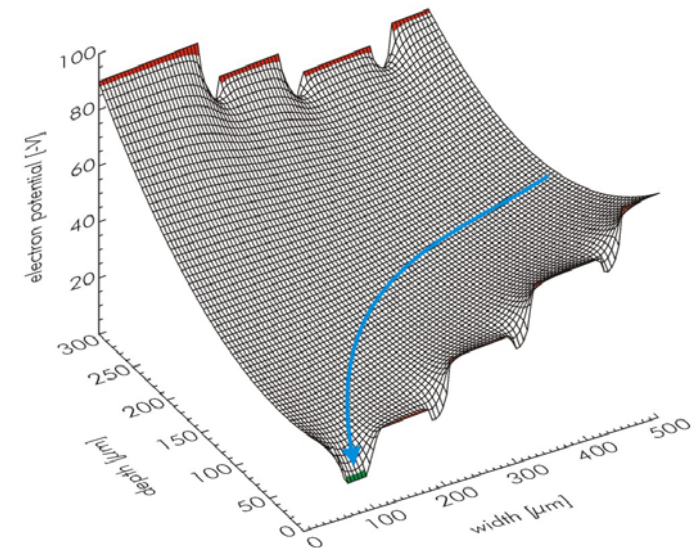
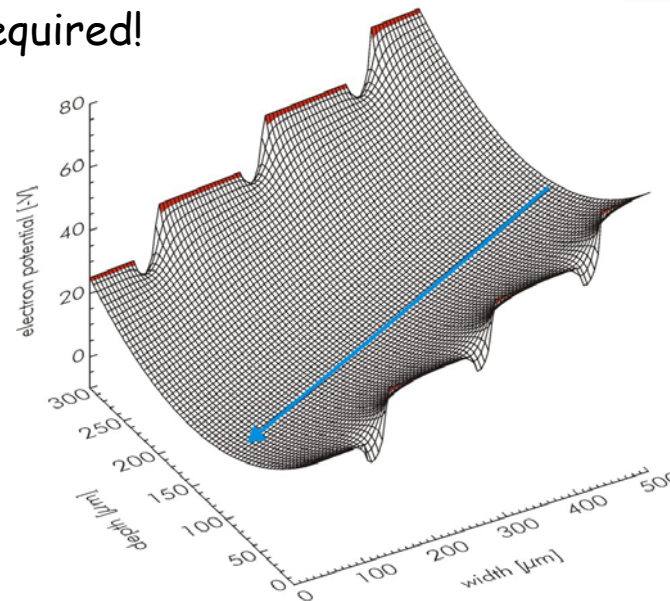
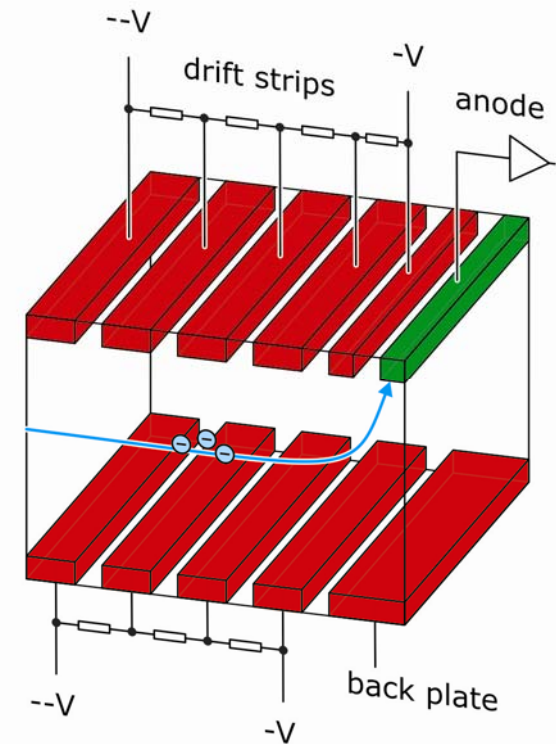
↳ **advanced detector concepts**



# Detector Structures

## ◆ linear silicon drift detector (SDD)

- segmentation and bias of diodes  
↳ drift field || surface
- 1dim position resolution by drift time measurement  
start trigger required!

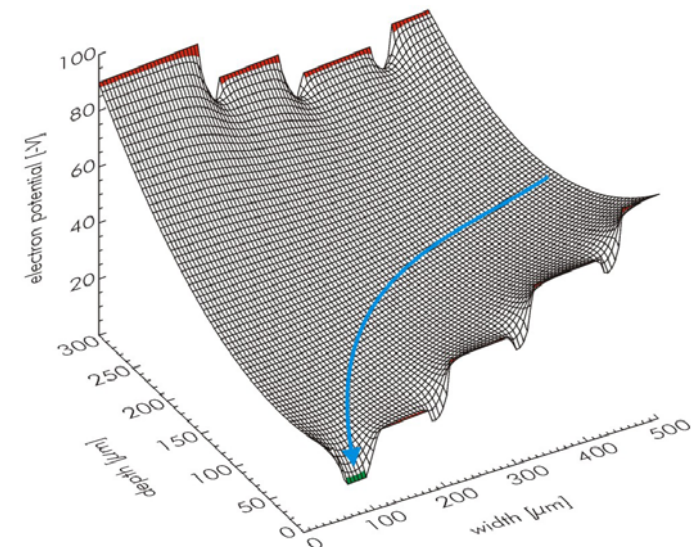
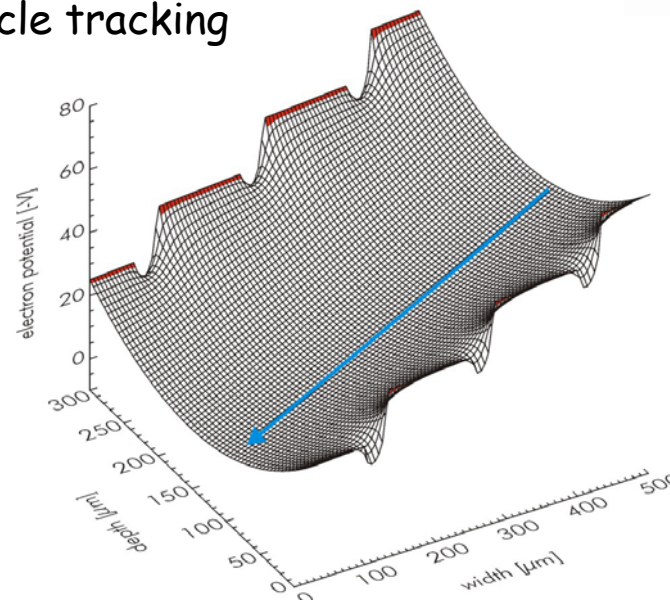
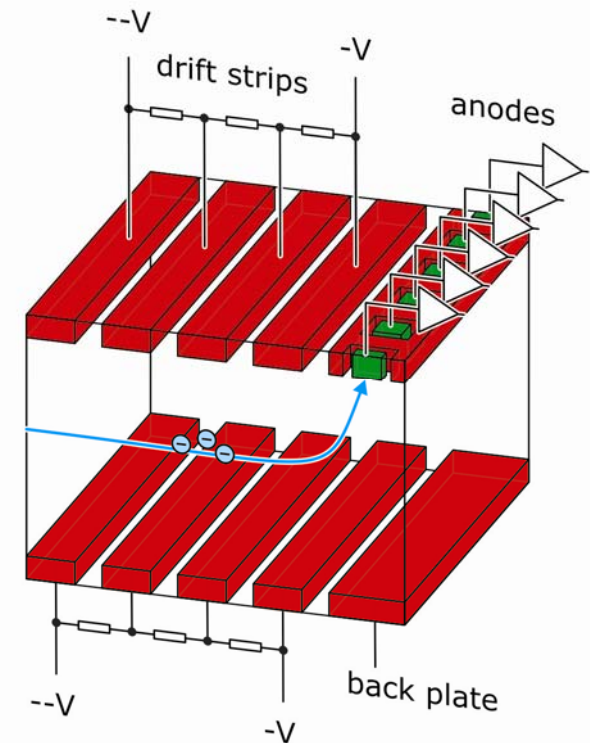




# Detector Structures

## linear silicon drift detector (SDD)

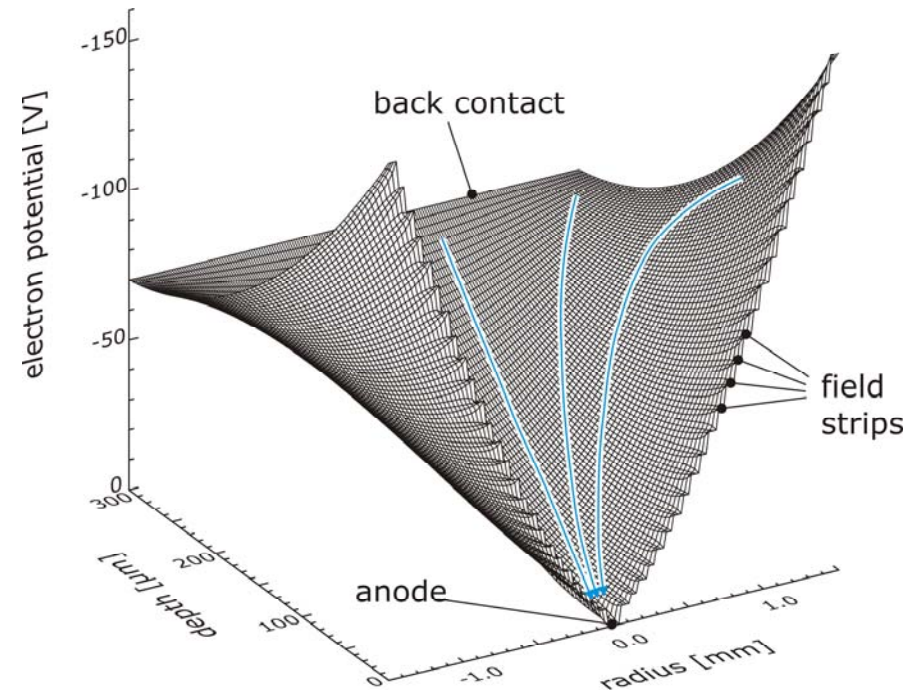
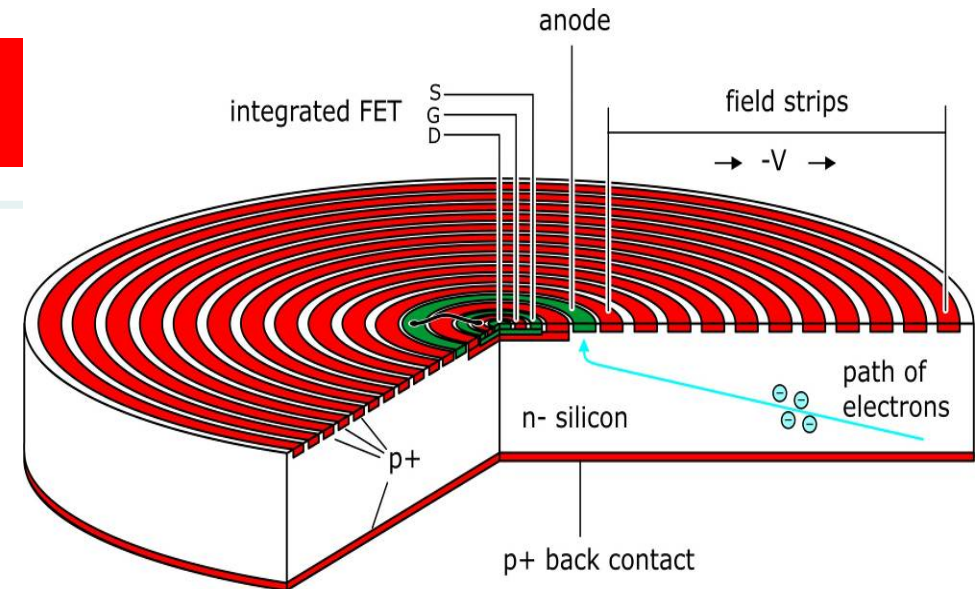
- segmentation and bias of diodes  
↳ drift field || surface
- 2dim position resolution by
  - ✦ drift time measurement (trigger!)
  - ✦ segmentation of the anode
- application: particle tracking



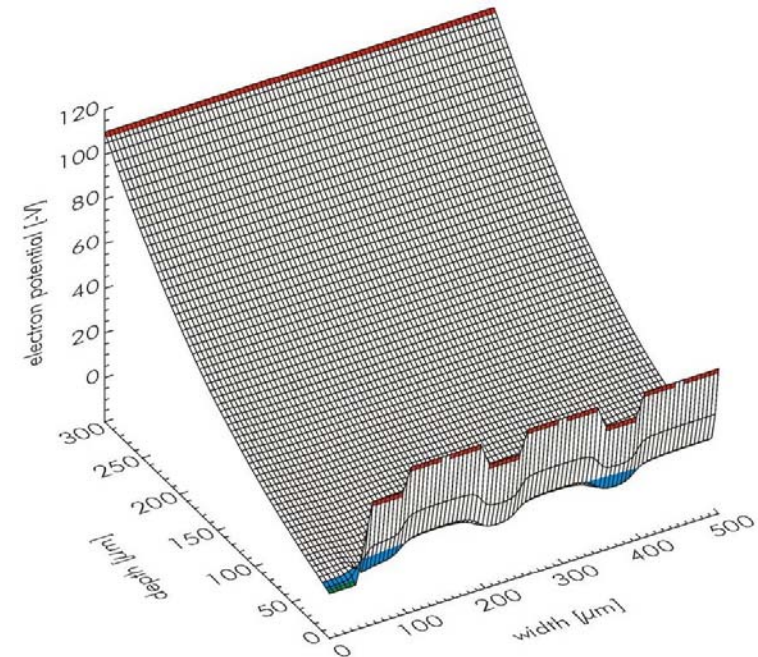
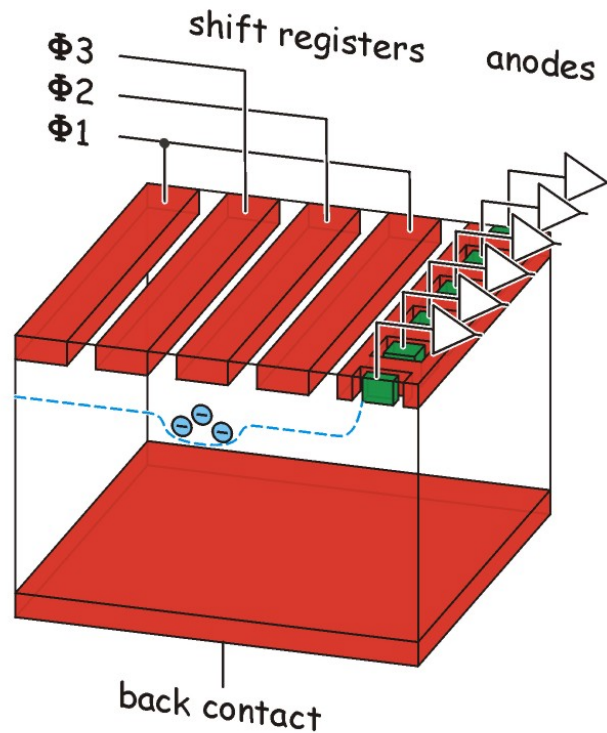
# Detector Structures

## ◆ SDD with on-chip FET

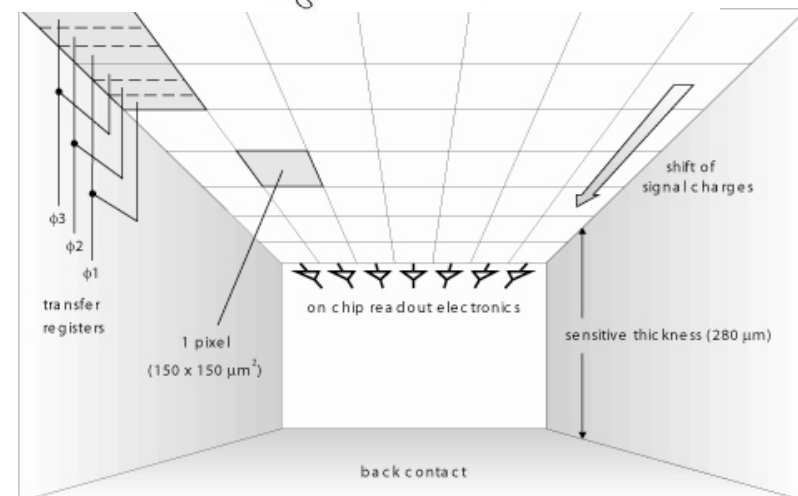
- one-sided field strip system
- backside illuminated
- integration of 1st amplifying FET  
dedicated n-JFET
  - ↳ minimization of total capacitance
  - ↳ good energy resolution
  - ↳ high count rate capability
  - ↳ robust against pickup, microphony
- comparison
  - ◆ pin diode  $10 \text{ mm}^2 \times 300 \mu\text{m}$   
 $C_{\text{tot}} = 3.5 \text{ pF}$
  - ◆ SDD with FET  $10 \text{ mm}^2$   
 $C_{\text{tot}} = 50 \text{ fF}$



# CCD basics



- full depletion (50  $\mu\text{m}$  to 500  $\mu\text{m}$ )
- back side illumination
- radiation hardness
- high readout speed
- pixel sizes from 36  $\mu\text{m}$  to 650  $\mu\text{m}$
- charge handling: more than  $10^6$  e<sup>-</sup>/pixel
- high quantum efficiency



# How many charges can be stored in one pixel ?



What determines the charge handling capacity in a pixel ?

**pixel volume:**

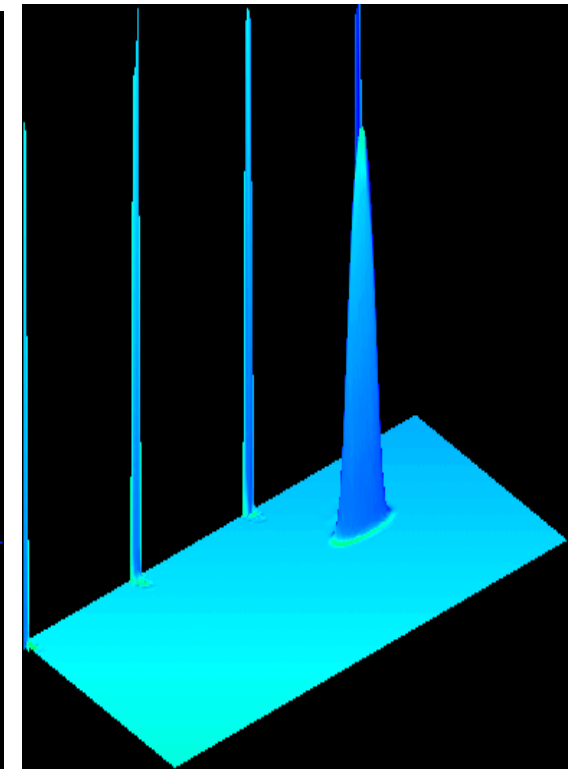
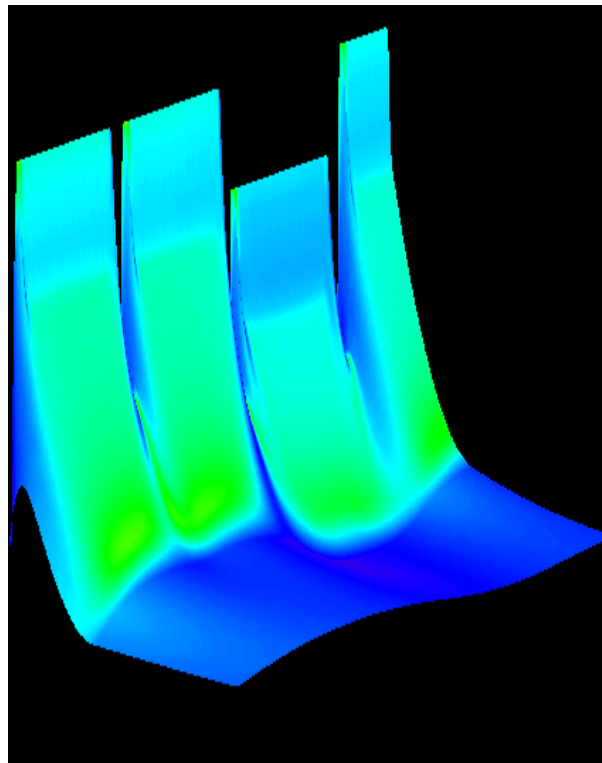
$$20 \times 40 \times 12 \mu\text{m}^3 \approx 1 \times 10^4 \mu\text{m}^3$$

**Doping:**  $10^2$  P per  $\mu\text{m}^3$

**CHC** =  $5 \times 10^5$  per pixel

can be increased by  
external voltages

can be increased by doping



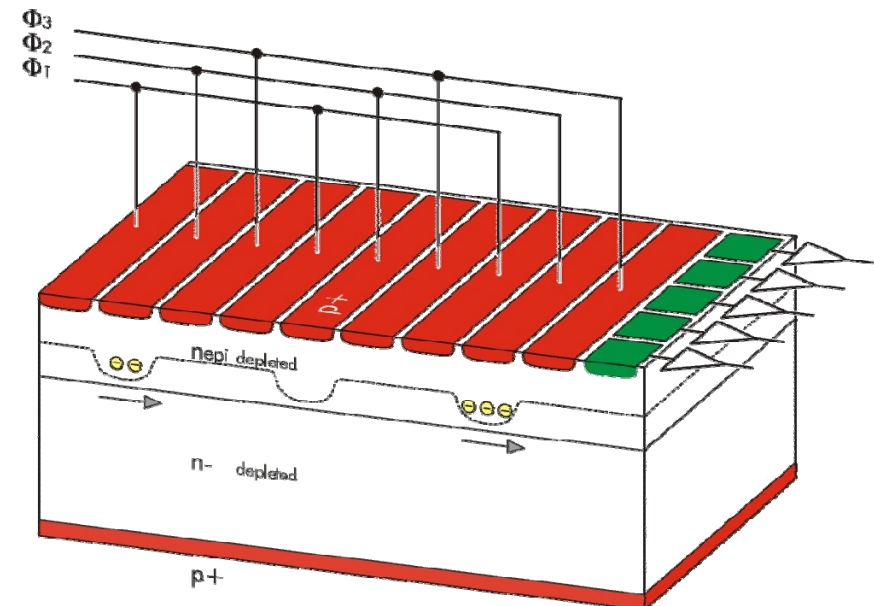
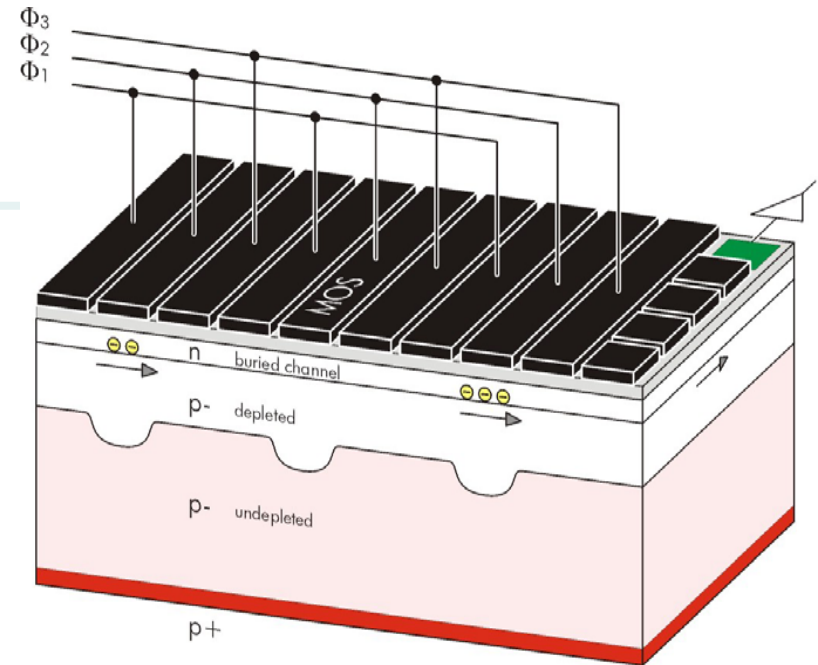
# Detector Structures

## ◆ pnCCD vs. MOS-CCD

### MOS-CCD ( 'video CCD' )

- MOS transfer gates
- ↳ implanted pn-junctions
- buried channel
- ↳ deep transfer
- partial depletion
- ↳ full depletion
- frontside illumination
- ↳ back entrance window
- serial readout
- ↳ column parallel readout  
1 preamp / channel

### pnCCD

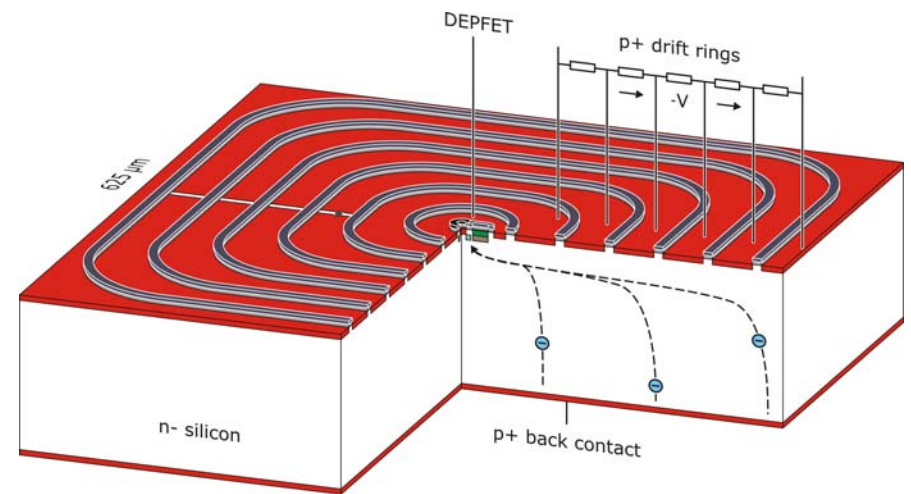
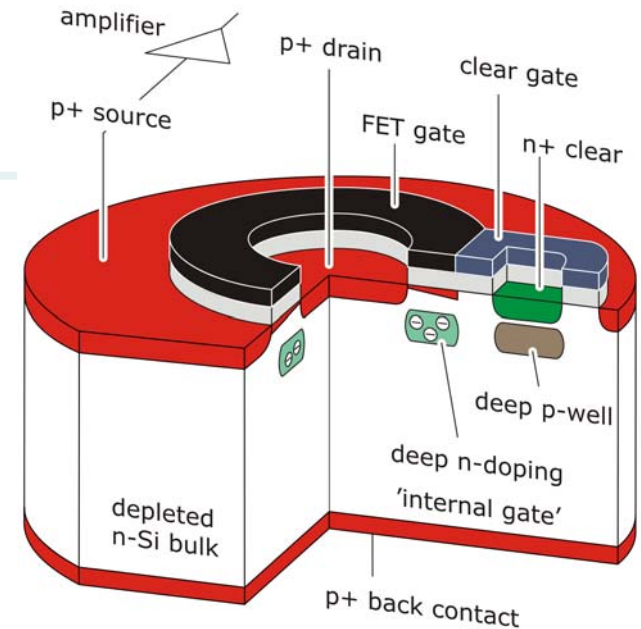


# Detector Structures

## ◆ DEPFET

Josef Kemmer & Gerhard Lutz, 1987

- applications
  - ◆ unit cell of active pixel sensor
    - ↳ X-ray imaging & spectroscopy
    - ↳ particle tracking
  - ◆ integrated readout device of SDD, CCD, ...
  
- format       $\sim \text{cm}^2$  ... wafer scale
  
- thickness    50 ... 450  $\mu\text{m}$
  
- pixel size    20 ... 500  $\mu\text{m}$  □
  - ... 1  $\text{cm}^2$  (DEPFET & SDD)
  
- readout time                      2  $\mu\text{sec}$  / row
  
- low noise                              2 - 3 el. ENC

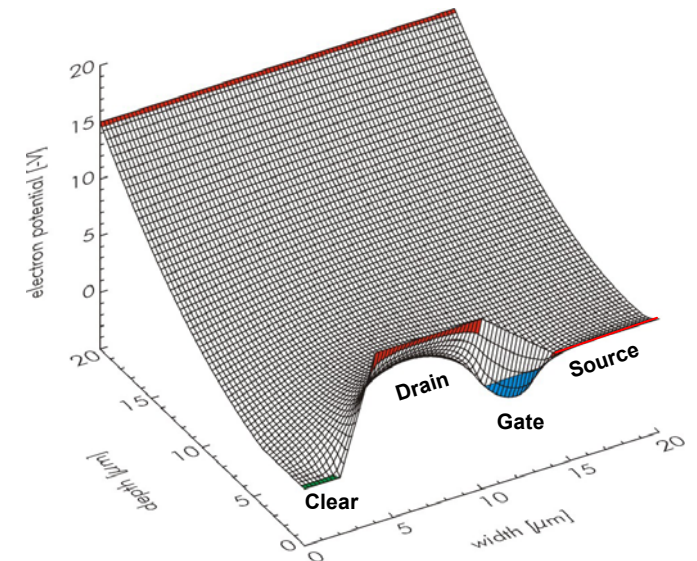
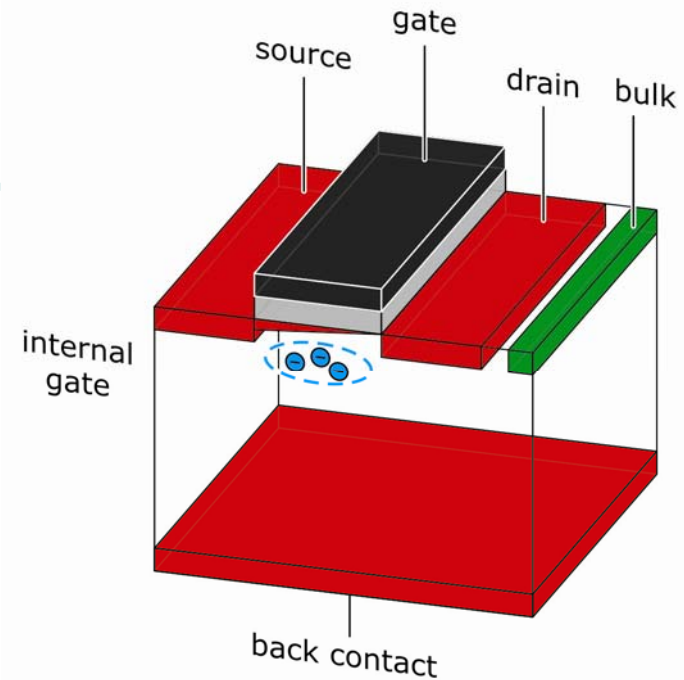


# Detector Structures

## ◆ DEPFET

p-MOSFET on depleted n-substrate

- combined detector & amplifier function
- localized potential minimum under gate = 'internal gate'
  - ↳ modulation of FET current (300 pA/el.)
- low capacitance (20 fF) and noise
  - ↳ excellent spectroscopic performance
- charge storage capability
  - ↳ readout on demand
- non-destructive readout
  - ↳ potential of repetitive readout
- complete clearing of signal charge
  - ↳ no reset noise
- backside illuminated, fully depleted
  - ↳ quantum efficiency



# MPE-HLL projects

## 1. X-ray astronomy

- o eROSITA 2012
- o BepiColombo 2013
- o SIMBOL-X 2014 (discontinued !)
- o IXO 2020 + x

## 2. Center for Free Electron Laser Science

- o FLASH 2008
- o BESSY 2008
- o LCLS 2009
- o XFEL 2012
- o SCSS 2012

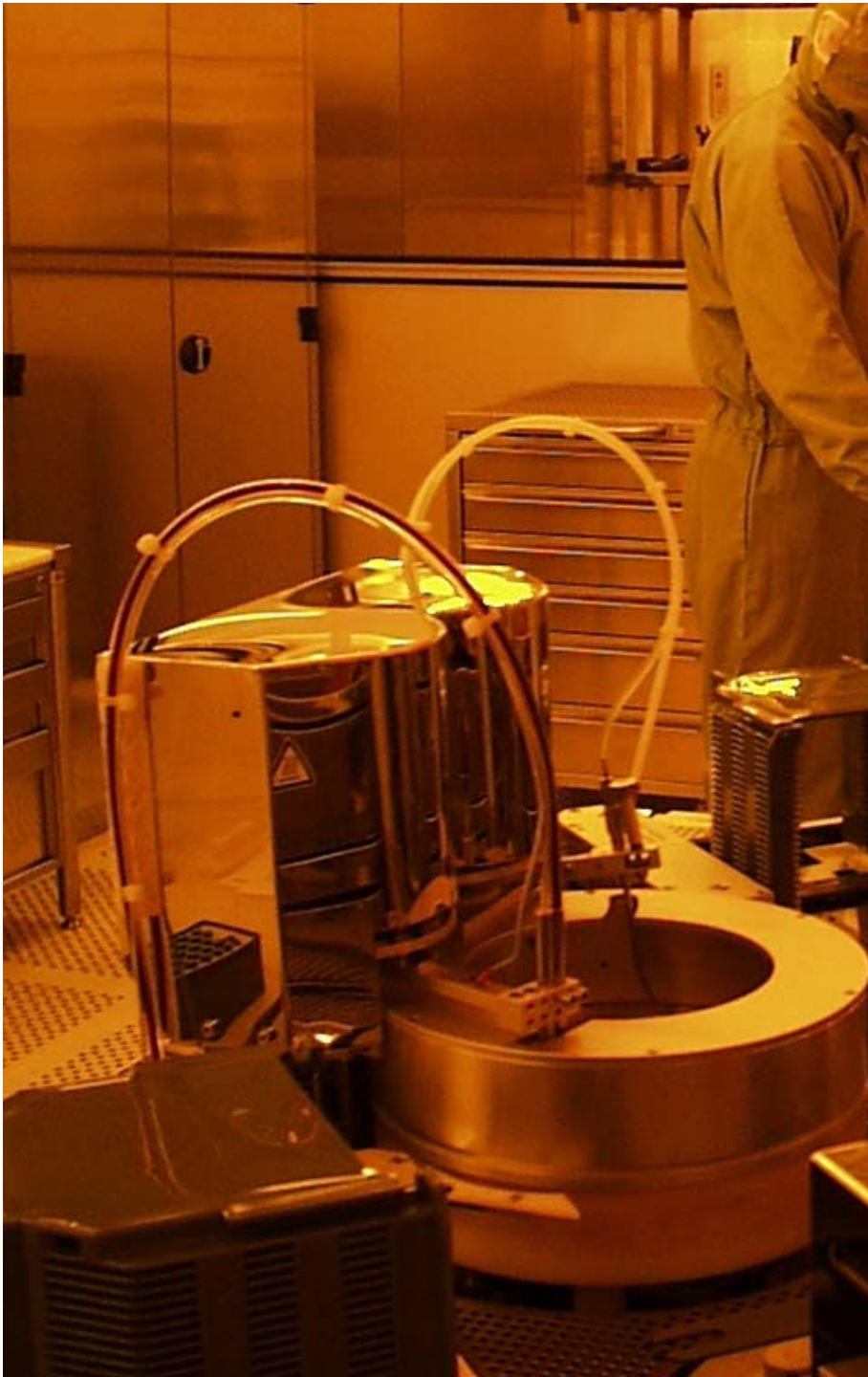
## 3. X-ray Fluorescence Physics

- o Mars rovers Spirit and Opportunity now
- o EXOMars 2013
- o SIDDHARTA 2008
- o HICAM and DRAGO 2010

## 4. Optical applications

- o LBT, wave front sensing 2013
- o Avalanche pnCCDs ?
- o SiPMs 2012
- o RNDR - DePFETs 2013
- o IBC (BIB) detectors ?

## 5. Commercialization of sensors and systems





# The EPIC pnCCDs on XMM-Newton



- 3 imagers
  - ▷ 2 MOS-CCD + RGS
  - ▷ 1 pnCCD
- energy range
  - ▷ 0.1 ... 15 keV
- Wolter-I telescopes
  - ▷ 58 nested mirror shells
  - ▷ eff. area 0,5 m<sup>2</sup> (1 keV)
  - ▷ focal length 7,5 m
  - ▷ FOV 30 arcmin
  - ▷ resolution 15 arcsec



- highly excentric orbit
  - ▷ 48 h
  - ▷ perigee: 7.000 km
  - ▷ apogee: 120.000 km

# XMM EPIC pnCCD

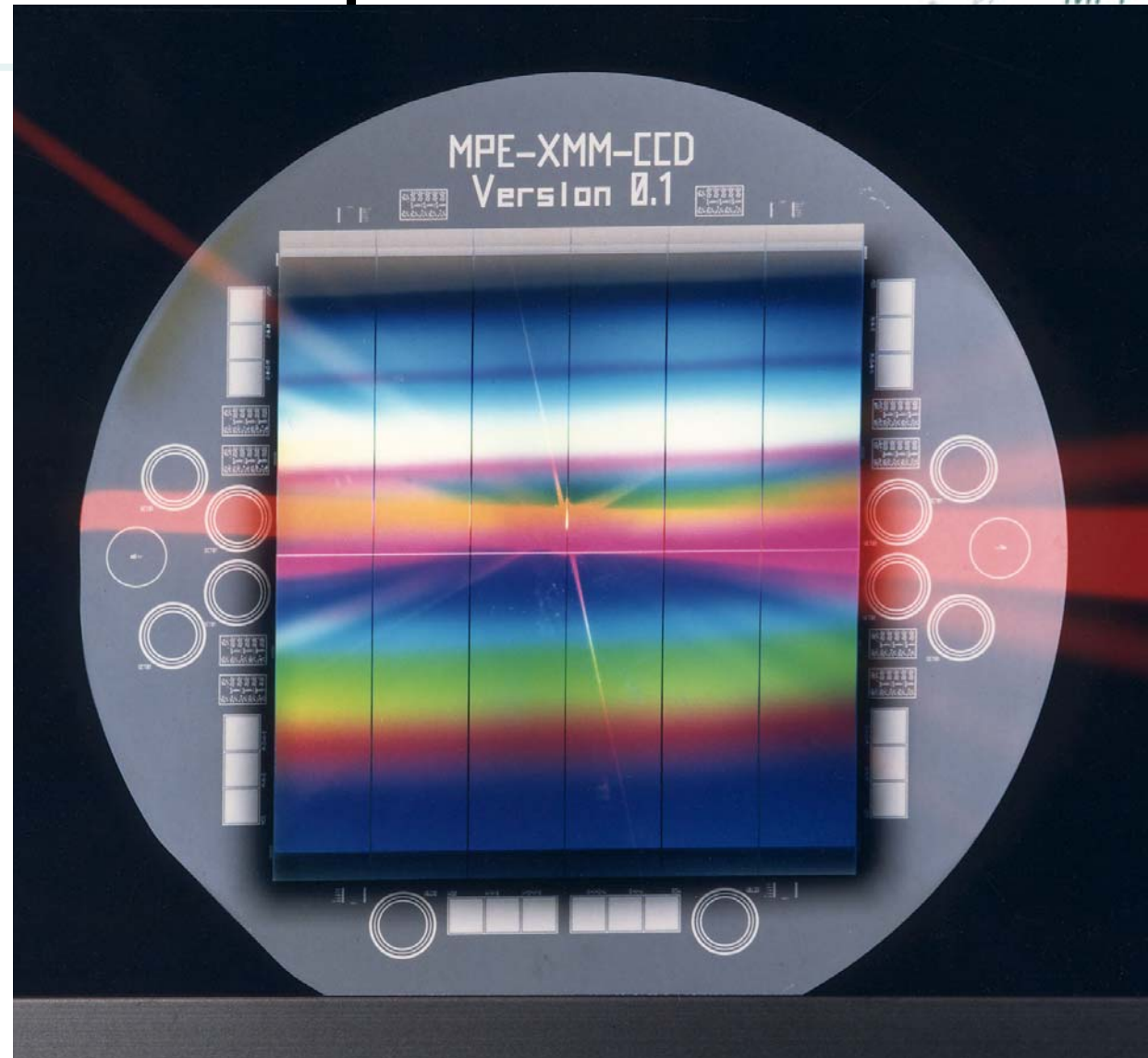


## ■ Device

- ▷ Monolithic array of 12 pnCCDs
- ▷ 200 x 64 pixels each
- ▷ pixel size  
 $150 \times 150 \mu\text{m}^2$
- ▷  $6 \times 6 \text{ cm}^2$  area
- ▷ 4" wafer
- ▷ 280  $\mu\text{m}$  thick
- ▷ Common entrance window

## ■ Performance

- ▷ 6 e<sup>-</sup> ENC
- ▷ Readout time  
4.5 ms
- ▷ Integration time  
100 ms
- ▷ Energy resolution  
150 eV FWHM @ 5.9 keV

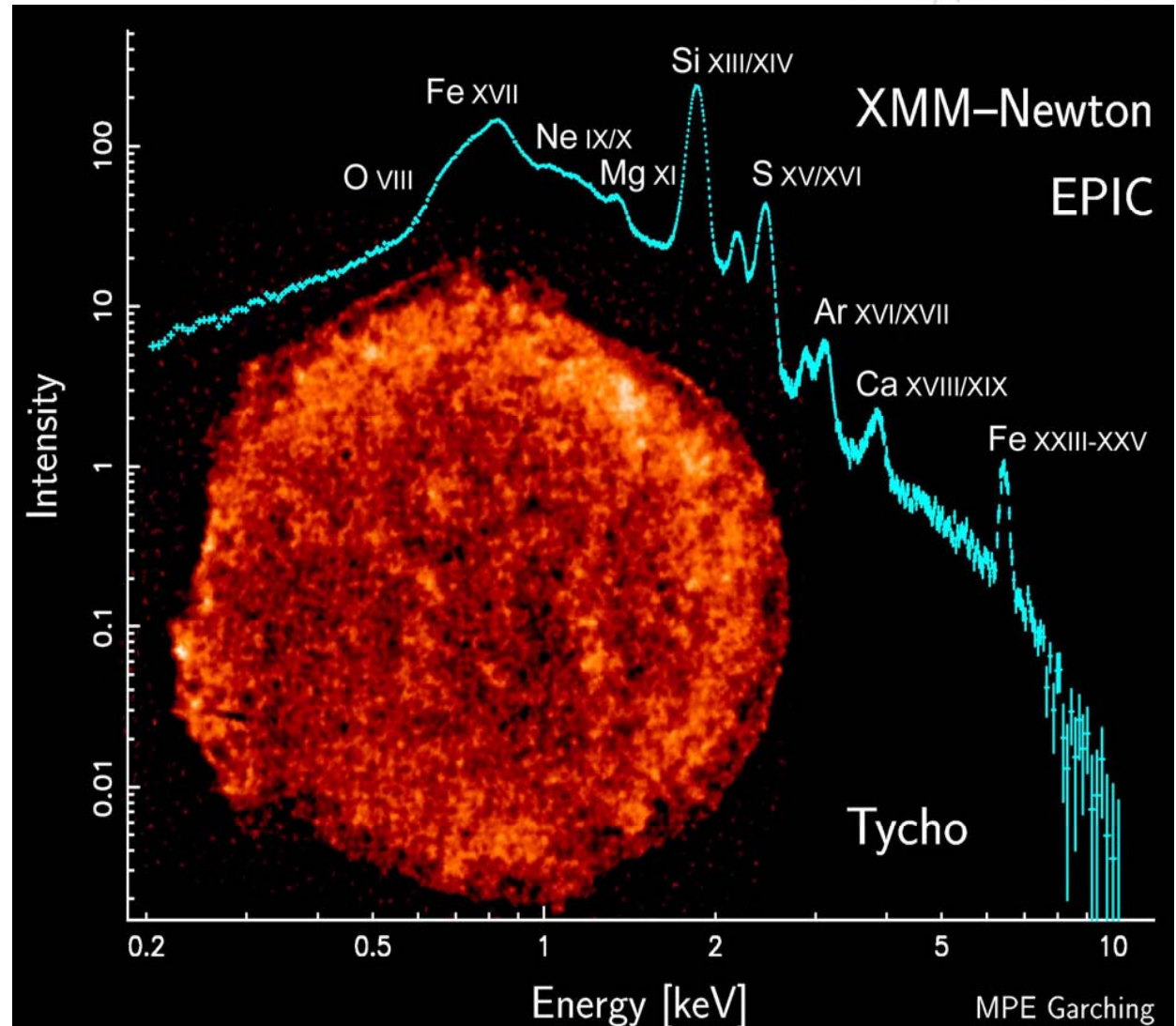


# XMM-Newton observations



## Tycho SNR

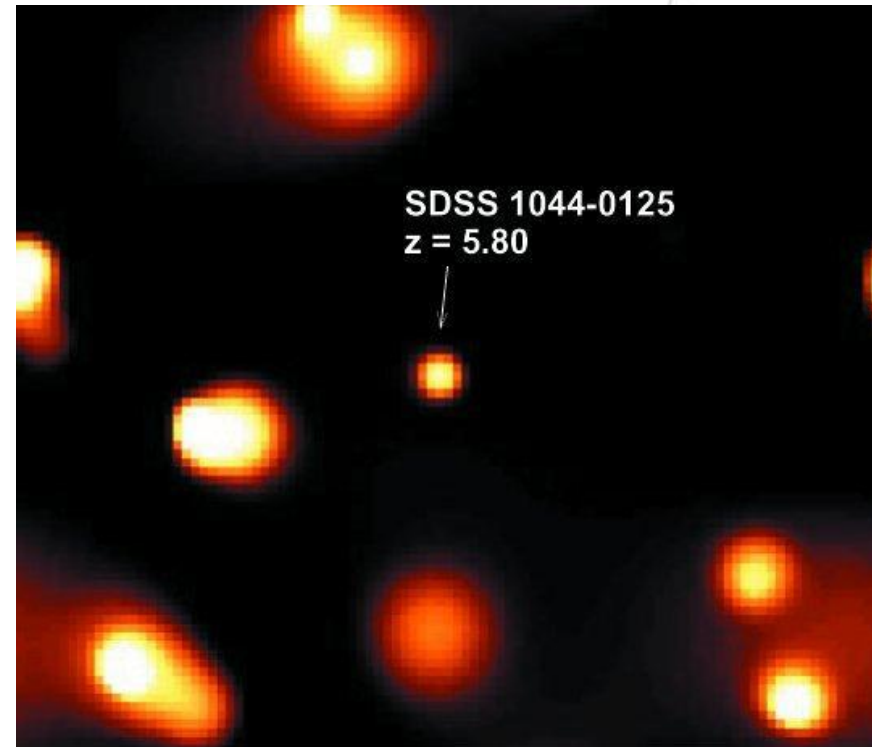
- Image and spectrum
- Supernova remnant
- Observed by Tycho Brahe in 1532



# XMM Summary



- Working since launch (10. Dez. 1999) without any problem.
- The energy resolution @ the  $Al_K$  line (1.5keV) decreased since launch from 98 eV to 99 eV (FWHM).
- Since launch the operating conditions have never been changed.
- Up to now more than 20.000 observations were made with XMM - Newton.
- Up to now, > 3.000 refereed astrophysics publications have been made



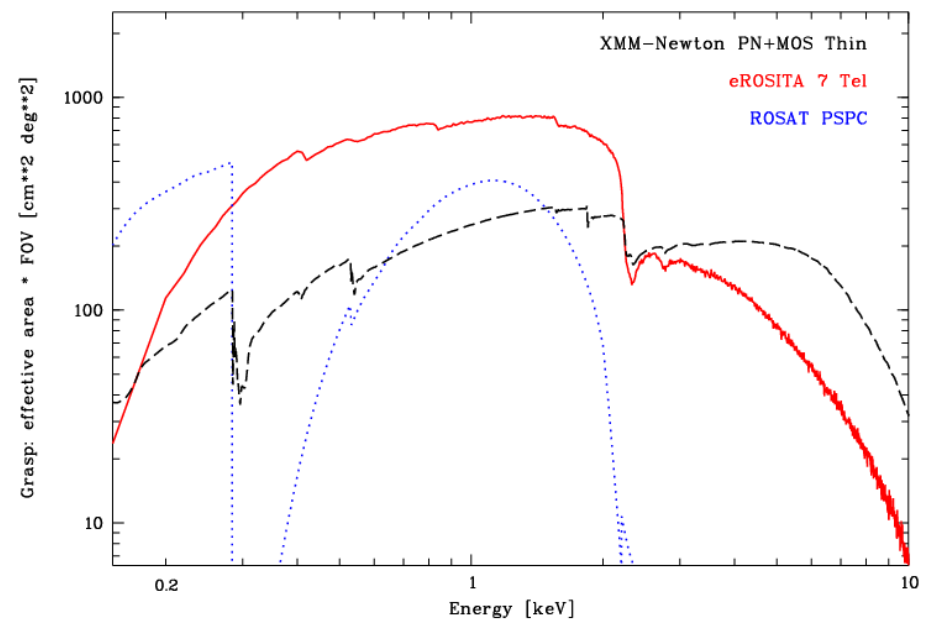
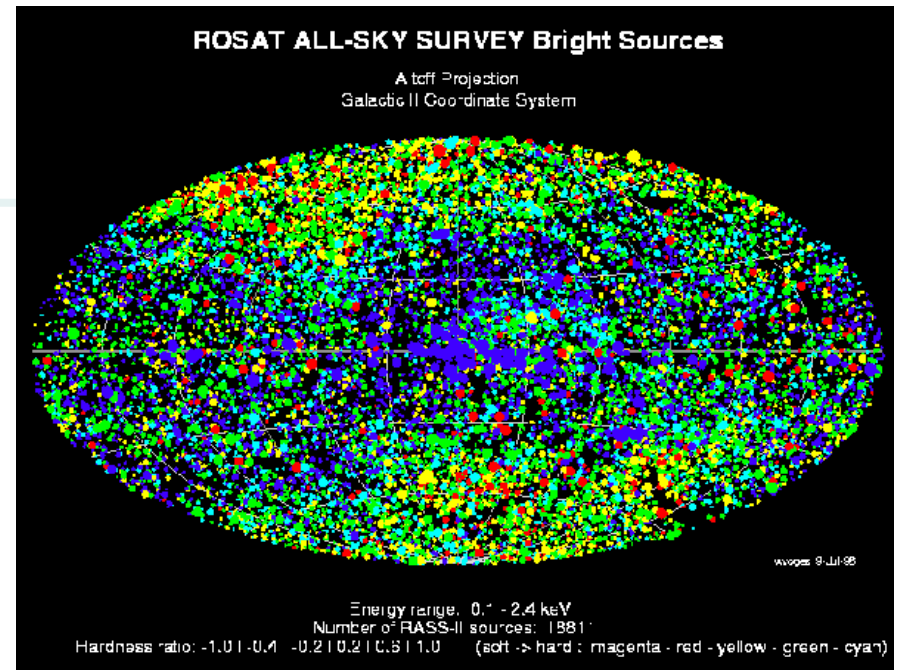
QSO SDSS 1044-0125

European Space Agency 

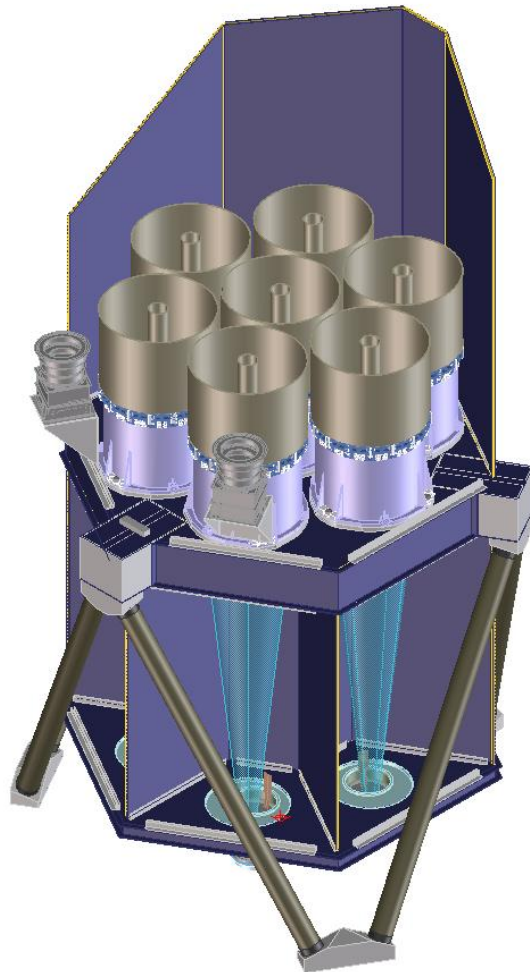
Very high redshift QSO observed by XMM EPIC

# eRosita

- ROSAT All-Sky survey (RASS)
  - ▷ Limited energy range
  - ▷ Lack in sensitivity
- All-Sky survey
  - ▷ Pathfinder for NGXT
  - ▷ Hidden population of AGN
  - ▷ **Extension of RASS towards higher energies**
  - ▷ 7 Wolter-I Mirrors
  - ▷ 54 shells each (27 before)
  - ▷ Framestore pn-CCDs
  - ▷ Focal distance  $\sim 1.6$  m
  - ▷ FoV  $1^\circ$  diam.
  - ▷  $15''$  resolution on-axis
  - ▷ 660kg / 250W

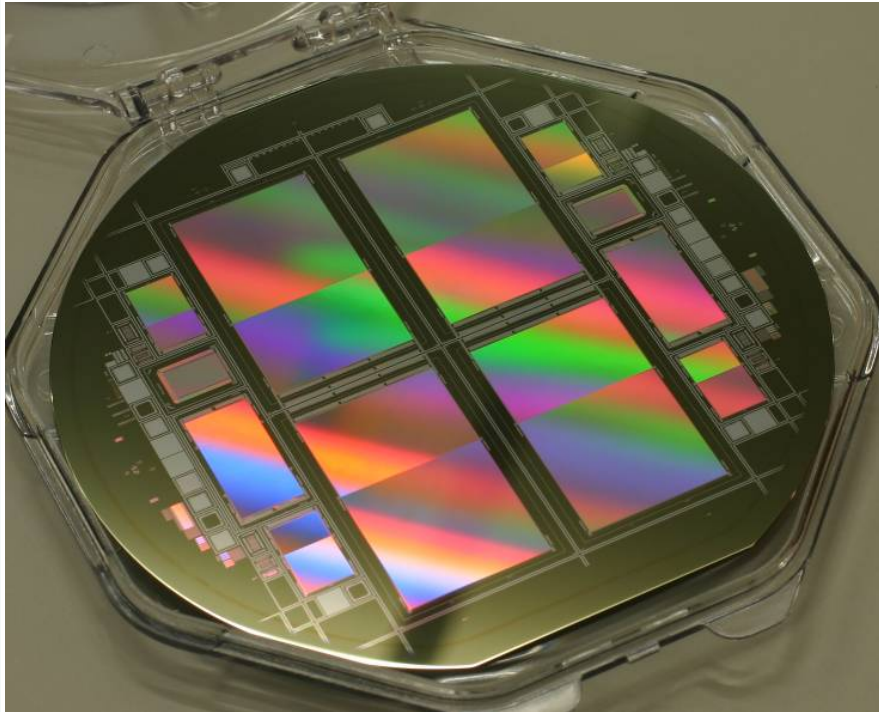


# Instrument Structure



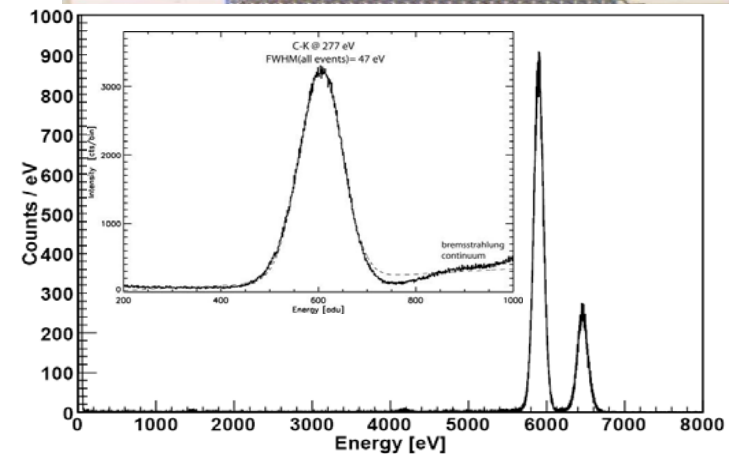
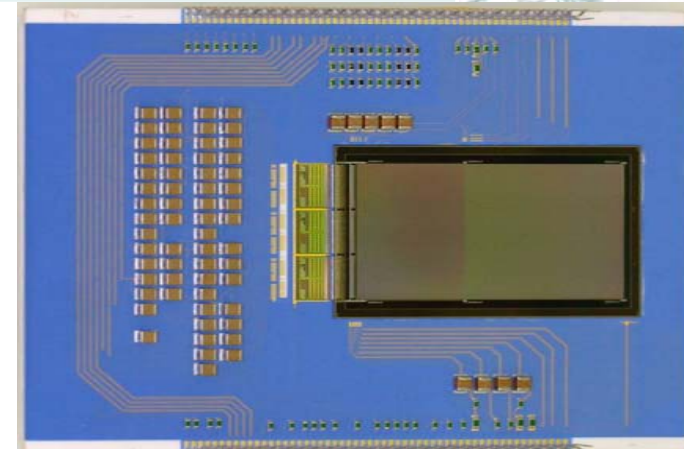
- CFRP Honeycomb Structure
  - ▷ lightweight
  - ▷ thermally stable
- Hexapod Mounting
  - ▷ no thermal/mechanical stresses induced on structure
- Sunshield
- Startracker mounted on structure

# CCD-Module



Four 3cm x 3cm CCDs still on Si-Wafer.  
The CCDs have 384 × 384 pixels in both  
image and framestore area.

Pixelsize: 75 x 75  $\mu\text{m}^2$ .  
Cycle time: 50 msec

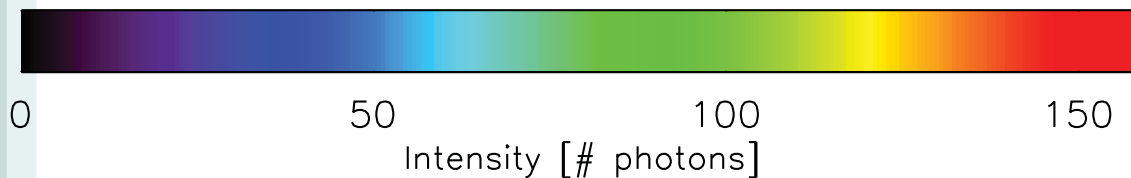


Measurements at C K $\alpha$  (277eV)  
and Mn K $\alpha$  (5,9 keV) on flight-  
CCDs (2cm × 2cm) show the  
expected energy resolution and  
low energy response.

# Imaging



384



## Status of eROSITA

**Contracts with ROSKOSMOS  
have been signed**

**Mirror fabrication is contracted to  
the companies MediaLario and ZEISS**

**Mechanical and electrical models of  
the flight cameras have been built**

**Engineering model is in progress**

**Launch is expected in 2013**

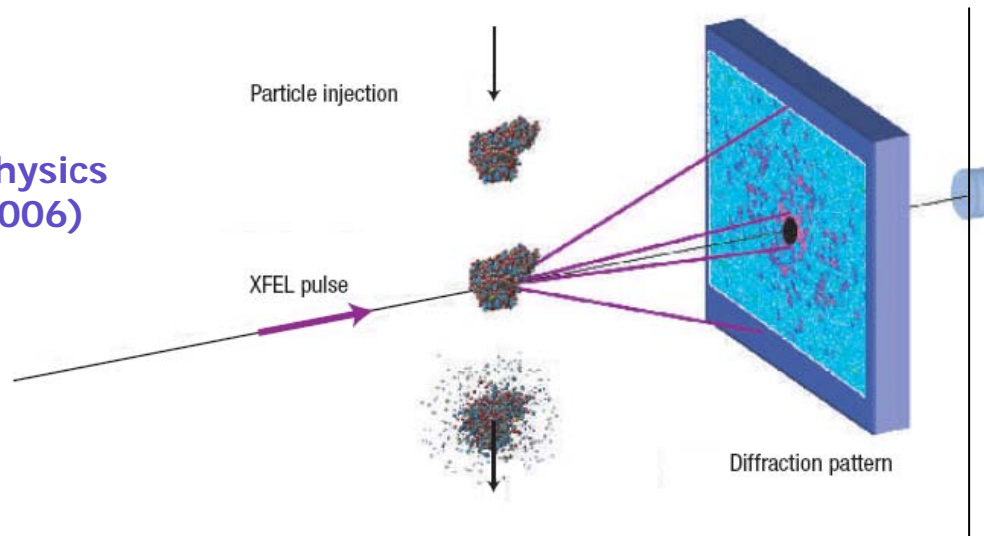


# Time resolved structure determination with X-ray FELs

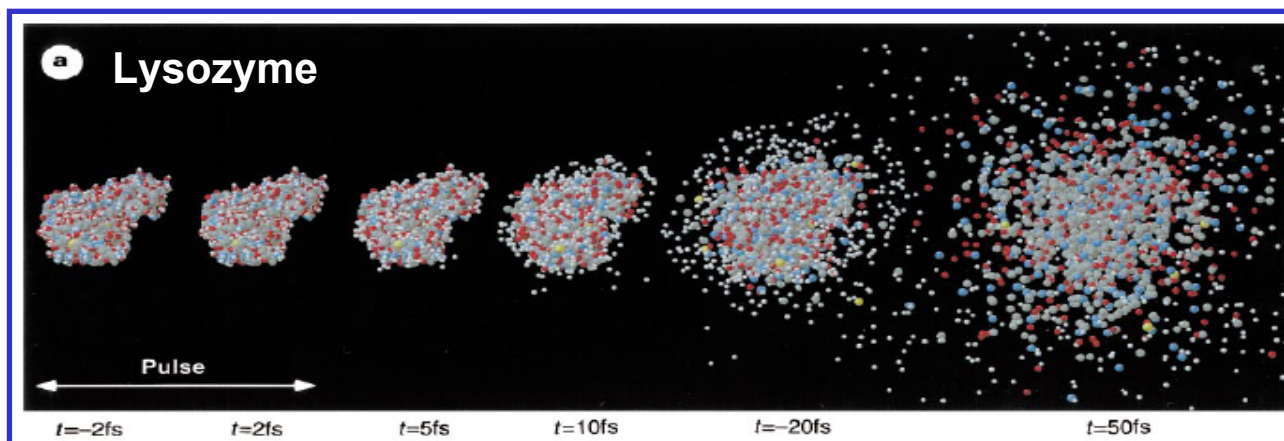
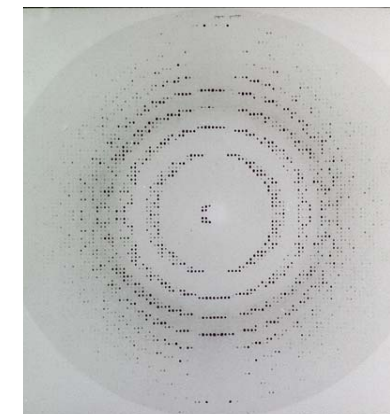


## Molecules atomic resolution

J. Kirz,  
Nature Physics  
2, 799 (2006)

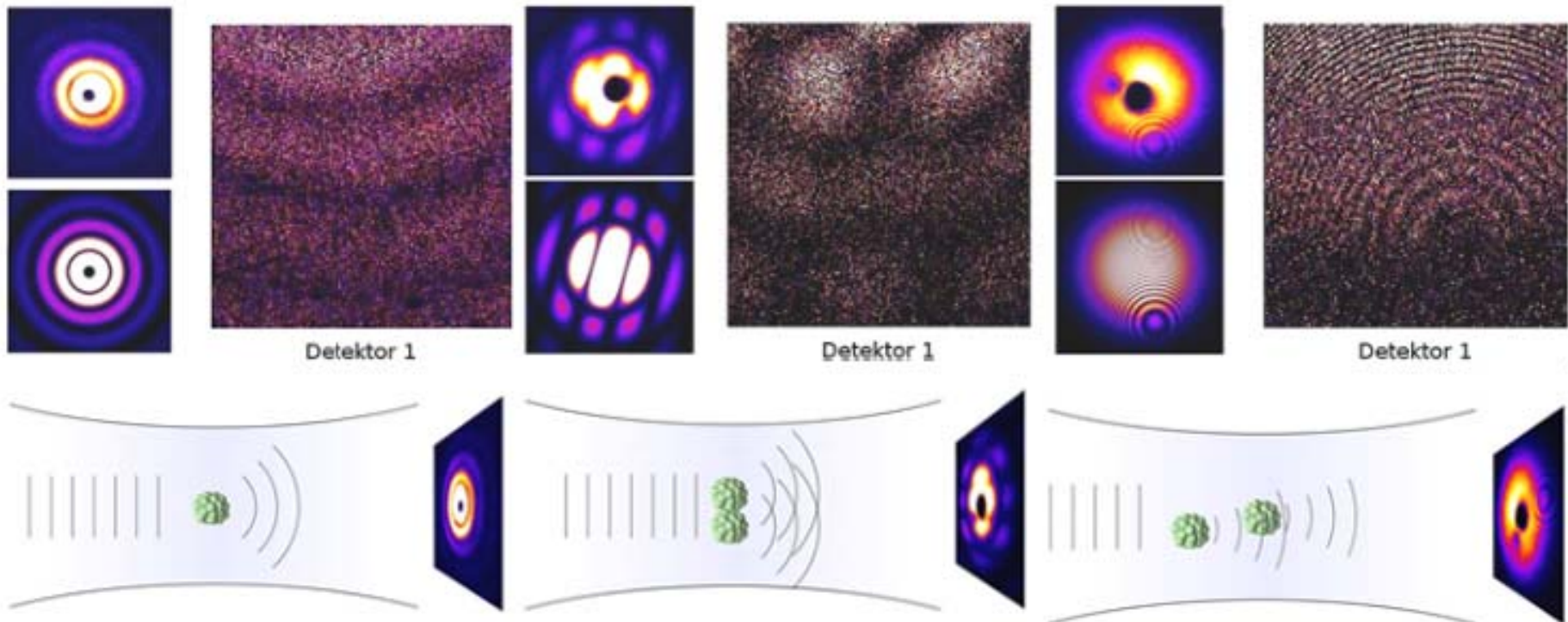


## Crystal



R. Neutze, J. Haidu et al.,  
Nature 406, 752 (2000)  
**Radiation damage and Coulomb explosion**

# X-ray scattering: 30 nm Xe - Cluster

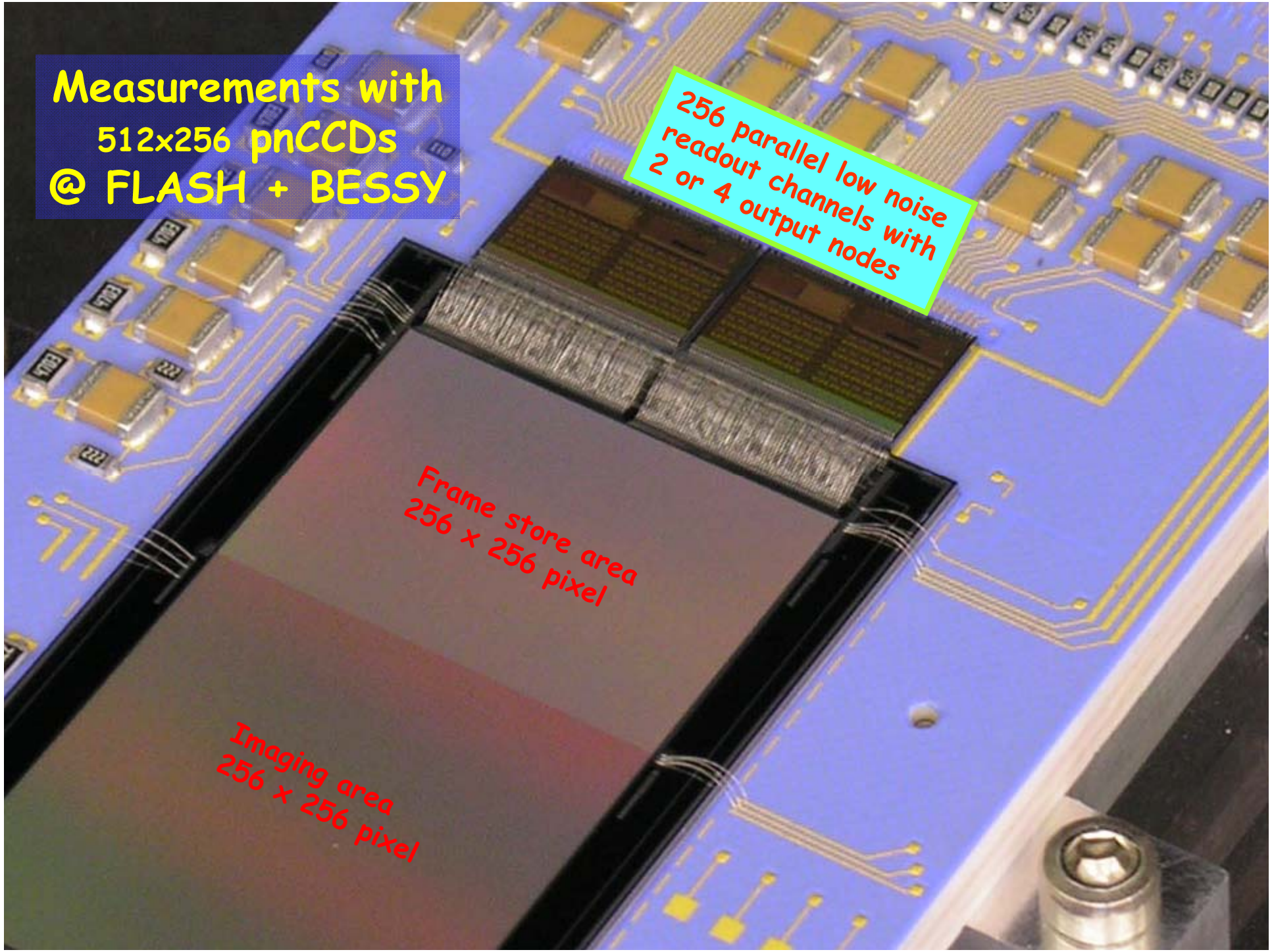


Measurements with  
512x256 pnCCDs  
@ FLASH + BESSY

256 parallel low noise  
readout channels with  
2 or 4 output nodes

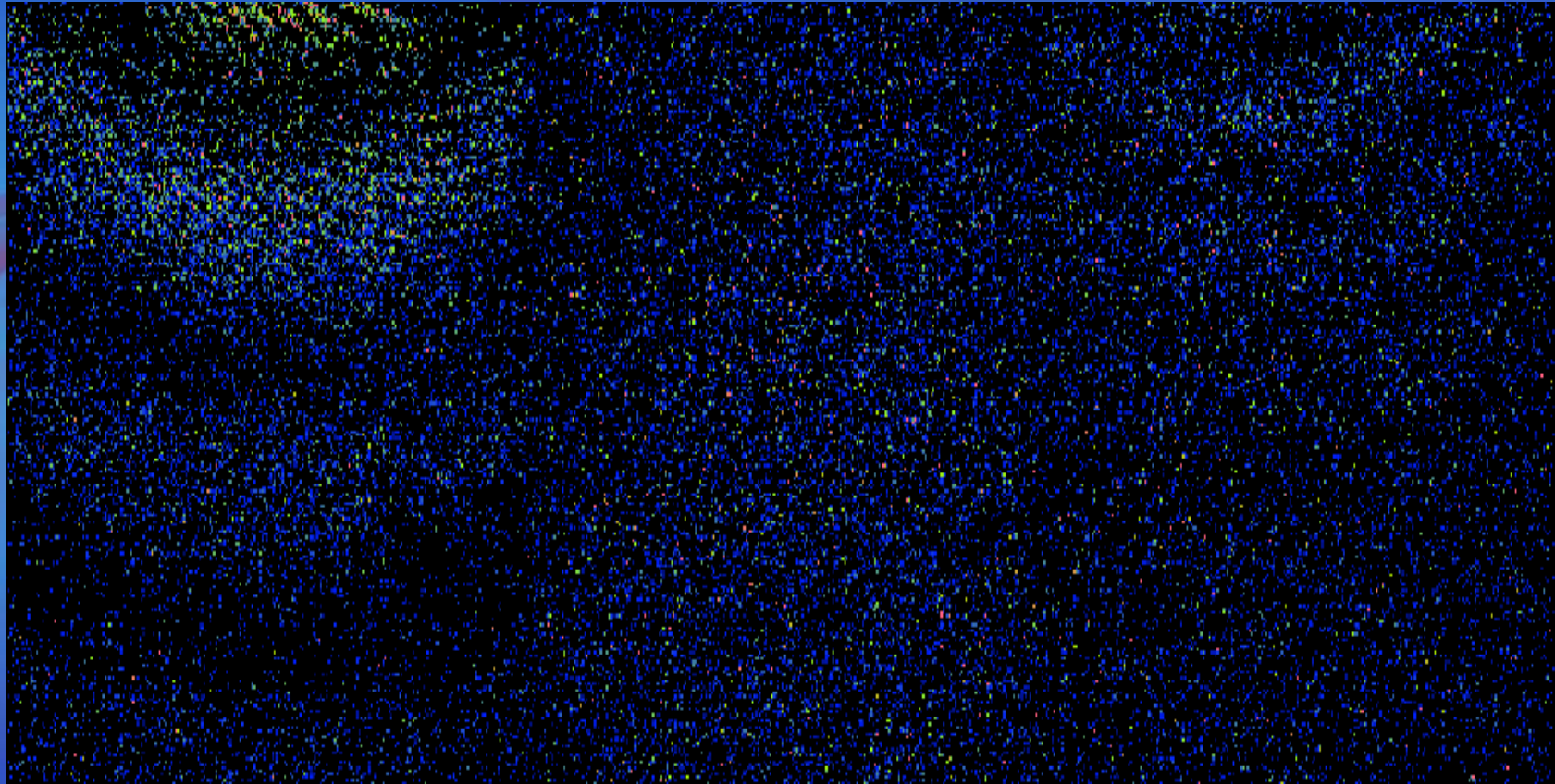
Frame store area  
256 x 256 pixel

Imaging area  
256 x 256 pixel





# *Free Electron Lasers*

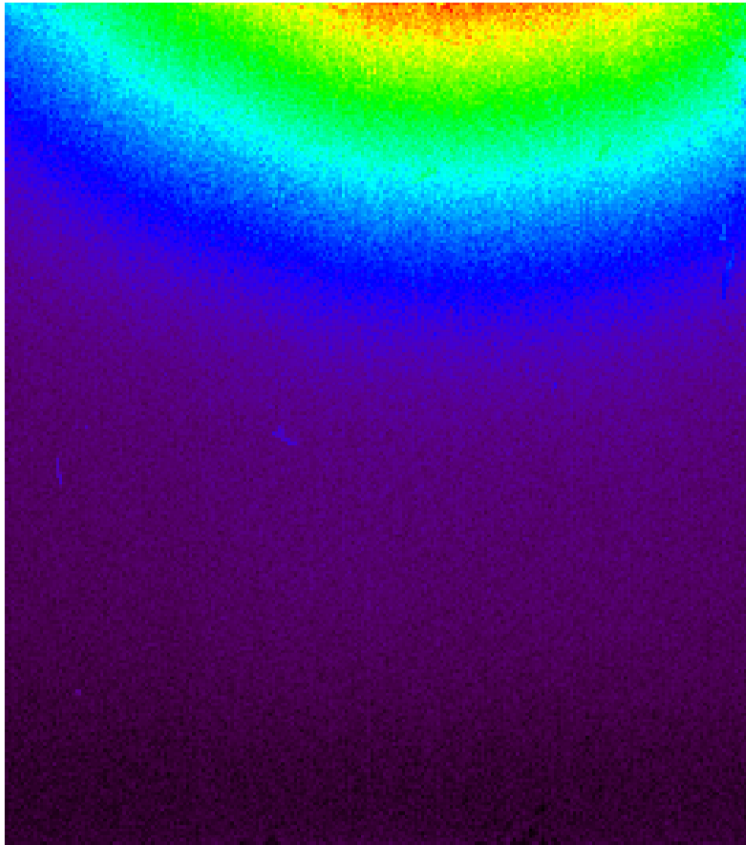


typ. 5.000 X-rays  
per shot per detector,  
i.e.  $\approx 0.1$  photon per pix.

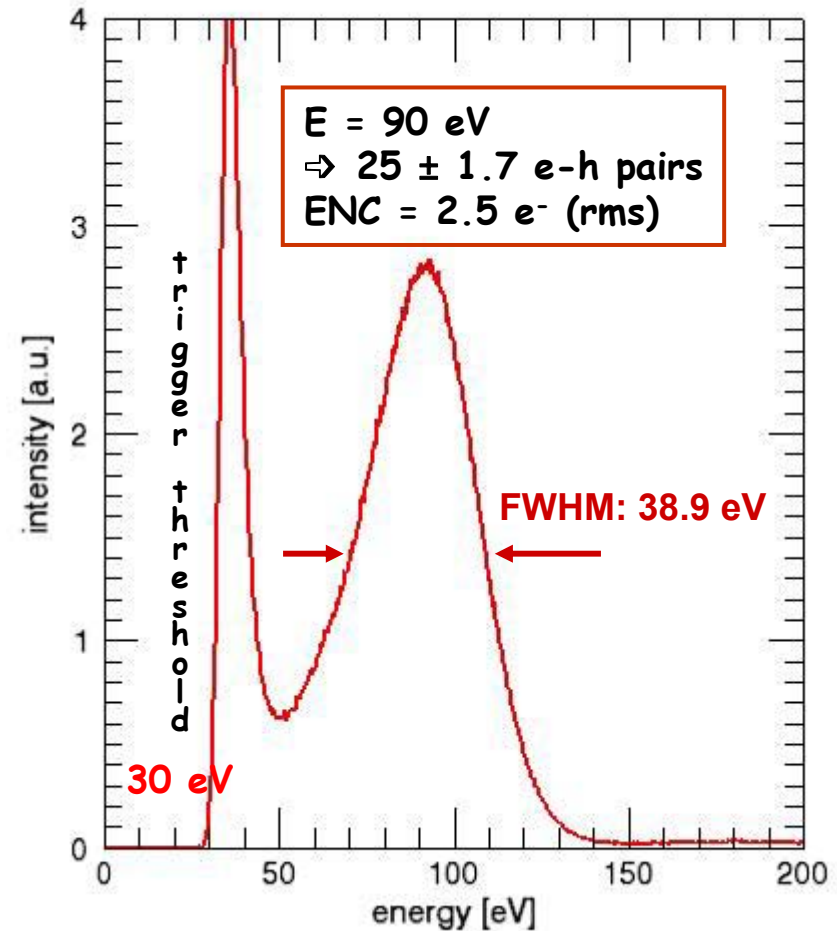
*Screen-Shots: To be evaluated!*



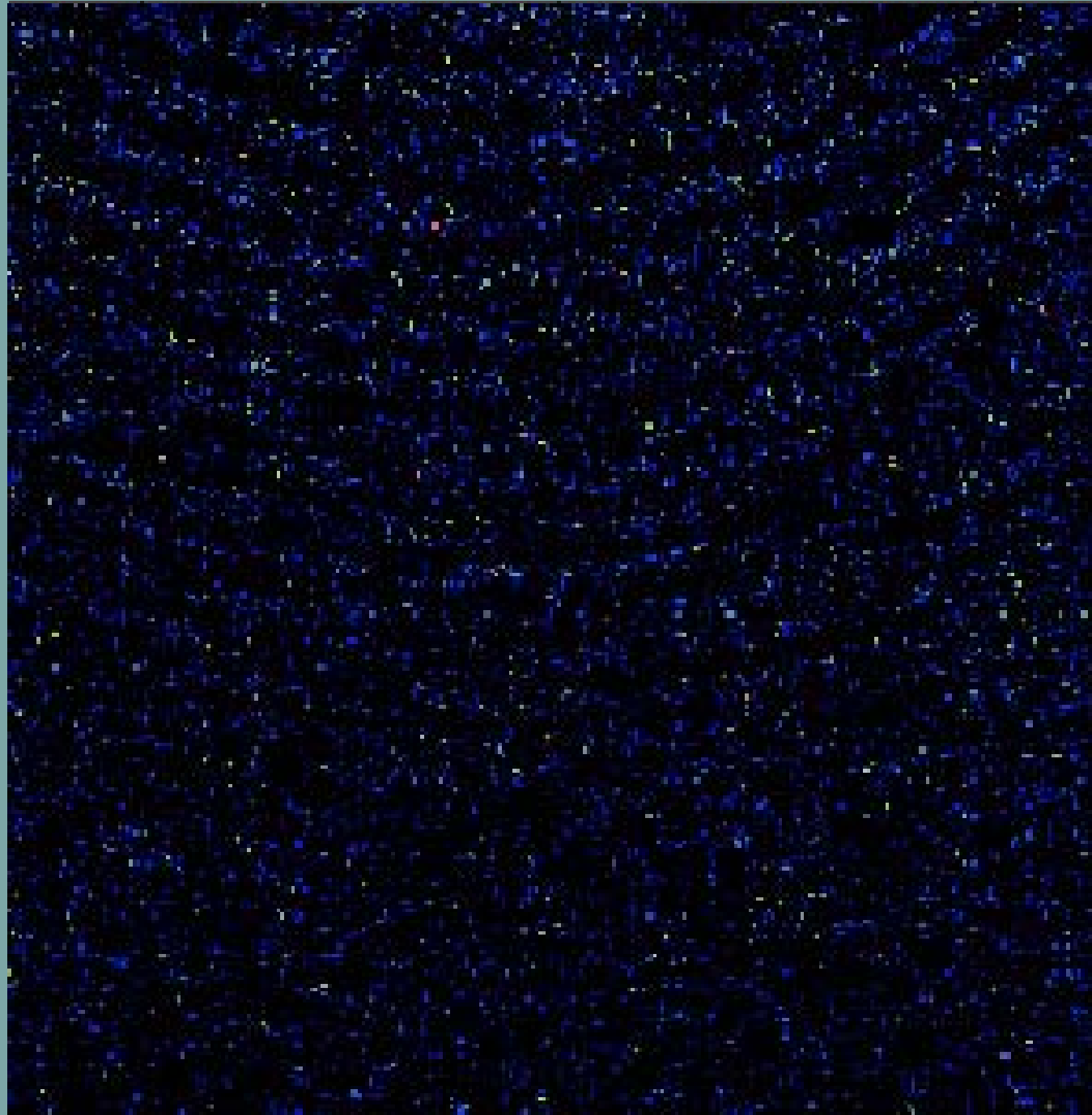
# 90 eV X-rays in single photon counting mode !!!



$T = -50^\circ \text{C}$



Spectrum from 4.000 frames  
with 0.01 photons/pixel/frame



**Measurement @ FLASH**  
 $\lambda \approx 40 \text{ nm}$   
on Xe clusters

**$E = 30 \text{ eV}$**

**i.e. 8.1 e/h pairs**

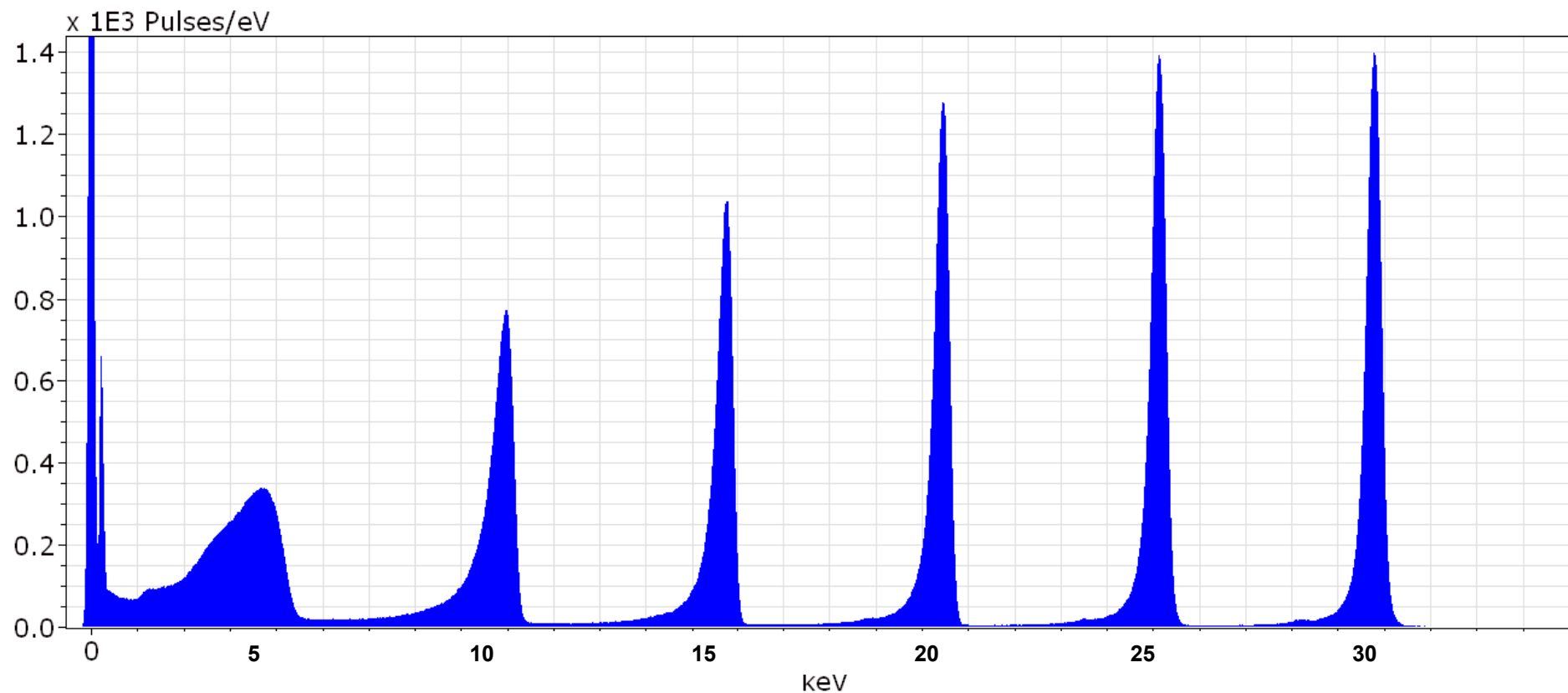
**ENC = 2.7 el. (rms)**



# *Electron Imaging with pnCCDs*

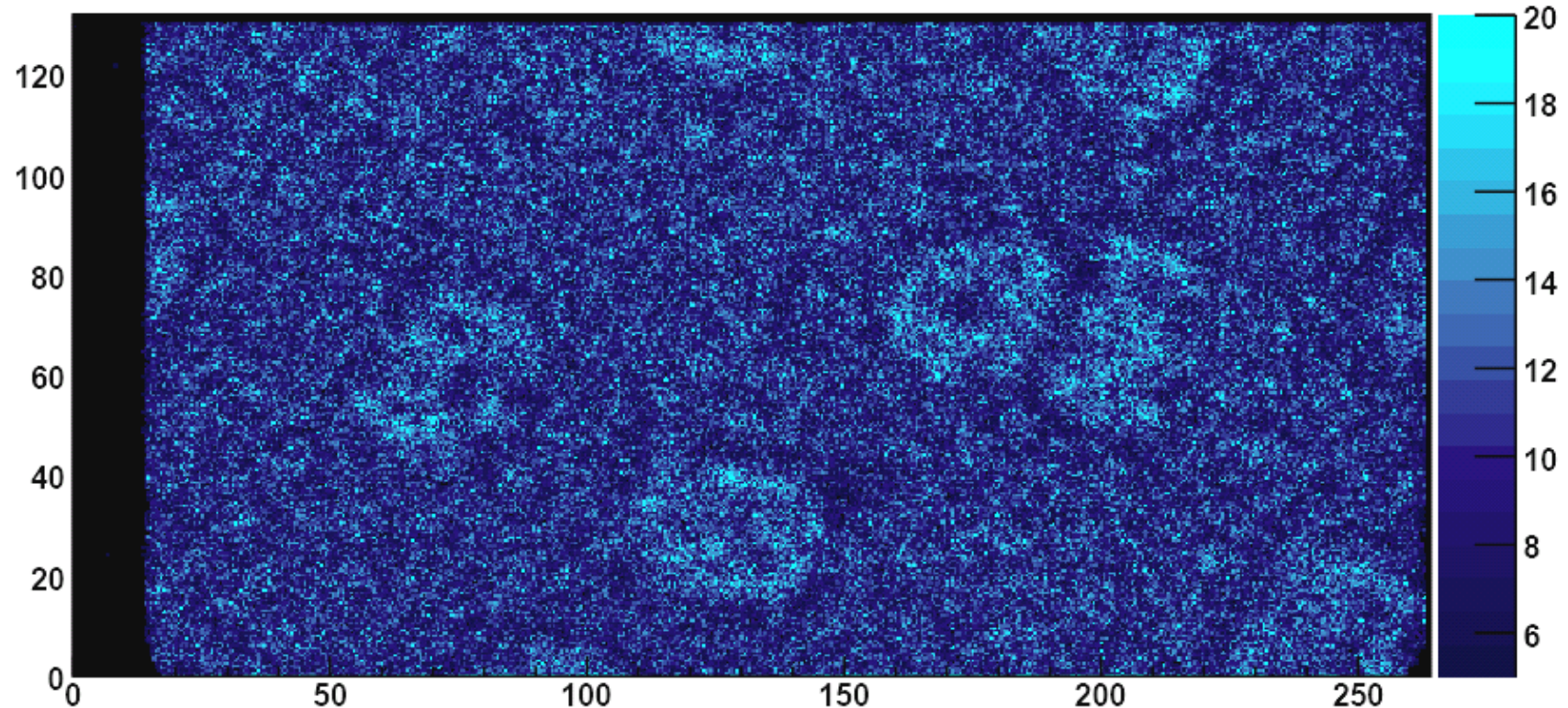
ASG

Max-Planck  
Advanced Study  
Group



Electrons through:    x nm of SiO<sub>2</sub>  
                              y nm of Al

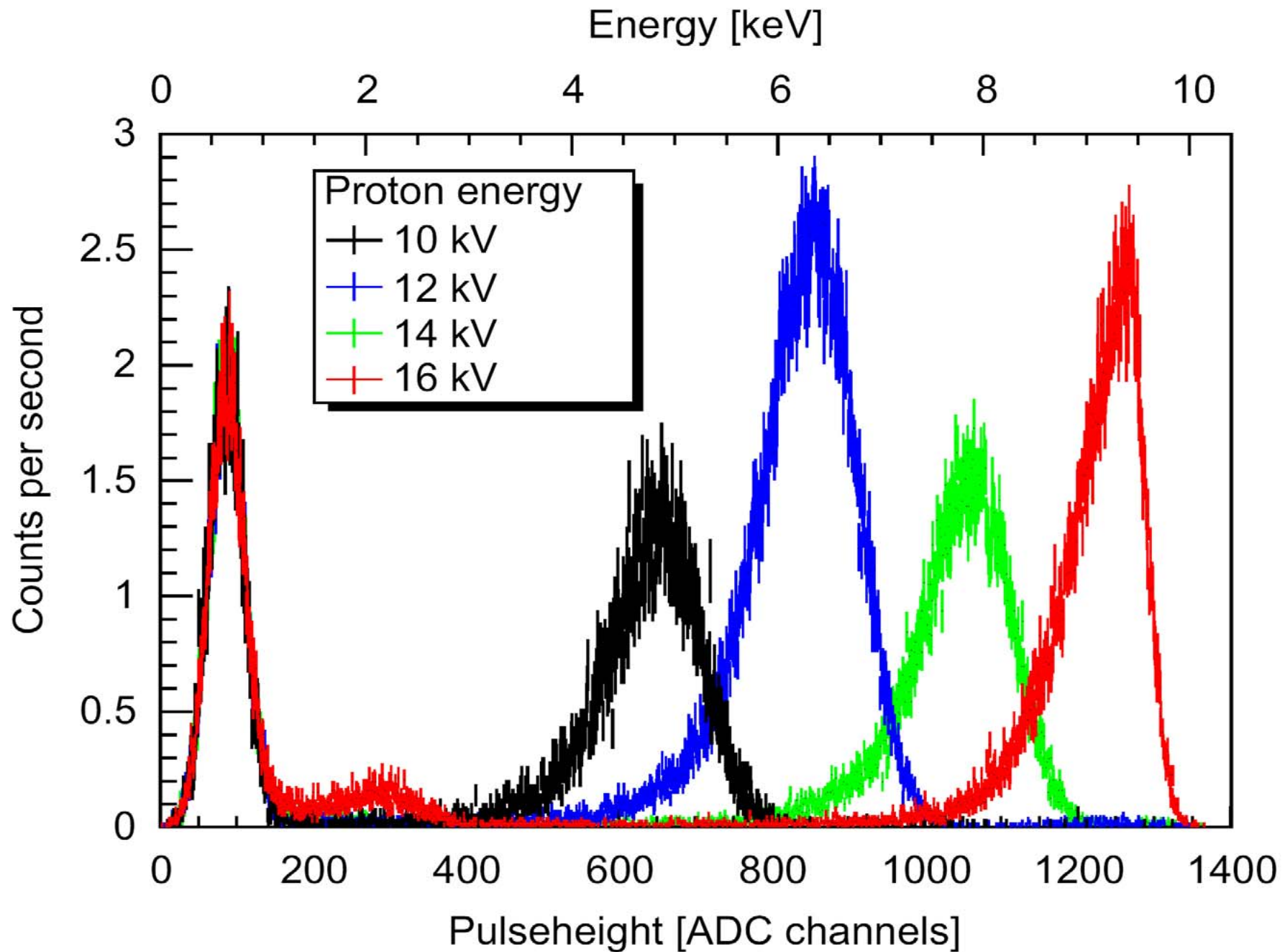
# TEM Detectors: Imaging



- Ultra low-dose illumination ! (mag. 110k, 1 pixel corresp. to 5Å)
- No visible image on EM fluorescence screen to be seen !

Sample: Proteason (P20S)

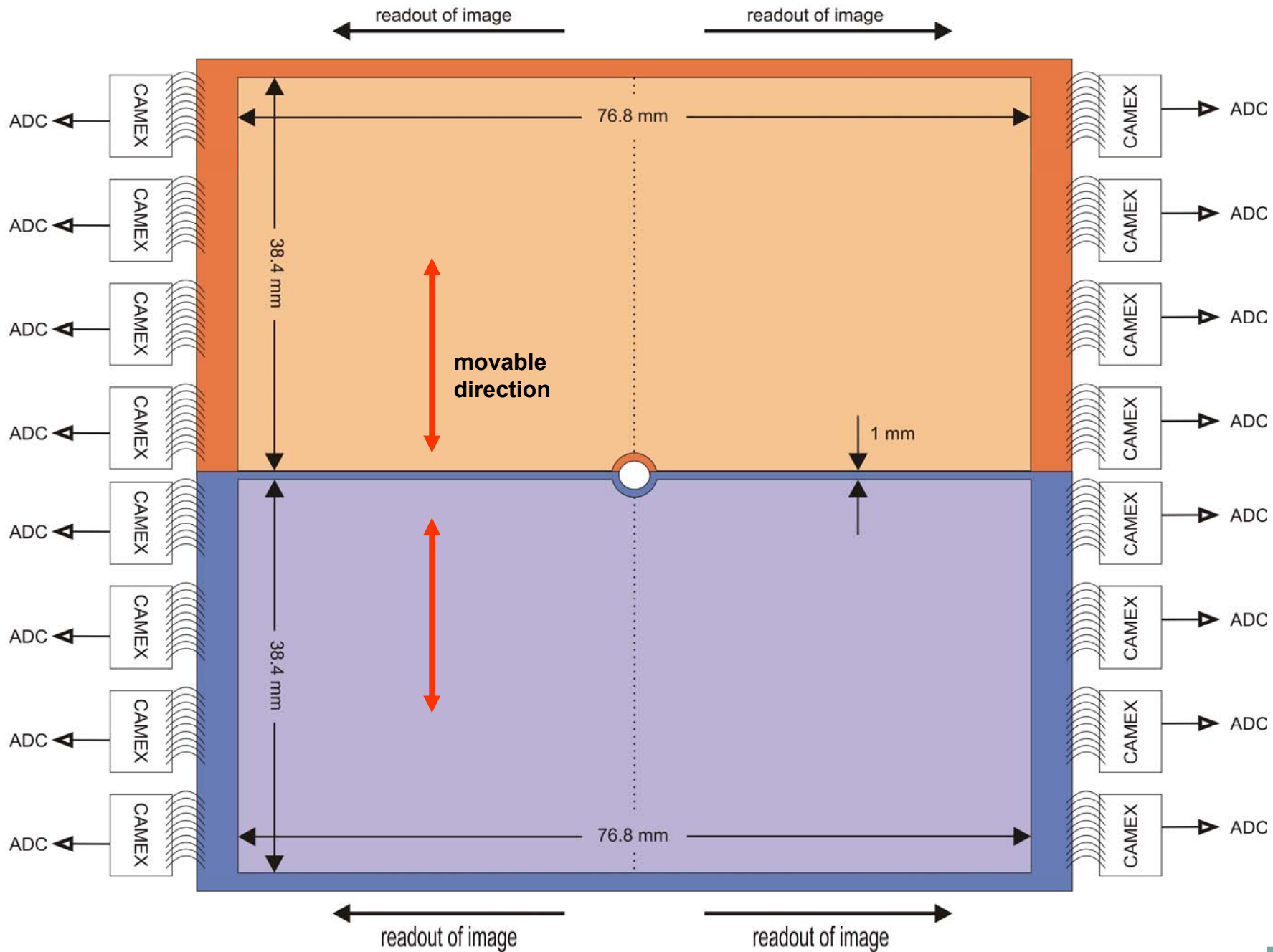


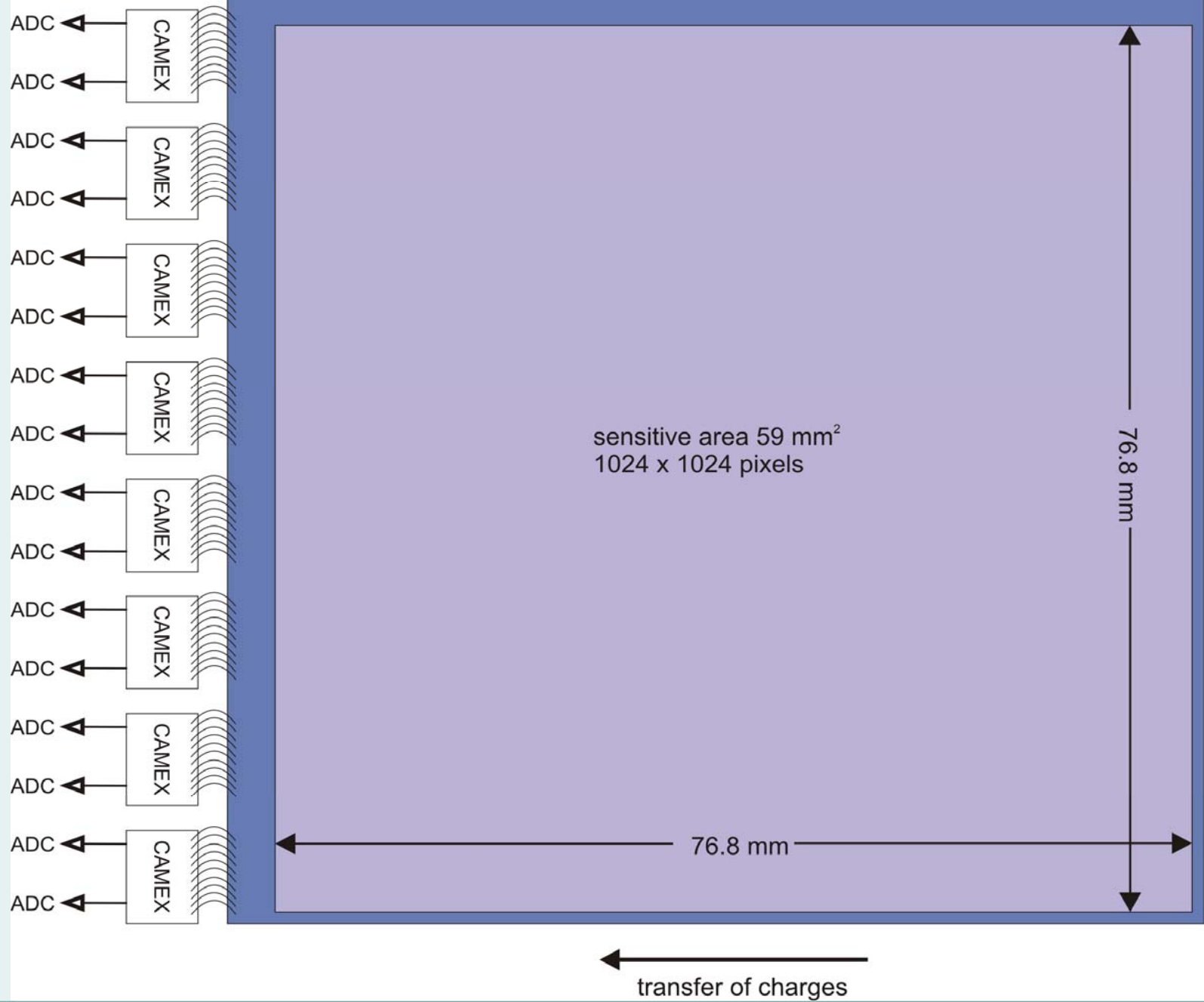


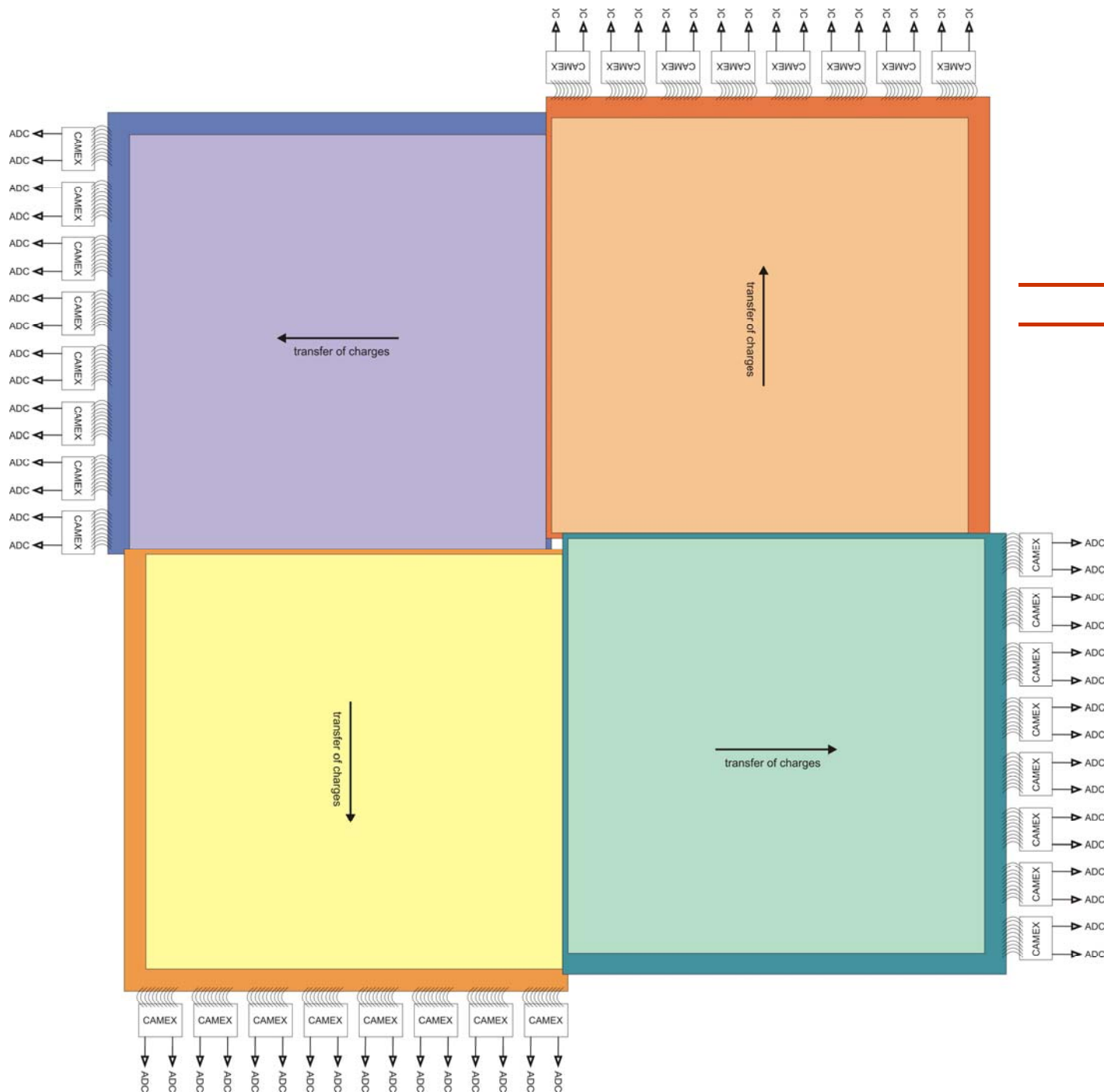
# Achievements of the FLASH, LCLS and XFEL

## Photon Counting and Integrating X-ray Imaging Detectors

	FLASH, LCLS + XFEL	pnCCD system
single photon resolution	yes	yes
energy range	$0.05 < E < 24$ (keV)	$0.05 < E < 25$ [keV]
pixel size ( $\mu\text{m}$ )	100	75
sig.rate/pixel/bunch	$10^3$ ( $10^5$ )	$10^3 - 10^4$
quantum efficiency	$> 0.8$	$> 0.8$ from 0.6 to 12 keV
number of pixels	$512 \times 512$ (min.)	$1024 \times 1024$ and $2048 \times 2048$
frame rate/repetition rate	10 Hz - 120 Hz	up to 250 Hz
Readout noise	$< 50 e^-$ (rms)	$< 5 e^-$ (rms) ( $2 e^-$ possible)
cooling	possible	around $-40^\circ \text{C}$ room temperature possible
vacuum compatibility	yes	yes
preprocessing	no (yes) ?	possible upon request



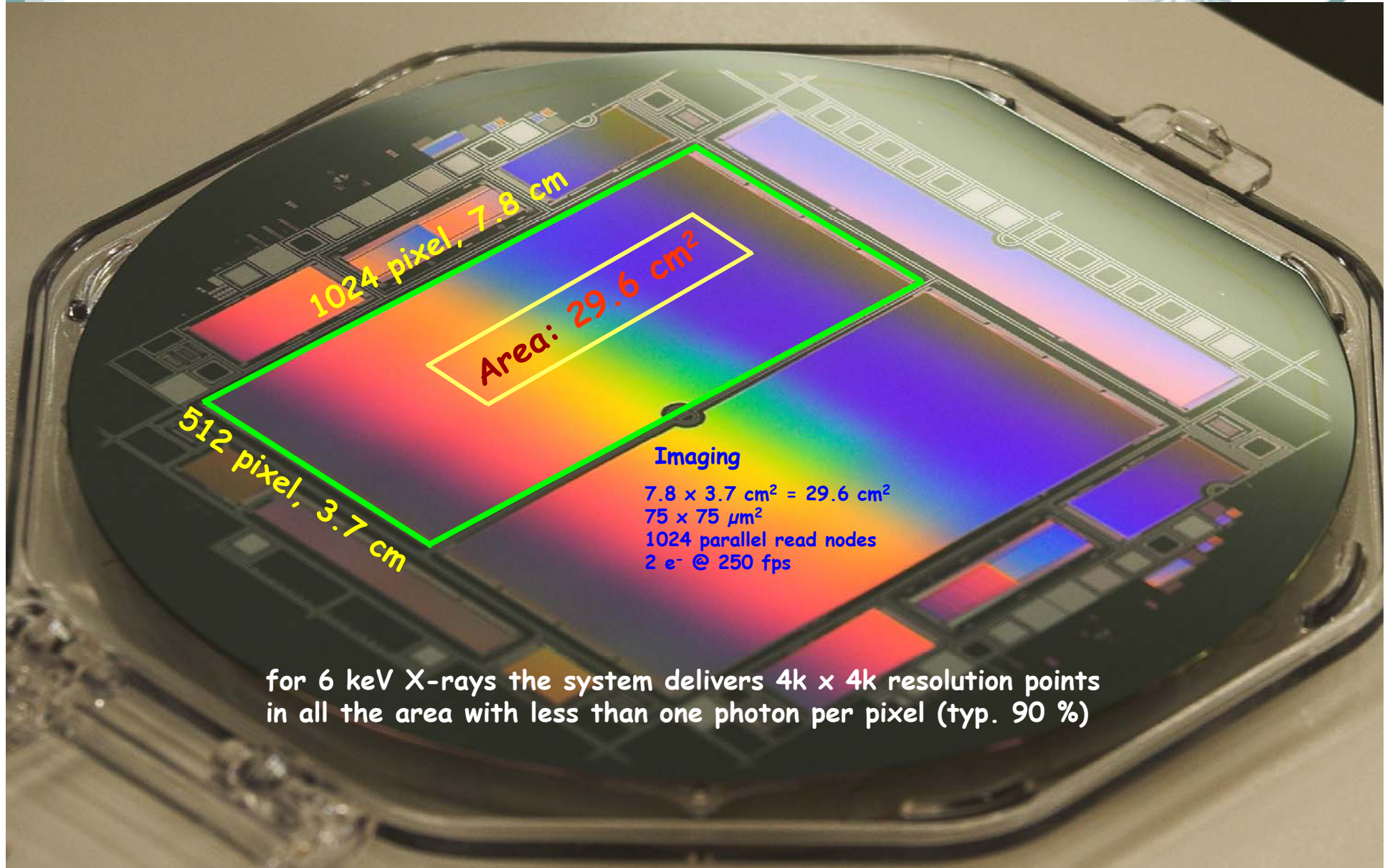




## Expected system properties

**pixel size:**  $50 \times 50 \mu\text{m}^2$   
 or  $75 \times 75 \mu\text{m}^2$   
**resolution:**  $\sigma_{x,y} \leq 10 \mu\text{m}$   
**frame rate:** 150 Hz  
**noise:** 5 el. (rms)  
**CHC:** 500.000 el.  
**PSF:** typ.  $3 \times 3$   
**EDpP:** 20 MeV  
**thickness:** 450  $\mu\text{m}$

pnCCD: 1024 x 512, 30 cm<sup>2</sup>

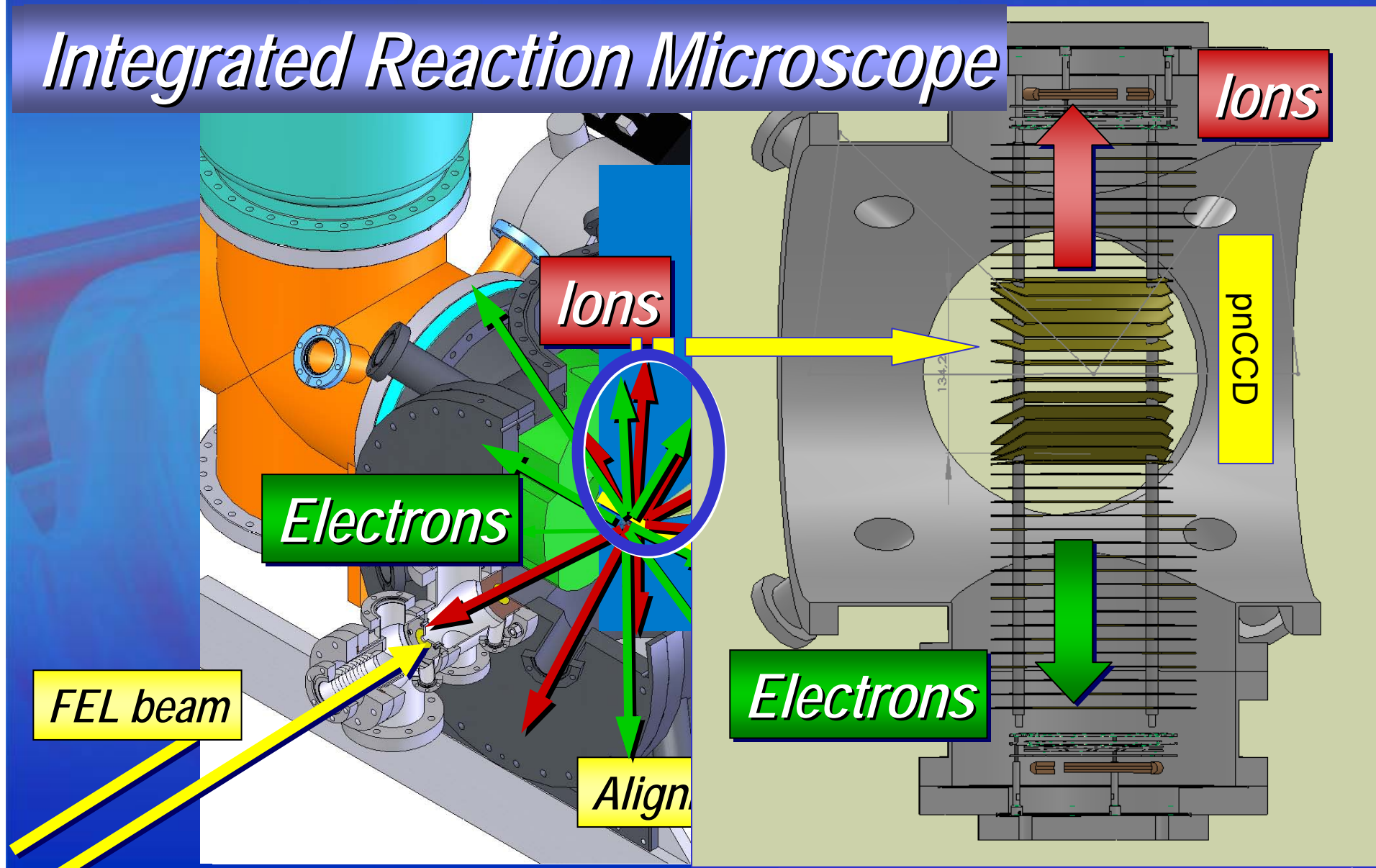


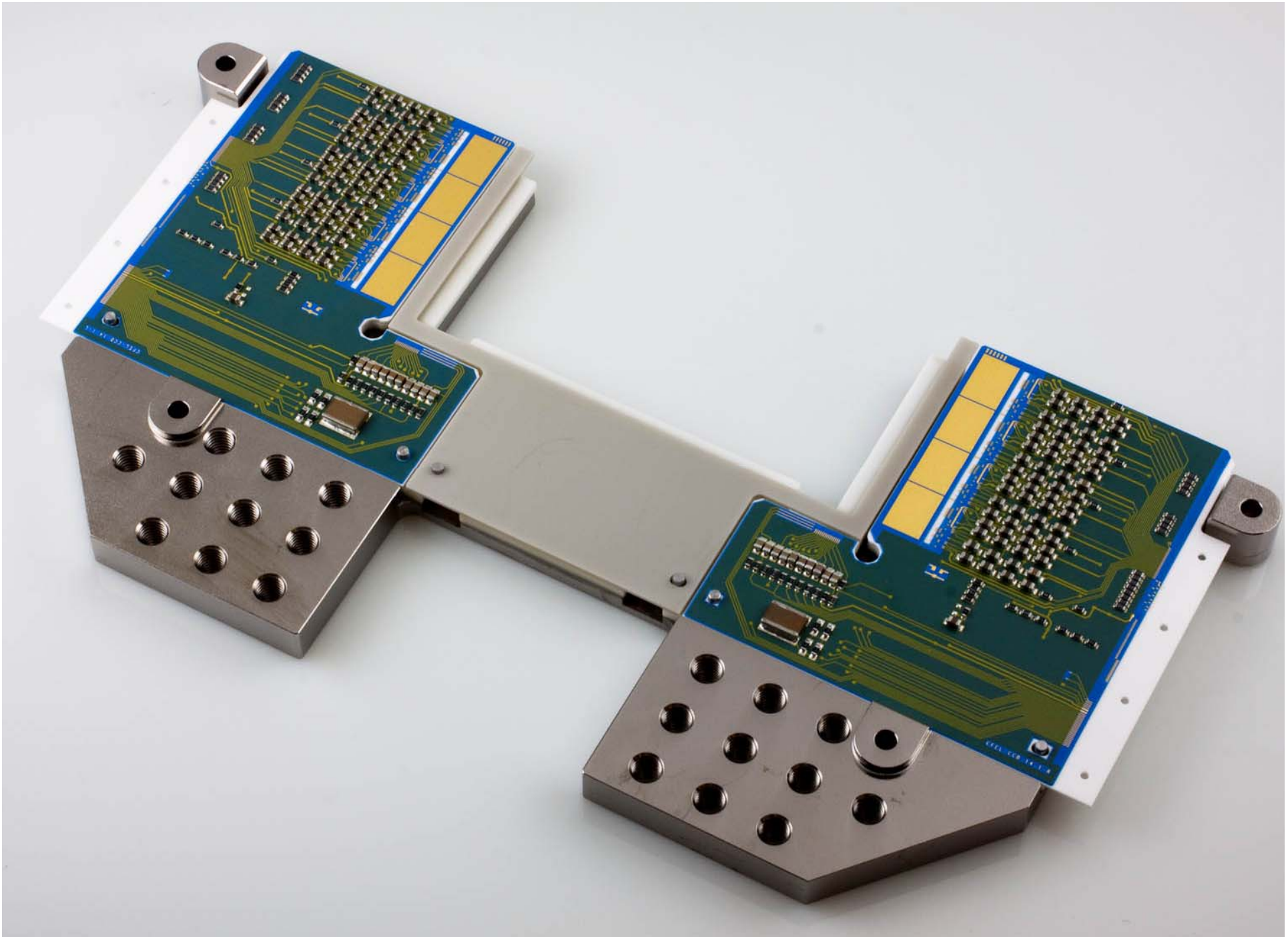
for 6 keV X-rays the system delivers 4k x 4k resolution points  
in all the area with less than one photon per pixel (typ. 90 %)



# CFEL-ASG MultiPurpose Chamber

## Integrated Reaction Microscope





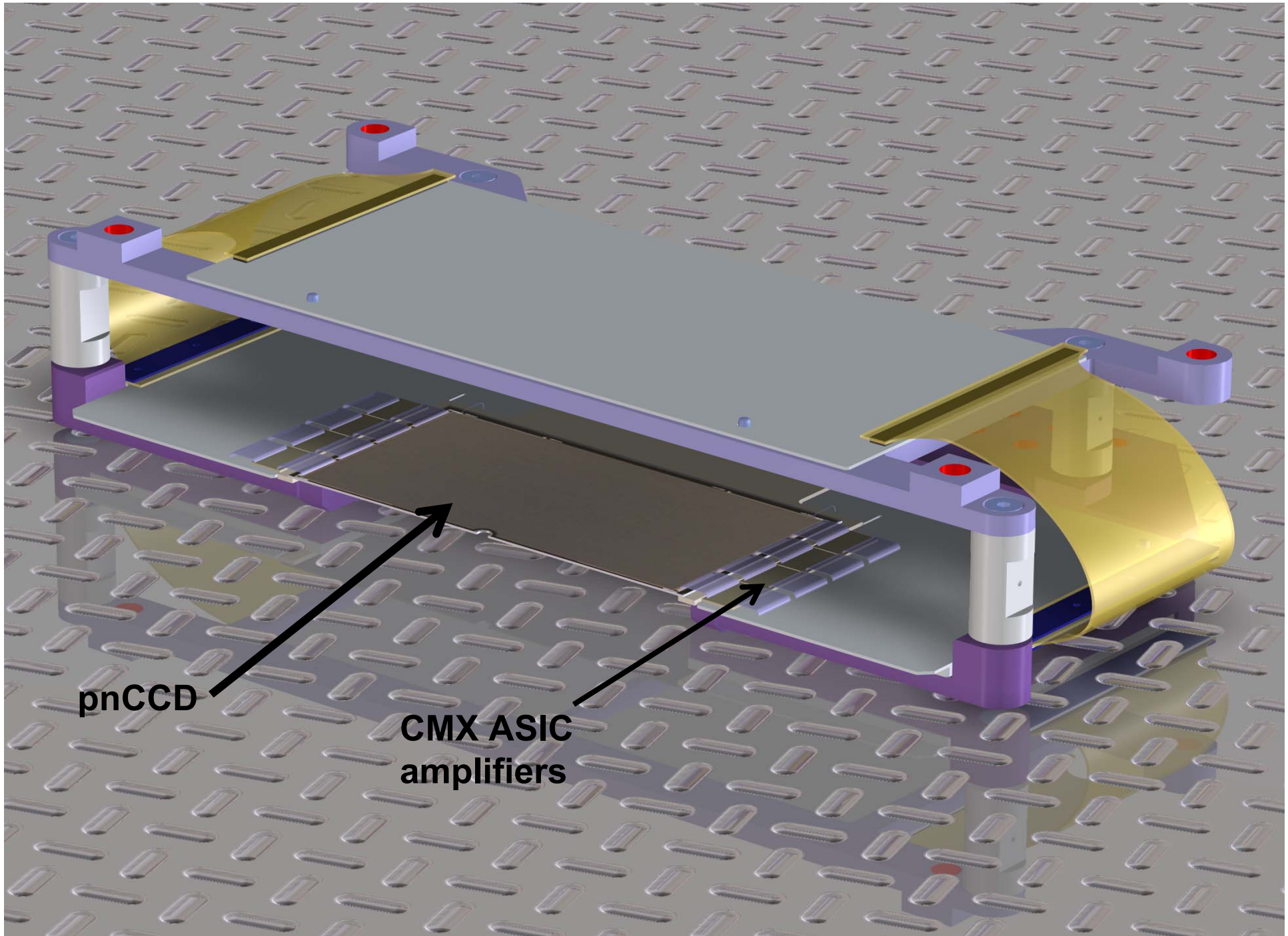




Innenplatine,  
C14  
P/N 12-13500  
S/N 09/00002

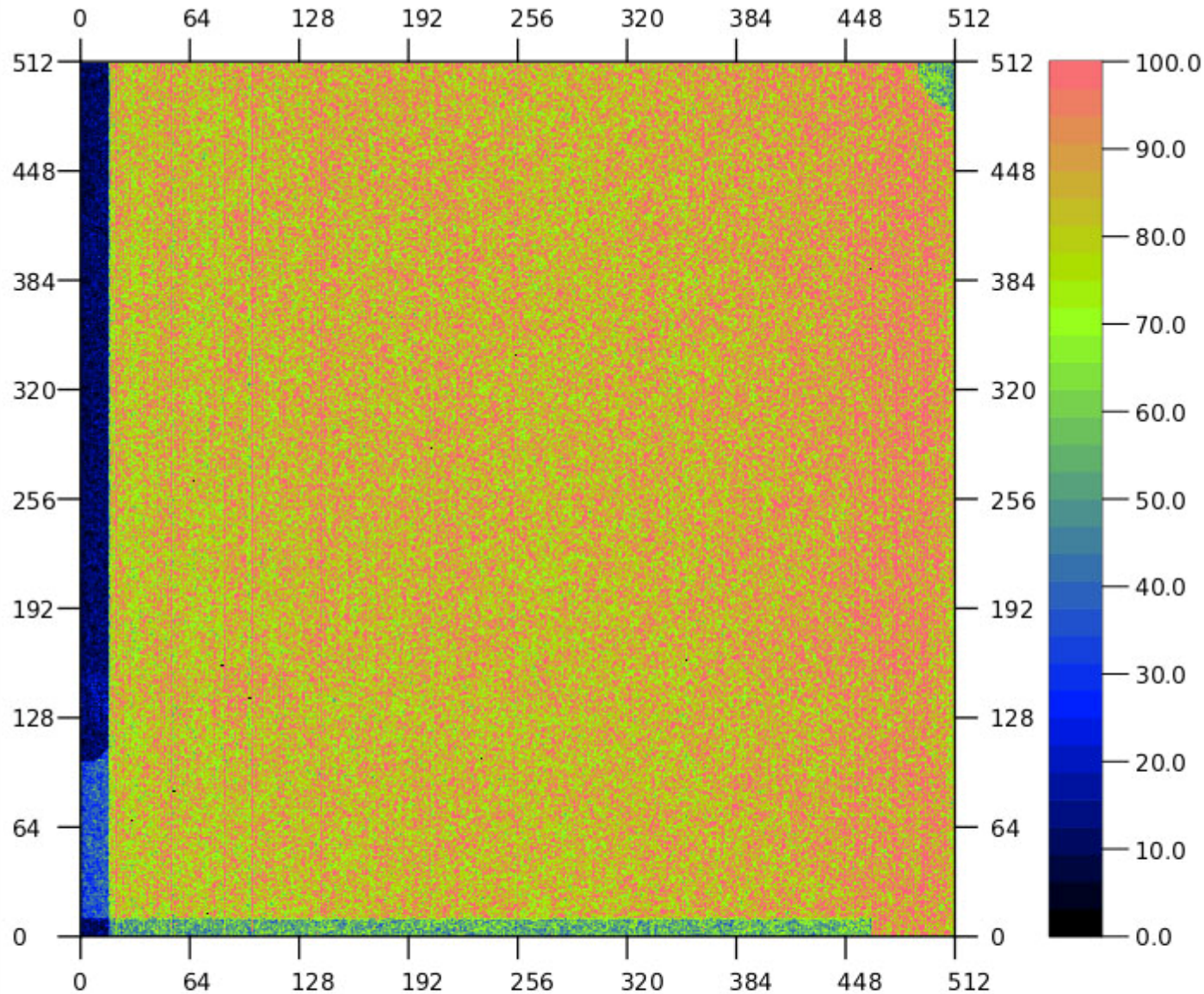
LP Innenplatine C14 TOP  
P/N 112-13510/C

2609



pnCCD

CMX ASIC  
amplifiers



**4 "halves" (1024x1024)  
were successfully tested**

**operation in the coherence  
experiments starts on  
August - 5, 7 am (CET)**

**noise floor at - 40 ° C  
ENC = 3.3 el. (rms)**

**in the CAMP set-up with reset  
per line and a lower gain by a  
factor of 4-16:  
ENC ≈ 10 el. (rms)**

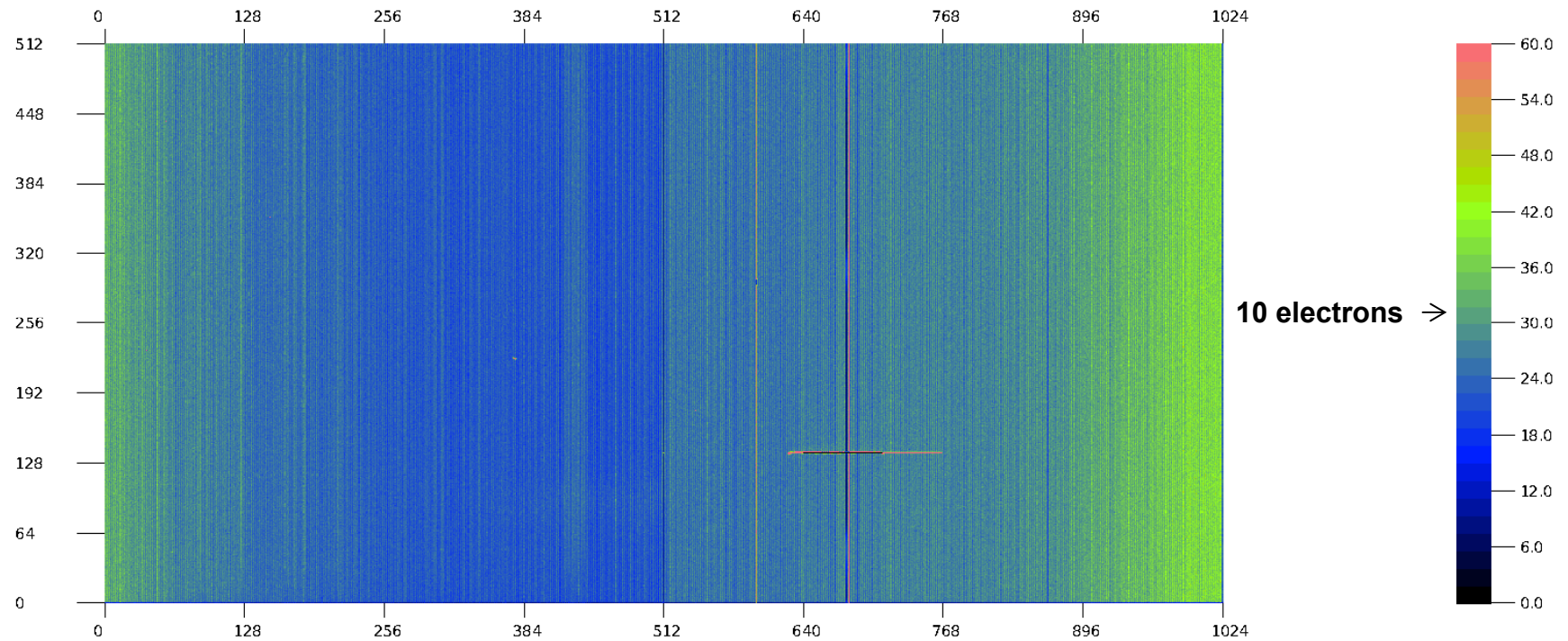
**QE @ 2 keV = 98 %**

**Frame rate: up to 150 Hz**

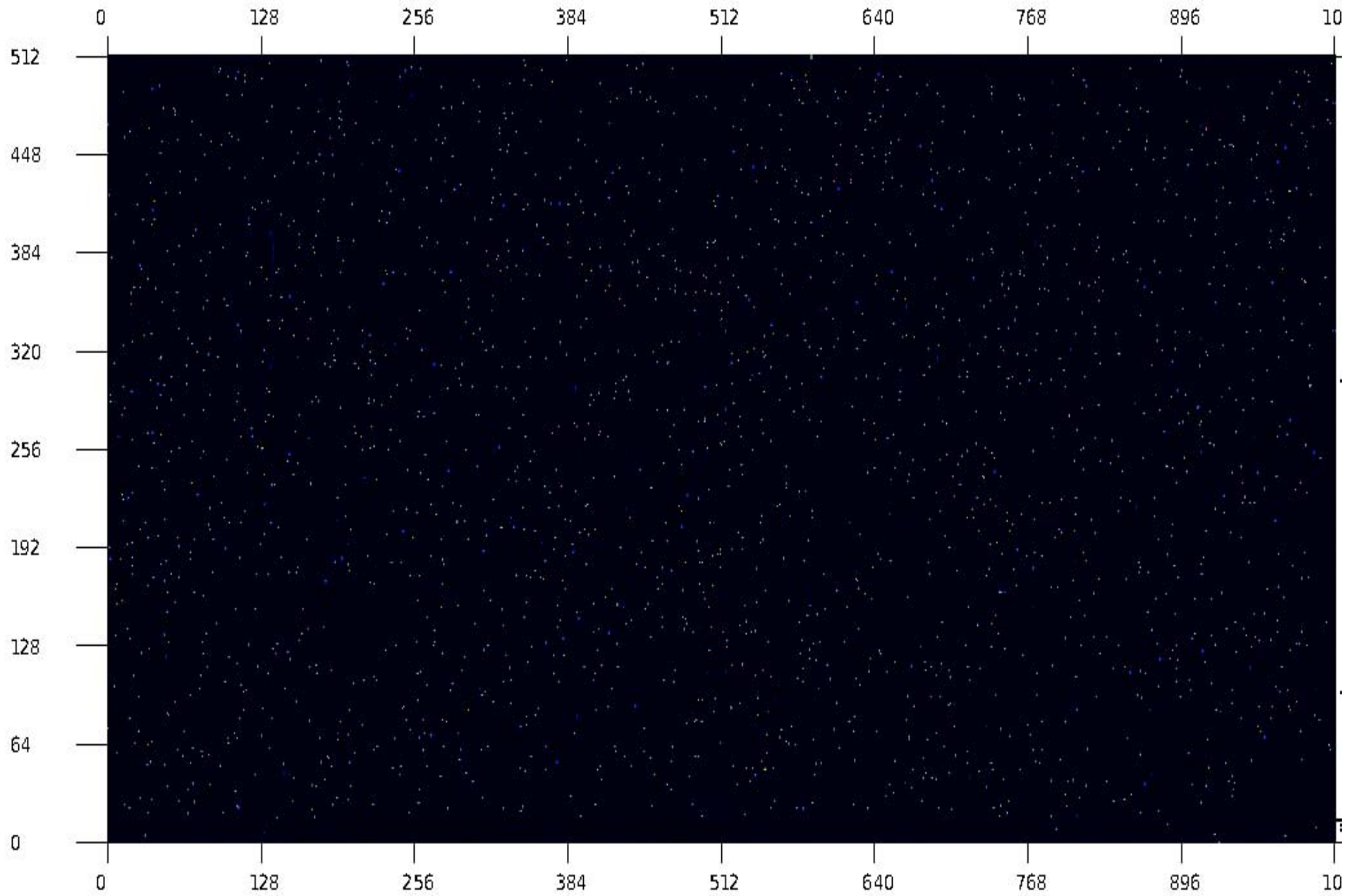
Zoom Out  Auto Range Lower Cut:  Upper Cut:

Clear  Integrate Event Counts  Show Pulse Height

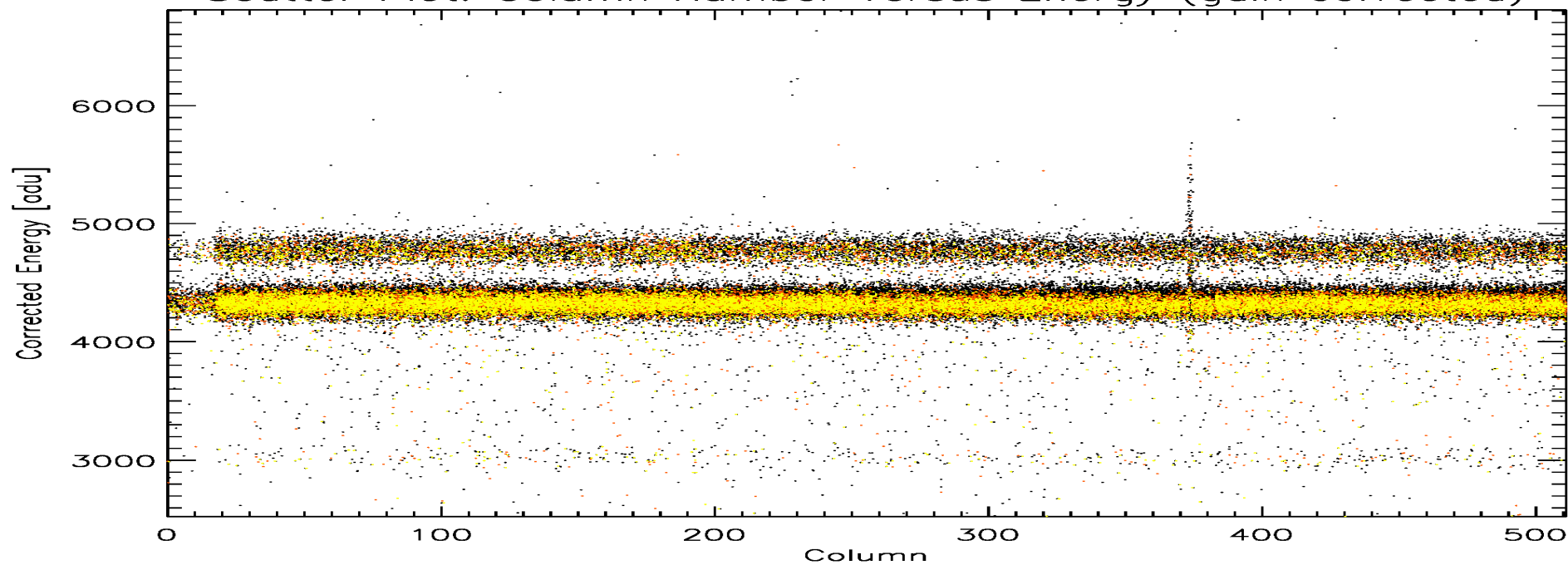
# CAMP pnCCD module performance (typical module)



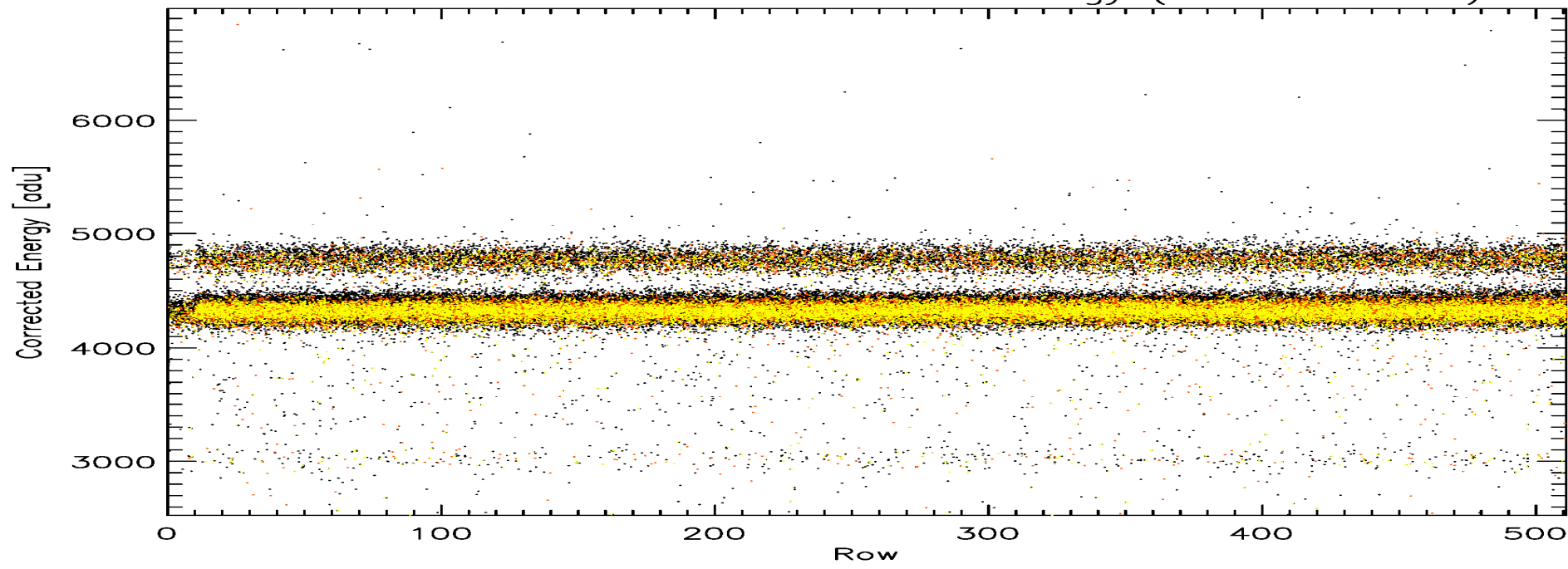
- **588 noisy or bad pixel out of 524.288 pixel**
- **average noise is 8 electrons (rms) at  $-40^{\circ}\text{C}$ , frame rate up to 120 Hz**
- **min. X-ray energy: 850 eV, i.e. 240 electrons. S/N = 30/1**



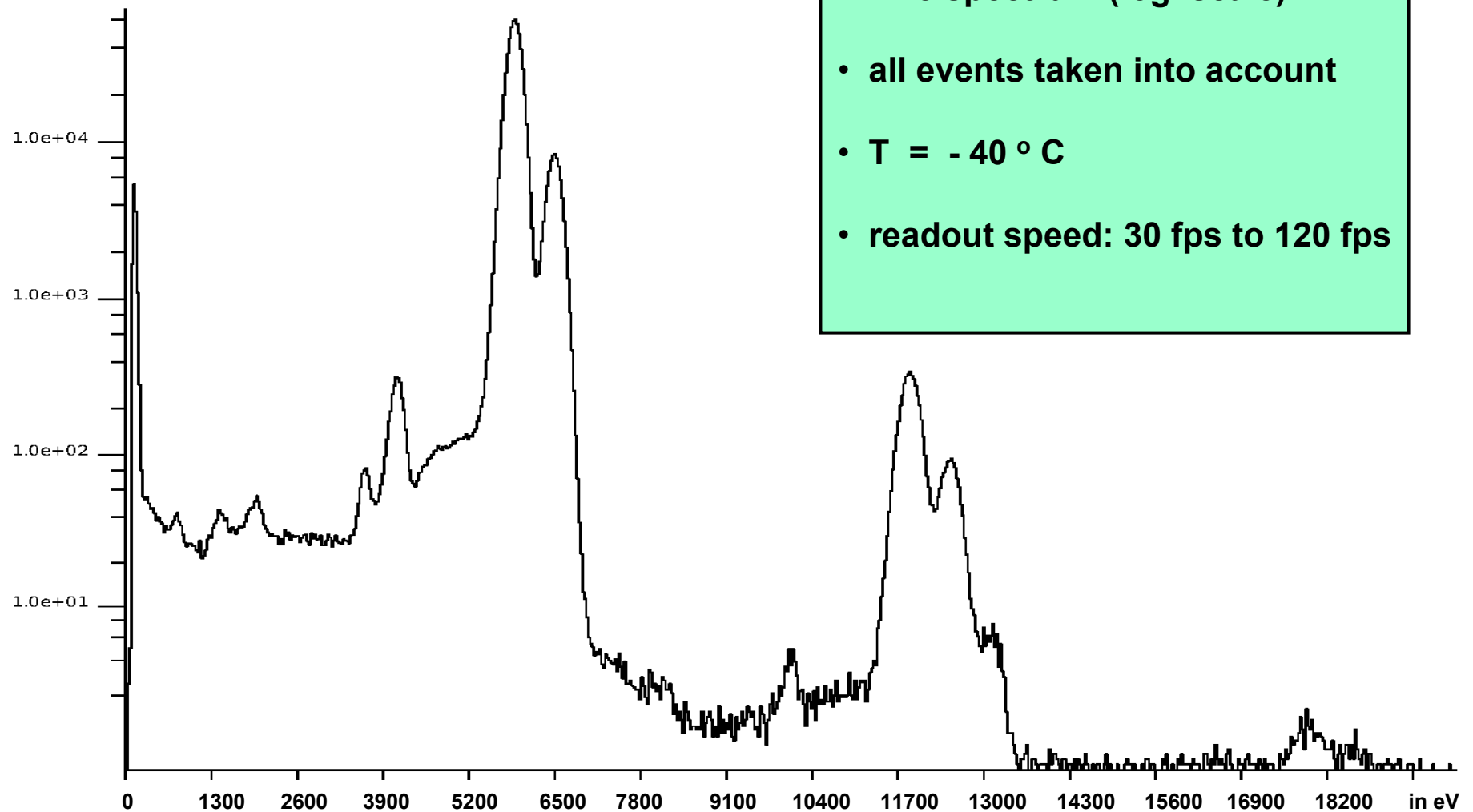
Scatter Plot: Column Number Versus Energy (gain corrected)



Scatter Plot: Row Number Versus Energy (CTE corrected)



# CAMP pnCCD module performance (typical module)



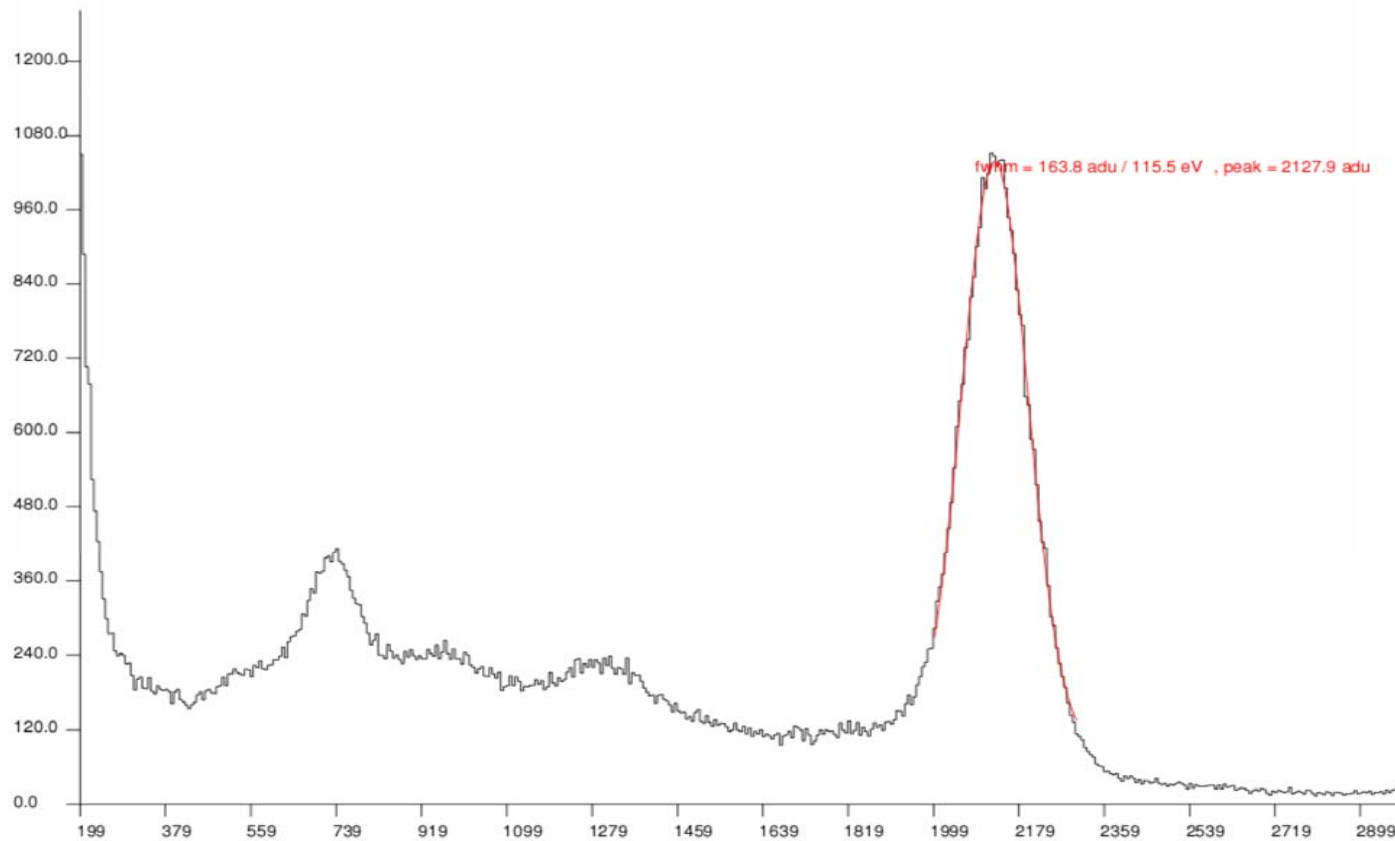
# First Experiments at LCLS

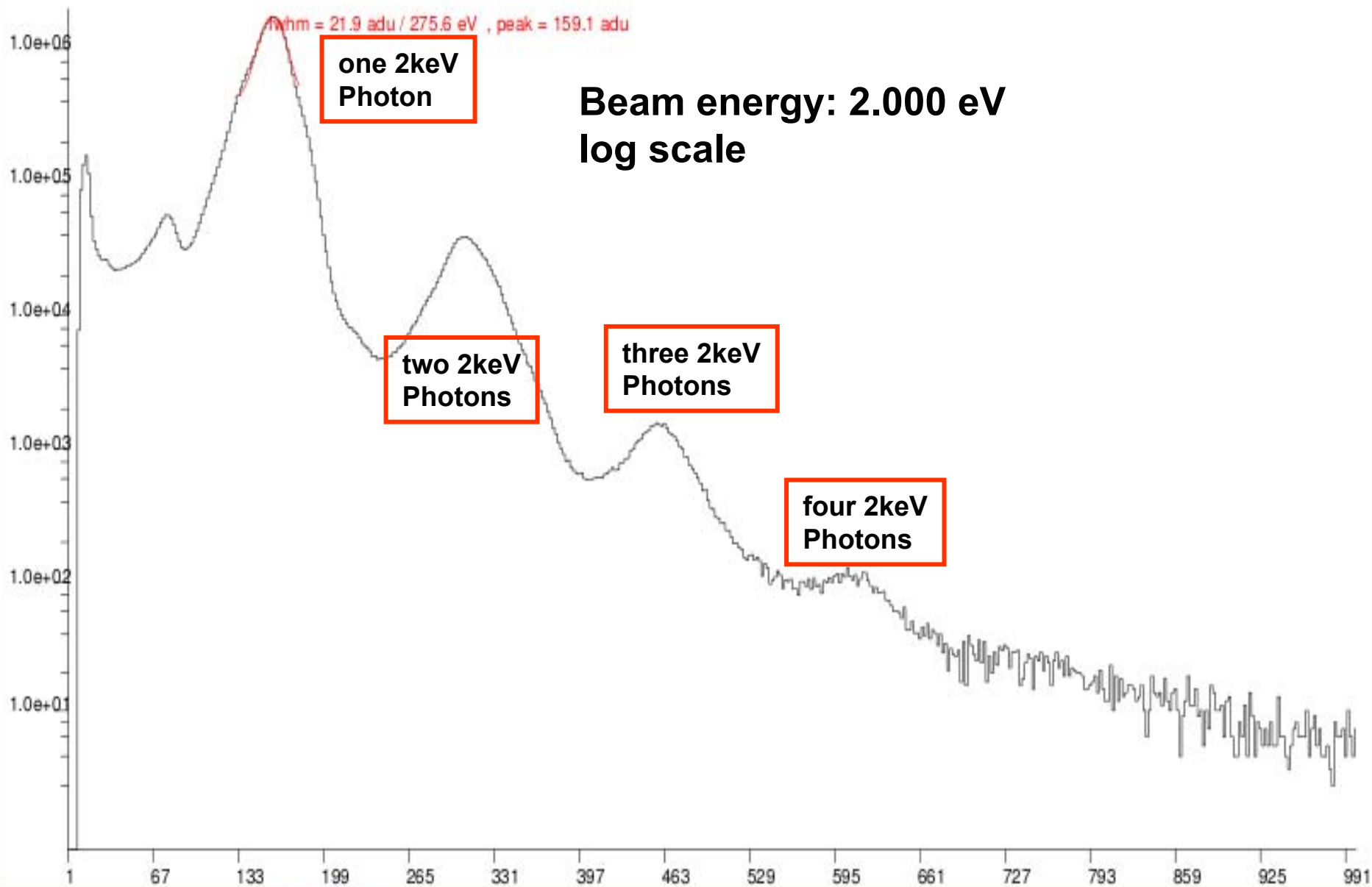
- Fluorescence (PI: Daniel Rolles)
- Cluster (PI: Christoph Bostedt)
- Imaging (PI: Henry Chapman)
  
- Molecule alignment (PI: HC and Jochen Küpper)  
(was cancelled because of safety issues,  
will be carried out in May 2010)



# Fluorescence Spectroscopy @ LCLS

Daniel Rolles experiment





Clear Lower Cut:  Upper Cut:   Log Scaling Edit Fit Params Print Close

# Achievements with pnCCDs at FLASH and LCLS

## Photon Counting and Integrating X-ray Imaging Detectors

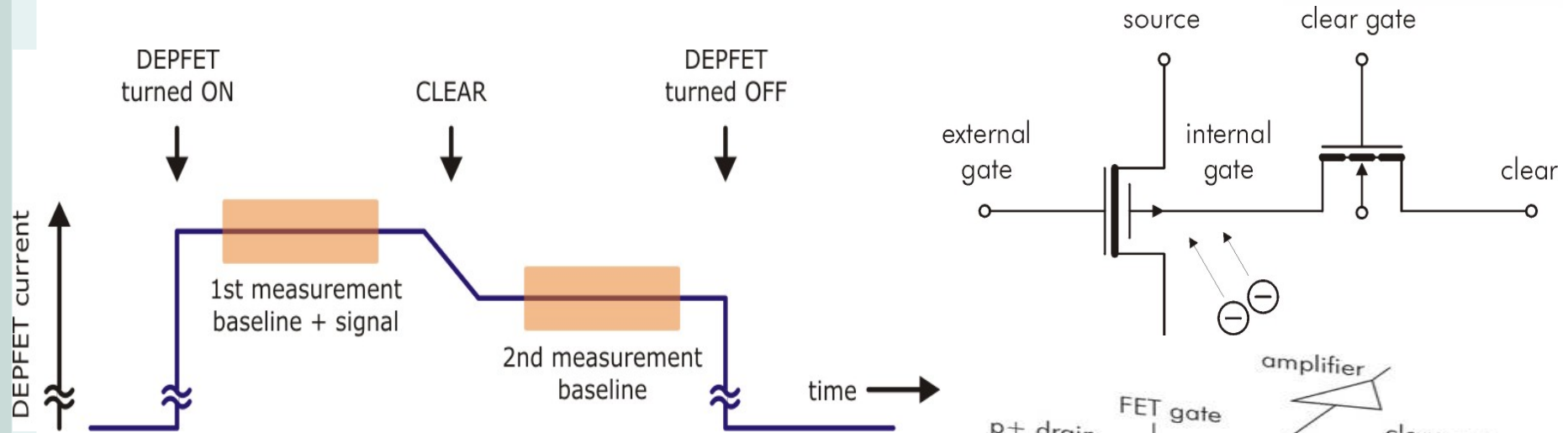
	FLASH, LCLS	pnCCD system
single photon resolution	yes	yes
energy range	$0.05 < E < 24$ (keV)	$0.05 < E < 25$ [keV]
pixel size ( $\mu\text{m}$ )	100	75
sig.rate/pixel/bunch	$10^3$ ( $10^5$ )	$10^3 - 10^4$
quantum efficiency	$> 0.8$	$> 0.8$ from 0.8 to 12 keV
number of pixels	512 x 512 (min.)	2 times 1024 x 1024
frame rate/repetition rate	10 Hz - 120 Hz	up to 120 Hz
Readout noise	$< 50 e^-$ (rms)	$< 5 e^-$ (rms) (up to $20 e^-$ in low gain)
cooling	possible	around $-40^\circ\text{C}$ room temperature possible
vacuum compatibility	yes	yes
preprocessing	no (yes) ?	possible upon request





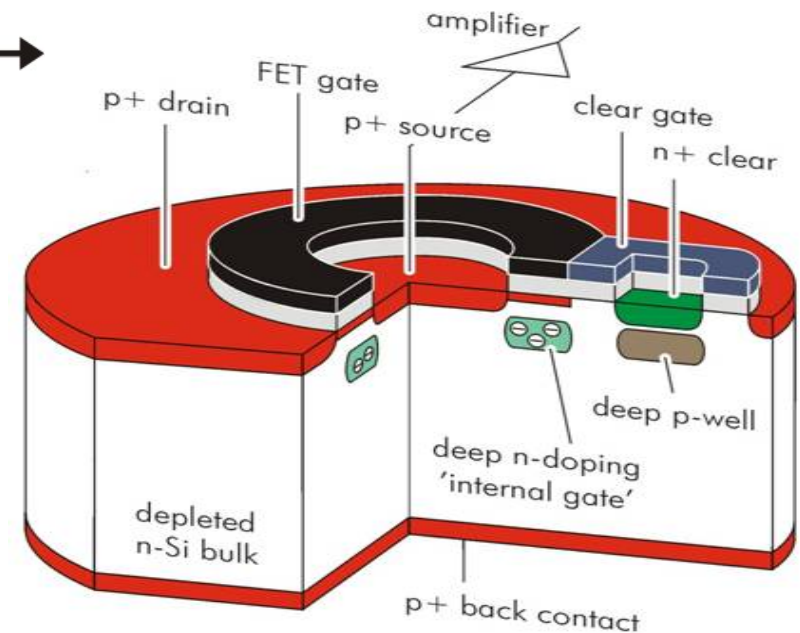
DESY, Hamburg, 19. 2. 2010

# DEPFET readout



## ■ Measurement of signal

- ▷ Measure signal levels
  - ▶ source potential / drain current
- ▷ Measure both before and after clear
- ▷ Calculate the difference
  - ▶ correlated double sampling (CDS)



# DEPFET matrix devices



## ■ Readout scheme

- ▷ Global drain contact
- ▷ Gate, Clear and Cleargate connected row-wise
- ▷ Sources connected column-wise
- ▷ Only one row is turned on and read out

## ■ Source follower readout

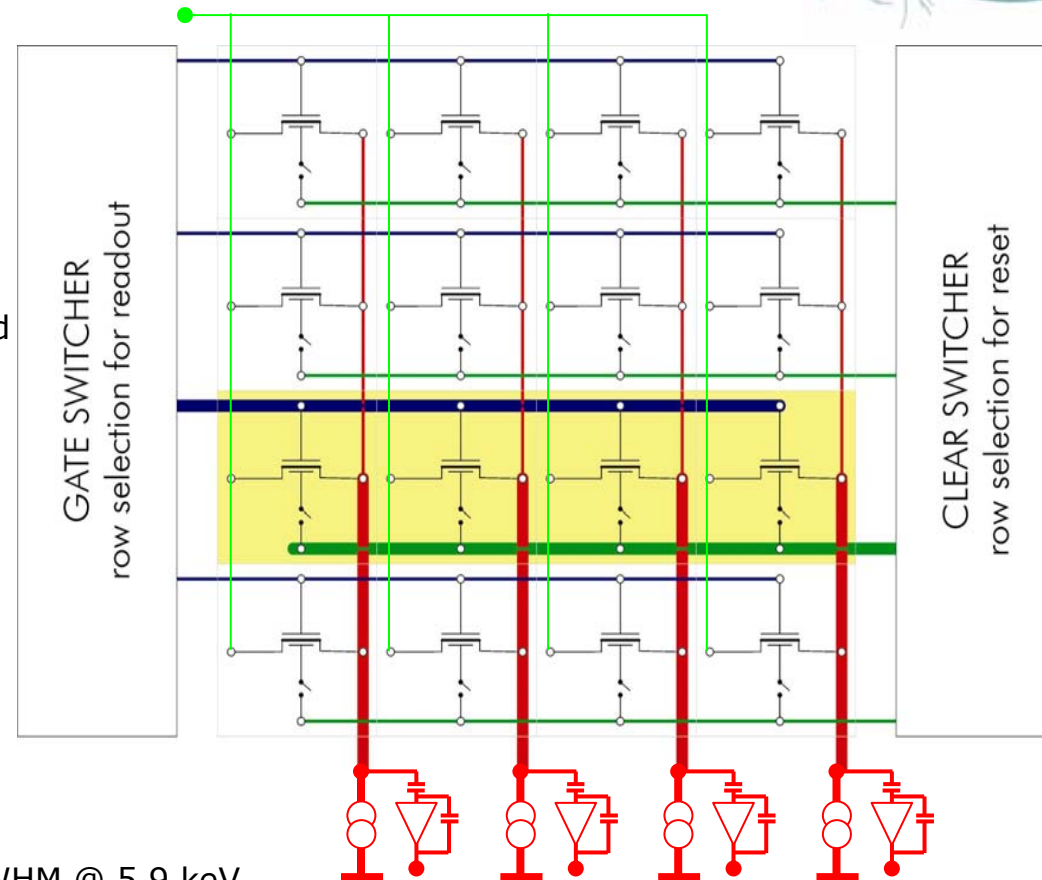
- ▷ Column bias by current source
- ▷ Alternatively: Conversion of drain current

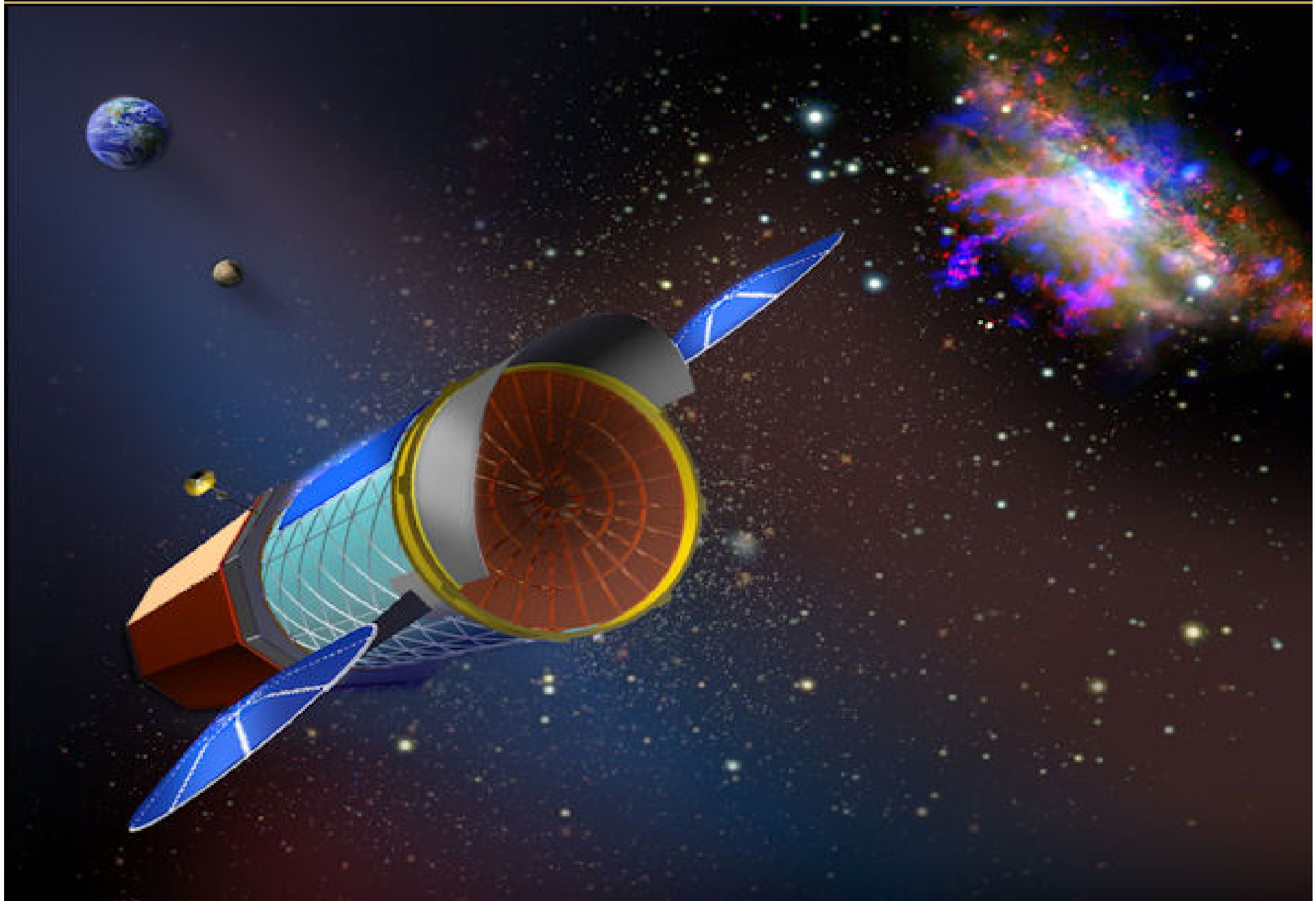
## ■ Target:

- ▷ Framerate 1 kHz
- ▷ Array dimension 1024 x 1024
- ▷ Energy resolution < 125 eV FWHM @ 5.9 keV

## ■ 2 ASICs required:

- ▷ Analog Amplifier ASIC
- ▷ Switcher ASIC



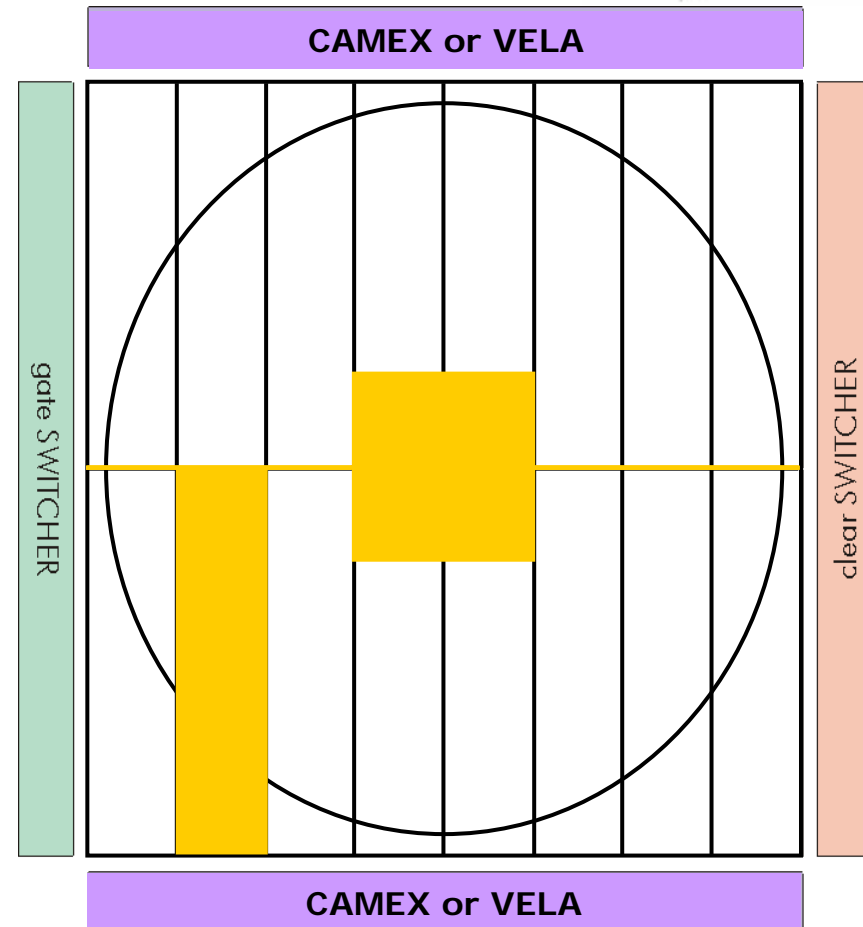




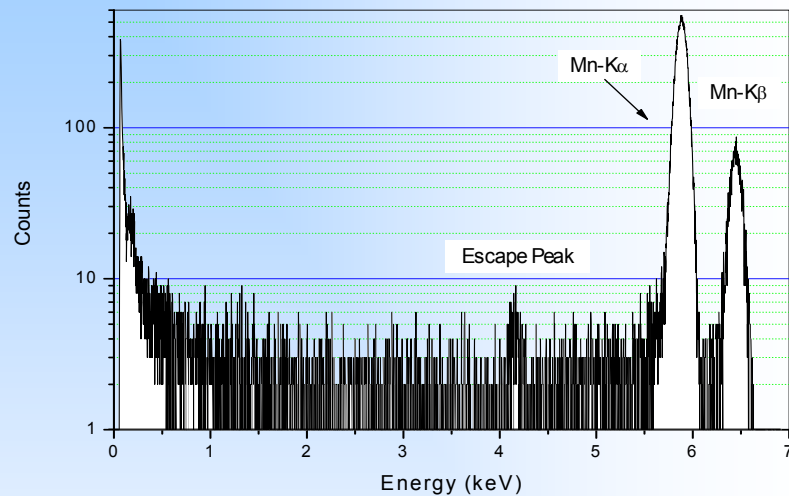
# DEPFETs for the XEUS WFI



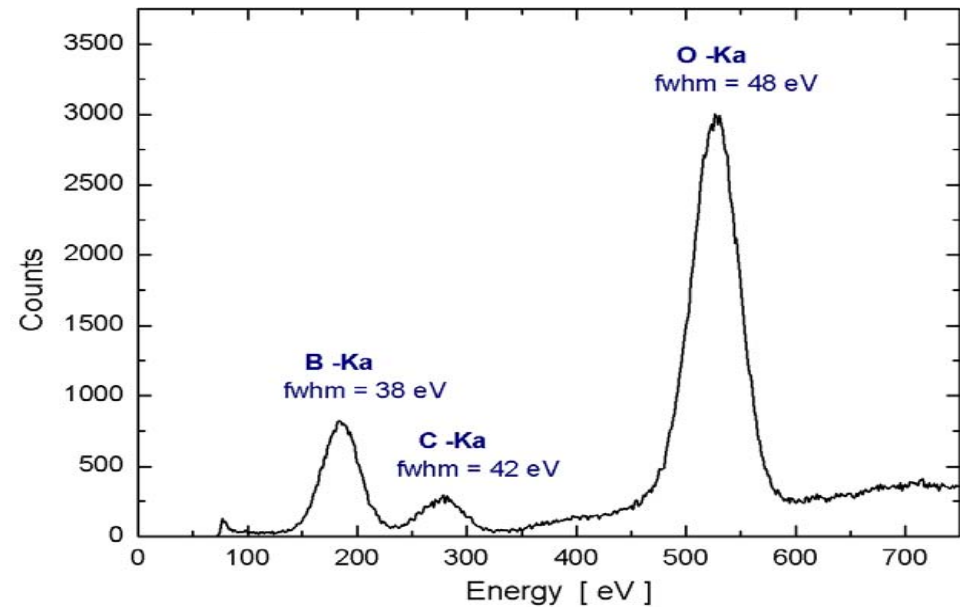
1. Flexible operating modes
2. low power dissipation (less than 2 W in 100 cm<sup>2</sup>, DePFETs only)
3. Fano limited energy resolution from 0.5 keV to 30 keV
4. Spatial resolution better than 20 μm @ 100 μm pixel size
5. Homogeneous radiation entrance window
6. Intrinsic radiation hardness, no charge transfer needed
7. ENC was lowered to 0.2 e<sup>-</sup> rms with RNDR
8. Thin optical "Blocking Filter" can be directly integrated
9. Operation at "warm temperatures", e.g. - 40 ° C



**"Backside" illumination:  
Source on top of entrance window**



- timing  
 $2 \mu\text{sec}/\text{row} \leftrightarrow 32 \mu\text{sec}/32 \times 512$   
 sensor
- room temperature  
 $220 \text{ eV FWHM @ } 5.9 \text{ keV (singles)}$
- moderate cooling  $-40 \text{ }^\circ\text{C}$   
 $127 \text{ eV FWHM @ } 5.9 \text{ keV (singles)}$   
 $132 \text{ eV FWHM @ } 5.9 \text{ keV (all events)}$
- extrinsic speed & resolution limitations



◆ **yield & homogeneity**

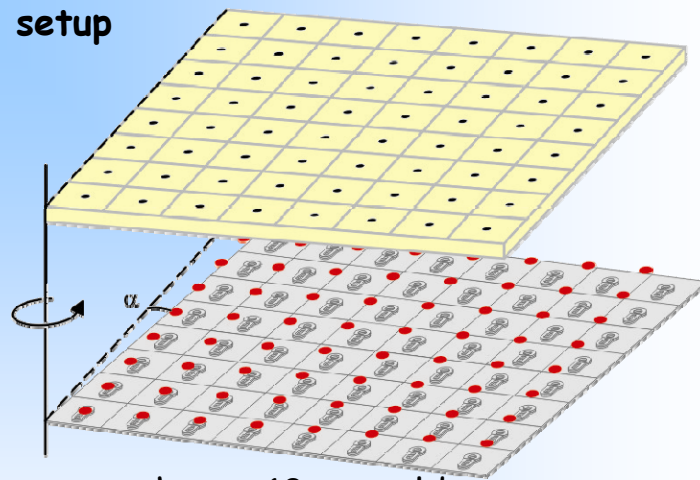
- defect pixels  
 $2 \text{ in } 45 \text{ devices } (> 10^6 \text{ pixels})$   
 pixel yield  $> 0.99999$
- dispersions  
 offset  $< 2 \%$  (of Mn-Kα)  
 gain  $< 5 \%$   
 noise  $< 10 \%$

# DEPFET APS - mesh experiment

## method

- irradiation through tilted periodic mesh
- Moire pattern
- X-ray interaction position with subpixel resolution

## setup

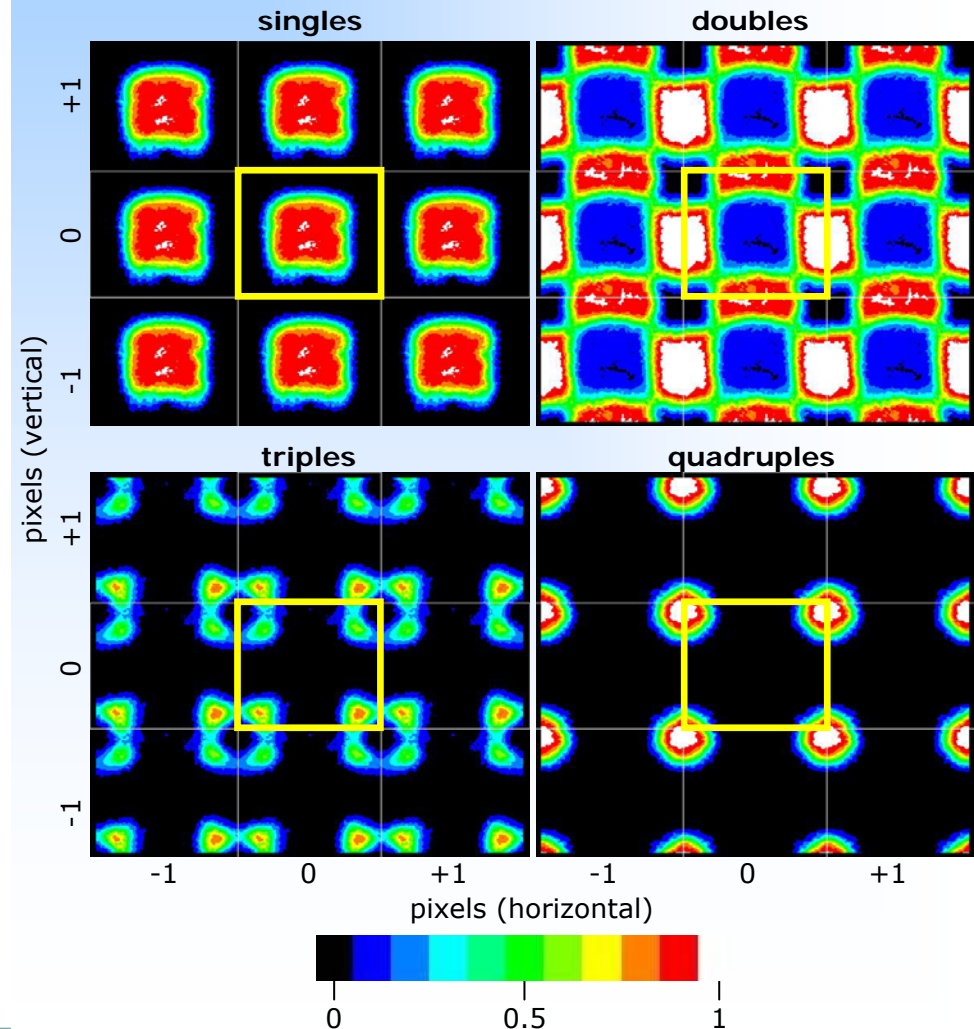


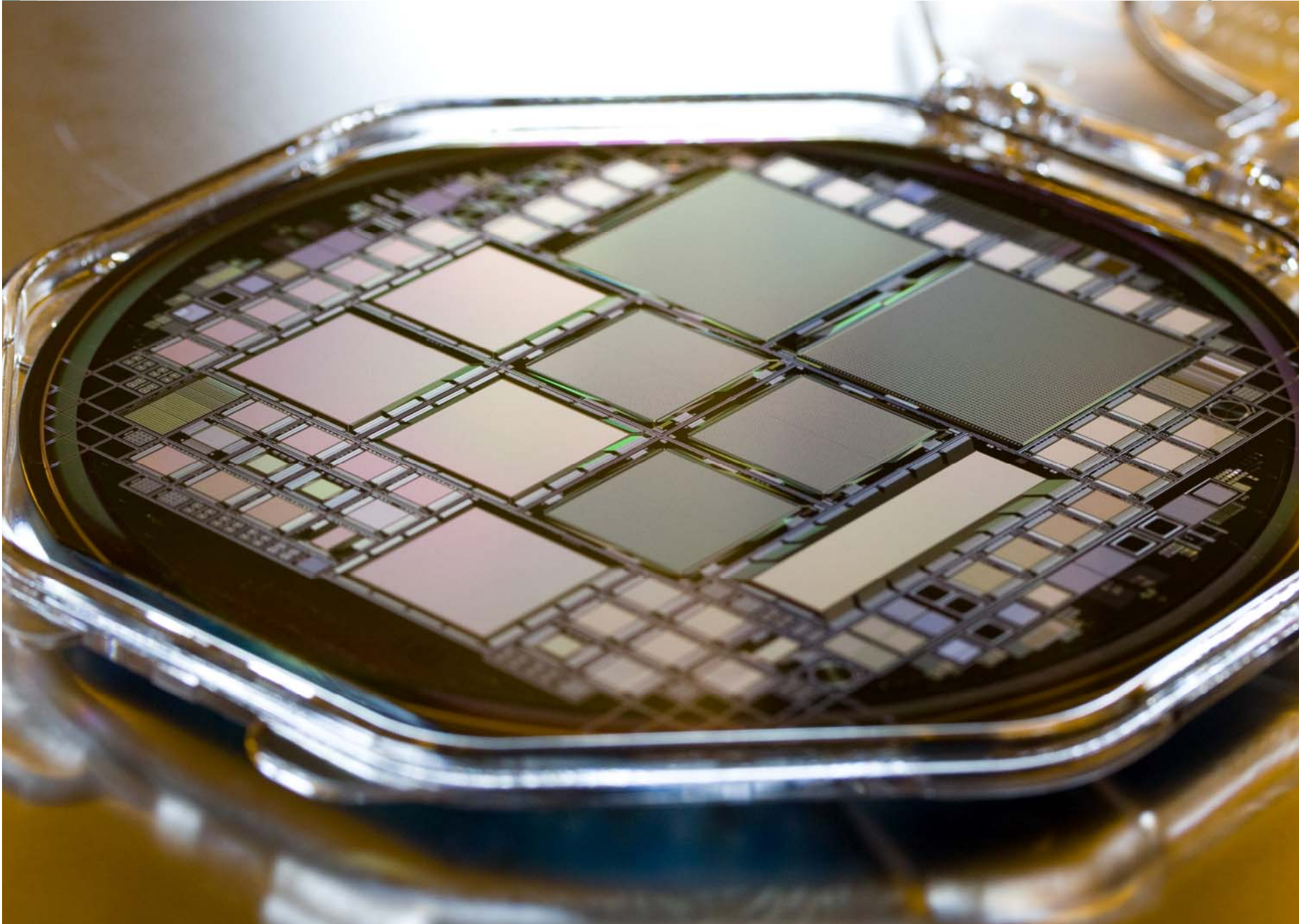
- mesh 10  $\mu\text{m}$  gold  
5  $\mu\text{m}$  holes  
150  $\mu\text{m}$  pitch
- X-rays Cr- $K_{\alpha}$  (5.4 keV)

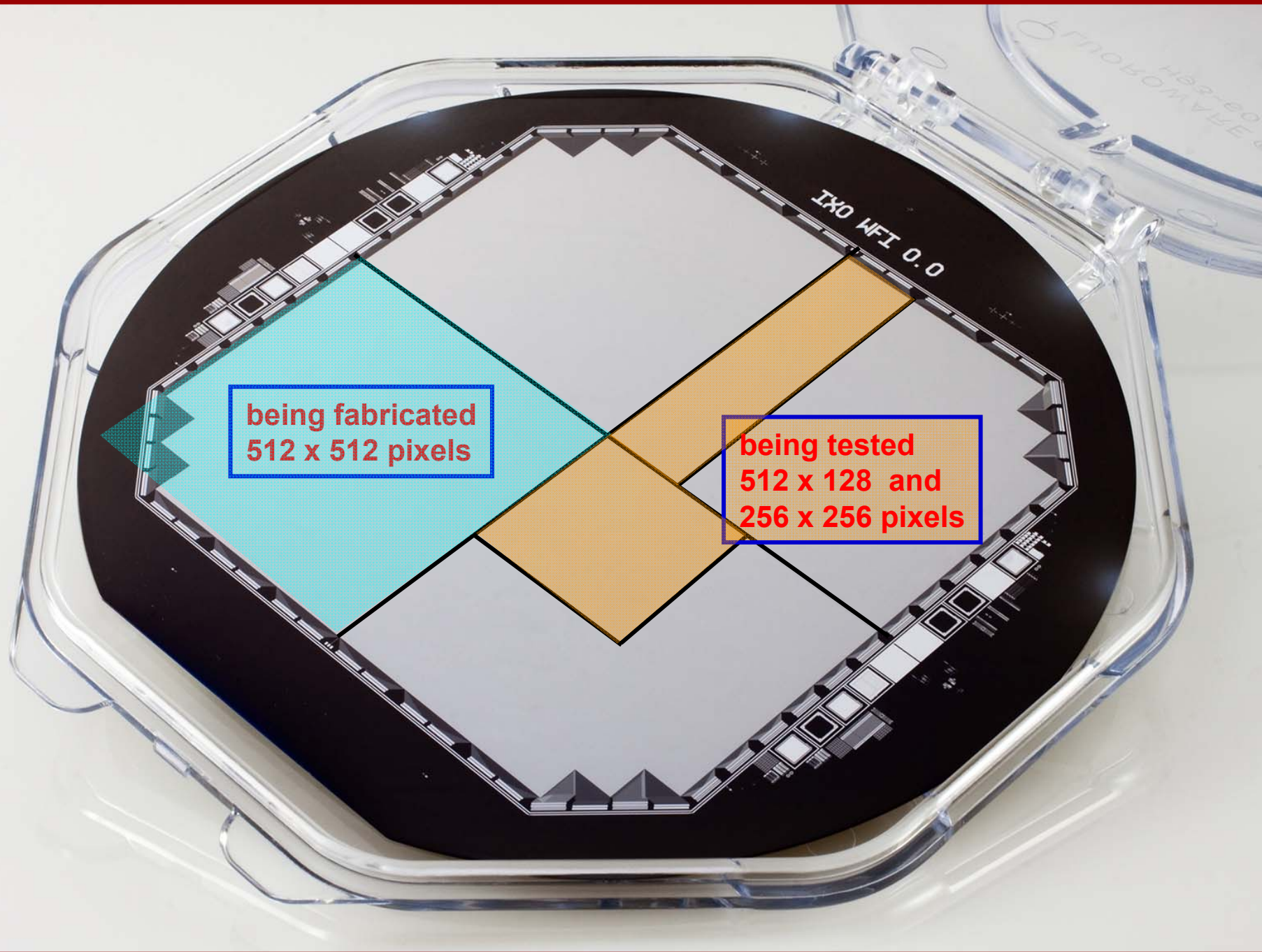
## example

- variation of multiple pixel hit patterns with back contact voltage
- $V_{\text{back}} =$

-400 V







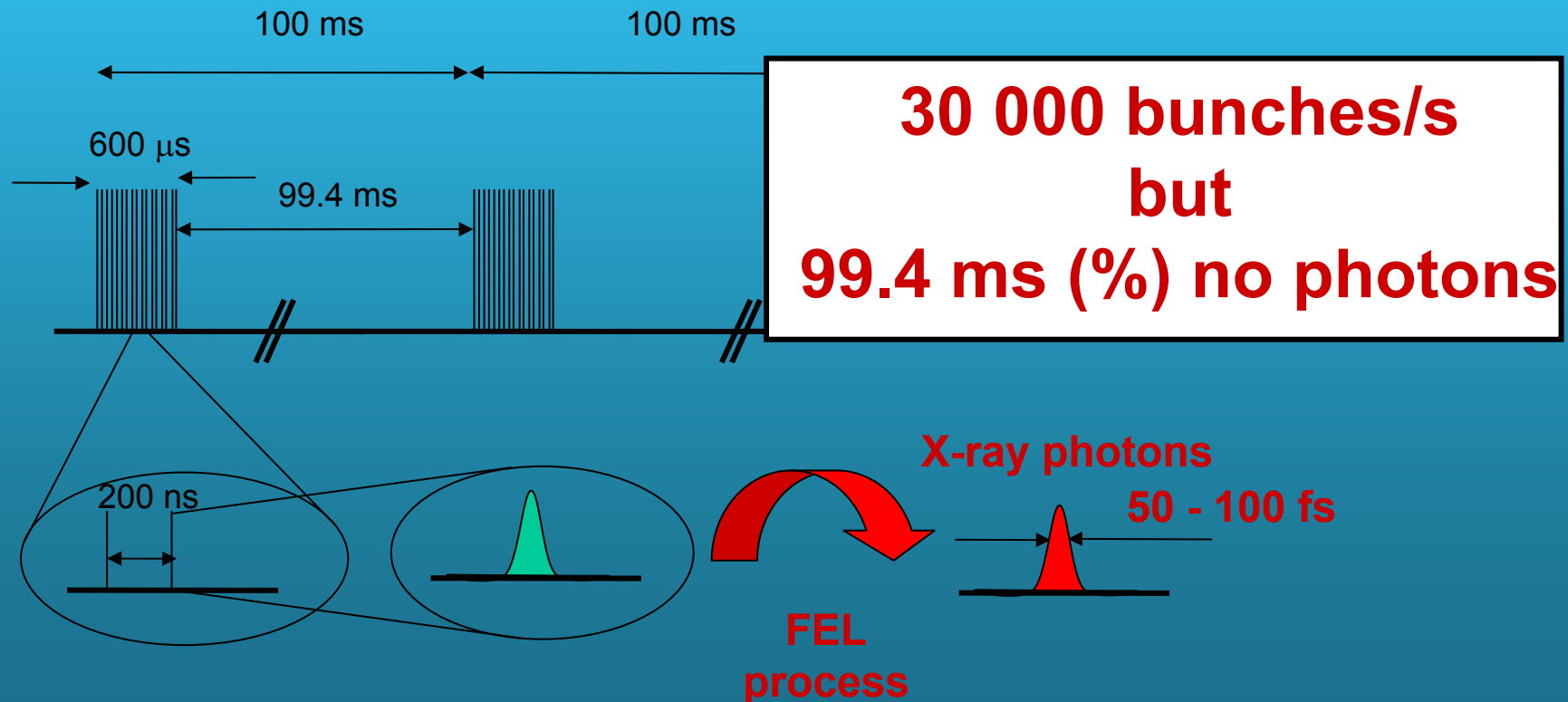
being fabricated  
512 x 512 pixels

being tested  
512 x 128 and  
256 x 256 pixels

# What is the challenge for Detectors @ XFEL

Time structure: difference with "others"

Electron bunch trains; up to 3000 bunches in 600  $\mu\text{s}$ , repeated 10 times per second.  
Producing 100 fsec X-ray pulses (up to 30 000 bunches per second).



# DSSC - Expected Performance



Parameter	Expected DSSC performance
Energy range	0.5 ... 25 keV (optimized for 0.5 ... 4 keV)
Number of pixels	1024 x 1024
Sensor Pixel Shape	Hexagonal
Sensor Pixel pitch	~ 204 x 236 $\mu\text{m}^2$
Dynamic range / pixel / pulse	> 10.000 photons @1 keV
Resolution (S/N >5:1)	Single photon @ 1 keV (5 MHz) Single photon @ 0.5 keV ( $\leq$ 2.5 MHz)
Electronics noise	< 25 electrons r.m.s.
Frame rate	1-5 MHz
Stored frames per Macro bunch	$\geq$ 512
Operating temperature	-10°C optimum, RT possible

## DePMOS Active Pixel Sensor

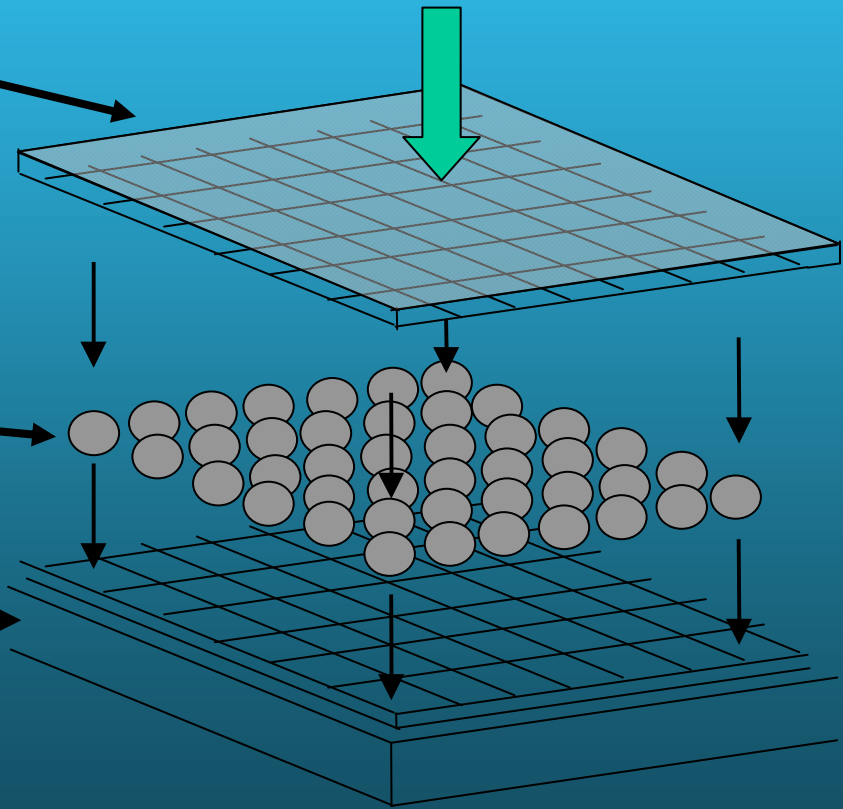
X-rays

### Connecting Bumps

- 1 per pixel

### CMOS Layer

- Signal processing
- Signal storage & output

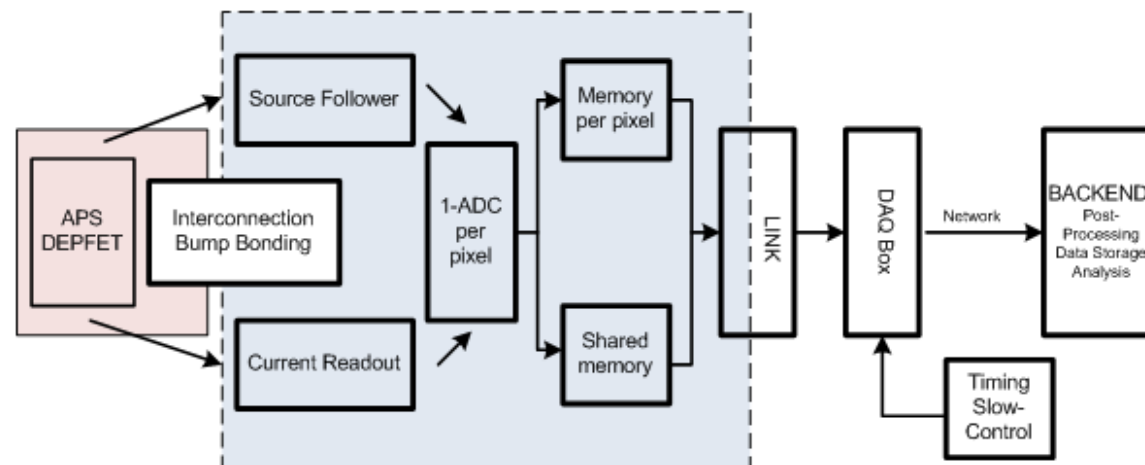




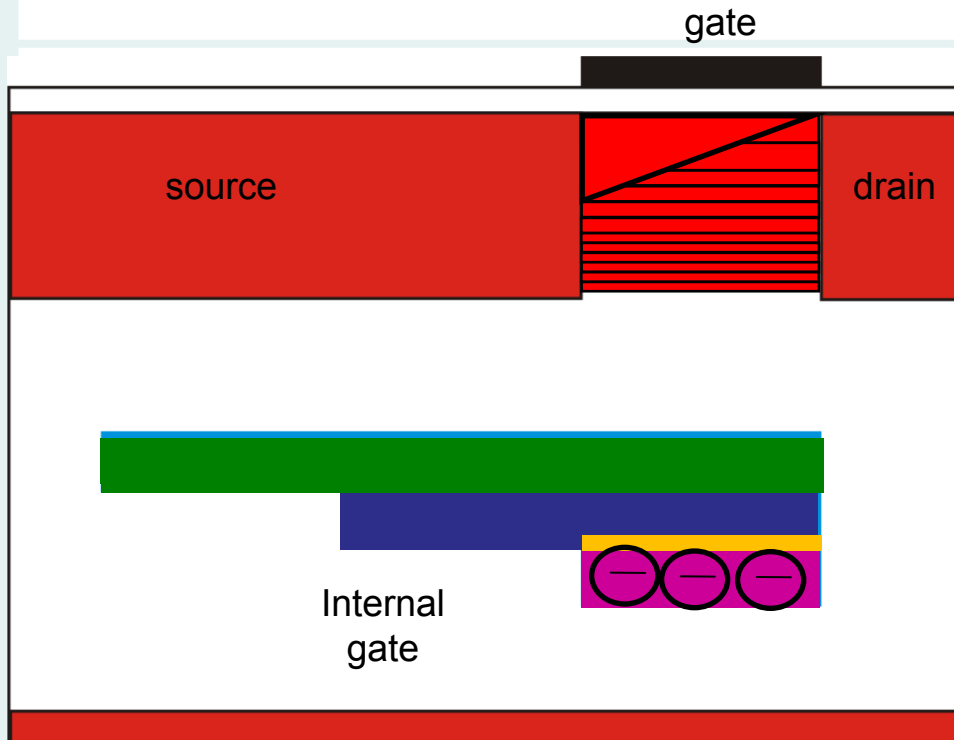
# DSSC - Concept



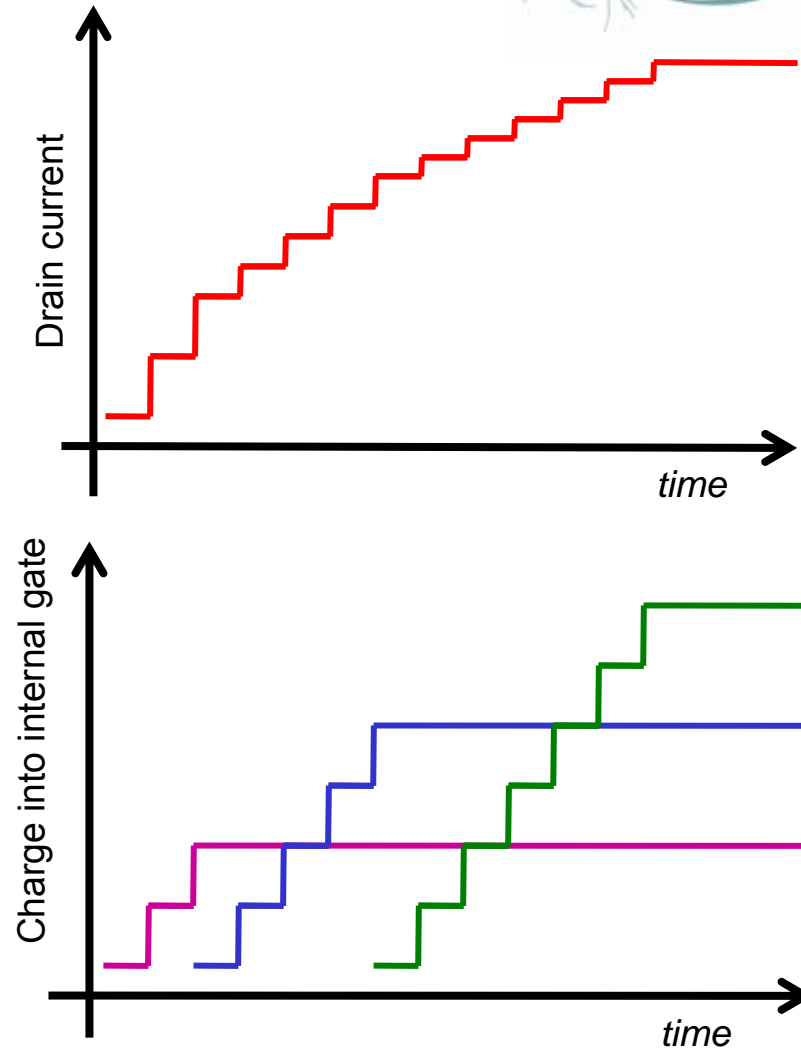
- DEPFET Active Pixel Sensor
- Every DEPFET pixel provides detection and amplification with:
  - **Low noise**
  - **Signal compression at the sensor level**
  - **High speed** (fully parallel readout at 1-5 MHz)



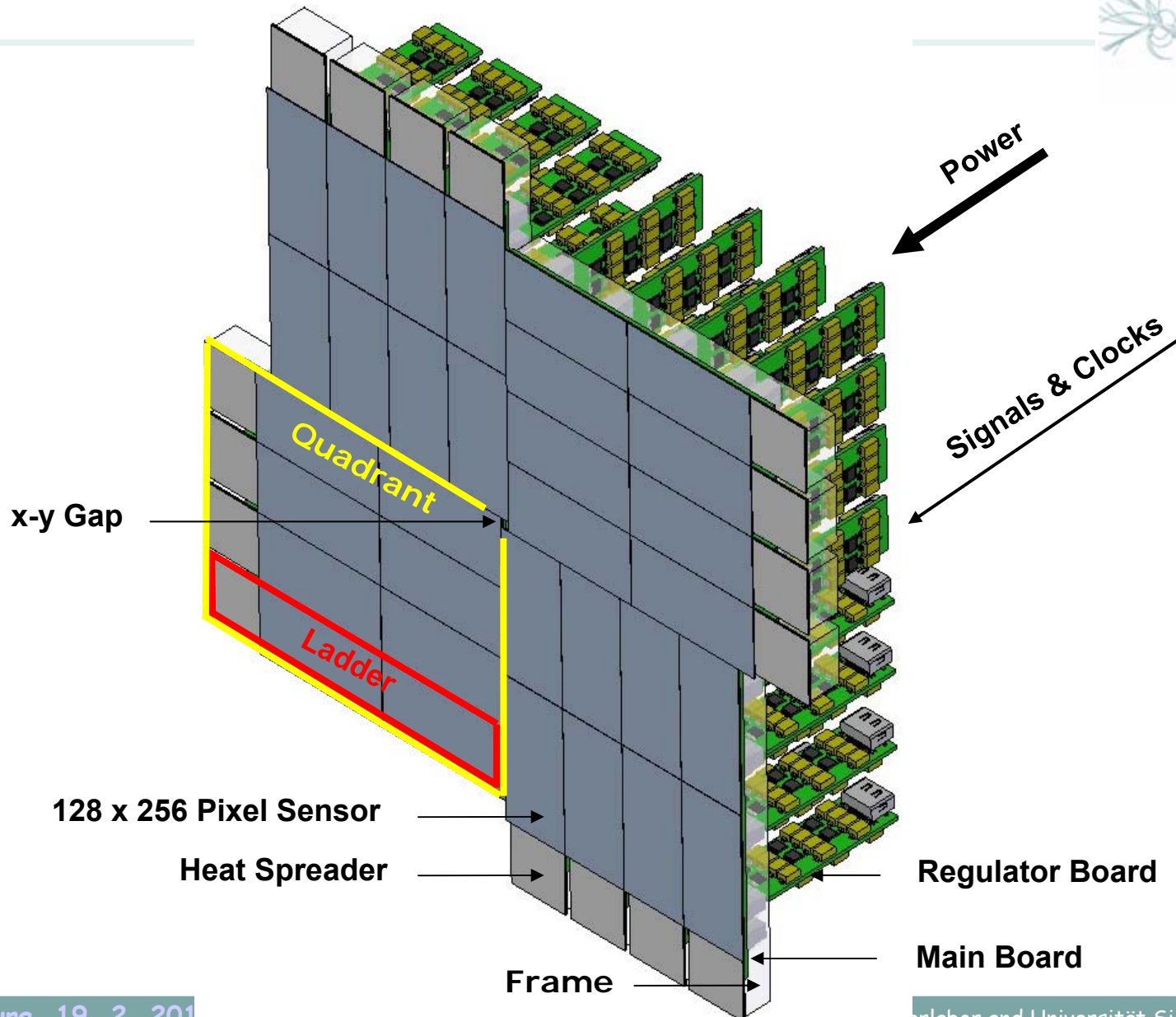
# Non-Linear DEPFET Working Principle



- The internal gate extends into the region below the source
- Small signals assemble below the channel, being fully effective in steering the transistor current
- Large signals spill over into the region below the source. They are less effective in steering the transistor current.



# Mechanics - Focal Plane Overview



# Conclusions

Silicon detectors are excellent for

- ❑ Infrared detection up to  $\lambda = 40 \mu\text{m}$  and beyond
- ❑ In the NIR, optical and UV bandwidth silicon offers efficient, fast and large light detection opportunities
- ❑ For X-rays between 50 eV and 30 keV silicon detectors operate at the limits of the physical precision
- ❑ Gamma rays can be efficiently detected spectroscopically from 10 keV up to 10 MeV
- ❑ Particle detection (mips, p, e, Alpha's, heavy ions, ...) is performed with Si - detectors since the very beg.

Silicon detector development is heavily supported by microelectronics industries and micromechanical device fabrication

# The MPI Semiconductor laboratory\* at the SIEMENS Research Campus in Munich



(Not) The End