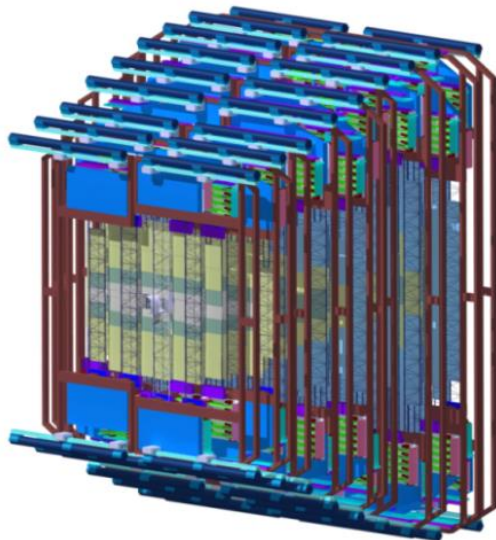


# The Silicon Tracking System of the CBM experiment

Tomas Balog

on behalf of the CBM collaboration



- FAIR overview
- preview of CBM experiment
- STS requirements and detector concept
  - system performance
  - prototype components
  - in-beam and laboratory tests
  - system integration



## Primary Beams

- $10^{12}/s$ ; 1.5 GeV/u;  $^{238}\text{U}^{28+}$
- $10^{10}/s$   $^{238}\text{U}^{73+}$  up to 35 GeV/u
- $3 \times 10^{13}/s$  30 GeV protons

## Secondary Beams

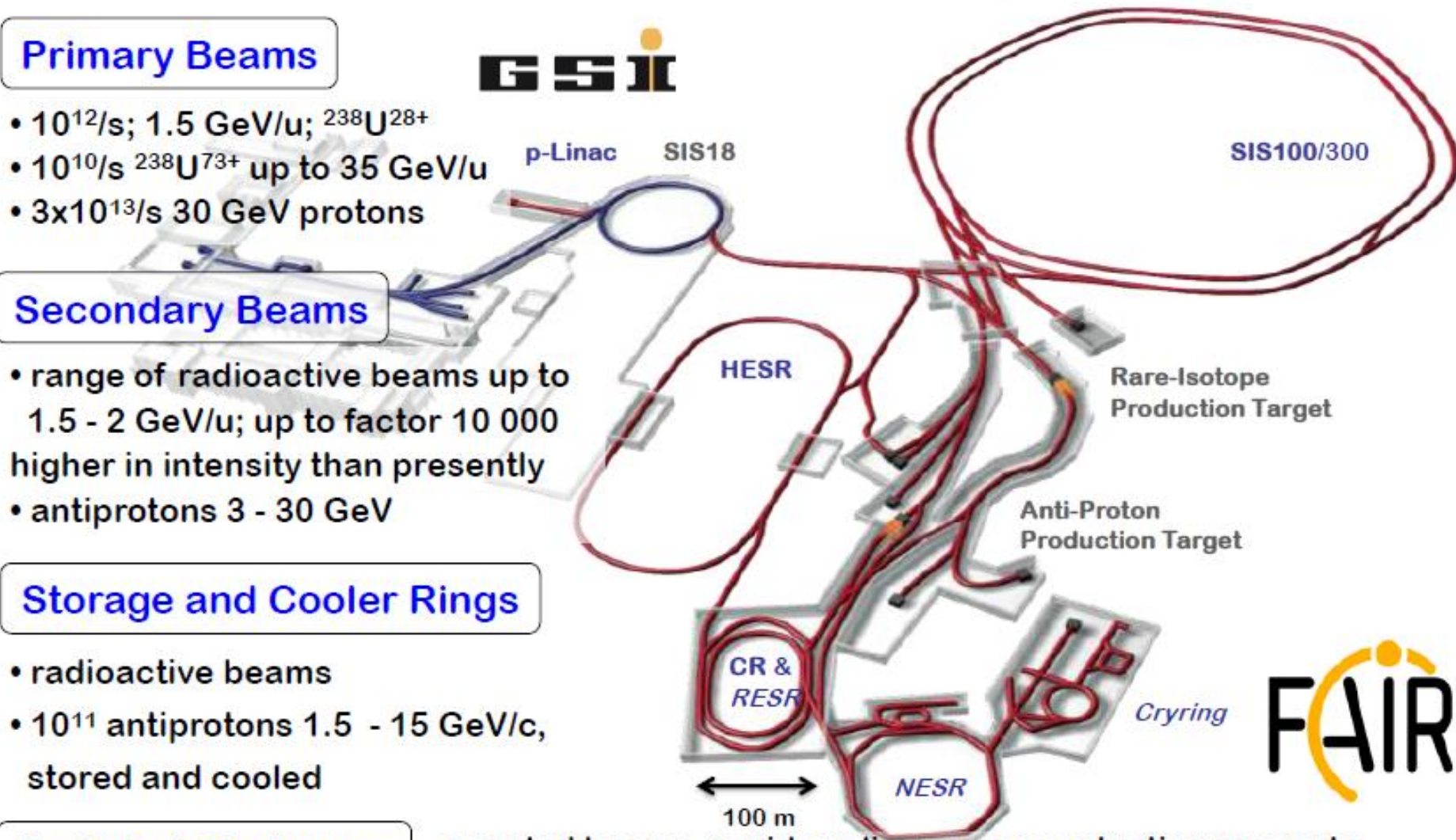
- range of radioactive beams up to 1.5 - 2 GeV/u; up to factor 10 000 higher in intensity than presently
- antiprotons 3 - 30 GeV

## Storage and Cooler Rings

- radioactive beams
- $10^{11}$  antiprotons 1.5 - 15 GeV/c, stored and cooled

## Technical Challenges

- cooled beams, rapid cycling superconducting magnets

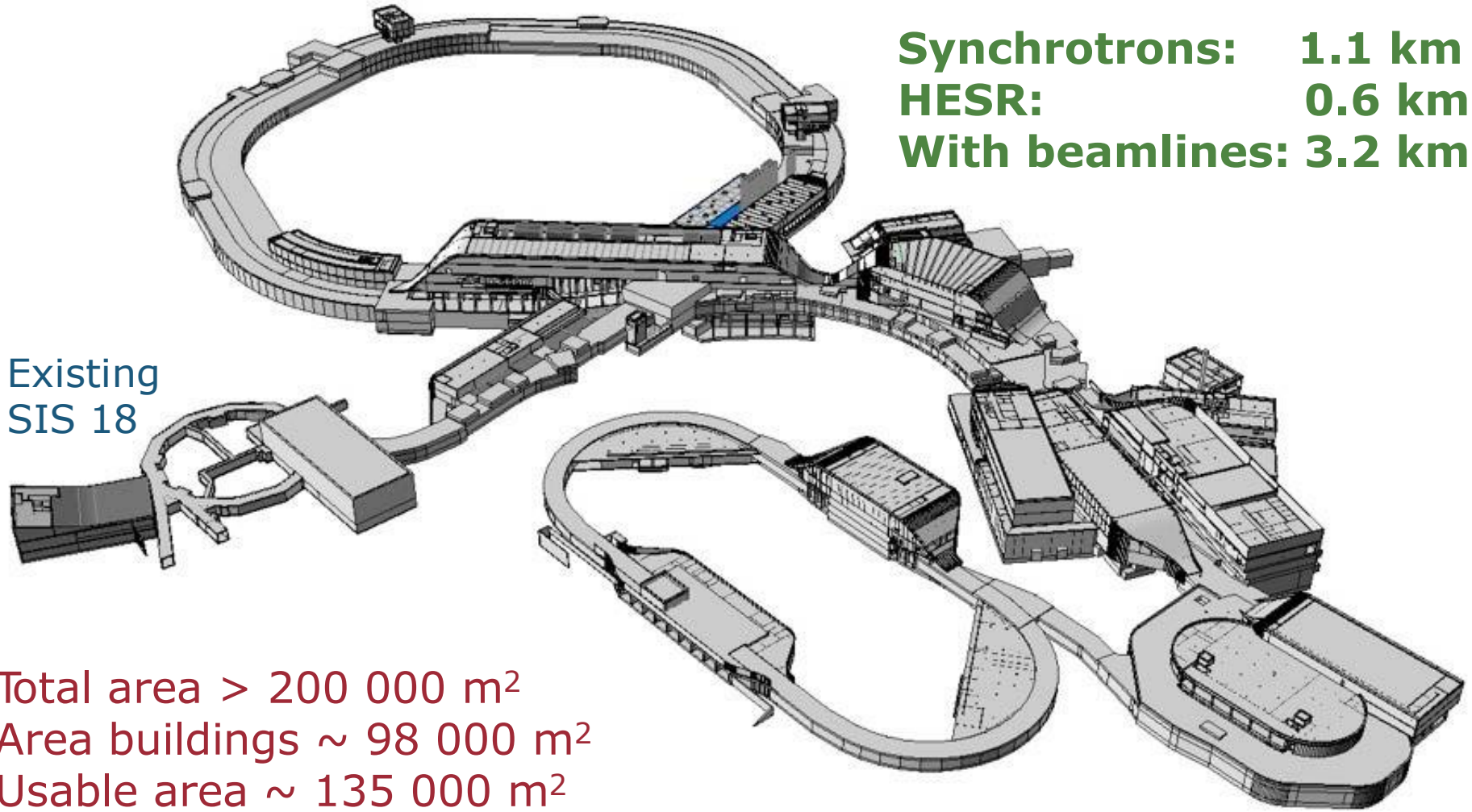


Civil construction is presently the lead process

# FAIR accelerator complex

Synchrotrons: 1.1 km  
HESR: 0.6 km  
With beamlines: 3.2 km

Existing  
SIS 18



Total area > 200 000 m<sup>2</sup>

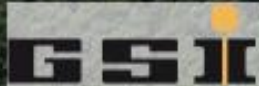
Area buildings ~ 98 000 m<sup>2</sup>

Usable area ~ 135 000 m<sup>2</sup>

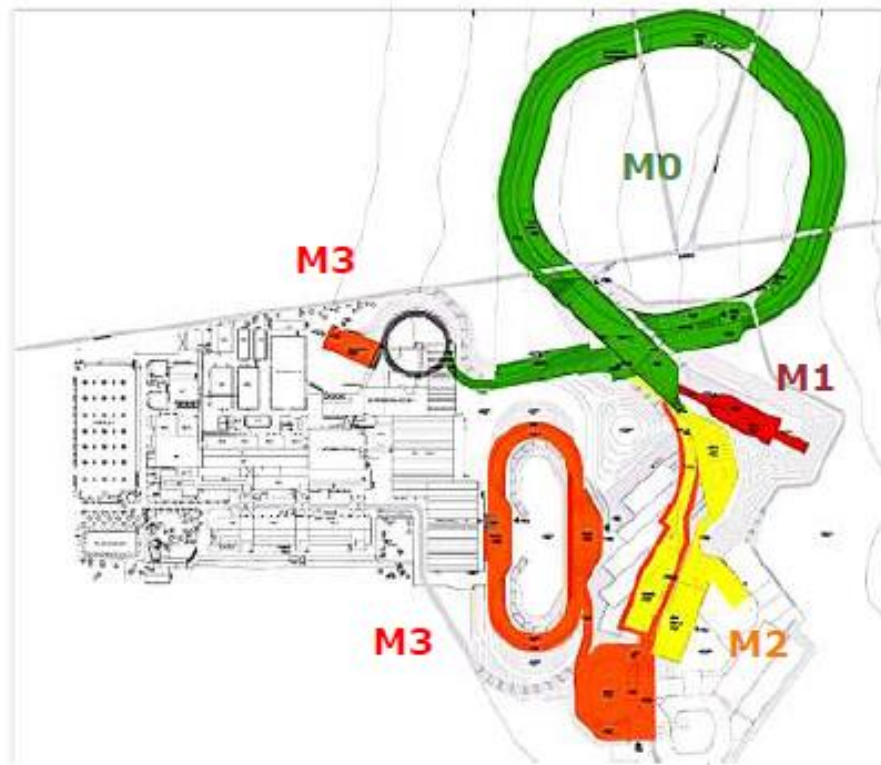
**Volume of buildings ~ 1 049 000 m<sup>3</sup>**

Substructure: ~ 1500 pillars, up to 65 m deep

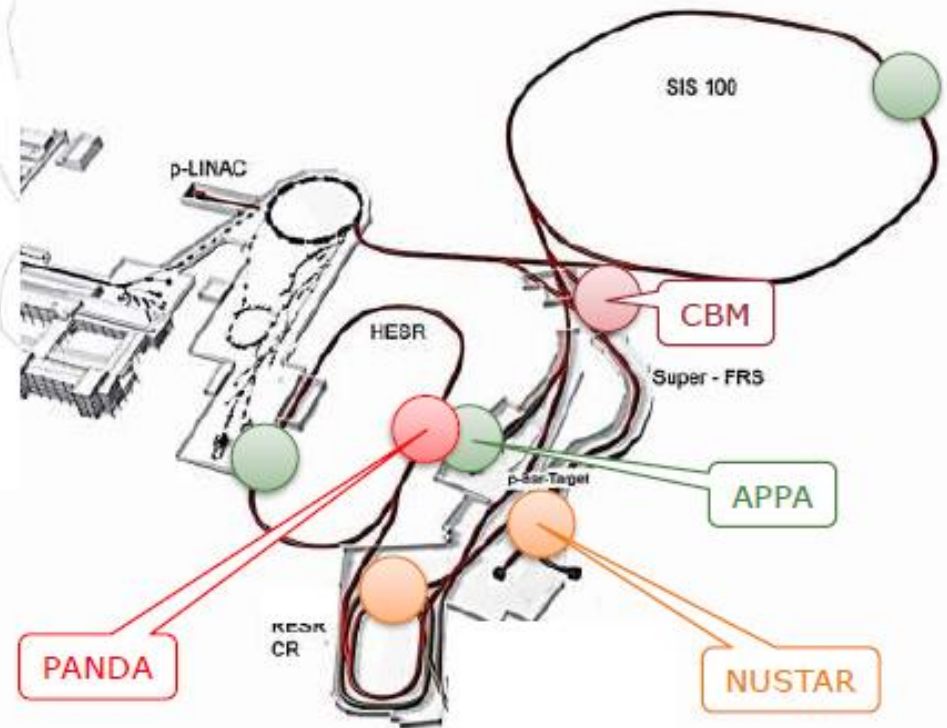
# The FAIR Project



# FAIR Modularised Start Version



## Science with the MSV



### Experiments

**M0:** SIS100

**M1:** CBM, APPA

**M2:** NUSTAR

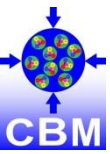
**M3:** PANDA, APPA, NUSTAR

The MSV should enable realization of outstanding forefront research program to all 4 scientific pillars of FAIR

# CBM building



# Compressed Baryonic Matter experiment



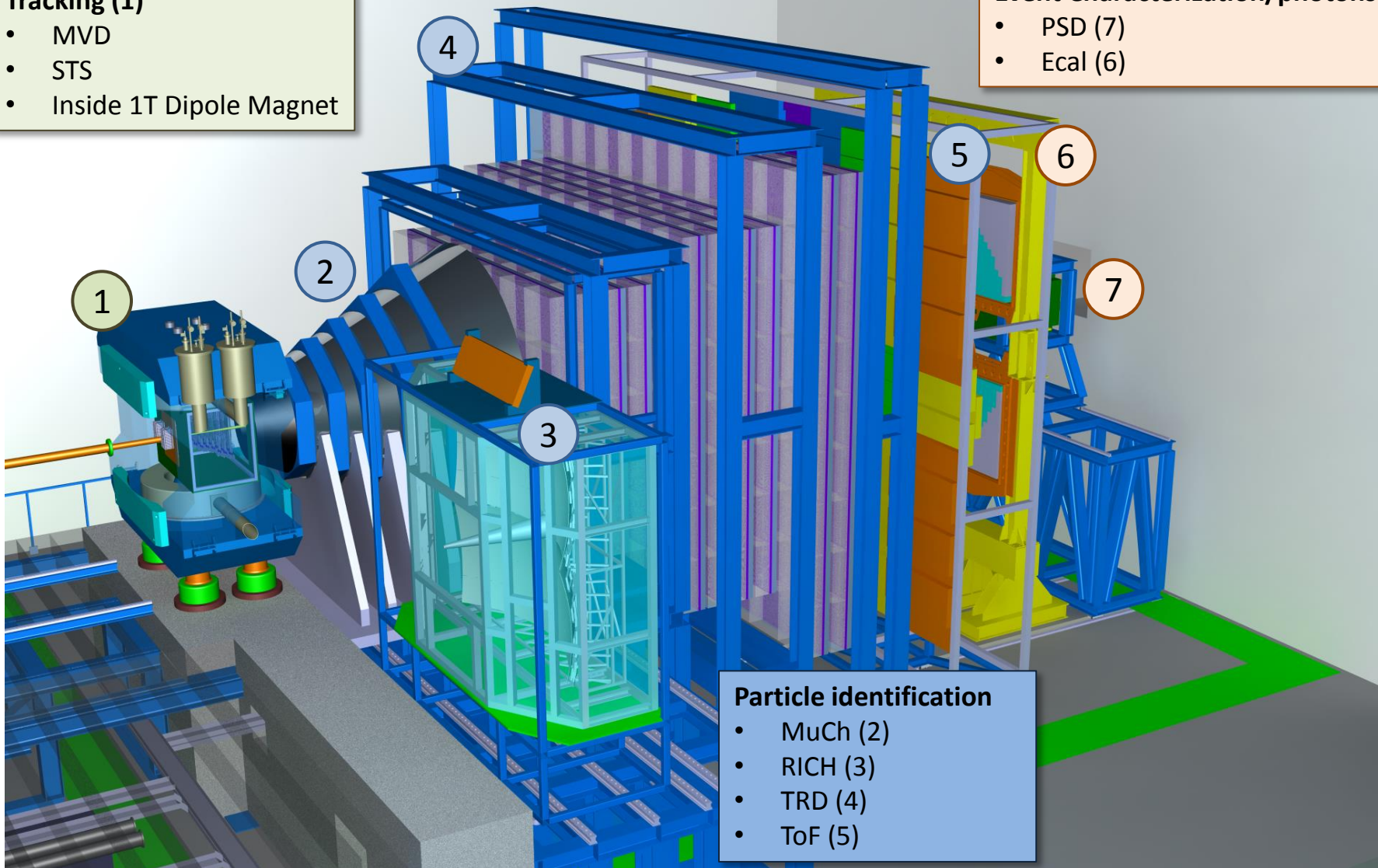
- high-rate fixed target experiment (up to 10 MHz)
- electron and muon configuration to cross-check the systematics

## Tracking (1)

- MVD
- STS
- Inside 1T Dipole Magnet

## Event Characterization/photons:

- PSD (7)
- Ecal (6)

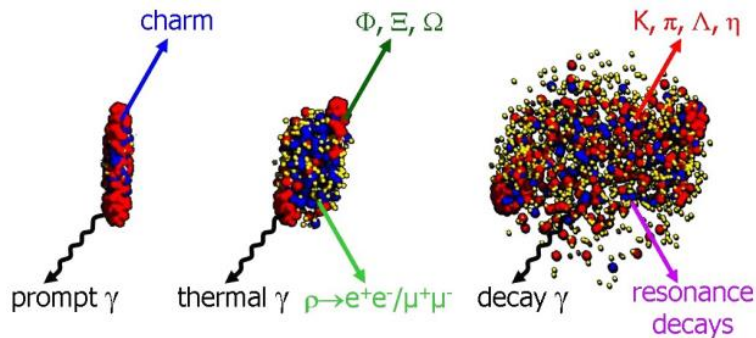


## Particle identification

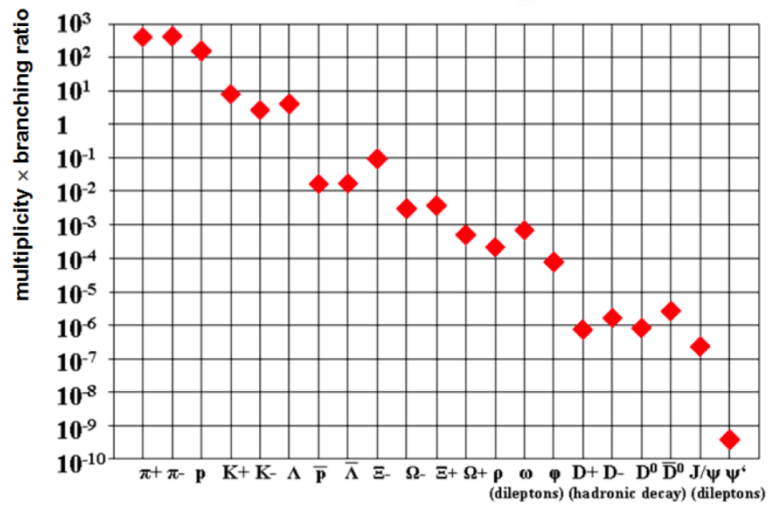
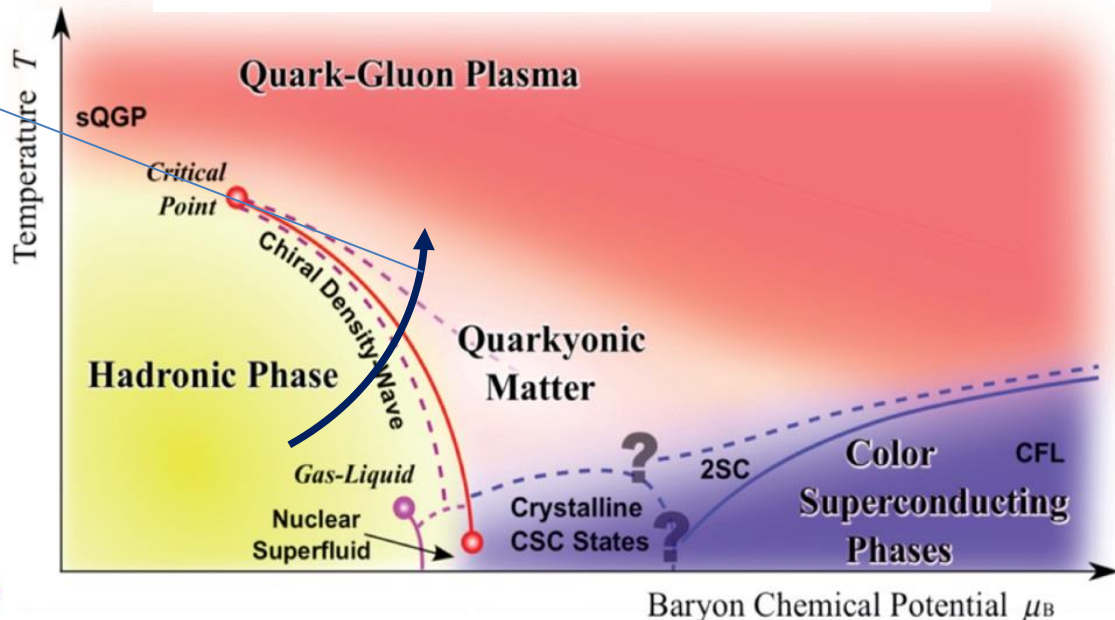
- MuCh (2)
- RICH (3)
- TRD (4)
- ToF (5)

# Physics cases in CBM

- highest net-baryon densities
  - processes in neutron stars
- rare observables created during early stages of fireball
- first order phase transition?



$$E/A = \sqrt{(0.3 \times B \times r \times Z/A)^2 + m^2} - m$$





# Experimental requirements

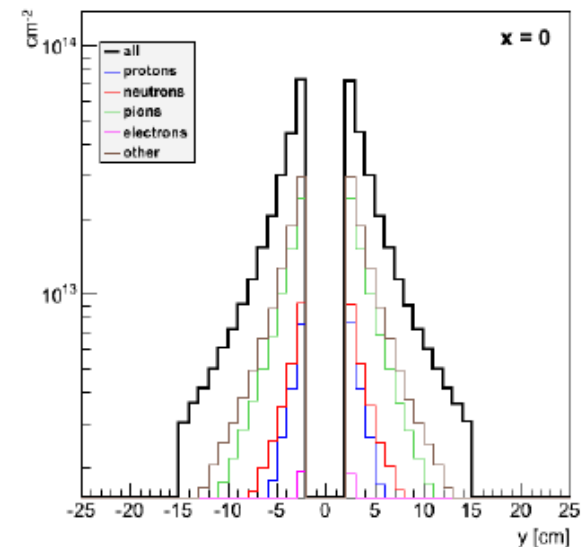
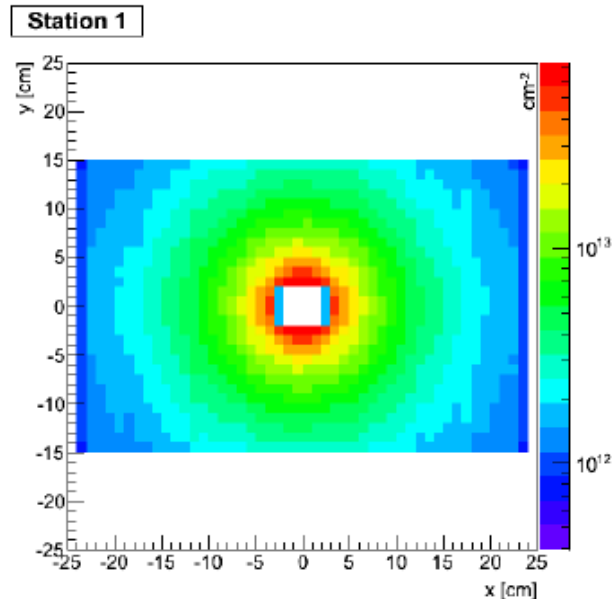
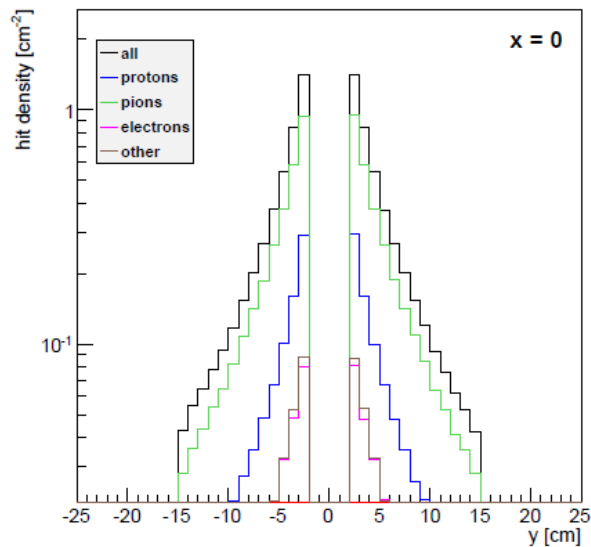
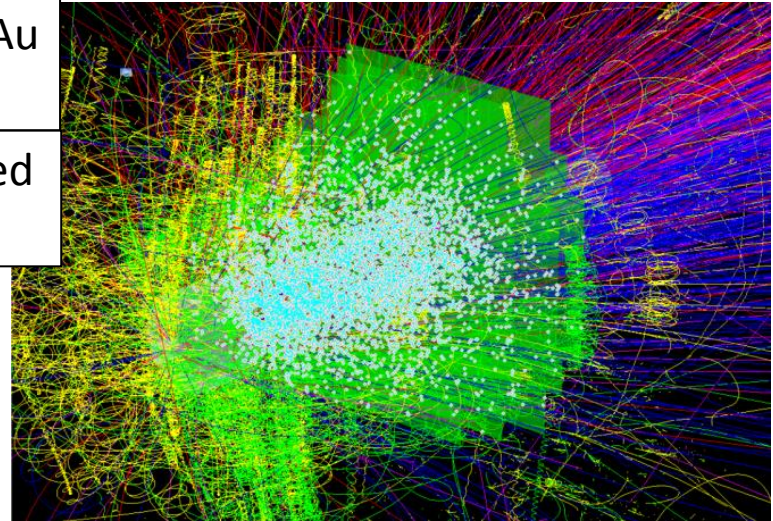
- $10^5 - 10^7$  Au+Au reactions/sec
- determination of displaced vertices ( $\sigma \approx 50 \mu\text{m}$ )
- identification of leptons and hadrons
- fast and radiation hard detectors
- free-streaming readout electronics
- high speed data acquisition and high performance computer farm for online event selection
- 4-D event reconstruction

# Tracking nuclear collisions at SIS-300 and at SIS-100

- **CBM: high-rate experiment**  
 $10^5 - 10^7$  interactions/sec
- **hit rates up to 20 MHz/cm<sup>2</sup>**
- **radiation hard sensors**  
compatible with the CBM physics program
  - $1 \times 10^{13}$   $n_{eq}/\text{cm}^2$  (SIS100)
  - $1 \times 10^{14}$   $n_{eq}/\text{cm}^2$  (SIS300)

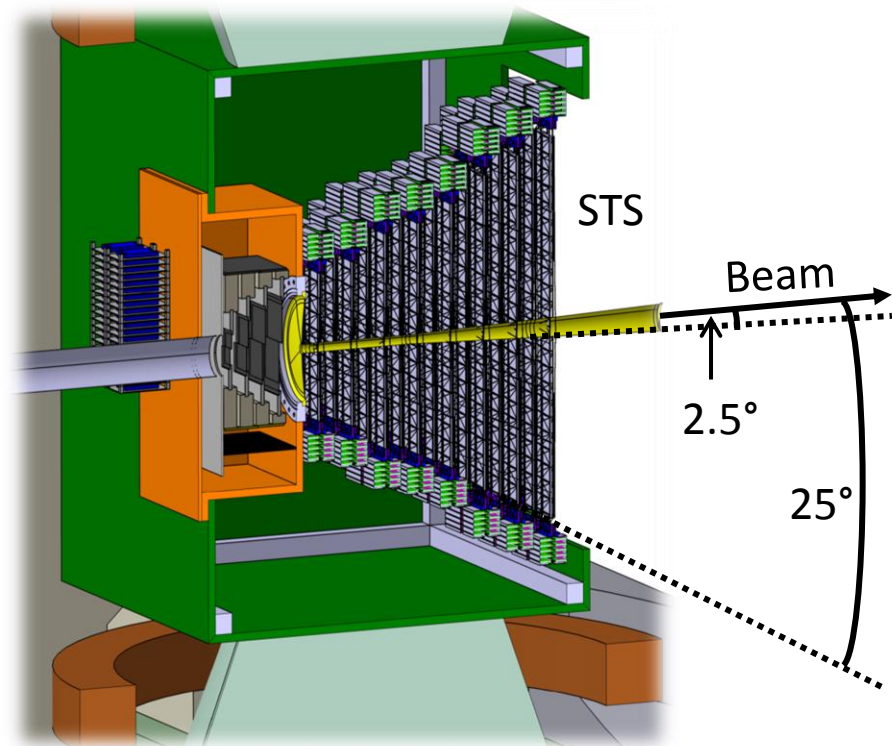
central Au+Au  
25 AGeV

~700 charged  
particles



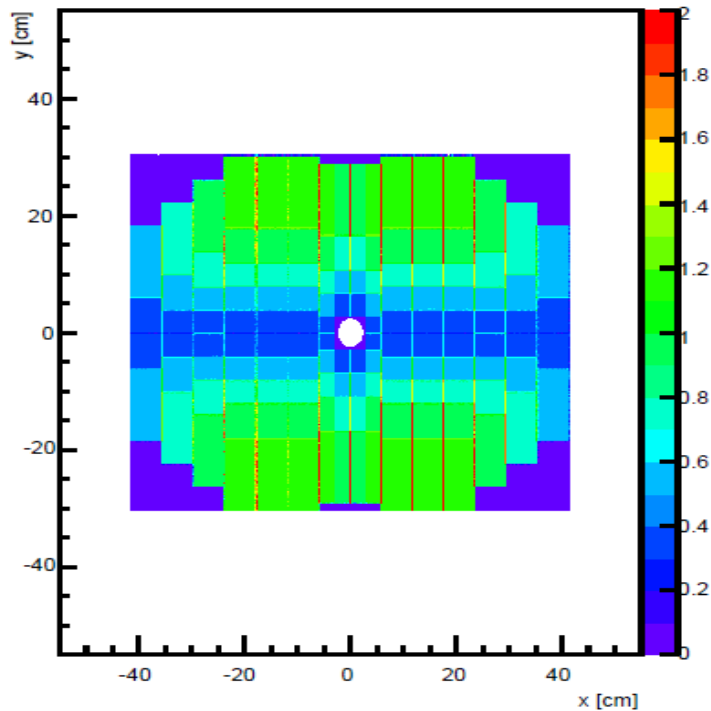
# Tracking nuclear collisions at SIS-300 and at SIS-100

- **coverage**
  - rapidities from center-of mass to close to beam
  - aperture  $2.5^\circ < \Theta < 25^\circ$
- **low mass large-area detector**
  - high-resolution momentum determination
  - track matching into MVD and RICH/MUCH
- **momentum resolution**
  - $\delta p/p \cong 1\%$
  - field integral 1 Tm
  - 25  $\mu\text{m}$  single-hit spatial resolution
  - material budget per station  $\sim 1\% X_0$
- **efficient hit & track reconstruction**
  - close to 100% hit and tracking eff.
- **read-out**
  - self-triggering read-out
  - signal shaping time  $< 20$  ns
  - no pile-up
  - fast free-streaming readout
  - online event selection

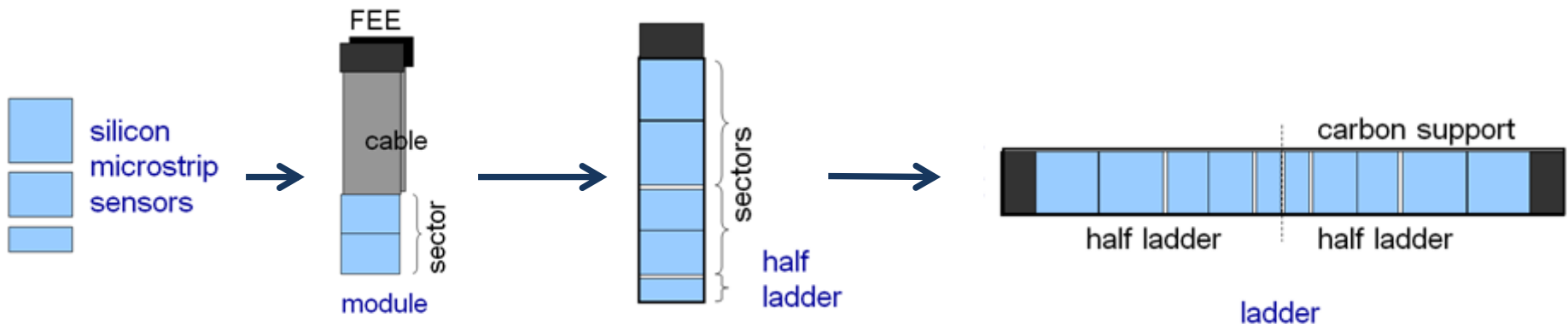


# STS concept

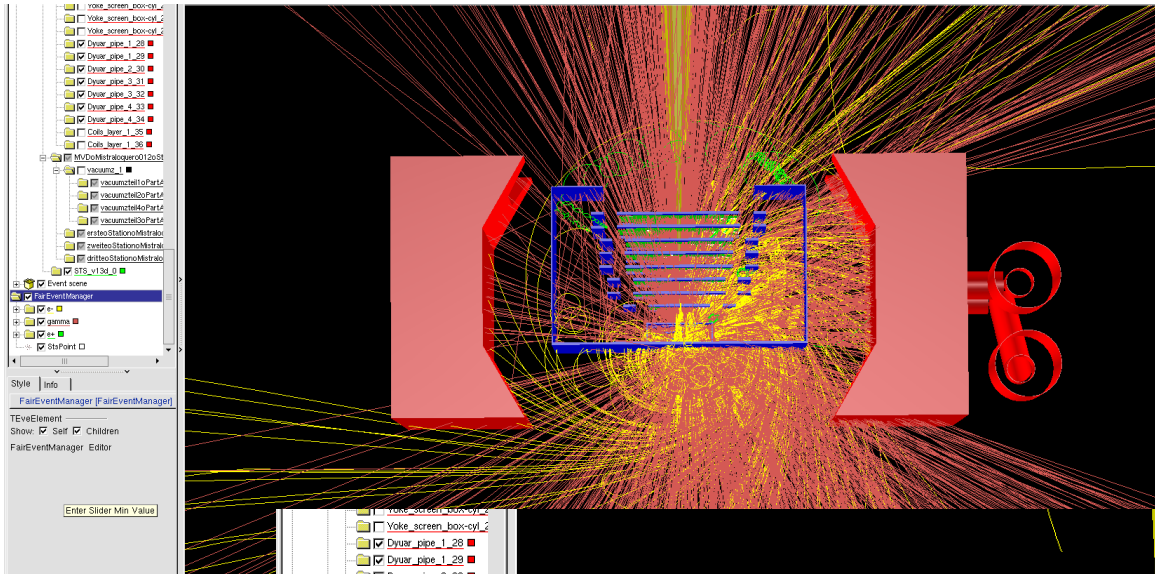
Radiation Thickness [%], Station4



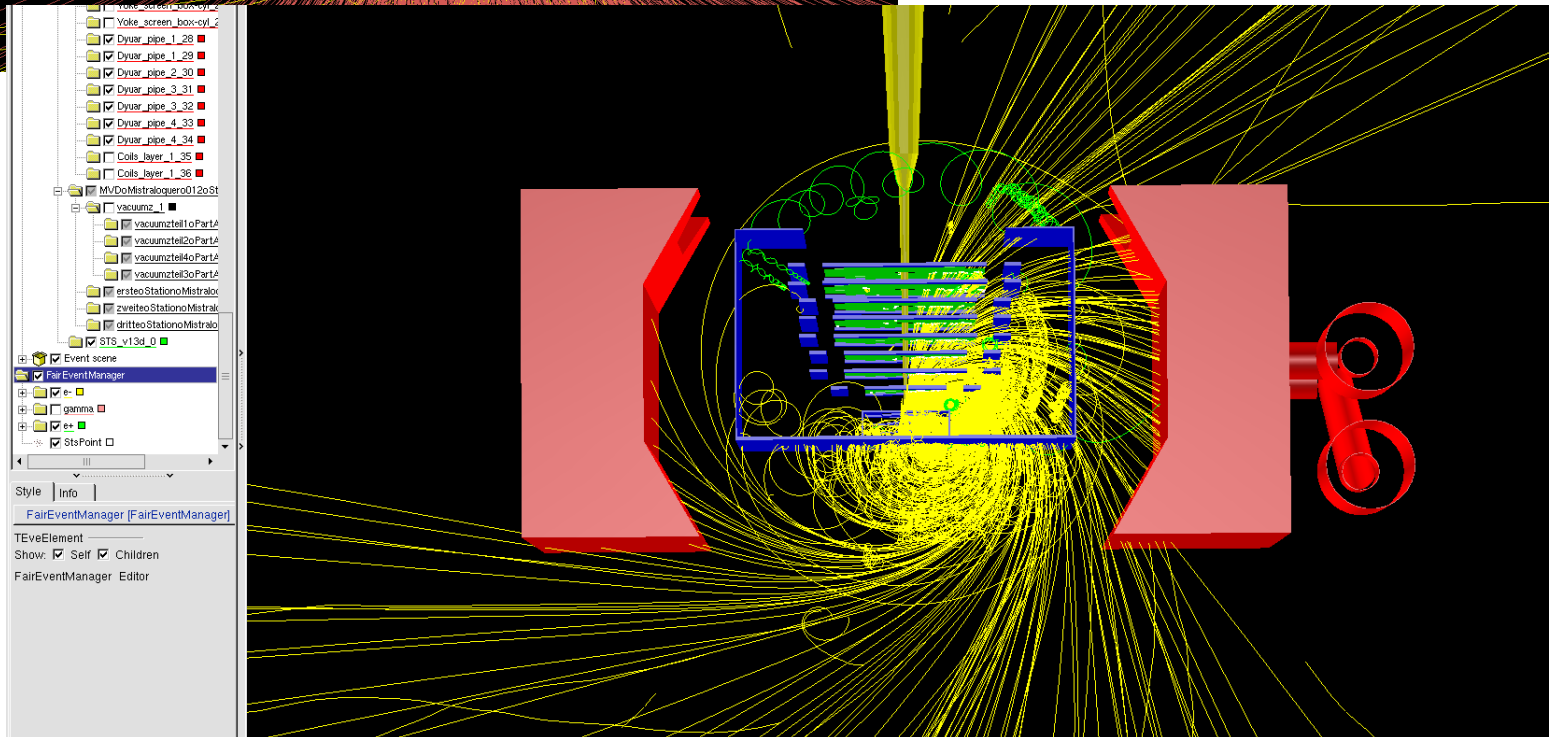
- 8 tracking stations between 0.3 m and 1 m downstream the target.
- Built from double-sided silicon micro-strip sensors in 3 sizes, arranged in modules on a small number of different detector ladders.
- Readout electronics outside of the physics aperture.



# Delta electrons

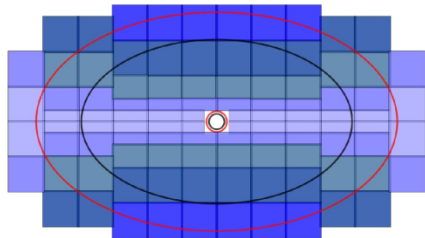


Interaction rate –  $10^9$  (every 1 ns)  
- 1% interaction target thus  
100x More interactions  
for delta electrons

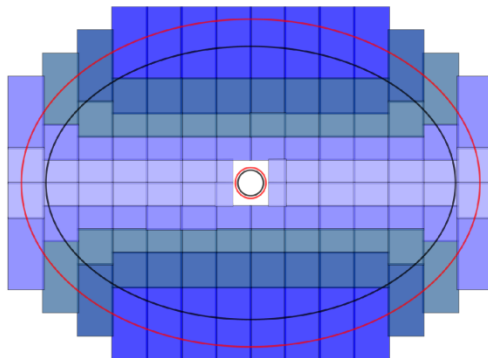


# STS layout

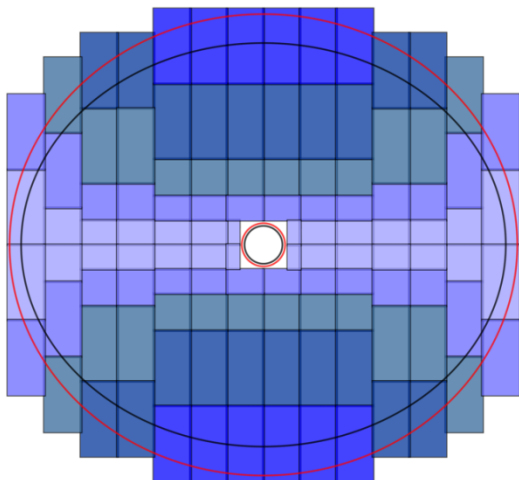
STS 1 and 2



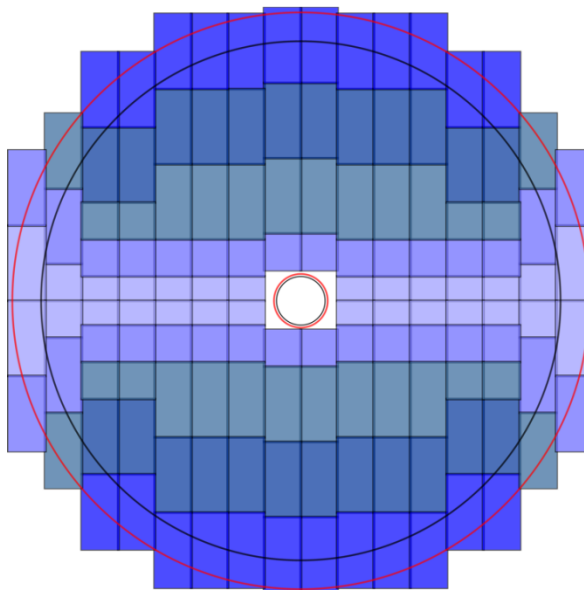
STS 3 and 4



STS 5 and 6

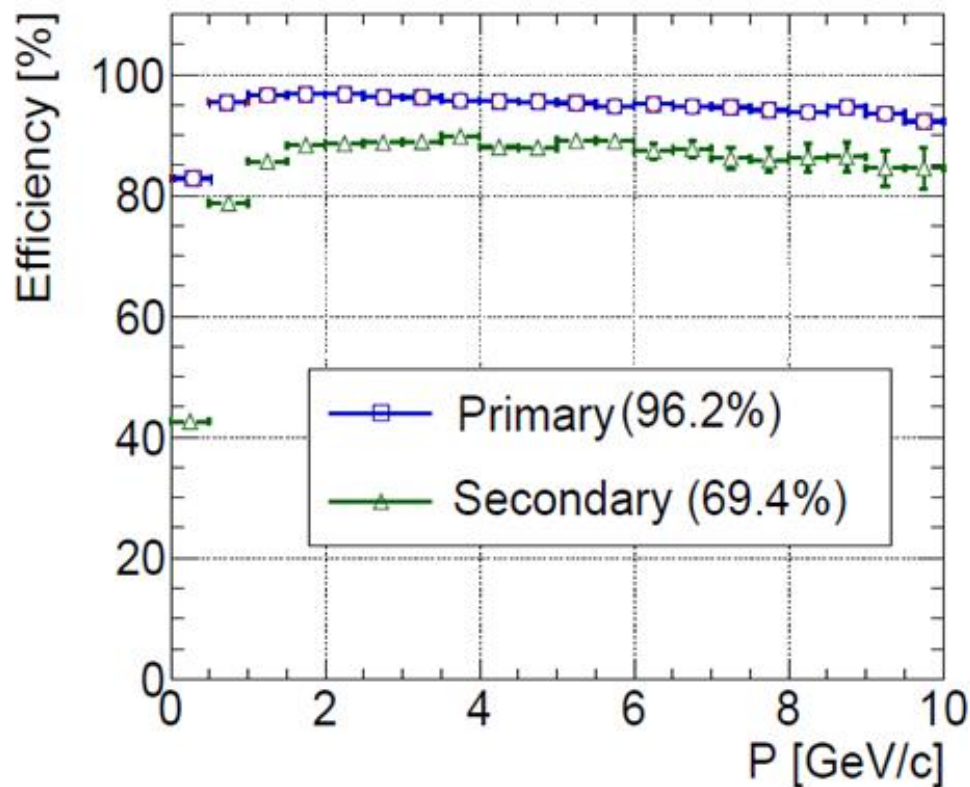


STS 7 and 8

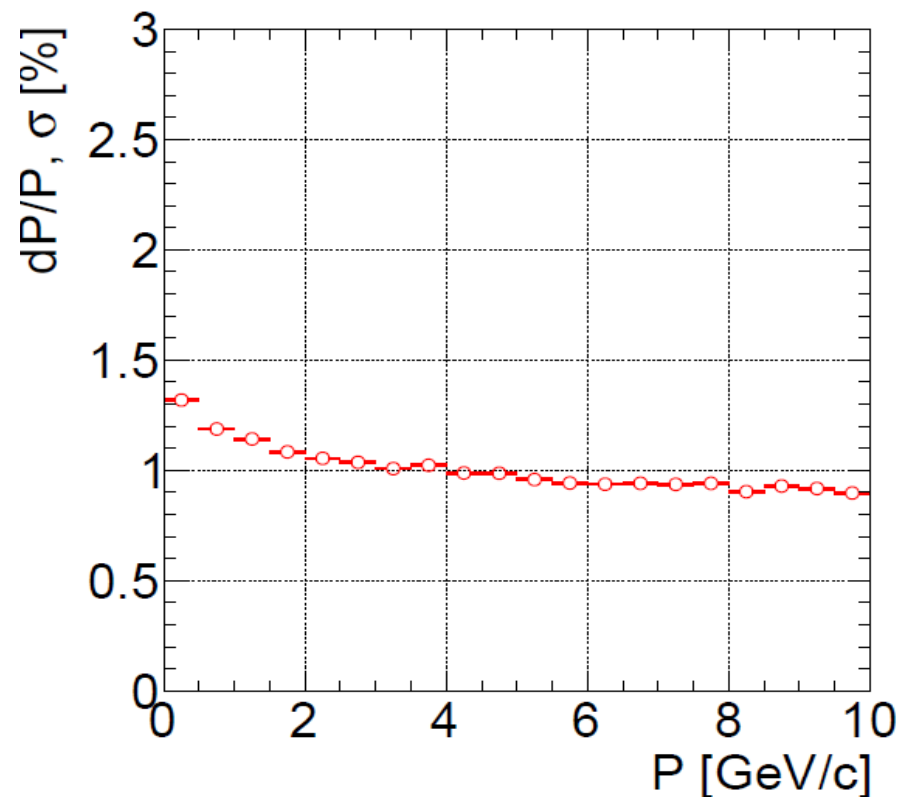


- Stations arranged in 4 duplets
- Minimizing amount of modules
- Strips lengths – 2 cm, 4 cm, 6 cm and in case of daisy chained sensors 12 cm
- Granularity according to the hit densities
- Components breakdown:
  - ✓ 106 ladders (17 types)
  - ✓ 896 modules
  - ✓ 1220 sensors
  - ✓ 14144 chips
  - ✓ 1.8 Mio channels

# STS performance



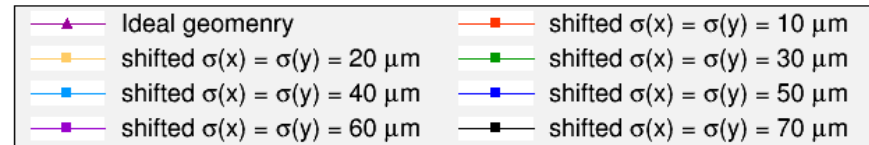
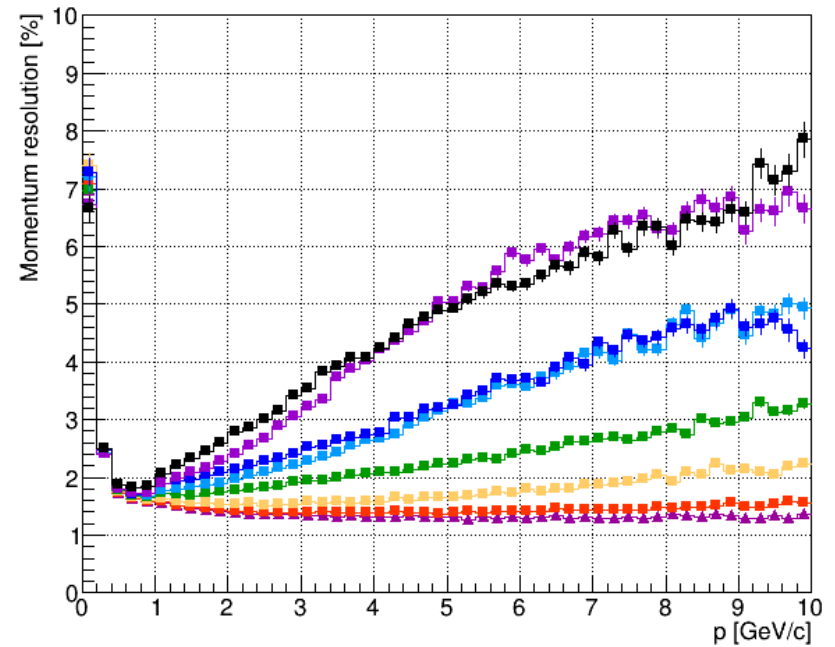
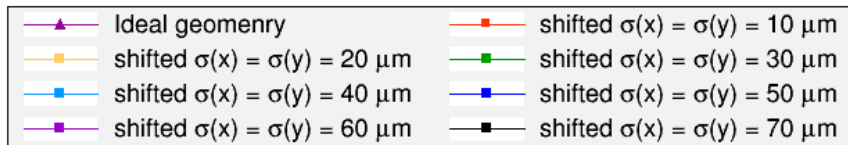
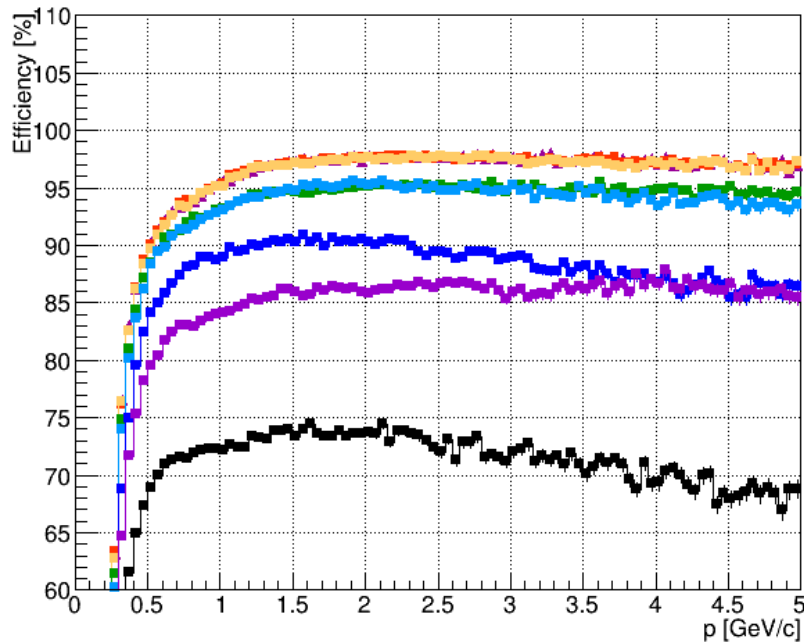
Efficiency  $\approx 96\%$



Momentum resolution  $\approx 1\%$

# Misalignment studies

- Efficiency and momentum resolution as a function of modules misplacement
- Misplacements according to the Gaussian distribution

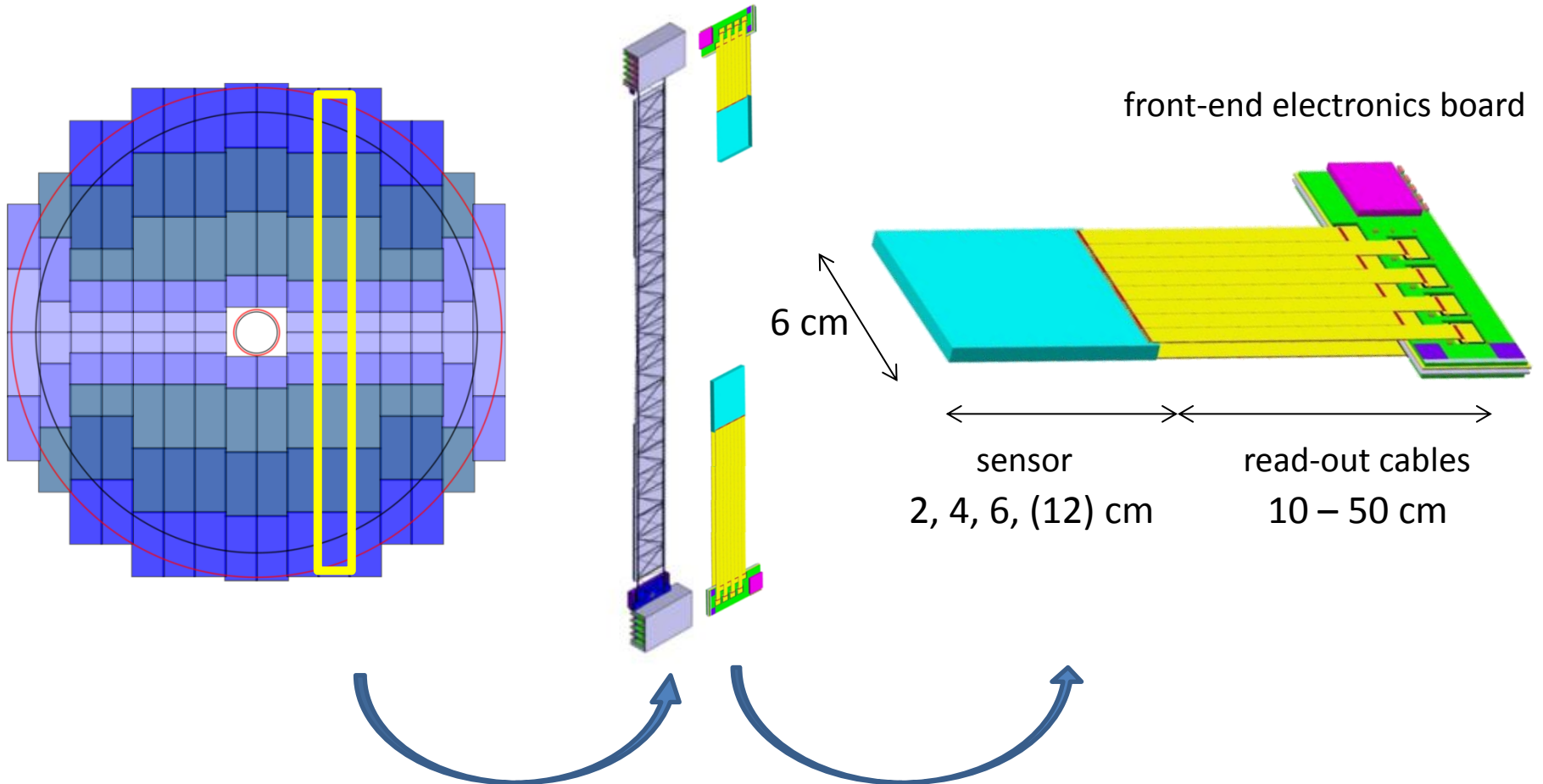


- For the STS tracker unknown misalignment up to 20  $\mu\text{m}$  is allowed



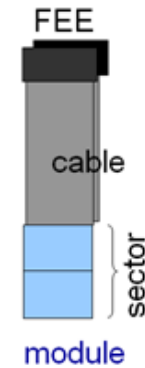
# STS module

module := building block of ladders smallest assembled functional unit



# STS module

- High-density silicon detector module
- Procedures for module assembly + integration
- Exploration of technologies for mass-production

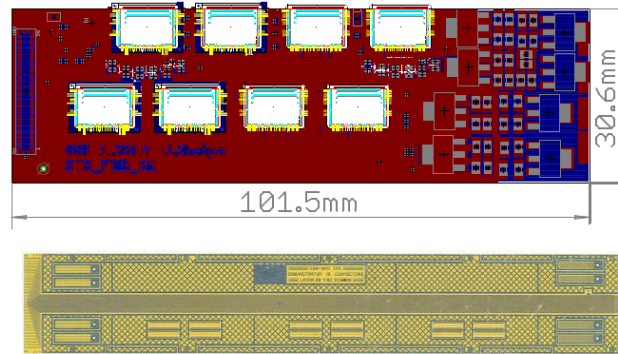
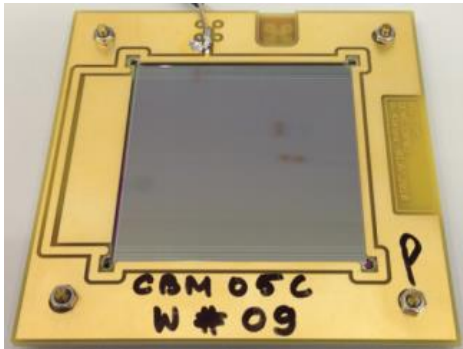
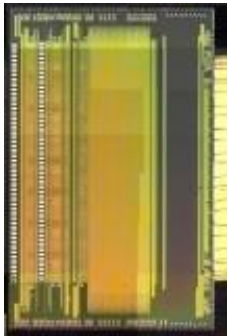


## Components:

ASICs

sensors

FEB



readout cables

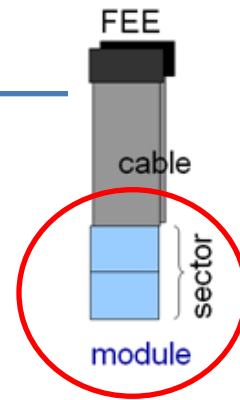
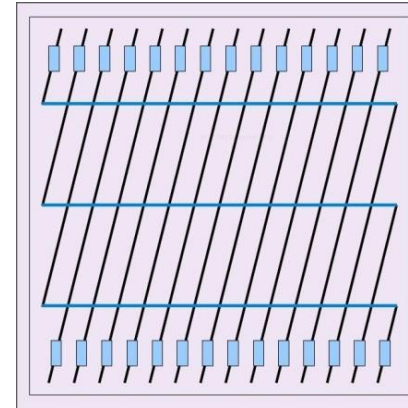
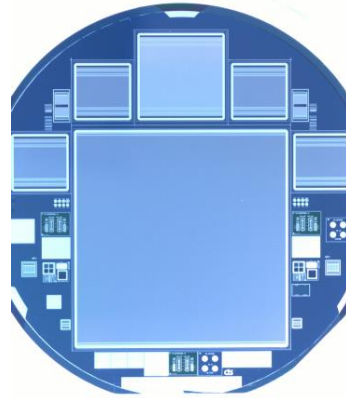


EU-FP7 HadronPhysics3 – *Work Package ULISINT*  
<http://www.hadronphysics3.eu/>

module assembly  
study

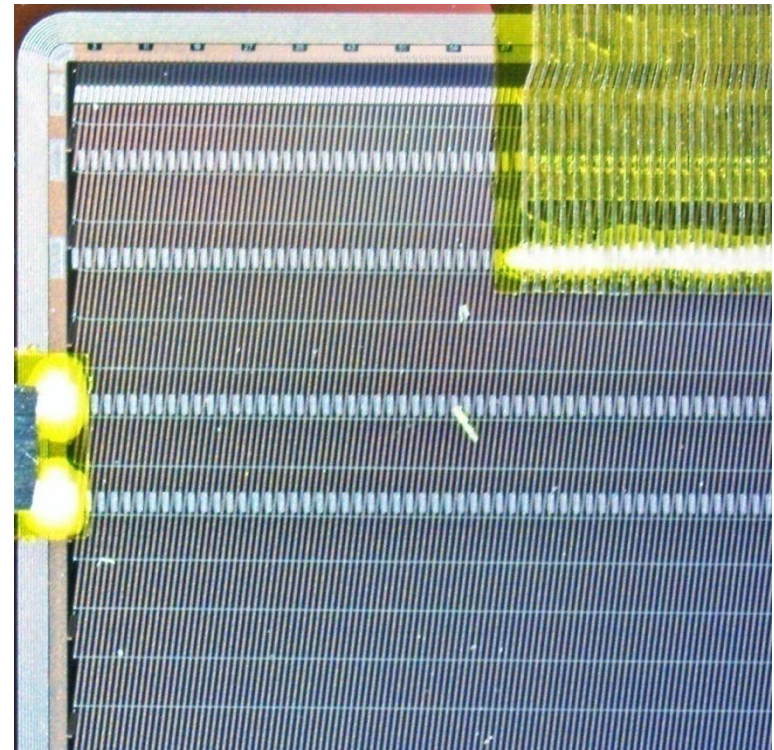
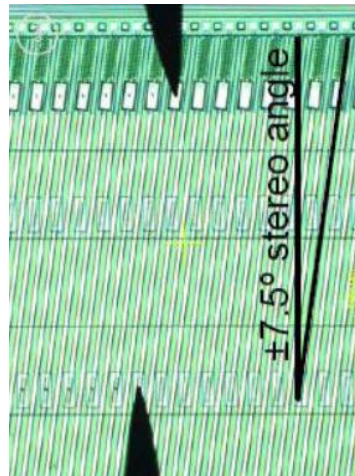
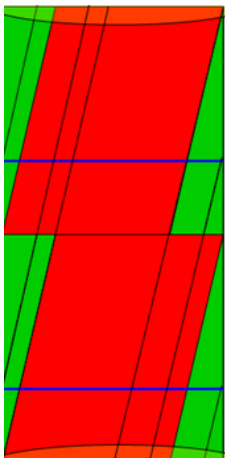
# Micro-strip silicon sensors

- 300  $\mu\text{m}$  thick, n-type silicon
- double-sided segmentation
- 1024 strips of 58  $\mu\text{m}$  pitch
- strip length 6.2/4.2/2.2 cm
- angle front/back: 7.5 deg
- read-out from top edge
- rad. tol. up to  $10^{14}$   $n_{\text{eq}}/\text{cm}^2$



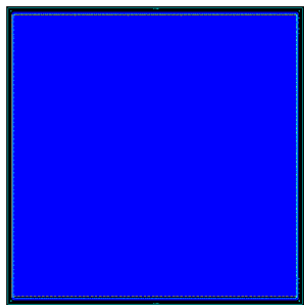
Strips reaching the border are continued on the other side

⇒ Needs double metal layer or external cable

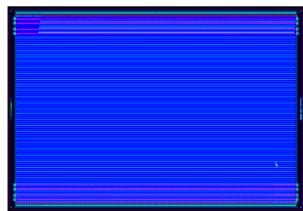


# Prototypes of STS micro-strip silicon sensors

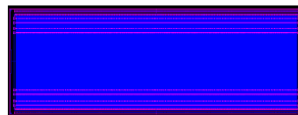
Prototype	Year	Vendor	Processing	Metallization	Size [cm <sup>2</sup> ]	Description
CBM01	2007	CiS	double-sided		5.5 × 5.5	±7.5 deg
CBM03	2010	CiS	double-sided		6 × 6	±7.5 deg
CBM03'	2011	CiS	single/CBM03		6 × 6	test for CBM05
CBM05	2013	CiS	double-sided		6 × 6	7.5/0 deg
CBM05H4	2013	Hamamatsu	double-sided	double/single	6 × 4	7.5/0 deg
CBM05H2	2013	Hamamatsu	single-sided	single metal	6 × 2	7.5/0 deg
CBM06H6	2014	Hamamatsu	double-sided	double/single	6 × 6	7.5/0 deg
CBM06C6	2014	CiS	double-sided	single metal	6 × 6	7.5/0 deg
CBM66	2015	CiS	double-sided	single/double	6 × 12	7.5/0 deg



CBM05



CBM05H4



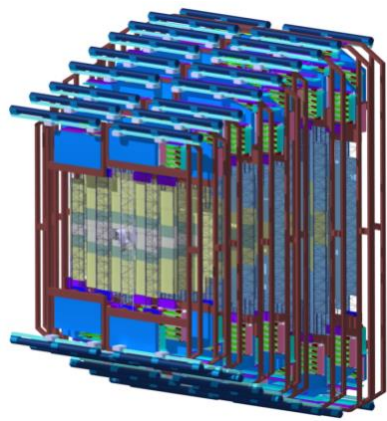
CBM05H2

under study: replacement for integrated 2<sup>nd</sup> metal layer



external on-sensor cable

# STS micro-strip silicon sensors

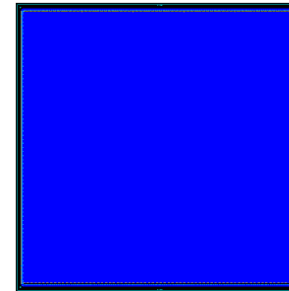
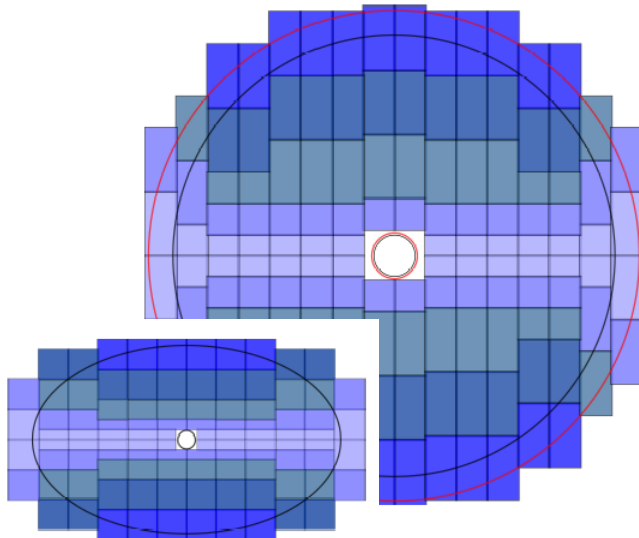


8 tracking stations

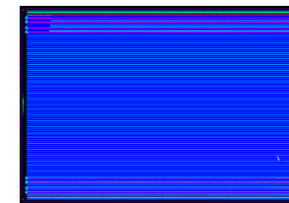


896 modules

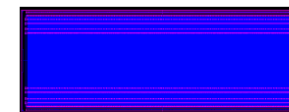
106 ladders



6.2 cm × 6.2 cm



6.2 cm × 4.2 cm



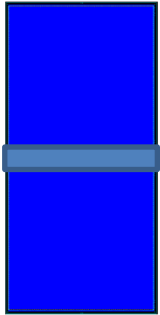
6.2 cm × 2.2 cm



**1220 sensors:**

252 single  
324 daisy-chains

**900**



**260**

**60**

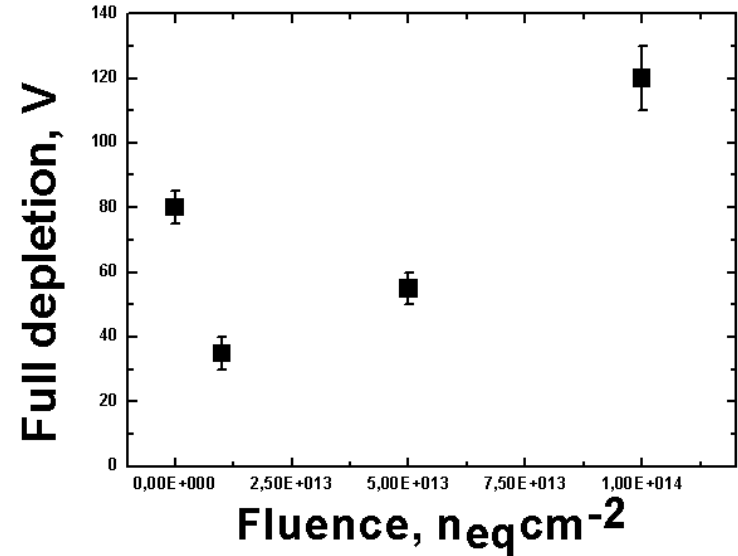
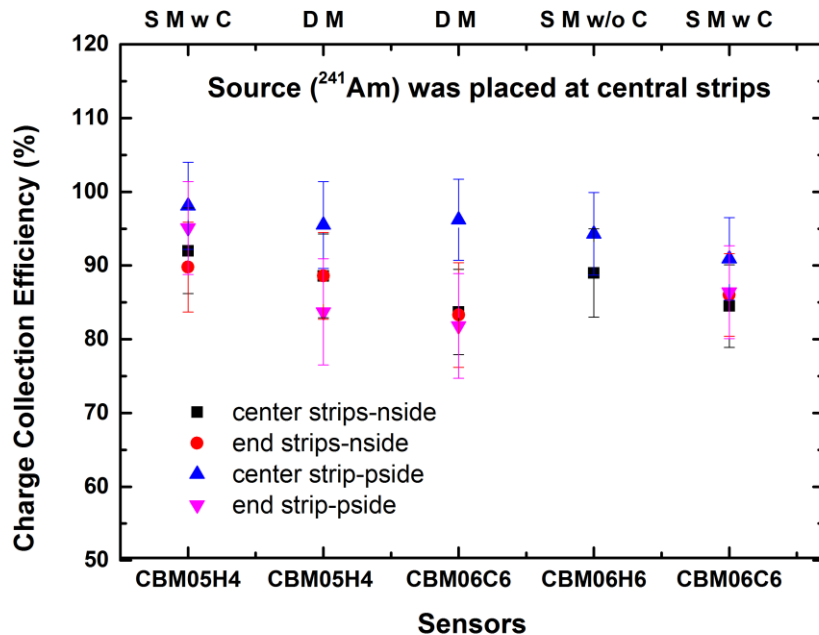
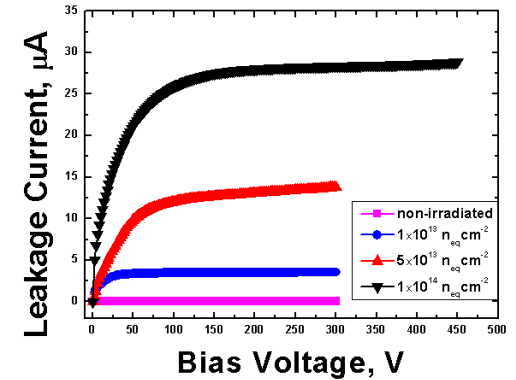
+ small number  
of “half” sensors

# Tests of micro-strip silicon sensors

sensor material behaves as expected:

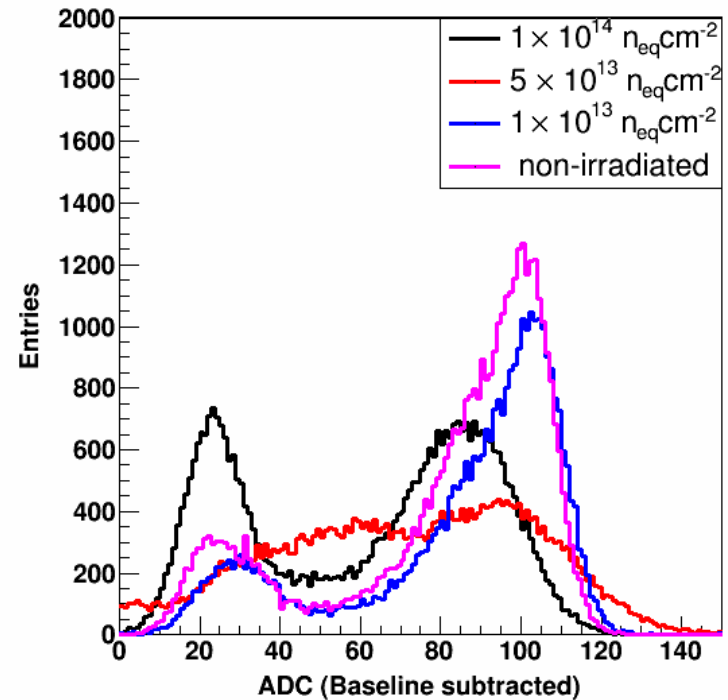
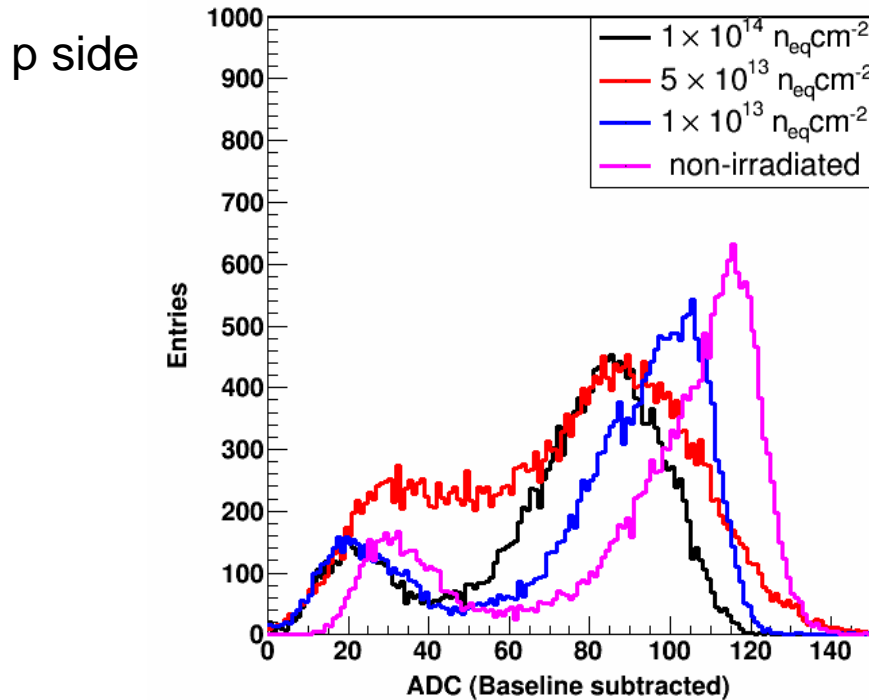
- type inversion at  $\sim 3 \times 10^{13} \text{ n/cm}^2$
- depletion voltage and detector currents change with irradiation and annealing time such that ...
- charge collection OK ( $\gamma$  sources) within “lifetime” fluence

operation at  $T = -5 \text{ }^\circ\text{C}$



# Source tests of the latest silicon sensor prototype CBM05

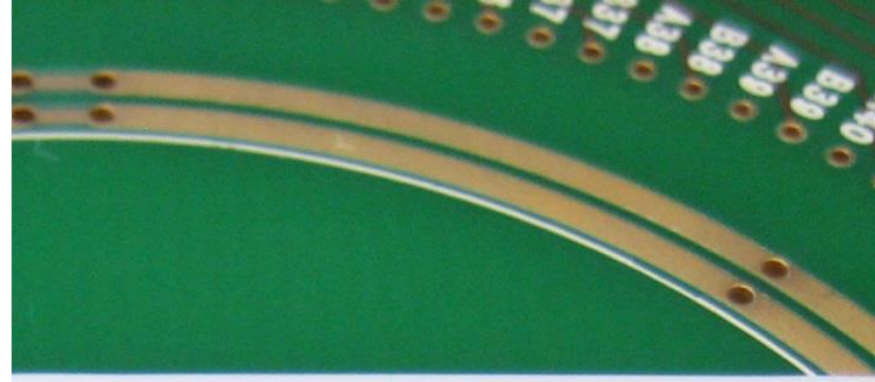
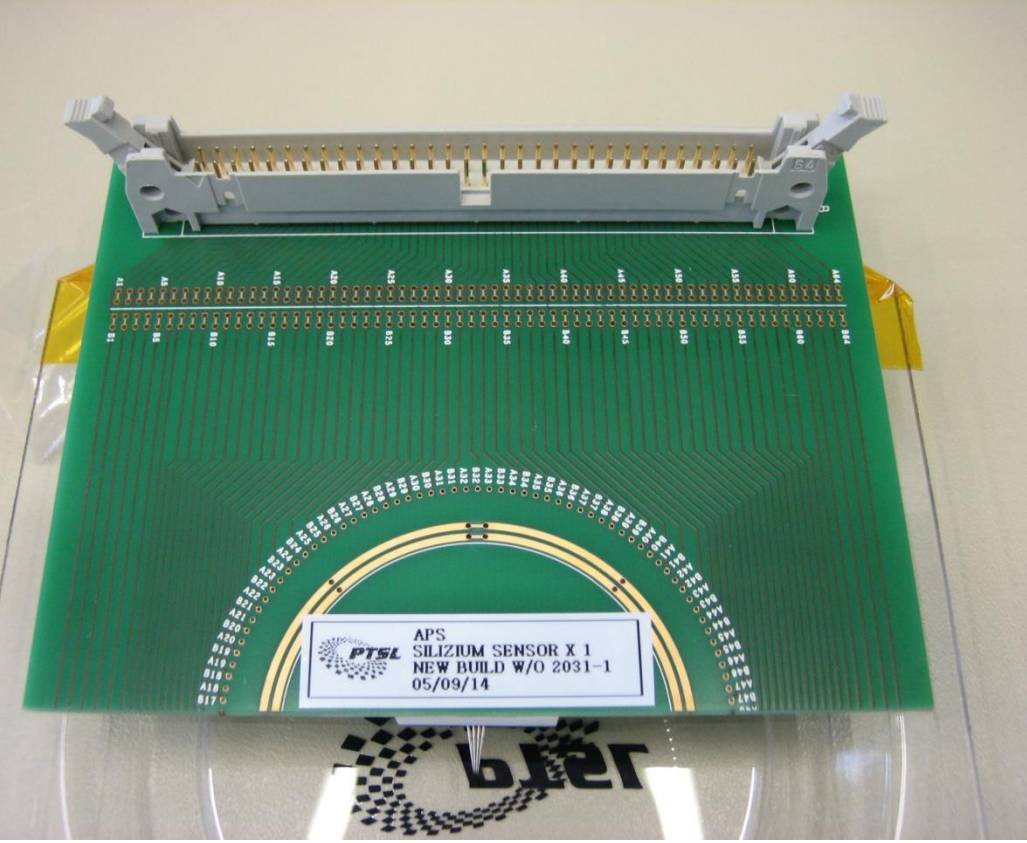
- ADC spectrum,  $^{241}\text{Am}$  gamma source
- expected signal at 117 ADC - 16.5 ke-



59.5 keV  
117 ADC (p-side)  
113 ADC (n-side)

fluence ( $\text{n}_{\text{eq}}\text{cm}^{-2}$ )	$V_{fd}$ (V)	$V_{bias}$ (V)	peak ADC		eff. (%)	
			$p \pm 3$	$n$	$p \pm 4$	$n$
0	$80 \pm 2$	$160 \pm 1$	117	102	100	90
$1 \times 10^{13}$	$35 \pm 5$	$130 \pm 1$	105	100	90	88
$5 \times 10^{13}$	$45 \pm 5$	$180 \pm 1$	95	95	81	84
$1 \times 10^{14}$	$110 \pm 2$	$300 \pm 1$	95	81	81	71

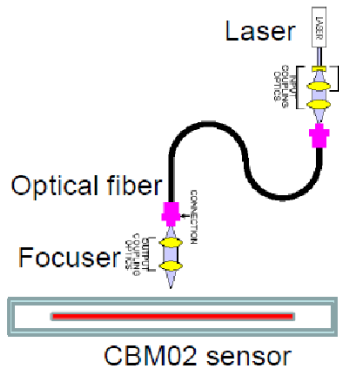
S/N for MIP > 20



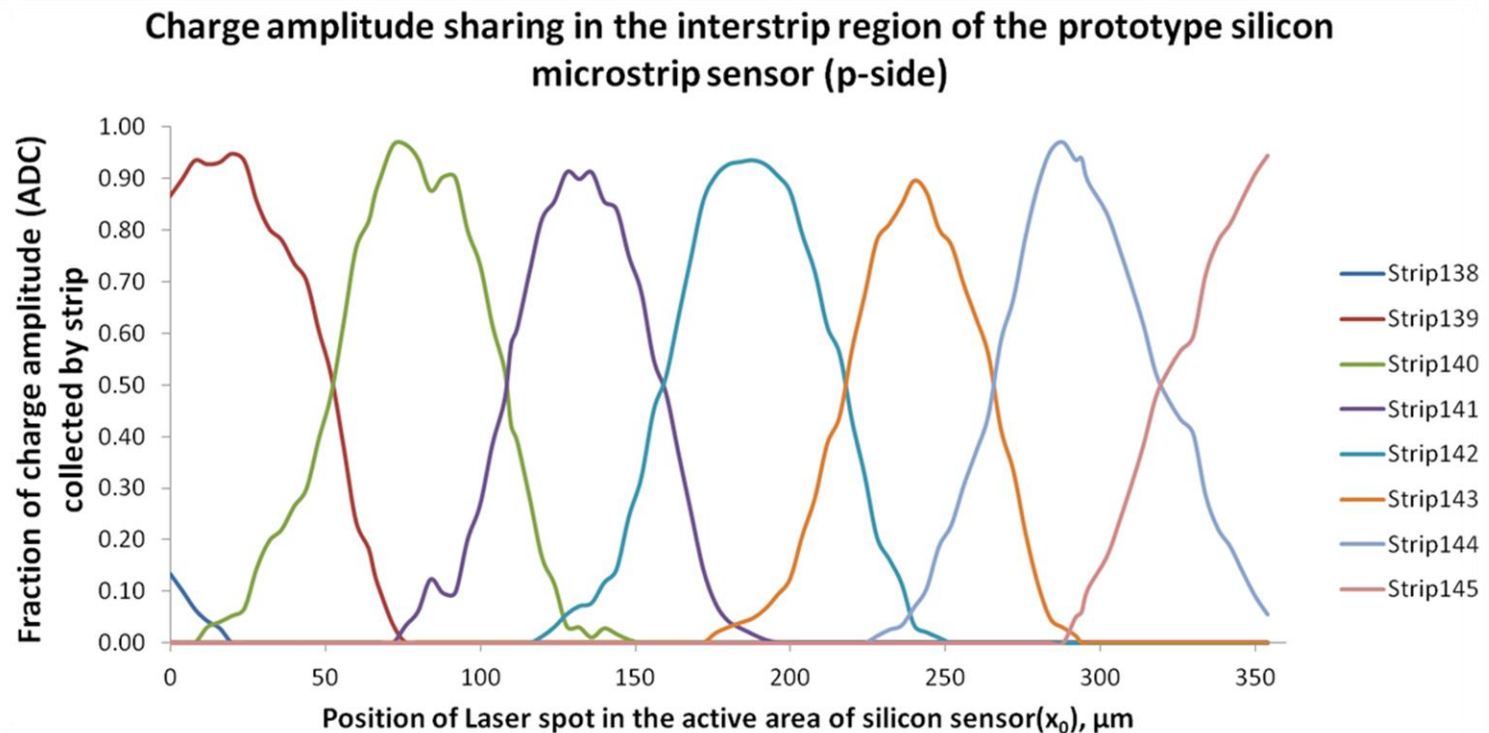
DM SENSOR X 1  
UILD W/O 2031-1  
/14



# Laser tests – charge sharing



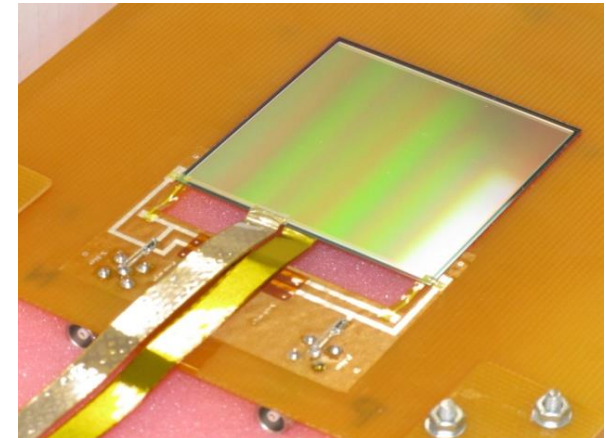
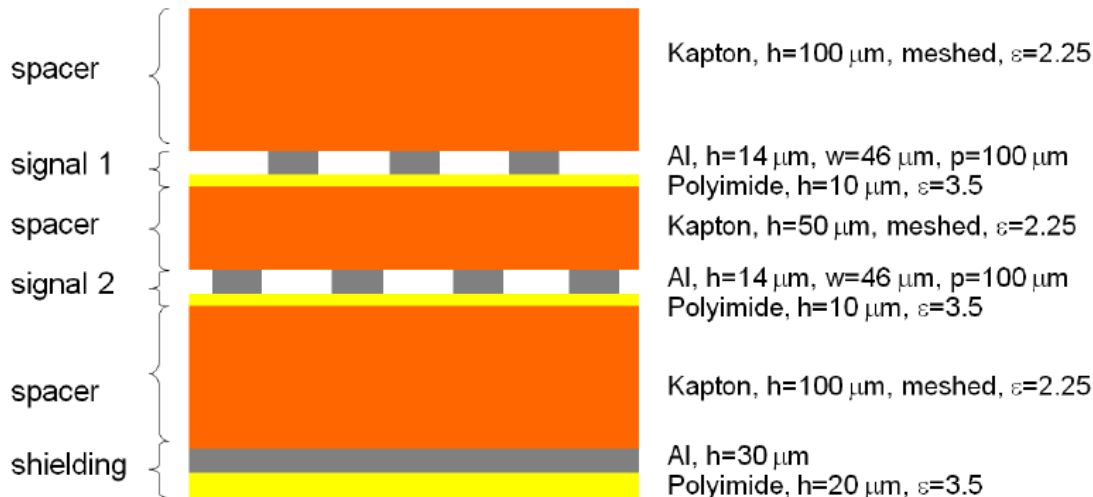
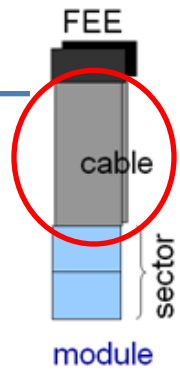
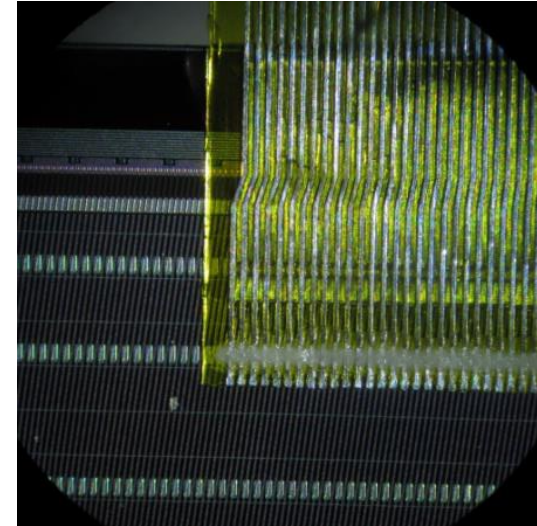
- dedicated laser test box with focused 1060 nm wavelength
- amount of charge as minimum ionizing particles



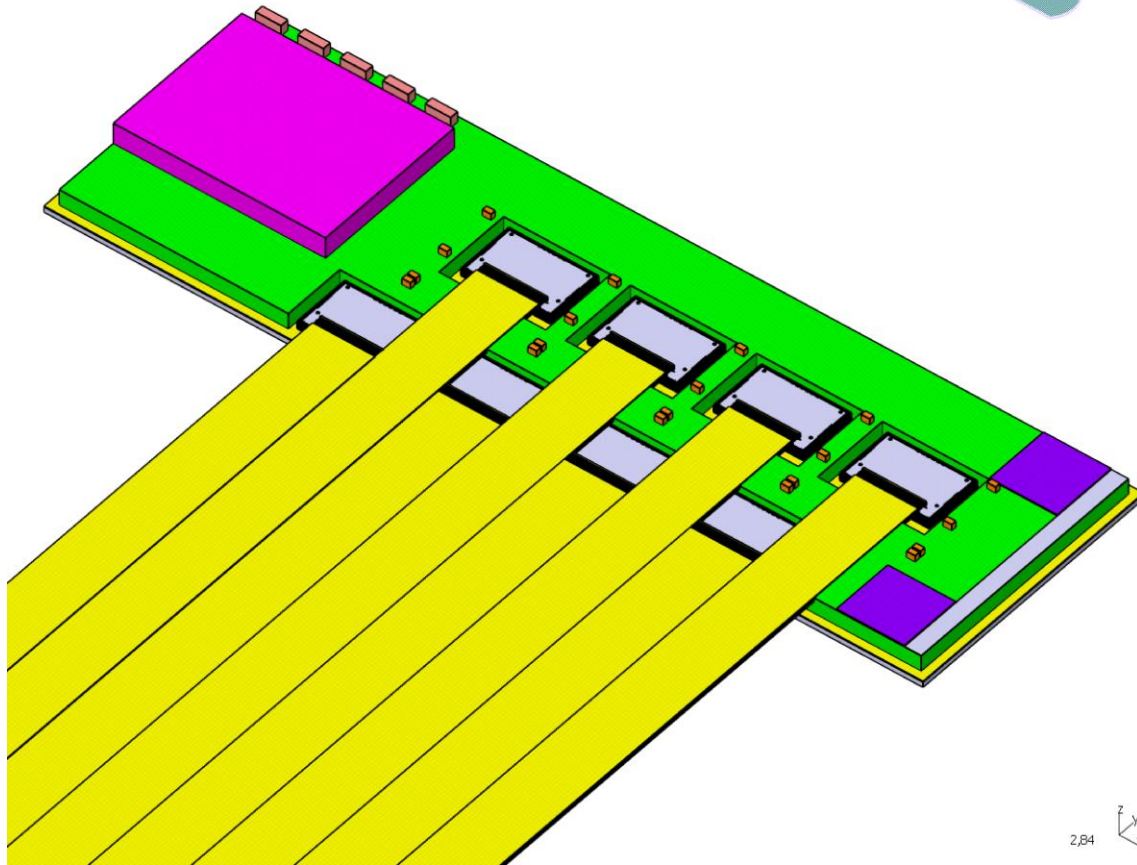
# STS low-mass micro-cables

## Cable

- radiation length: 0.1%  $X_0$
- two signal layers
- strip pitch 116  $\mu\text{m}$ , wire thickness 24  $\mu\text{m}$
- additional spacer to reduce the capacitance
- tap bonded to sensor
- 1024 channels to connect
- in prototypes 128 channels on each side are connected



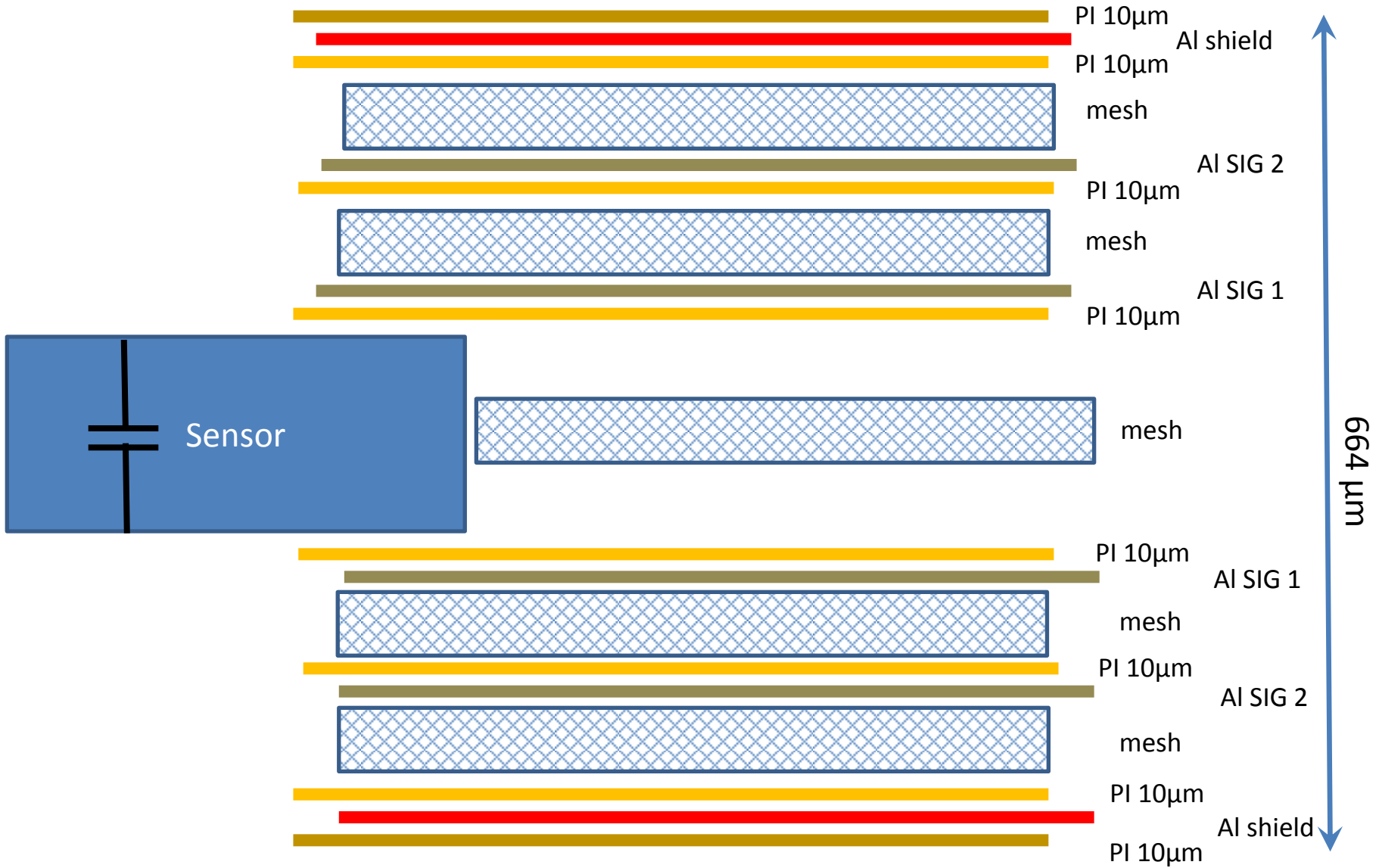
# Connection of cables at FEB side



- On FEB side, chip arrangement suggests 64 lane cables
- Insertion into FEBs and wire bonding is last step

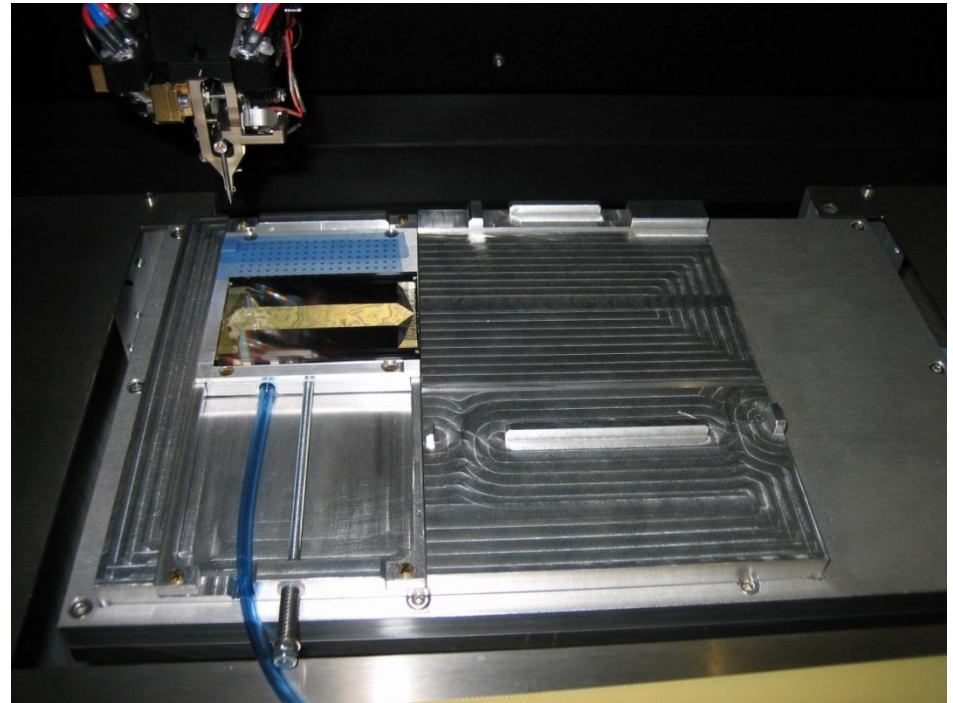
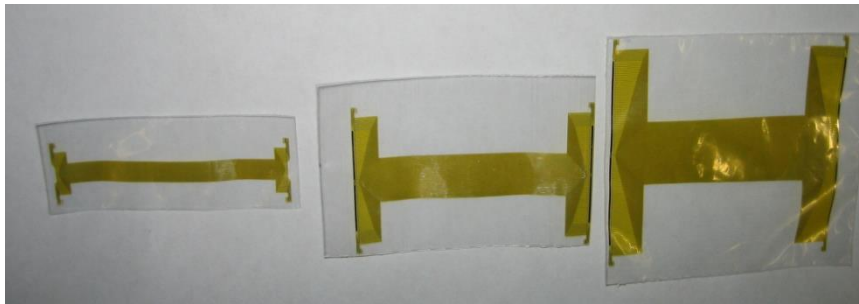
2,84 

# Module micro-cable stackup



# Interstrip connection cables vs 2<sup>nd</sup> metal layer

- No risk of consecutive problems related to radiation damage ++
- Interstrip-Connection Cables rely upon same technology! ++
- In practice several problems appear: --
  - Interstrip Cables leave very little space for essential bond-support
  - Restricts order of assembly and adds complexity to manufacturing
  - Interstrip cables are much structured – to go around analogue cable attachment area.
  - Additional cable alignment tool needed
  - Interstrip cables never lie flat on sensor.  
→ Alignment complicated



# Connection cables for Daisy-chained sensors

- 58 $\mu$  line pitch
- Very narrow: 62mm x 5mm
- Alignment and bonding appears very challenging in serial production!



If daisy chaining can be avoided through 6 x 12 size sensors (pilot project at CIS), module assembly will result much easier!

# Analogue Cable Spacer Material: Polypropylene $\epsilon_r=2.2$

- need to add spacers between analogue cable layers to minimize stray capacitance  $\rightarrow$  maximize S/N, minimize spacer thickness

- current concept: 100 $\mu$ m meshed Polyimide:  
 $\epsilon_r$  effective =2.25

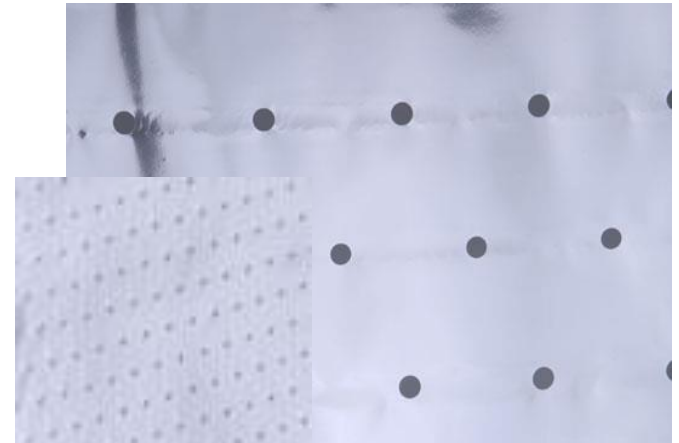


- alternative proposals:

- use cast polypropylene foil with  $\epsilon_r=2.2$

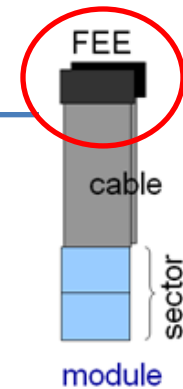
e.g. 50% meshed foil  $\rightarrow$   $\epsilon_r=1.6$

- use Teflon ( $\epsilon_r=2.05$ ) mesh  $\rightarrow$   $\epsilon_r=1.6$  dep. on fillfactor  
minimum thickness available 150 $\mu$ m

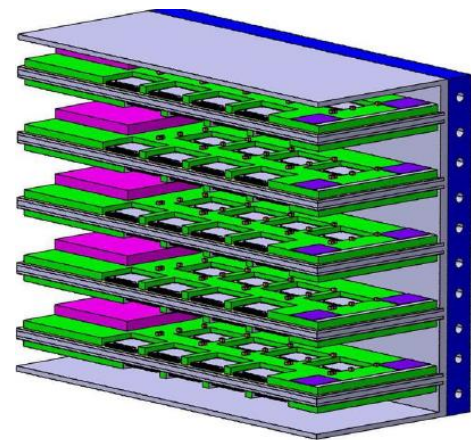


Could reduce C by 30% (S/N by 16%) or thickness of cable stack from 670  $\mu$ m to 580 or 550  $\mu$ m

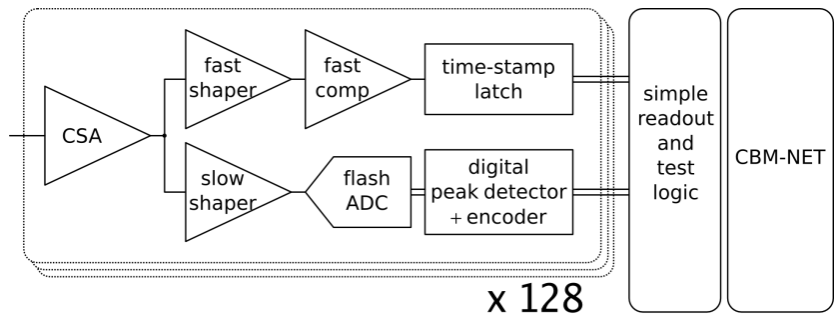
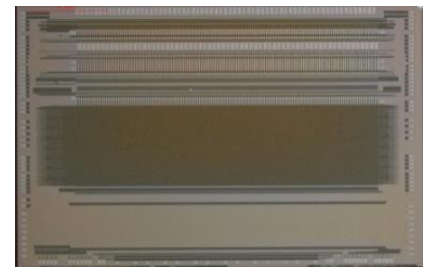
# Read-out chip STS-XYTER



- full-size prototype dedicated to signal detection from the double-sided micro-strip sensors in the CBM environment
- fast  $\Leftrightarrow$  low noise  $\Leftrightarrow$  low power dissipation
- new w.r.t. n-XYTER architecture:
  - *effective two-level discriminator scheme*
- design V1.0 @ AGH Kraków
- UMC 180 nm CMOS

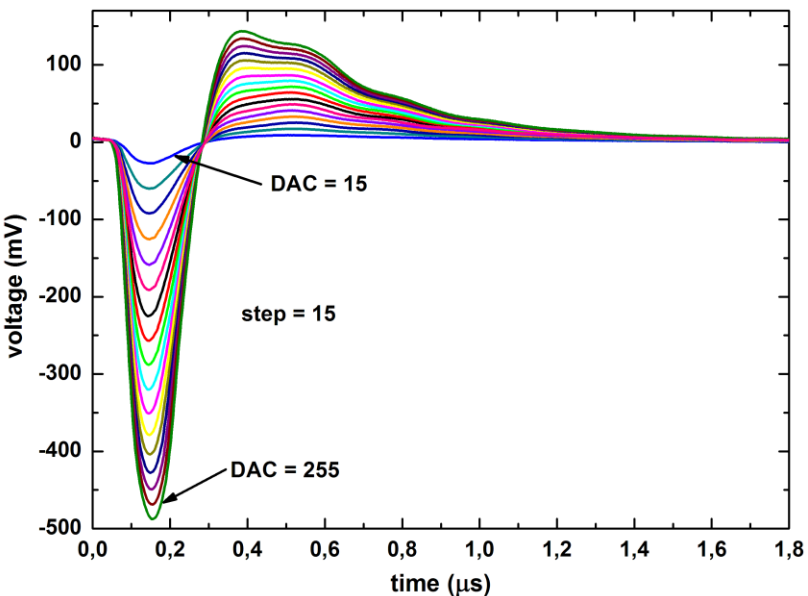
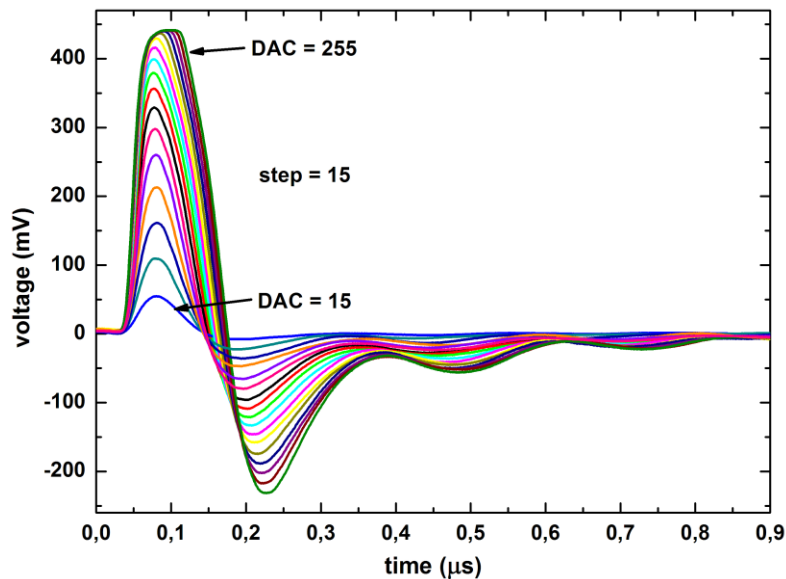


Channels, pitch	128 + 2 test
Channel pitch	58
Input signal polarity	+ and -
Input current	10 nA
Noise at 30 pF load	900 e <sup>-</sup>
ADC range	16 fC, 5 bit
Clock	250 MHz
Power dissipation	4 mW/channel (analog)
Timestamp resolution	< 10 ns
output interface	4 × 500 Mbit/s LVDS





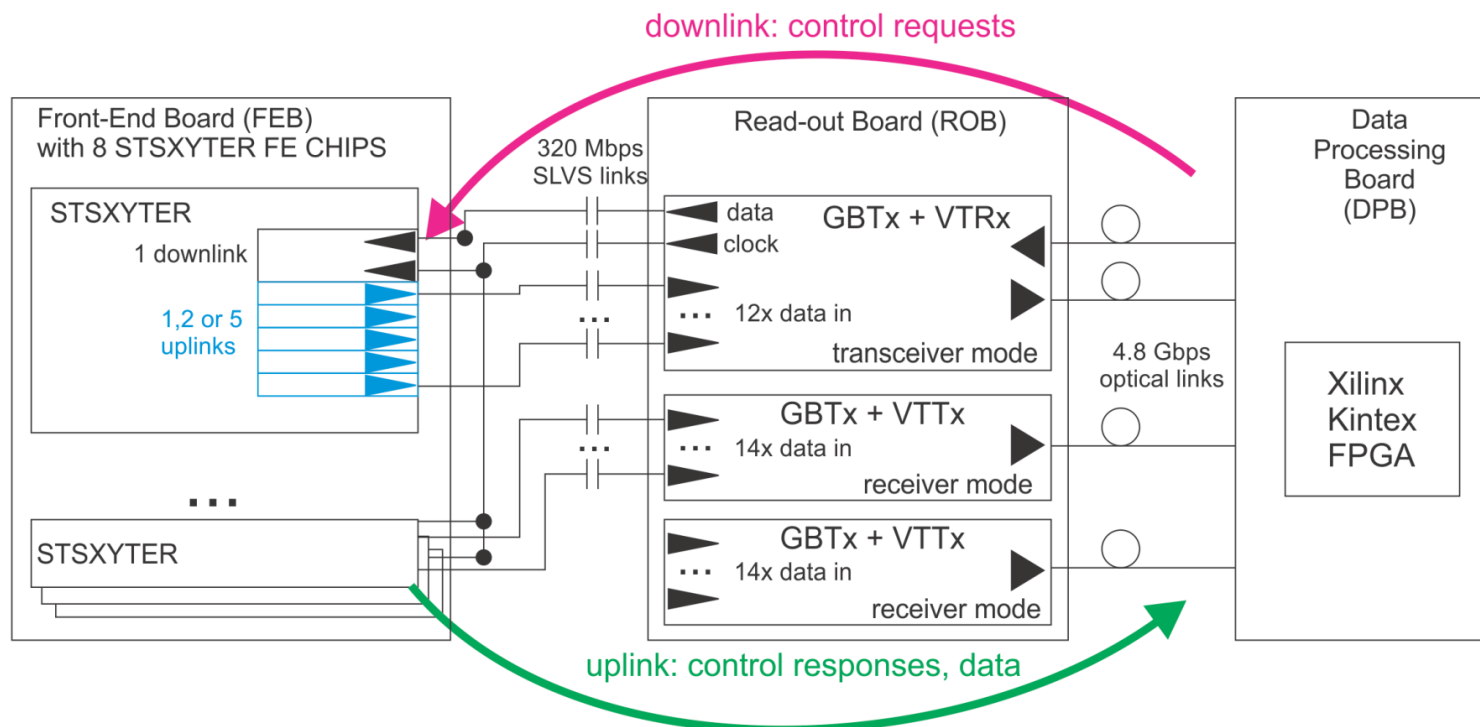
# Read-out chip STS-XYTER



Fast shaper parameter	mean	std. dev.
gain [mV/fC]	71	0.94
$t_p$ [ns]	30.5	0.1
$t_w$ [ns]	108	-
ENC (CDET = 0)	315	0.66
ENC (CDET = 30 pF)	1037	2.1
$v_{DC}$ [mV]	994	1.7

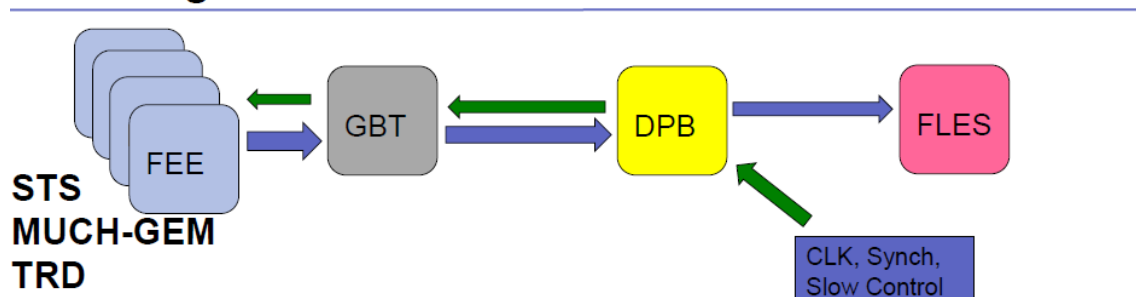
Slow shaper parameter	mean	std. dev.
gain [mV/fC]	34.9	0.47
$t_p$ [ns]	79	0.14
$t_w$ [ns]	343	-
ENC (CDET = 0)	197	0.6
ENC (CDET = 30 pF)	600	1
$v_{DC}$ [mV]	994	4

# GBTx based interface



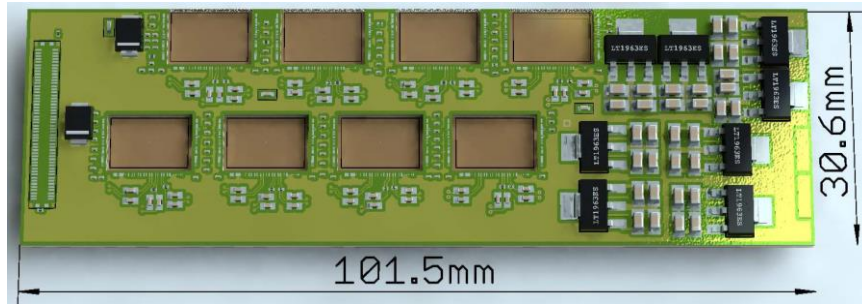
Protocol is developed in cooperation of AGH with Warsaw University of Technology

## Homogeneous Data Chains



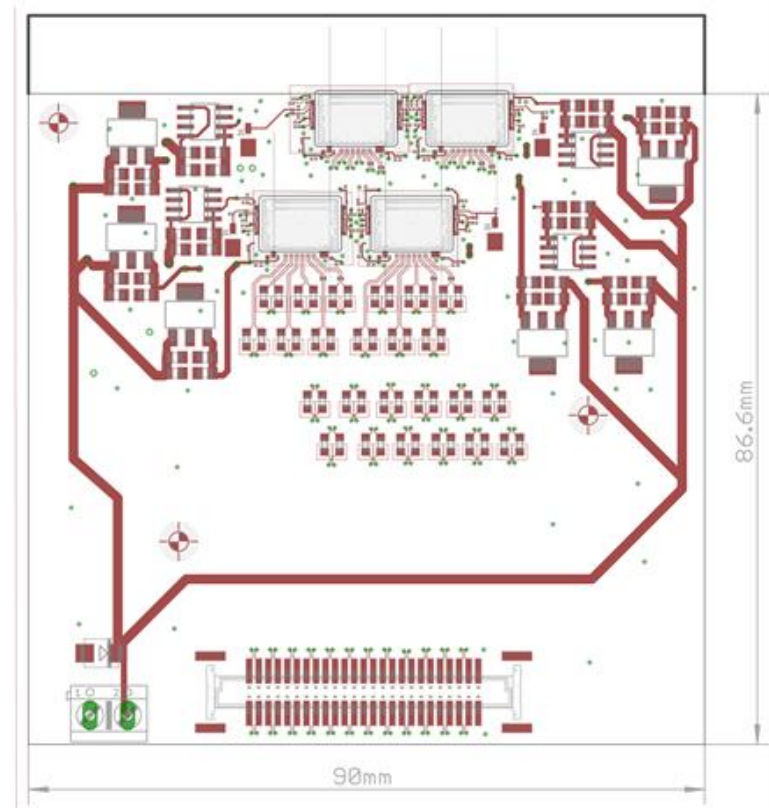
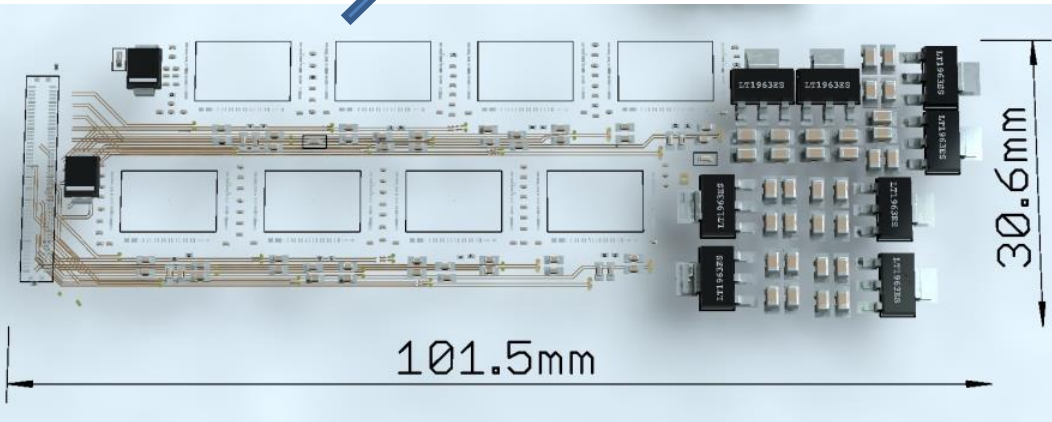
STS-XYTER – DPB talk via E-link @320MHz (1,2 or 5 per ASIC)  
The presence of GBTx ASIC is transparent from data point of view.

# GBTx based interface



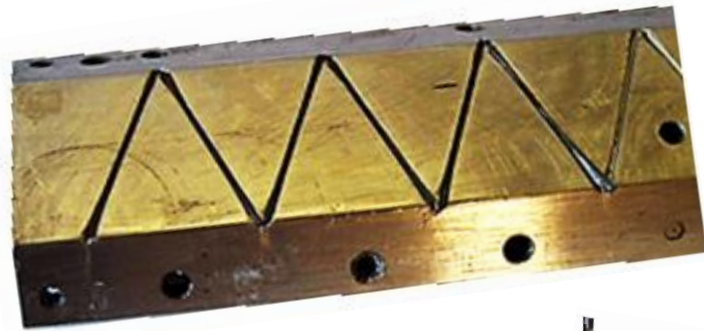
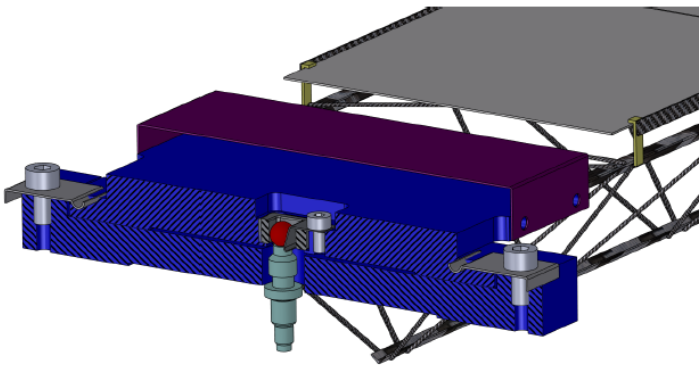
- “FEB-5” is an enormous routing challenge with 8 ASICs
- 4-STX-XYTER prototyping FEB to evaluate sensor readout (full chip readout)
- Where to allocate all the coupling Caps (300V caps are big)

5 LVDS output lines per ASIC

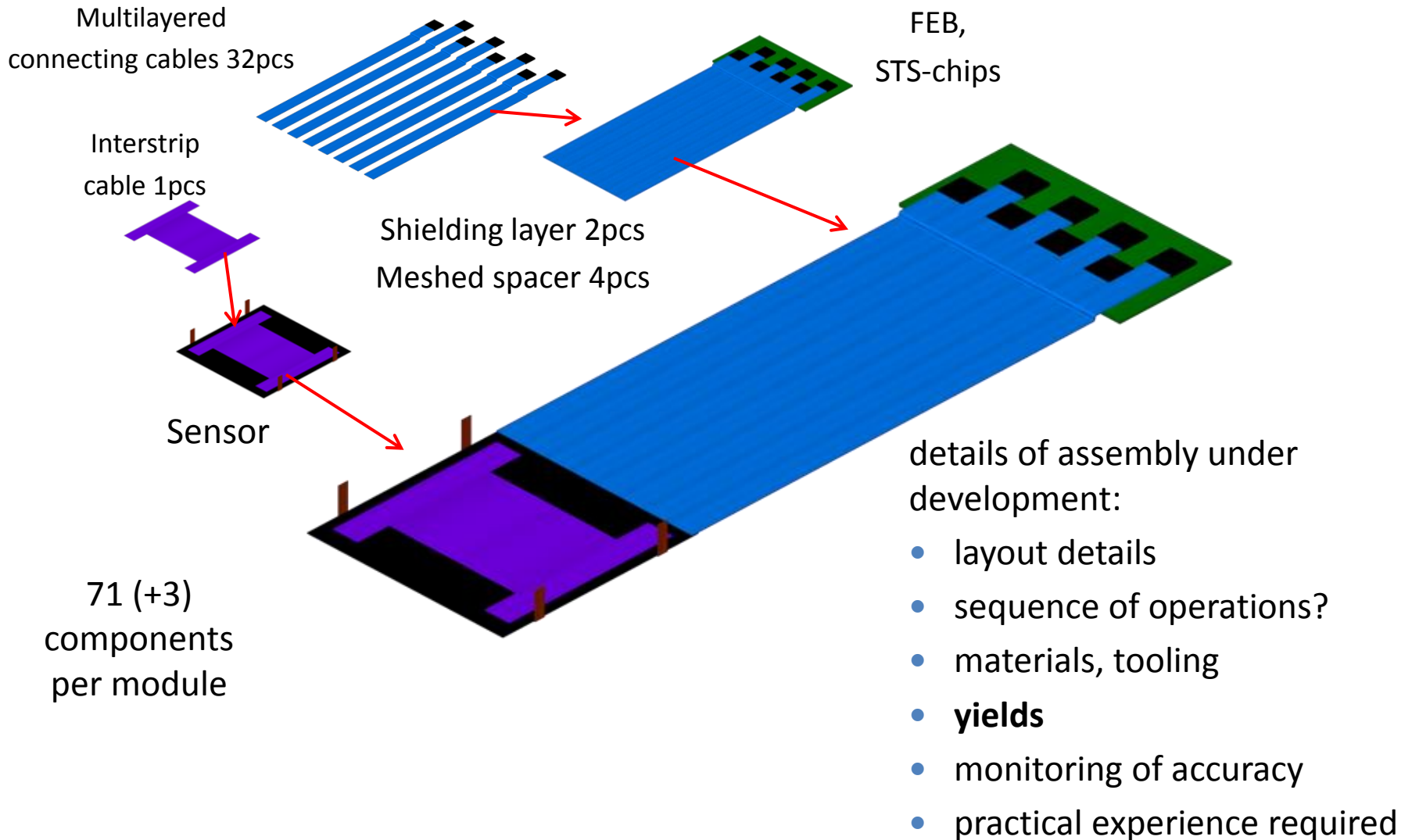


# Ladders

- lightweight carbon-fiber space frames with end supports
- ladder comprises two times five modules
- one-cycle polymerization at 125 °C in a metallic mold
- modules are attached using L-legs

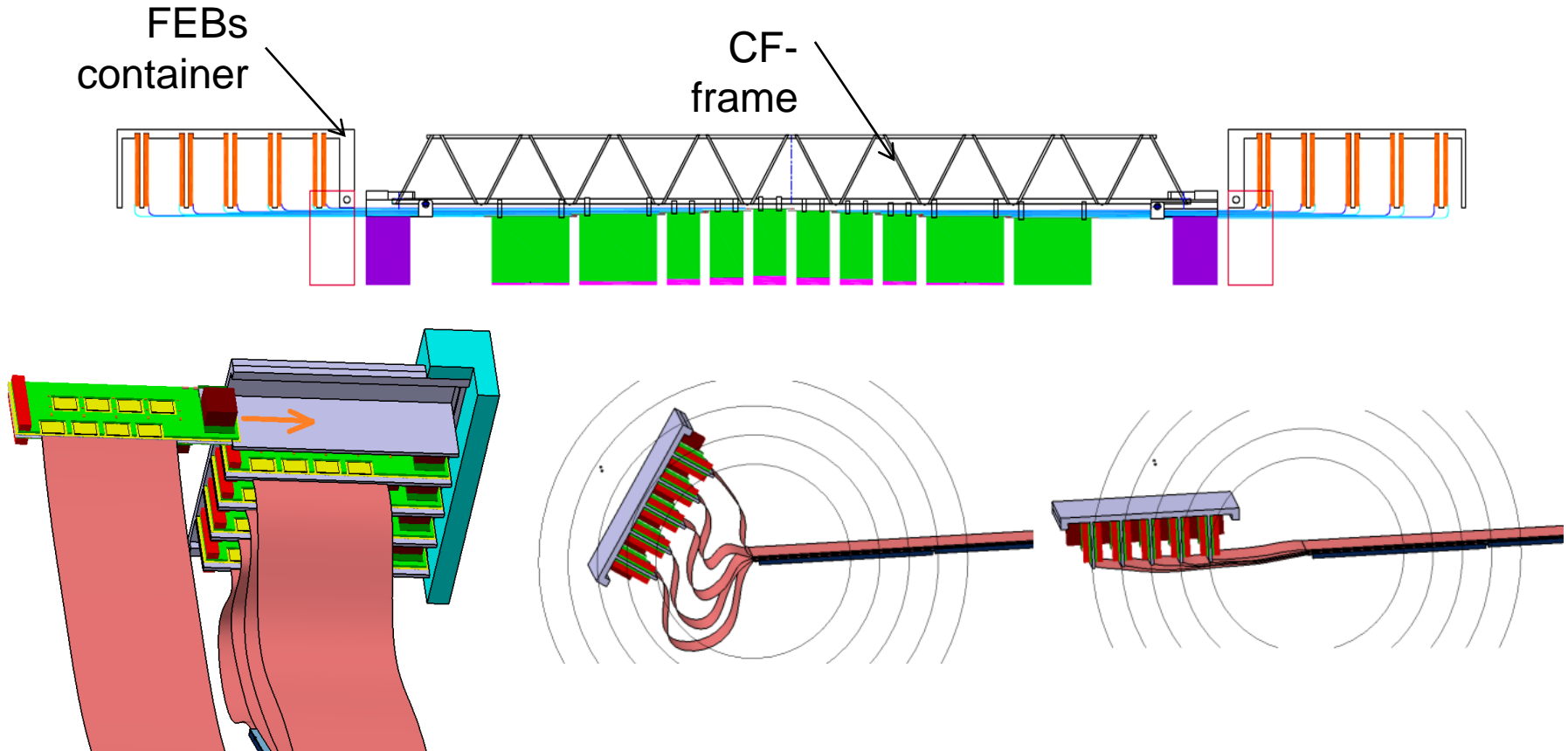


# Module assembly process



# Ladder assembly process

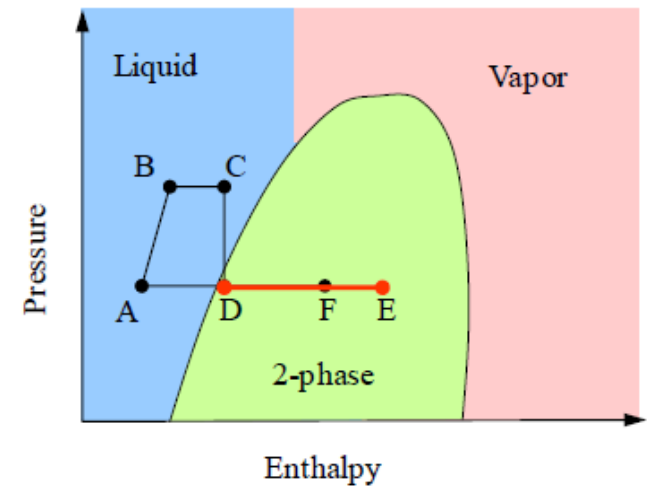
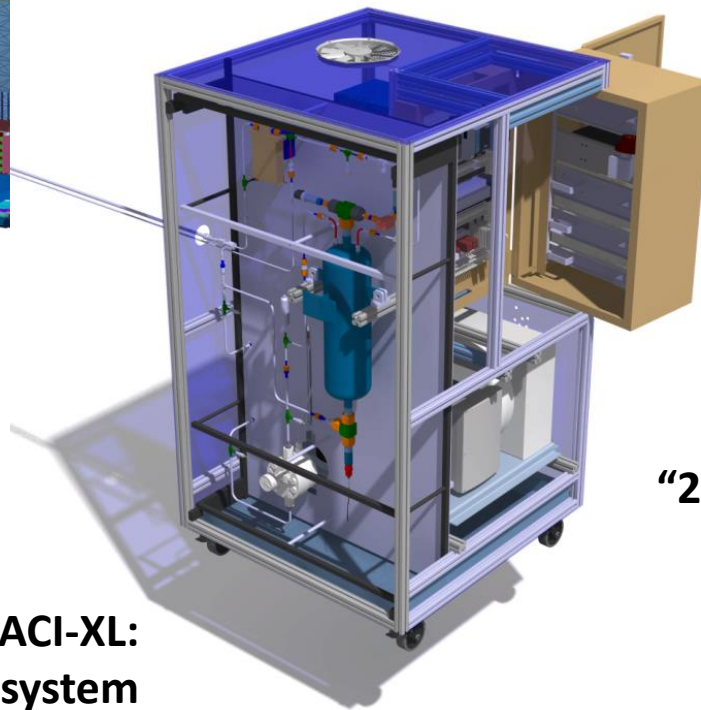
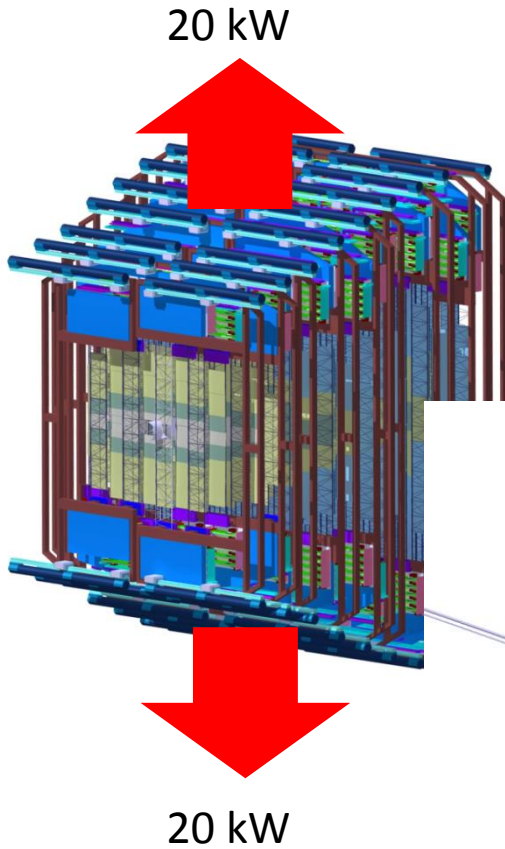
- mounting of modules onto carbon fiber support ladders



- assembly procedure under study (JINR): fixture to hold electronics while attaching modules to CF frame
- assembly tools, preparation of technical tasks for PLANAR, Minsk

# Cooling

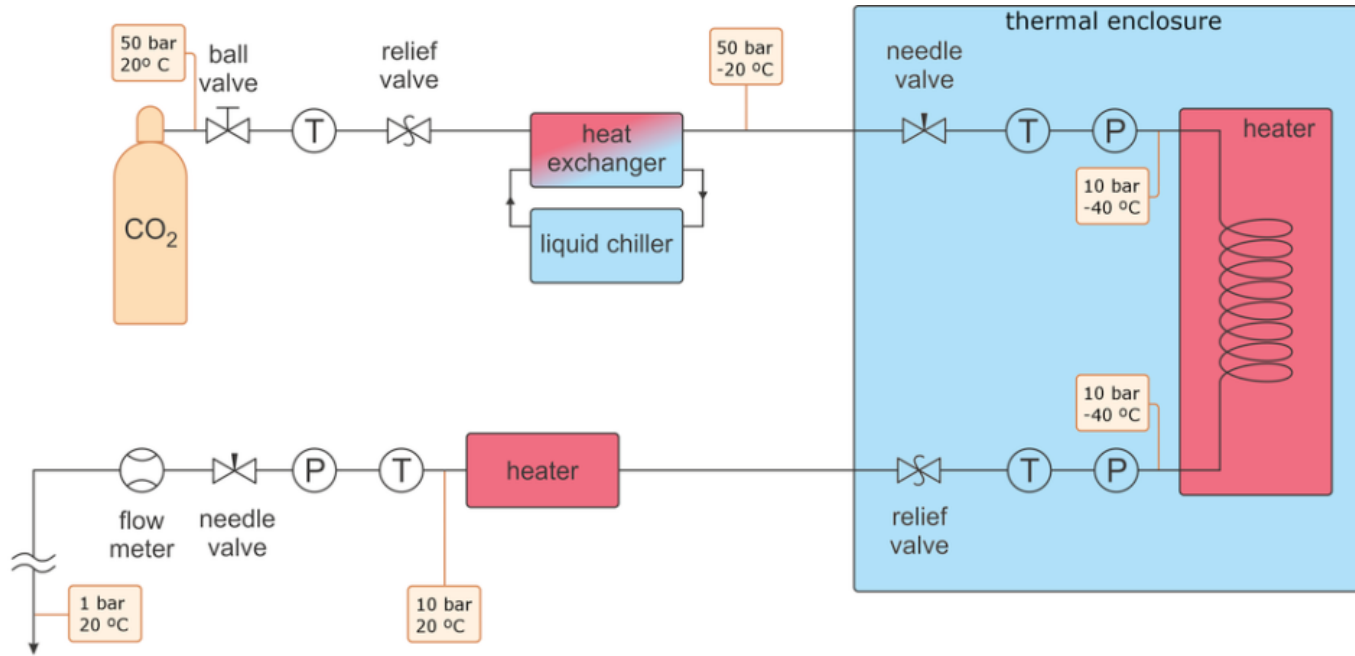
- STS read-out electronics dissipates ca. 40 kW
- cooling with bi-phase CO<sub>2</sub>:
  - high efficiency at small spatial requirement
- standard for tracker upgrades at LHC
- cooperation of GSI with CERN: TRACI-XL



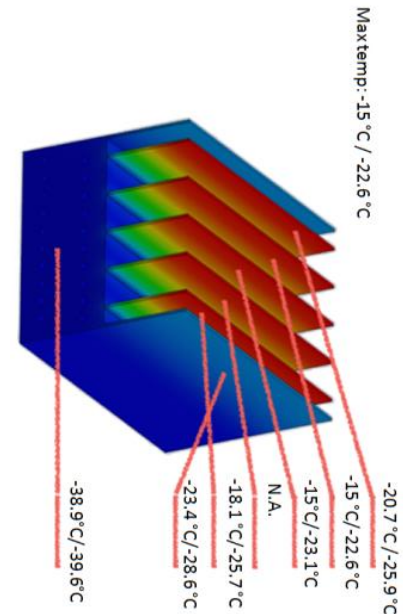
“2-phase accumulator controlled loop”

EU-FP7 CRISP  
Work Package CO<sub>2</sub> cooling  
<http://www.crisp-fp7.eu/>

# FEB box cooling demonstrator



at Univ. Tübingen:  
open blown CO<sub>2</sub>  
cooling system



	ball valve		flow meter
	needle valve		pressure sensor
	relief valve		temperature sensor

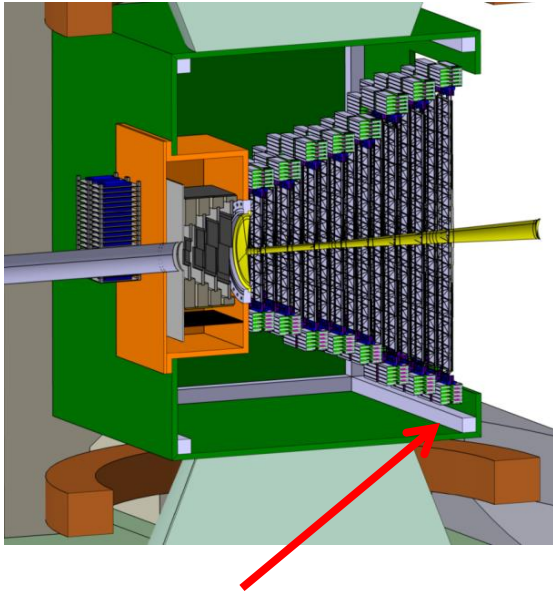
FEB box simulator, 200 W



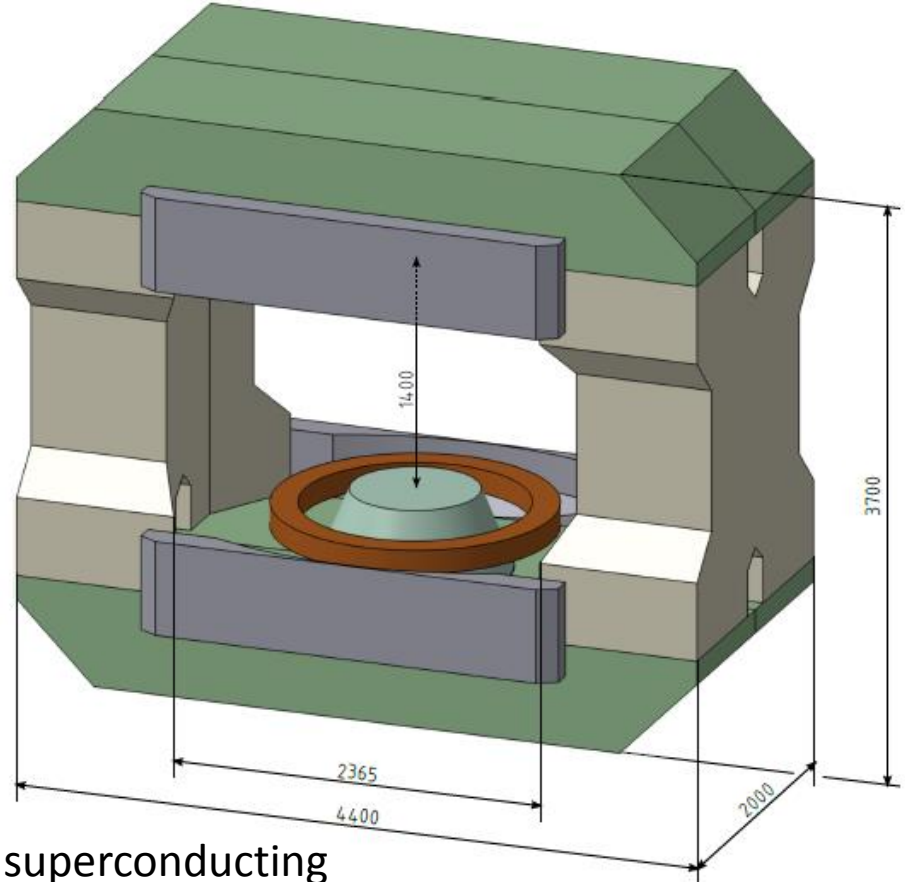
A lot of different designs simulated  
Tests with so far 4 different FEB-box design  
Very good results for 3mm design  
Proposed to use in production.



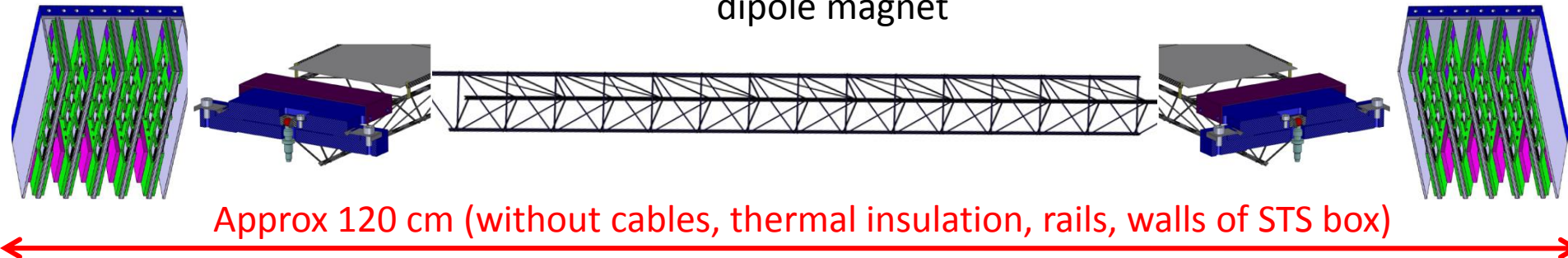
# Vertical space restrictions



Last station duplet (7 & 8)  
has height of ladders up to 95cm

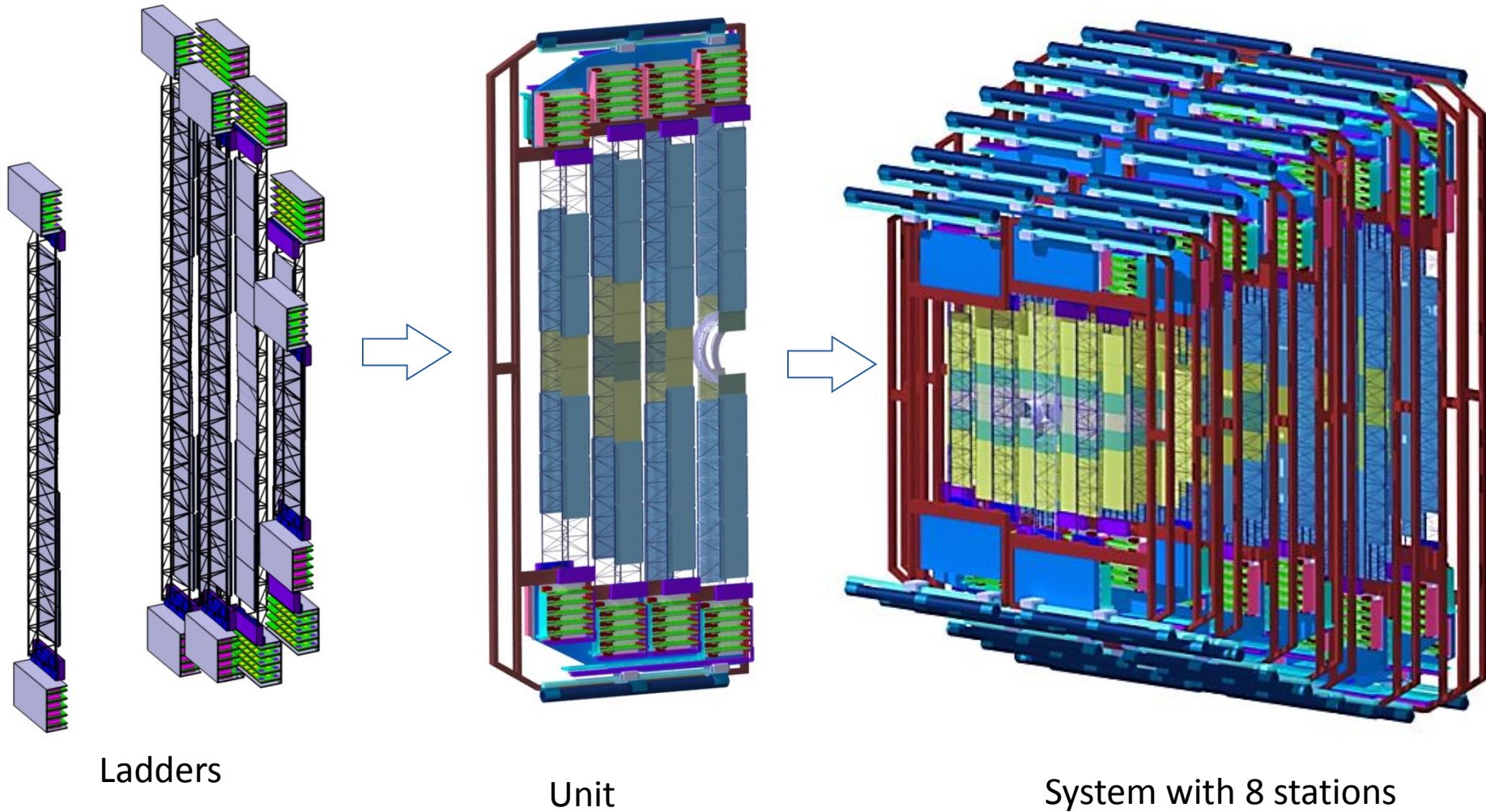


H-type superconducting  
dipole magnet

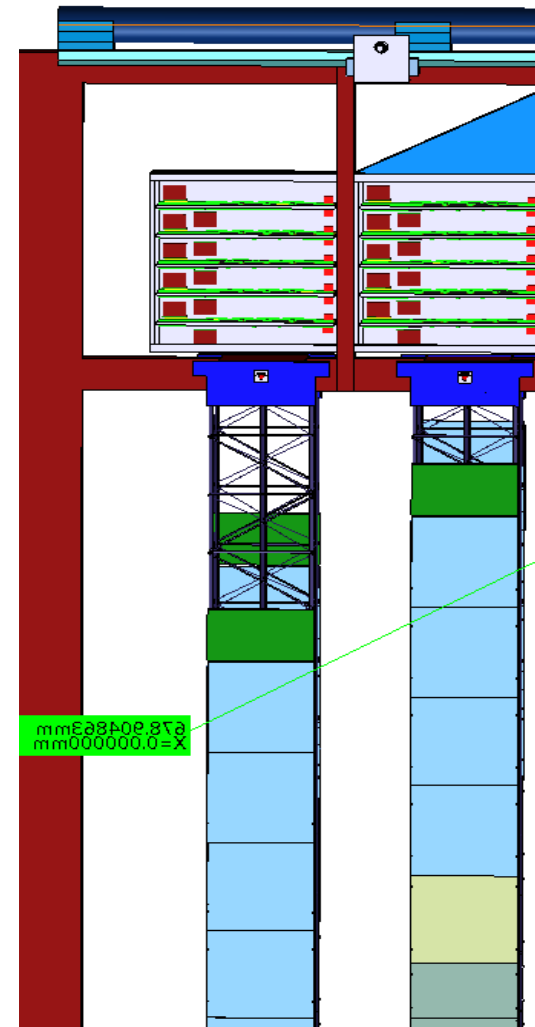
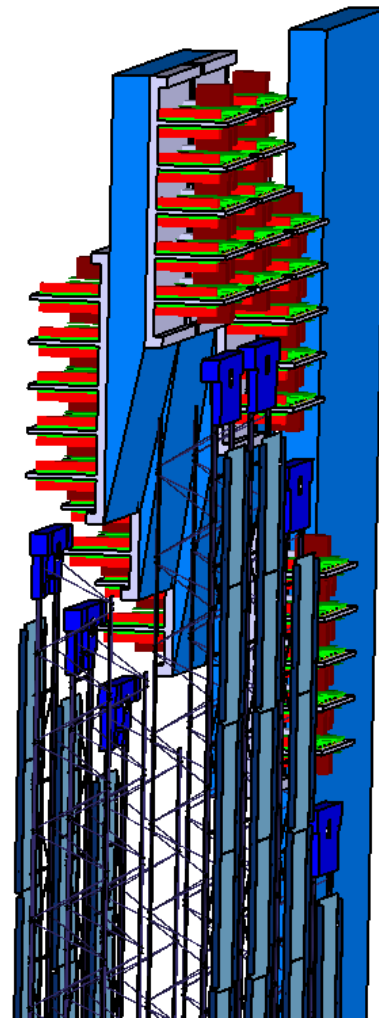


Approx 120 cm (without cables, thermal insulation, rails, walls of STS box)

# Station assembly process



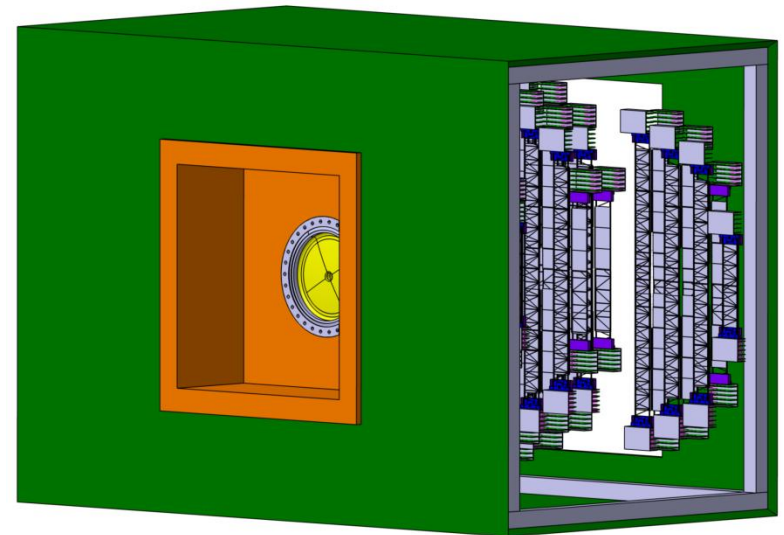
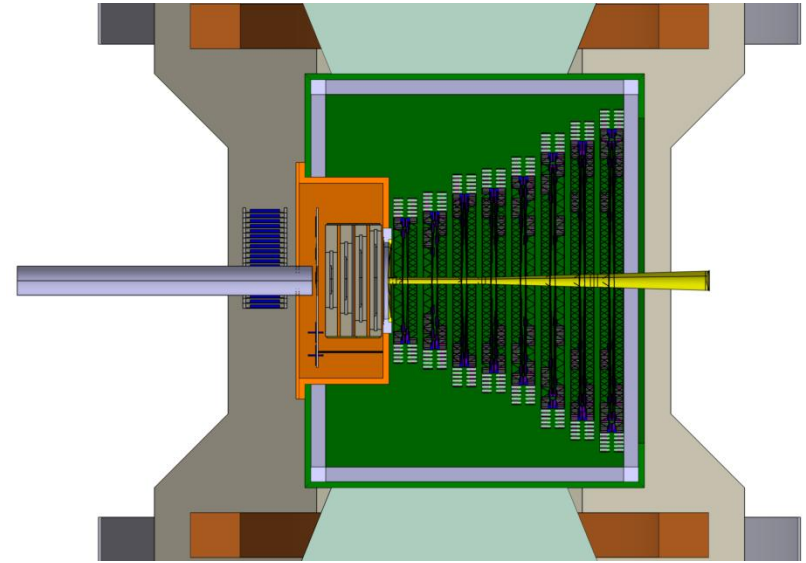
# Routing



Mockup

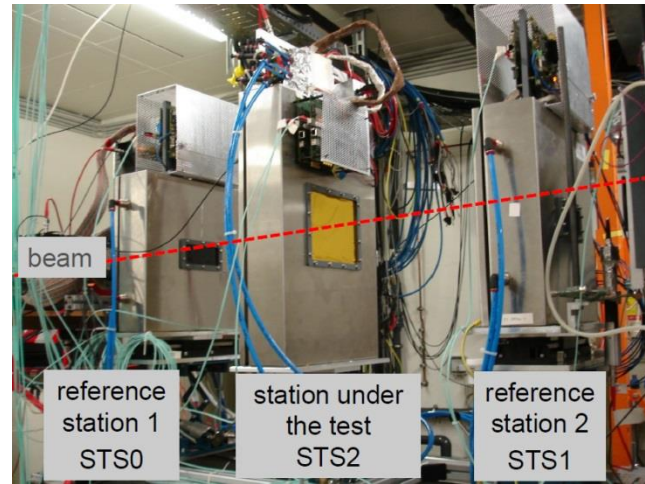
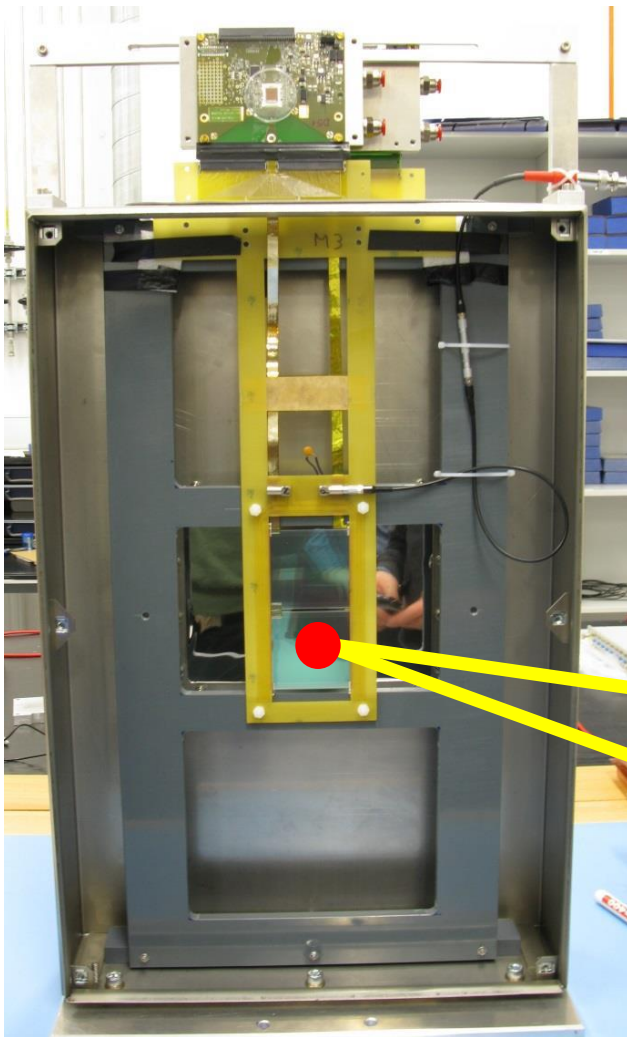
# System Integration

- very active work-team
- many tasks:
- overall system concept:
  - STS stations/units
  - space frame, thermal enclosure
  - connectivity, routing of services
  - cooling of electronics and sensors
- tasks:
  - elaboration and freezing of concepts and dimensions
  - construction of demonstrators/mock-ups
  - feedback simulations (coverage, stability, alignment) to engineering

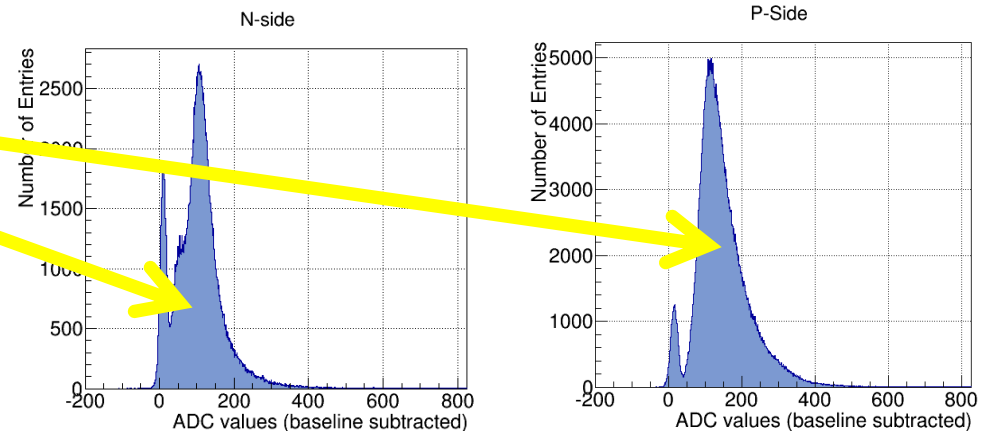


# Module prototype tests

- Module prototype with CBM05 sensor and second batch of the low-mass micro-cables and n-XYTER FEB



COSY @ Jülich





**Technical Design Report  
for the CBM**

**Silicon Tracking System (STS)**

The CBM Collaboration



GSI Report 2013-4  
October 2013

Compressed Baryonic Matter Experiment

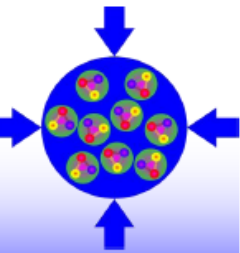
Approved by FAIR

TDR signed by

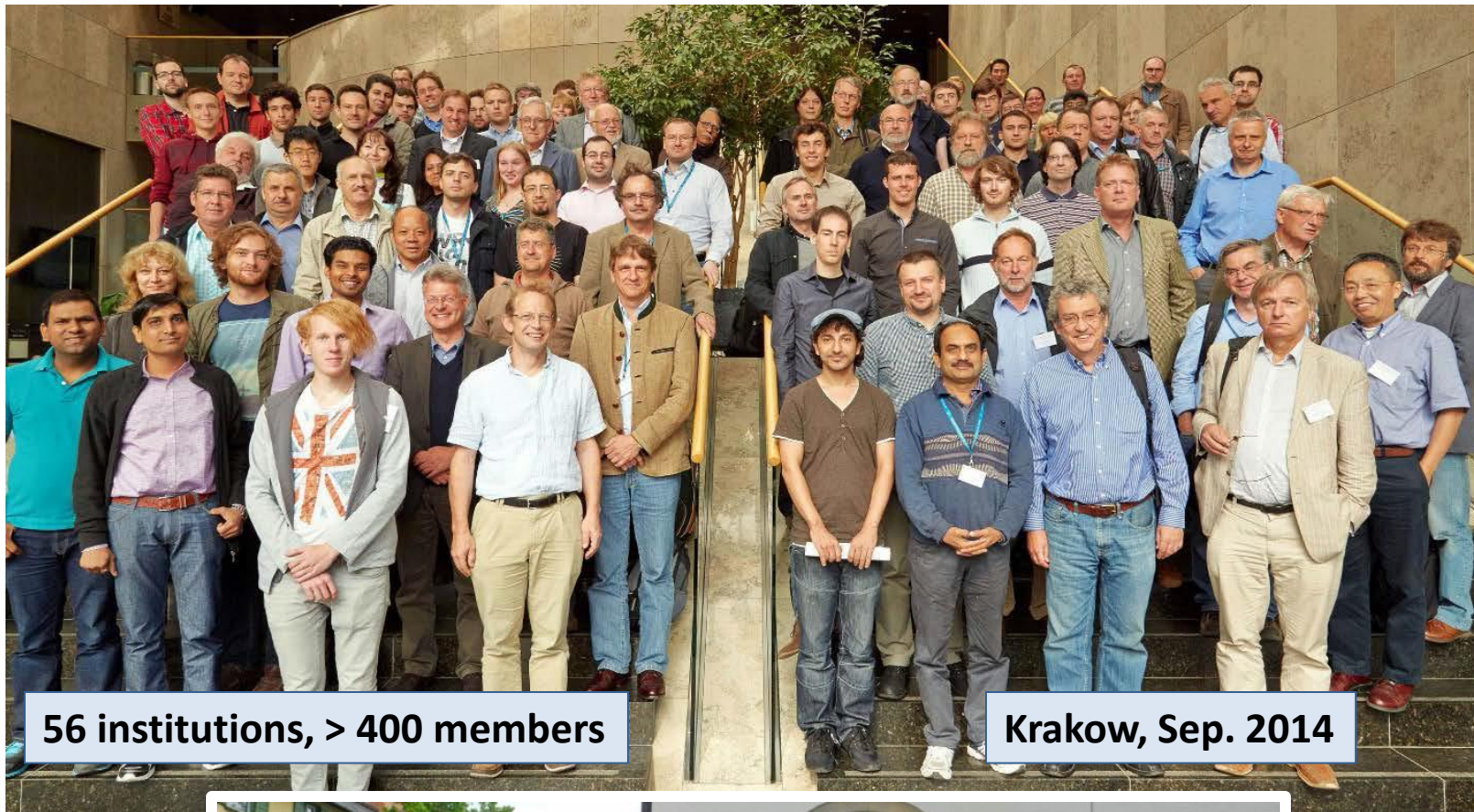
- *77 authors*
- *from 15 institutes  
in Germany, Poland,  
Russia, Ukraine*

new participants since then:

- *new group members*
- *KIT as new institute*

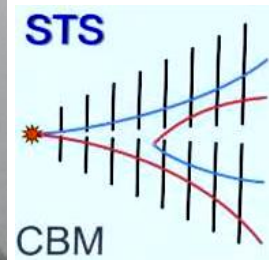


Compressed Baryonic Matter Experiment



56 institutions, > 400 members

Krakow, Sep. 2014



# Institutes participating in the CBM-STS project

---

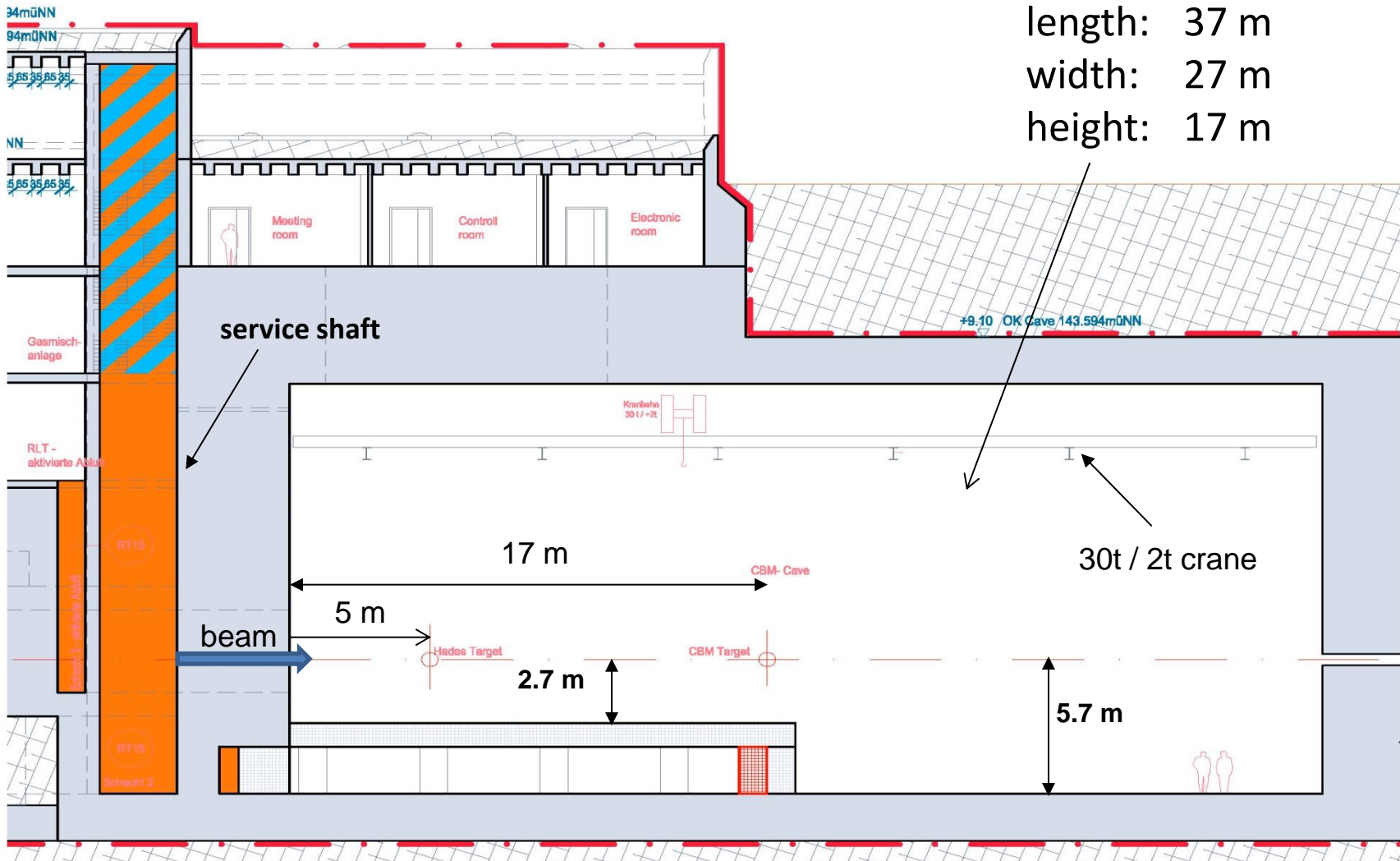
From Germany, Poland, Russia, Ukraine:

- *Darmstadt, Germany, GSI Helmholtz Center for Heavy Ion Research GmbH*
- *Dubna, Russia, Joint Institute for Nuclear Research (JINR)*
- *Katowice, Poland, University of Silesia*
- *Kharkov, Ukraine, LTU Ltd \* Partner Institut*
- *Kiev, Ukraine, Kiev Institute for Nuclear Research (KINR)*
- *Krakow, Poland, AGH University of Science and Technology*
- *Krakow, Poland, Jagiellonian University*
- *Moscow, Russia, Institute for Theoretical and Experimental Physics (ITEP)*
- *Moscow, Russia, Moscow State University*
- *Protvino, Russia, Institute for High Energy Physics (IHEP)*
- *St. Petersburg, Russia, Ioffe Physical-Technical Institute*
- *St. Petersburg, Russia, Khlopin Radium Institute (KRI)*
- *St. Petersburg, Russia, St. Petersburg State University*
- *Tübingen, Germany, Eberhard Karls University*



Backup

# CBM Cave, side view

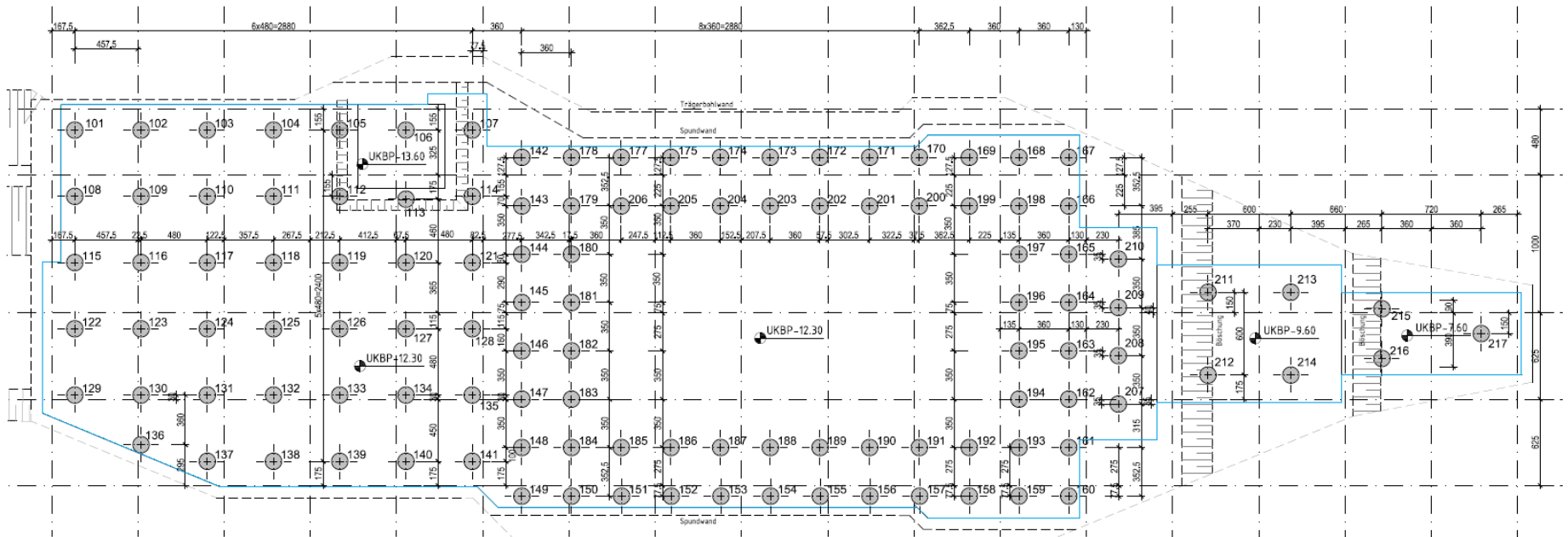


# Piles diagram

finished drilling 1350 piles for FAIR  
and 115 piles for CBM



Pfahlübersicht



# Piles

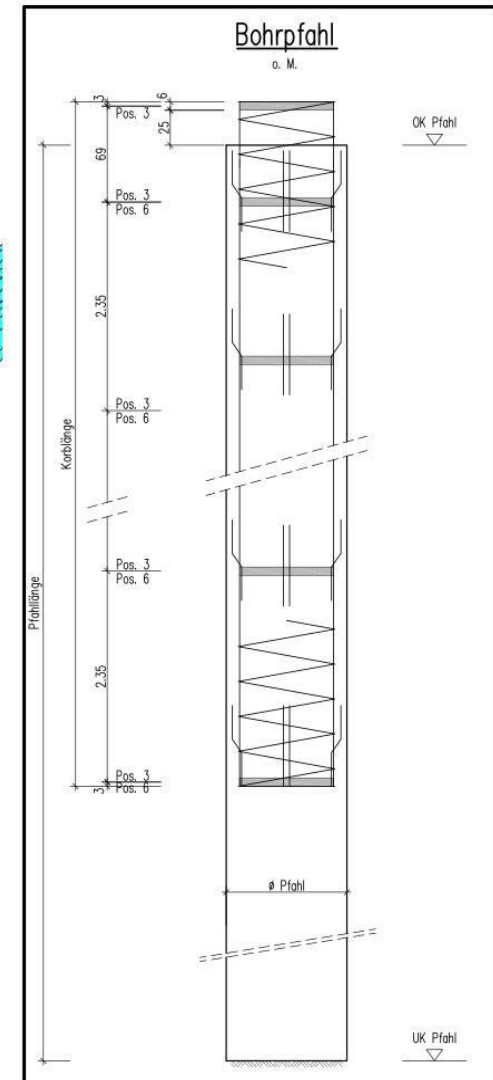
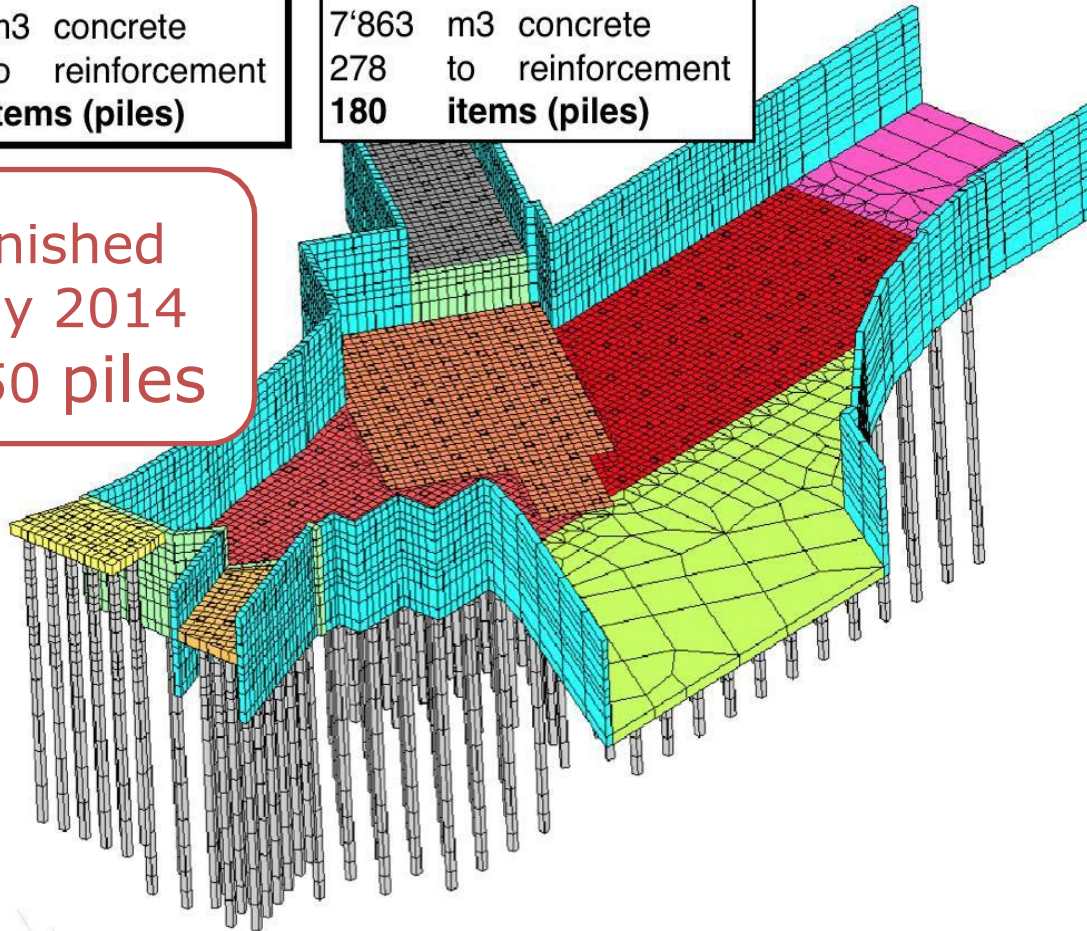
## Status 28.11.2013:

26'620 linear meters  
30'100 m<sup>3</sup> concrete  
740 to reinforcement  
**692 items (piles)**

## Status 28.6.2013:

6'953 linear meters  
7'863 m<sup>3</sup> concrete  
278 to reinforcement  
**180 items (piles)**

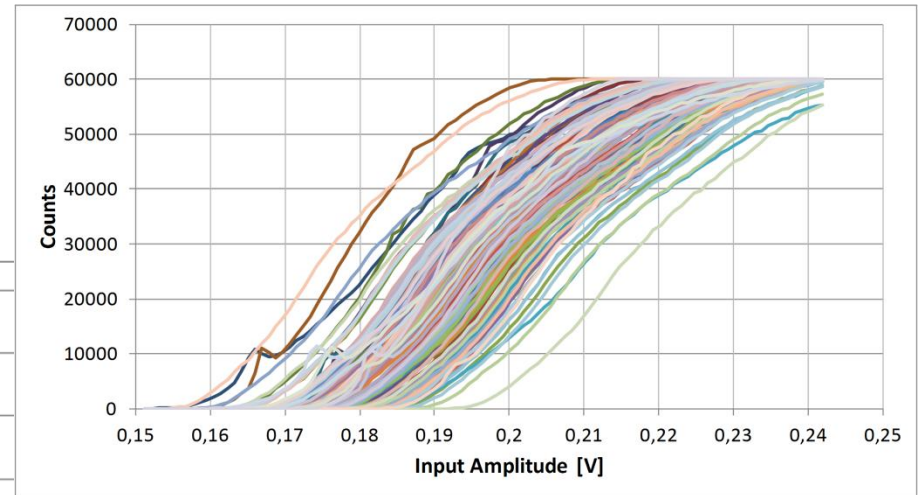
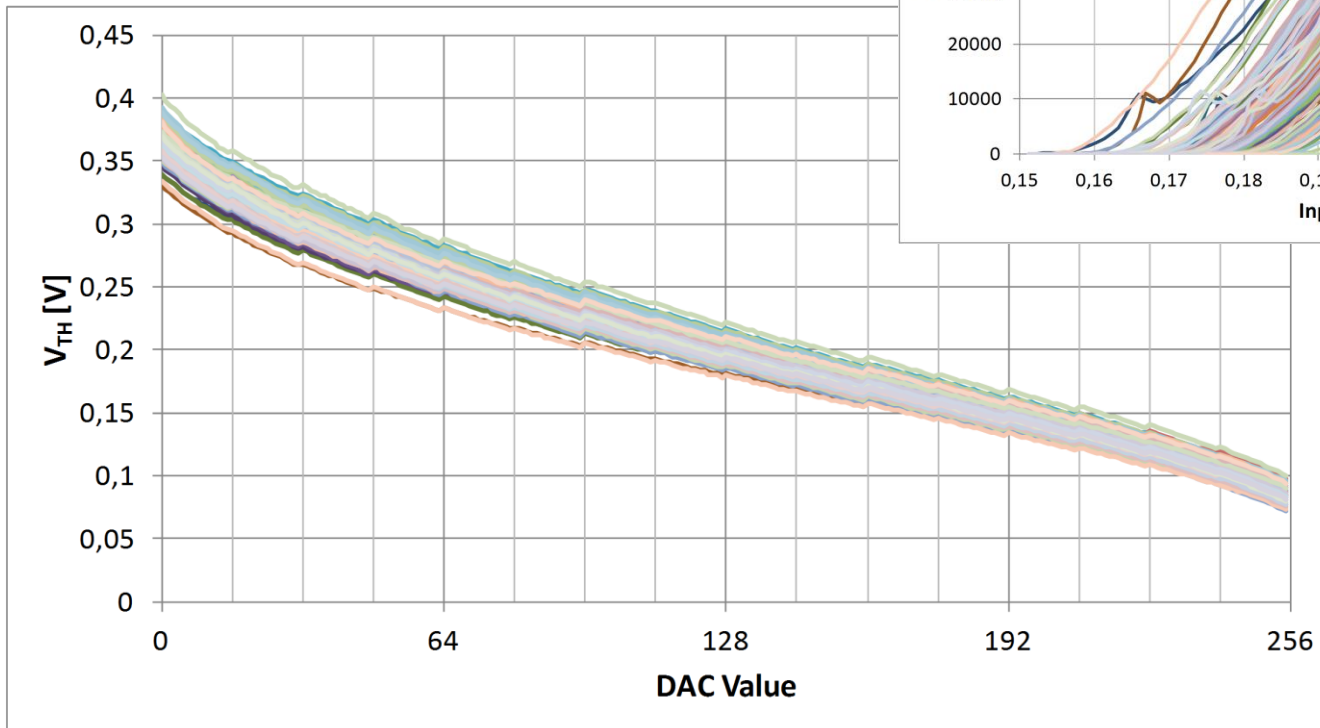
Finished  
May 2014  
1350 piles



# Correction DACs characterization

S-curves before correction:

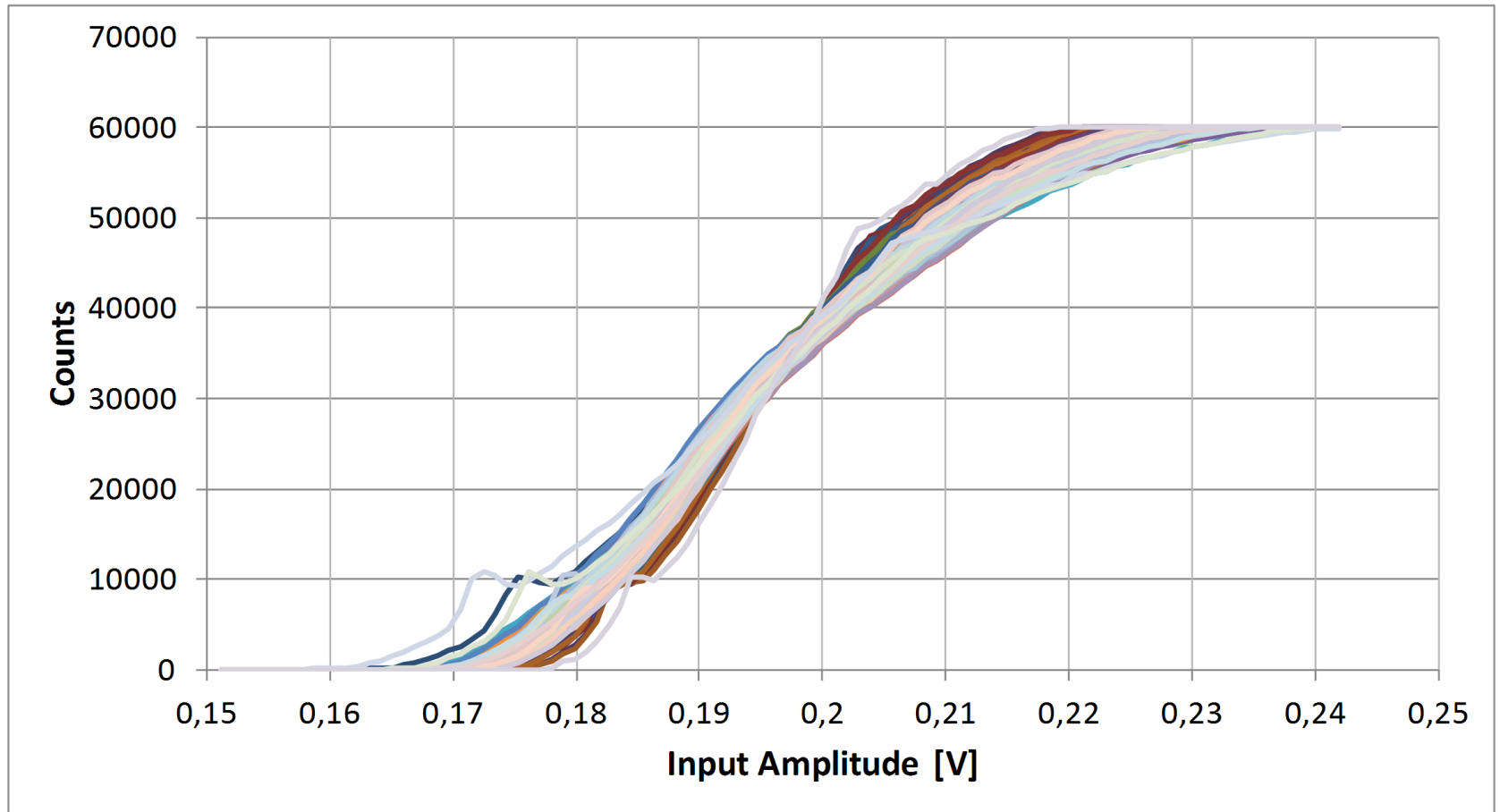
$$\sigma V_{TH} = 7.01 \text{ mV}$$



Correction Range:  
 $\pm 150 \text{ mV}$

**TRIM-DAC characteristic**

# Correction DACs characterization



S-curves after correction:  $\sigma V_{TH} = 0.76 \text{ mV}$

# Read-out protocol

## GBTx – protocol overview



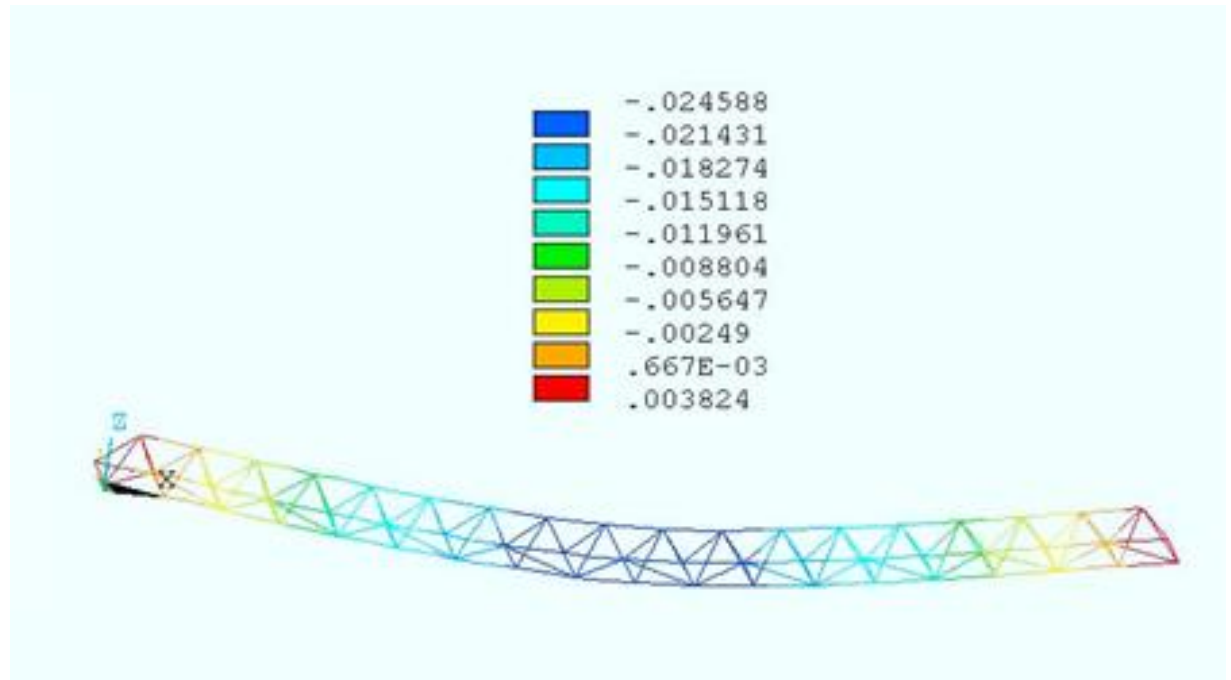
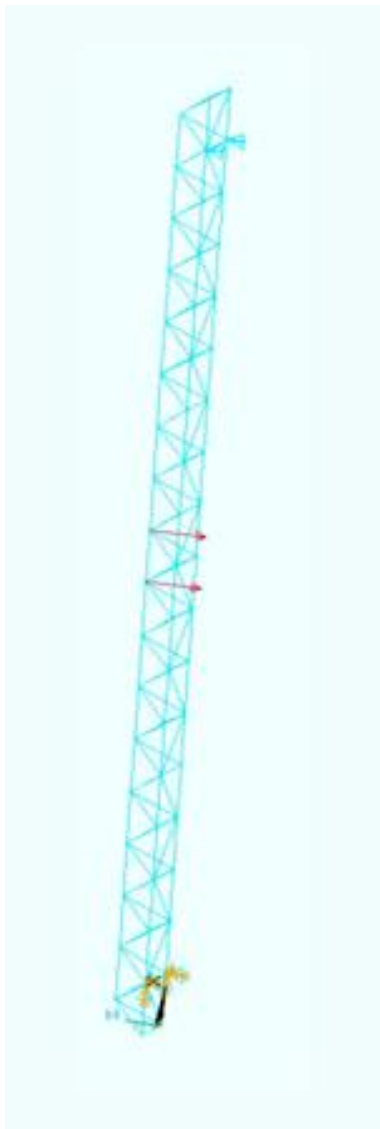
### Downlink data:

- Control requests
- 8b/10b encoding
- Deterministic latency by using: constant length frames, transmitted continuously
- Each 60-bit frame starts with K28.1 comma character, CRC protected



### Uplink data:

- Hit data, control responses (6 types of frames)
- 8b/10b encoding
- Constant length frames (30-bit), transmitted continuously
- No CRC on Hits
- Periodic (rare) SYNC frames for link monitoring



	AGS	AGS	SPS	SPS	RHIC	RHIC	LHC	FAIR
Starting year	1986	1992	1986	1994	2000	2001	2008	2018
$A_{max}$	$^{28}\text{Si}$	$^{197}\text{Au}$	$^{32}\text{S}$	$^{208}\text{Pb}$	$^{197}\text{Au}$	$^{197}\text{Au}$	$^{208}\text{Pb}$	$^{197}\text{Au}$
$\sqrt{s_{NN}}$ [GeV]	5.4	4.7	19.2	17.2	130	200	5500	9