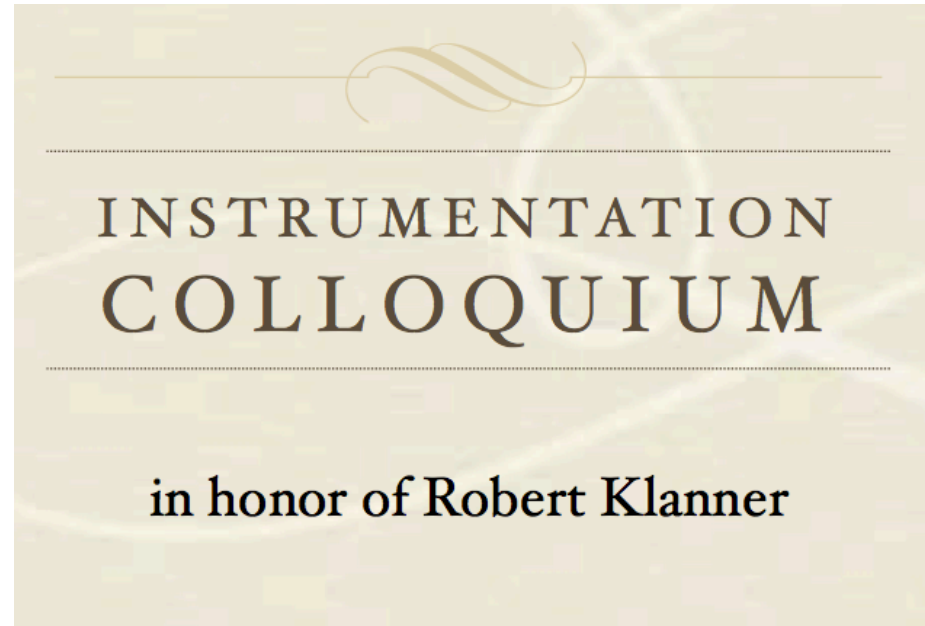
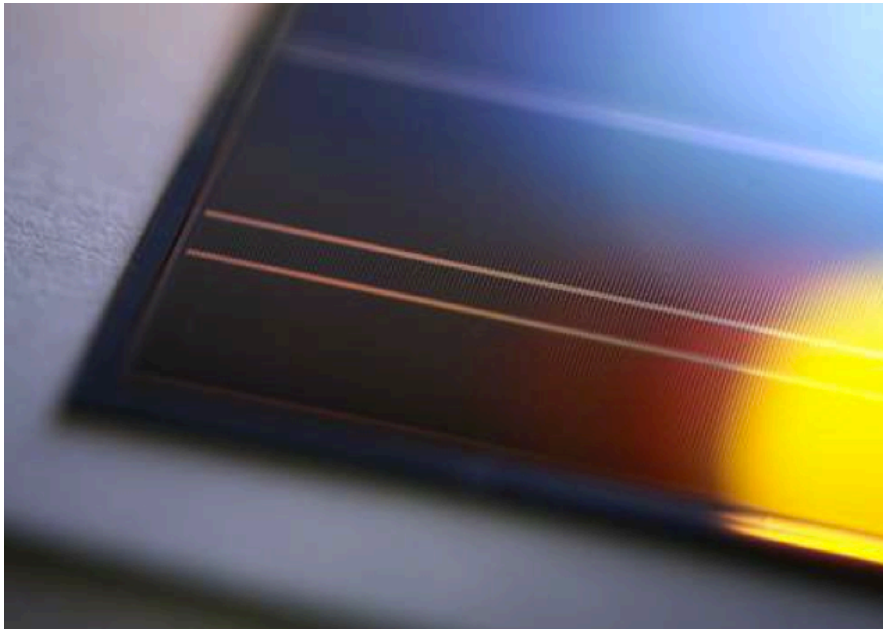




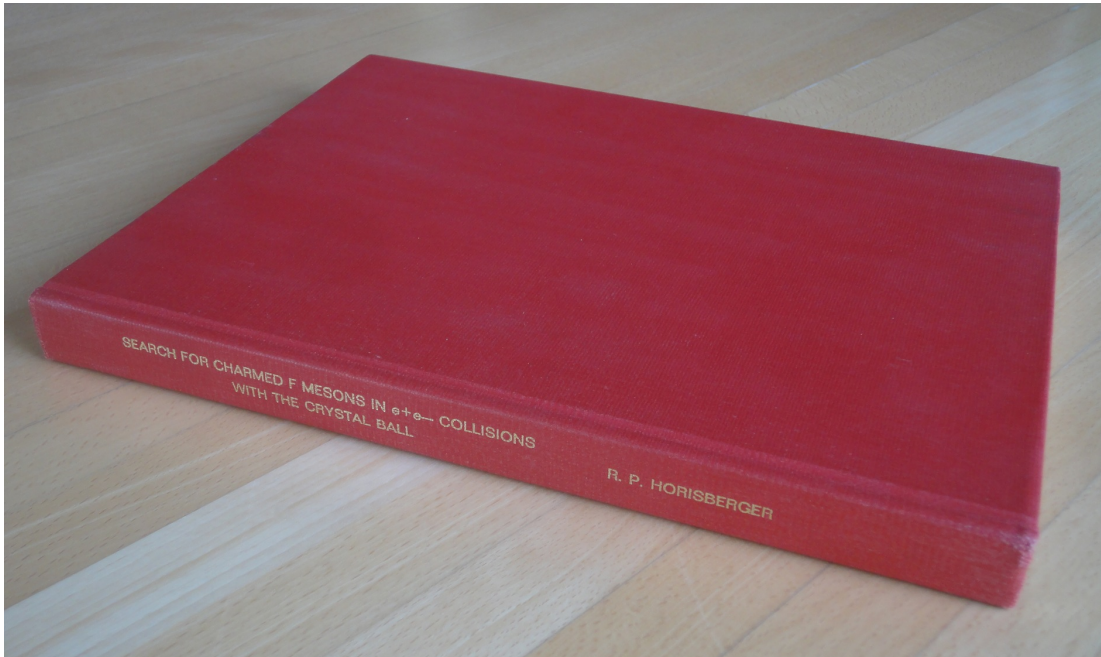
The early stage of silicon strip detectors



a personal view on a
remarkable period in time
by

Roland Horisberger
PSI / ETH Zürich

A strange start goes with a charming end



Uff, I am finally done, my thesis
with golden letters and precious bound
only a few examples exist in this world.

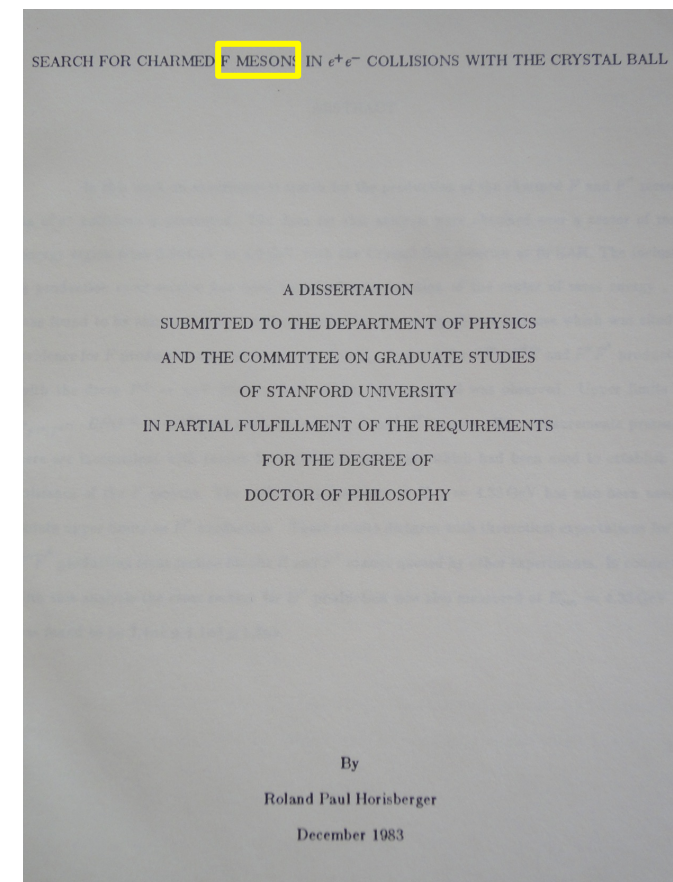
SLAC report not yet out → one piece goes to Europe.

Who the . . . would . . . ?

SLAC 1983

Crystal Ball Experiment at SPEAR

Stanford University



As a CERN-fellow search for my future

Experience:

- physics analysis, software: ok
- hardware, electronics: zero, nada !

Career plan:

- do something exiting
- go where the action is
- do something new

Old British physicist asks me to develop for DELPHI at LEP a silicon micro-strip vertex detector
→ what's that? Microplex ?

I stay, do my thing for years and witness an extraordinary group of people developing silicon detectors

A SILICON STRIP VERTEX DETECTOR FOR LEP

Bernard HYAMS

CERN, Geneva, Switzerland

The design of a silicon strip diode detector for use at LEP is described. It will use a custom-designed NMOS read-out chip, to reduce the size and cost of the associated electronics.

Members of the DELPHI collaboration are proposing to equip their detector with a high resolution vertex detector, using silicon strip diode detectors. The objective is to have better than $10 \mu\text{m}$ precision and close tracks resolved if separated by more than $100 \mu\text{m}$. This can be achieved with strip detectors with $25 \mu\text{m}$ pitch, provided that all strips are read-out.

Multiple scattering in the beam pipe at LEP will limit the precision for particles with momenta less than $\sim 5 \text{ GeV}/c$. It is essential to use a light mechanical construction to limit further multiple scattering and nuclear interactions. This dictates an assembly and electrical read-out with less mass than the 0.3 mm thick silicon wafers. This excludes bringing out separate wires from each strip, since the wire mass would far exceed the detector mass.

It appears that these requirements can be achieved.

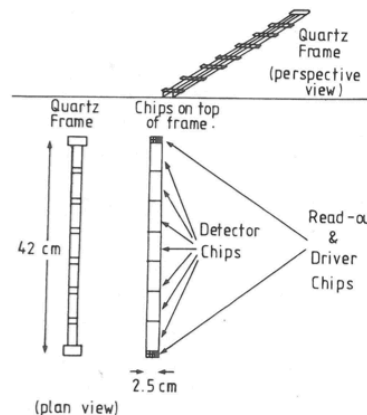


Fig. 1. Arrangement of detector and read-out chips on support structure.

Fig. 1 shows a unit cell holding a series of silicon strip detectors. The cylindrical vertex detector can be assembled from about 100 such cells. The cell "framework" is made of 0.5 mm quartz plates, sufficiently rigid to span some 40 cm with negligible sagging. The silicon is glued to the frame, forming an integral part of the structure.

To reduce cabling (and cost!), the signals will be read out with a chip designed for this purpose; designated "Microplex".

It will have 128 independent channels, each with a width of $35 \mu\text{m}$. The total chip width, including supply lines will be 6.4 mm , giving an average density of just over $50 \mu\text{m}$ per channel. The individual detector wafers will be about 6 cm long and 2.5 cm wide. Their strips will be wire bonded in series, to form a 36 cm long total detector cell. Alternate strips will be read out at opposite ends of the cells.

Each channel of Microplex has a gated charge-sensitive preamplifier, a storage capacitor (to hold the analog signal) and one cell of a shift register to enable the channels to be read out (fig. 2).

The design figures for Microplex channels are to have less than 1000 electrons rms input noise, about 150 ns gate width to hold the analog signal for a few milliseconds and to read out $N \times 128$ channels sequentially at about 2 MHz ($1 \leq N \leq 5$).

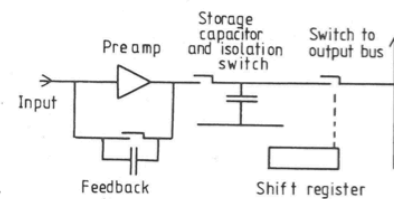


Fig. 2. Schematic circuit of one channel of read-out chip.

Hosted by NA32 but working on LEP

NA32 experiment at CERN looks for hadronic charm production

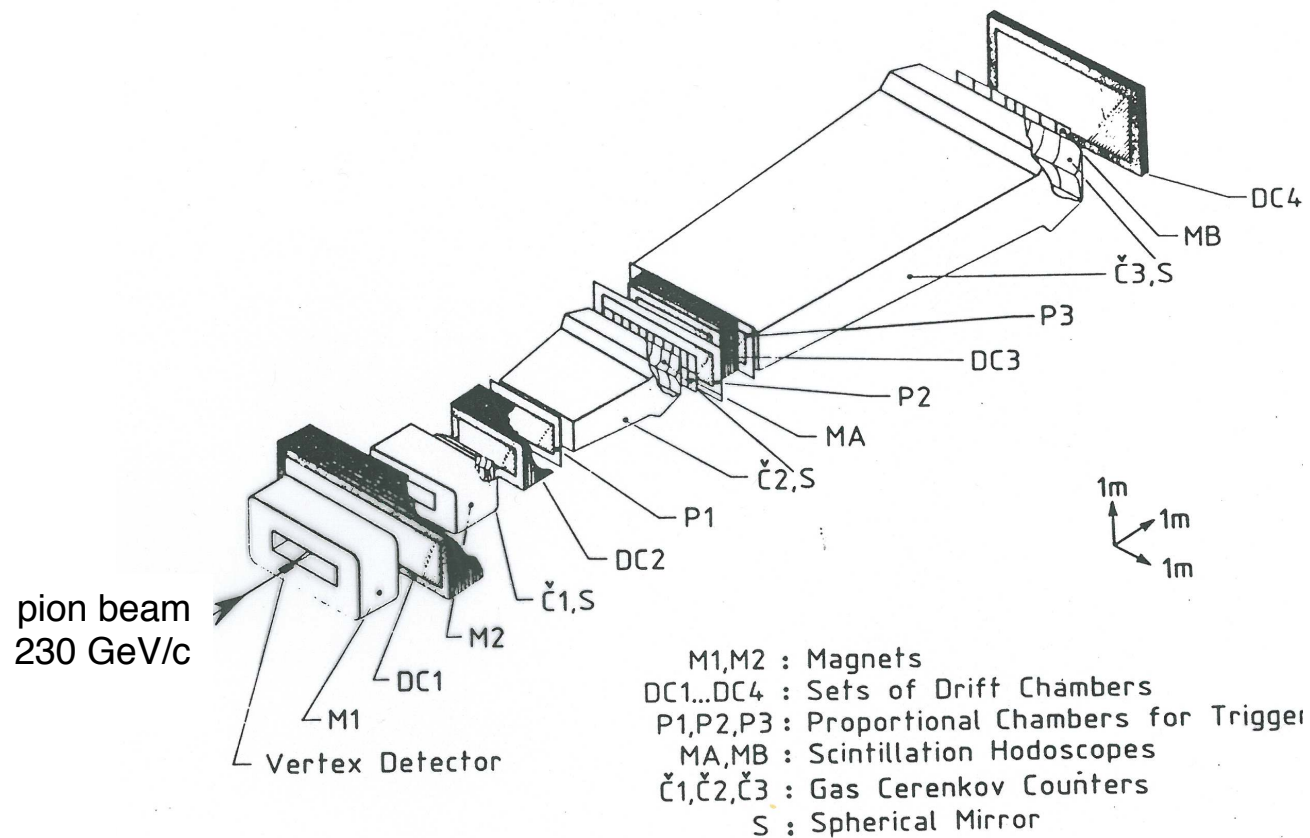
The ACCMOR collaboration is quite large, very busy and dynamic

CERN group hosts me. May 1984 I start to work “illegally” for DELPHI by testing a new VLSI readout chip for silicon micro strip detectors. Its called Microplex chip for an undefined and quite impossible to build silicon micro-vertex detector.

- have many questions and the field is new
- learning on the job & learning by doing
- asking questions to people and I do get some answers
- NA32 has lots of people that work in exciting new silicon detectors
- realize that a some NA32 physicists always give me good answers
- one guy (**pullover over shoulders & special haircut**) gives real good answers

NA11 experiment searches hadronic charm

experimental observation of hadronic produced charm particle is rather difficult

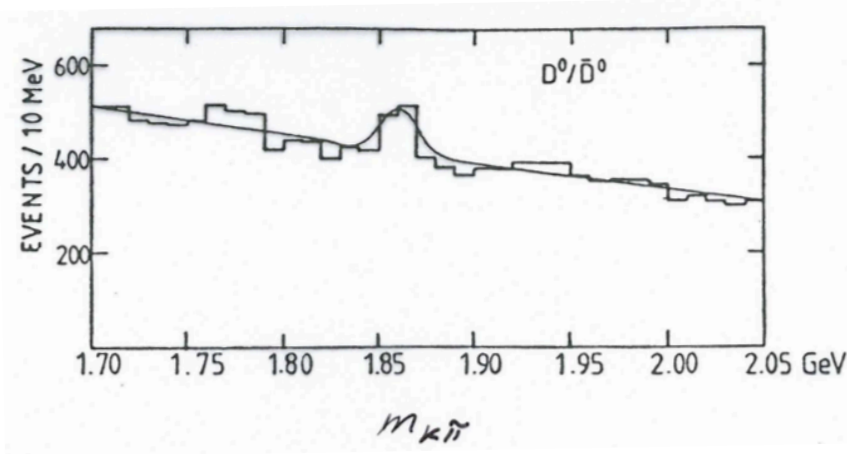


NA11 experiment is rather complex and quite a big effort in hardware and people

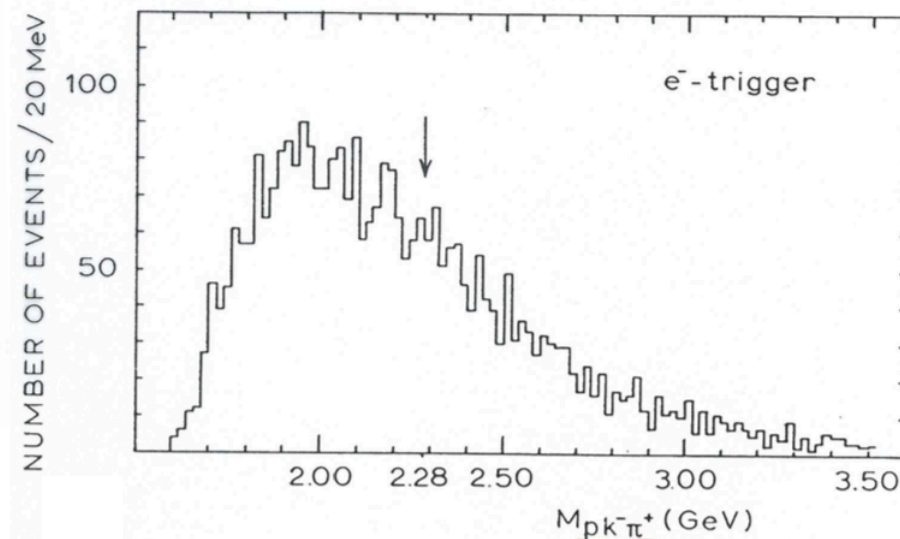
NA11 experiment searches hadronic charm

experimental reconstruction of hadronic produced charm particle is not easy

$$D^0 \rightarrow K\pi$$



$$\Lambda_c \rightarrow p K^- \pi^+$$



experimental observation of easier channels worked, but seldom produced charm particles and lower branching ratio decays were not possible.

→ overwhelming, high rate hadronic background processes

→ selection of charm events by very precise lifetime tagging should help !

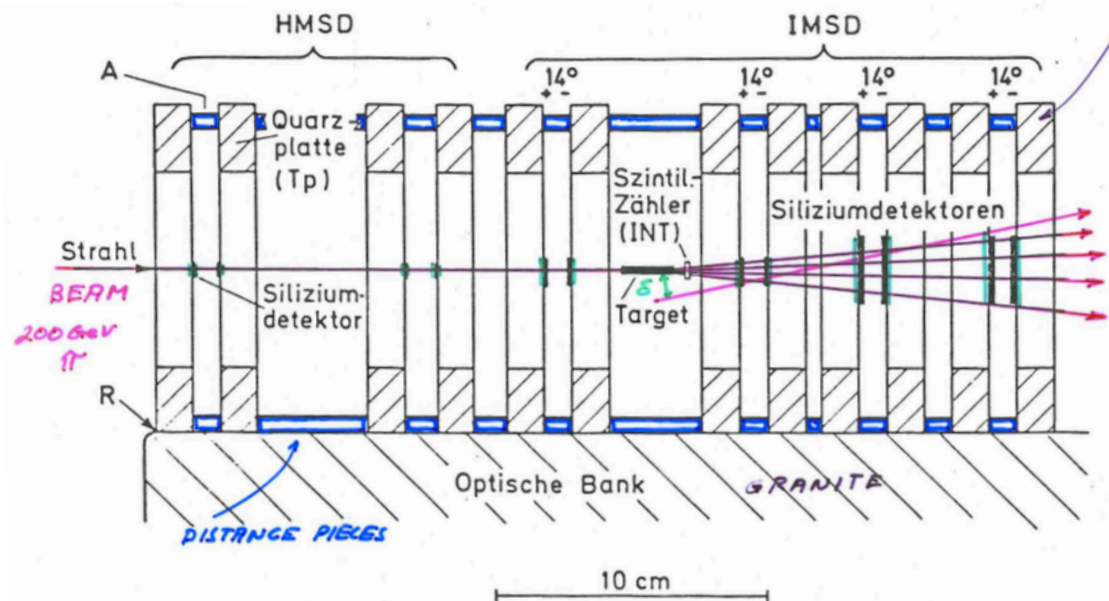
→ improve experiment by adding novel, very precise silicon vertex detectors

Silicon detectors boost NA32 experiment

Several groups of ACCMOR collaboration develop novel silicon detector technologies

NA11/32 becomes breeding ground of today's silicon precision vertex detectors

Silicon micro strip detectors in NA32



$$\Lambda_c \rightarrow p K^- \pi^+$$

with Si-strip detectors

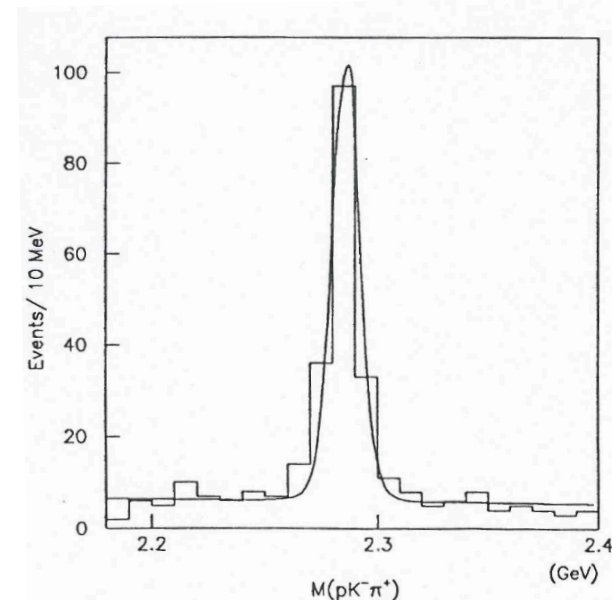


Fig. 1. $pK^-\pi^+$ invariant mass spectrum.

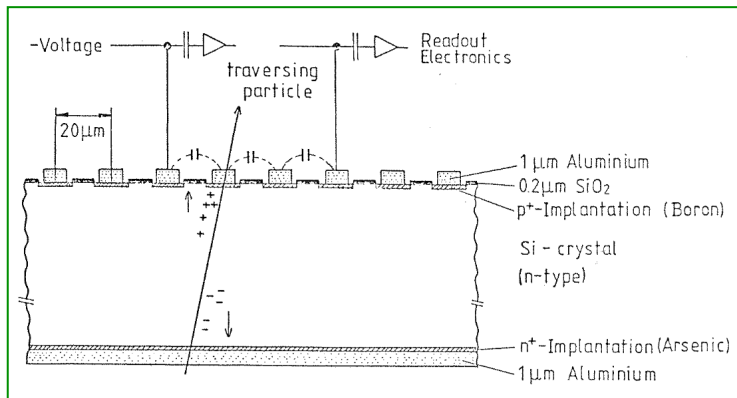
The addition of silicon micro strip detectors made a huge difference !

Silicon strip detectors developed for NA32

Small group pioneered and developed silicon micro strip detectors for NA32

A wealth of innovation:

- analog pulse height readout
- precision by interpolation
- capacitive charge division
- AC-coupled low noise electronics
- system & integration



Strip detector:

20 μ strip pitch

60 μ readout pitch →

120 μ readout pitch →

resolution

4.5 μ

7.9 μ

Nuclear Instruments and Methods 205 (1983) 99–105.
North-Holland Publishing Company

99

A SILICON COUNTER TELESCOPE TO STUDY SHORT-LIVED PARTICLES IN HIGH-ENERGY HADRONIC INTERACTIONS

B. HYAMS and U. KOETZ *
CERN, Geneva, Switzerland

E. BELAU, R. KLANNER, G. LUTZ, E. NEUGEBAUER and A. WYLIE
Max-Planck-Institut für Physik und Astrophysik, Werner-Heisenberg-Institut, Munich, Fed. Rep. Germany

J. KEMMER
Technische Universität, Munich, Fed. Rep. Germany

Received 5 July 1982

A telescope consisting of six silicon microstrip detectors achieving 5 μm spatial resolution for minimum ionizing particles has been built. The design and fabrication of the counters, electronics, and mechanical set-up is described, and first results of its performance in a 175 GeV/c beam are reported.

1. Introduction

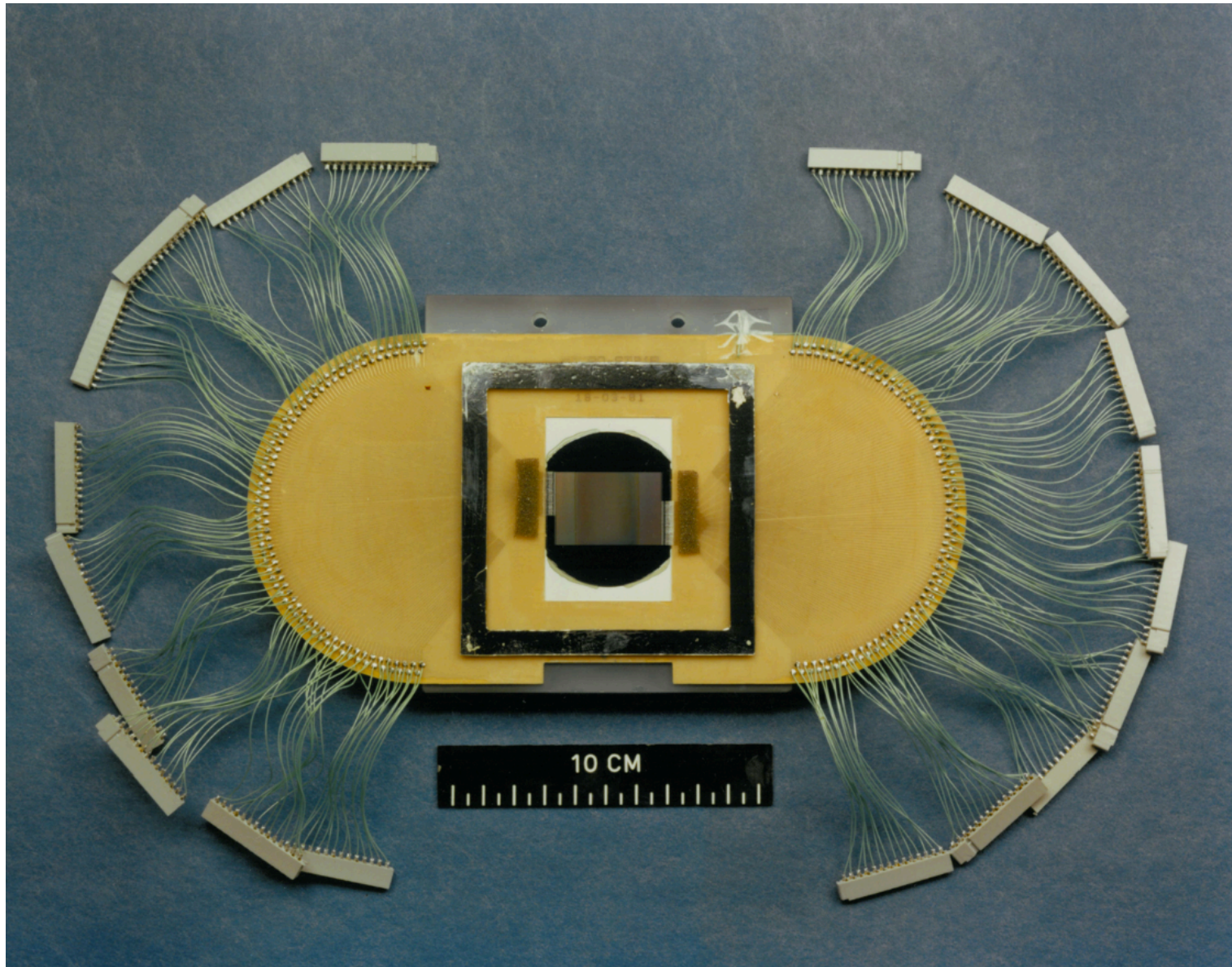
The telescope described in this article has been built for an experiment to study the production and properties of charmed particles in 100–200 GeV hadronic interactions in a beryllium target at the CERN Super Proton Synchrotron (SPS) **. The lifetime of charmed particles of a few times 10^{-13} s, their production cross-sections of a few microbarns, and the general features of hadronic interactions in this energy range, such as the charged multiplicity of ~ 10 and the concentration of most of the particles in a narrow forward cone, have defined the required performance of the counters: – spatial resolution of $\leq 10 \mu\text{m}$;

2. The silicon microstrip detectors

2.1. Principles of operation

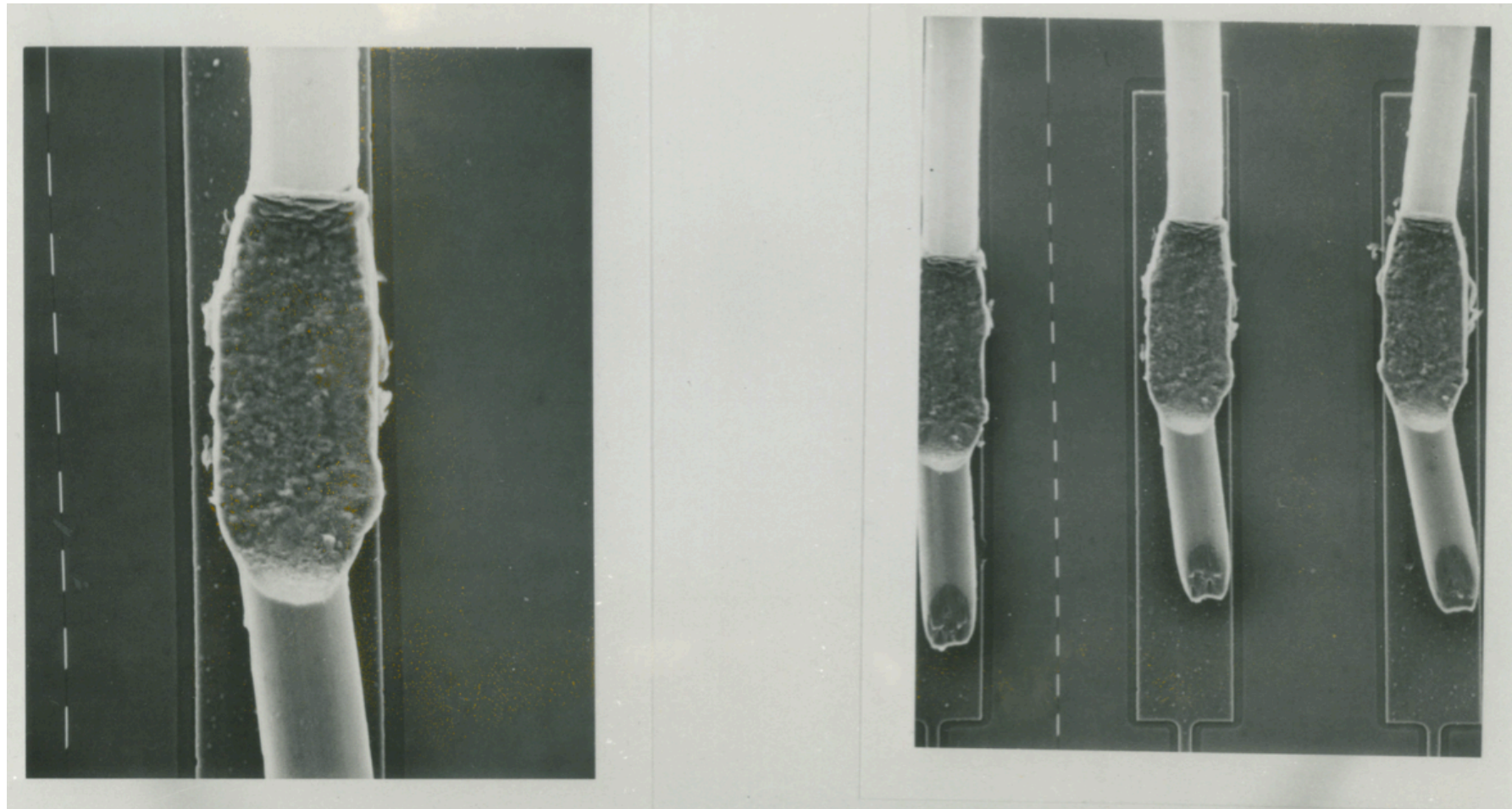
Fig. 1 shows schematically a cross-section of the detector. The basic material is a high-ohmic ($\sim 2 \text{ k}\Omega \cdot \text{cm}$) n-doped silicon crystal, 2 inches in diameter and 280 μm thick. One face of the crystal is aluminized. On the other face, the sensitive area of the counter (a rectangle of 24 mm \times 36 mm in our case) is covered with p⁺ implanted diode strips (1200 strips of 12 μm \times 36 mm and 20 μm pitch) and Al contacts. Connecting the strips to a negative voltage of 160 V depletes the n-doped silicon crystal of free charge carriers, leaving

Silicon strip detectors developed for NA32



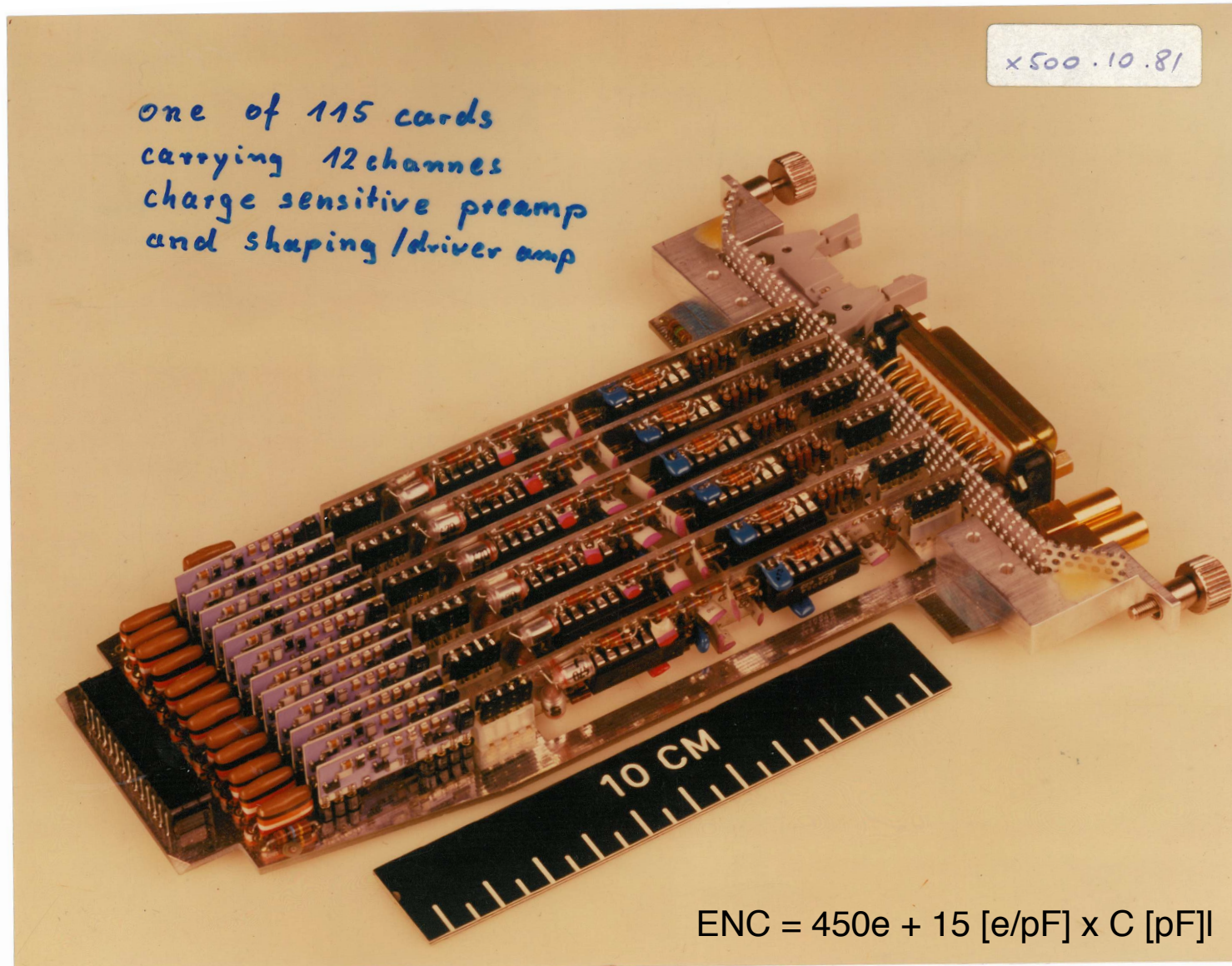
Silicon strip detectors developed for NA32

In HEP ultrasonic wire bonding was at the time pretty exotic !

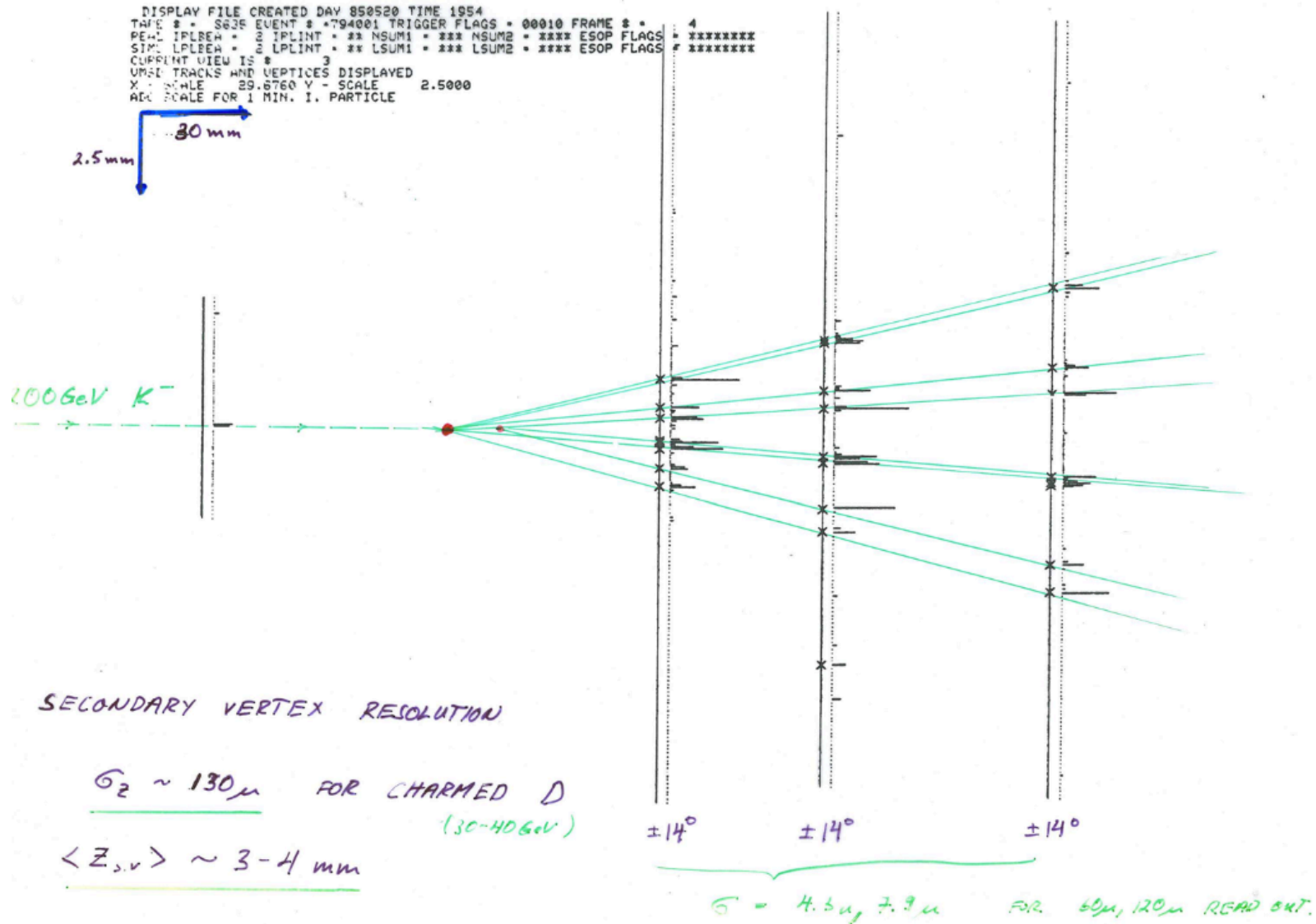


Silicon strip detectors developed for NA32

cost per electronic channel was the limit for larger applications (~100-200 CHF/channel)

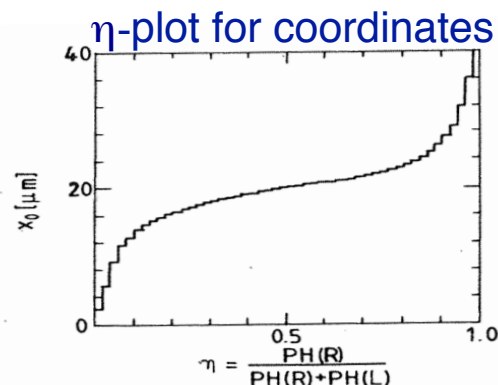
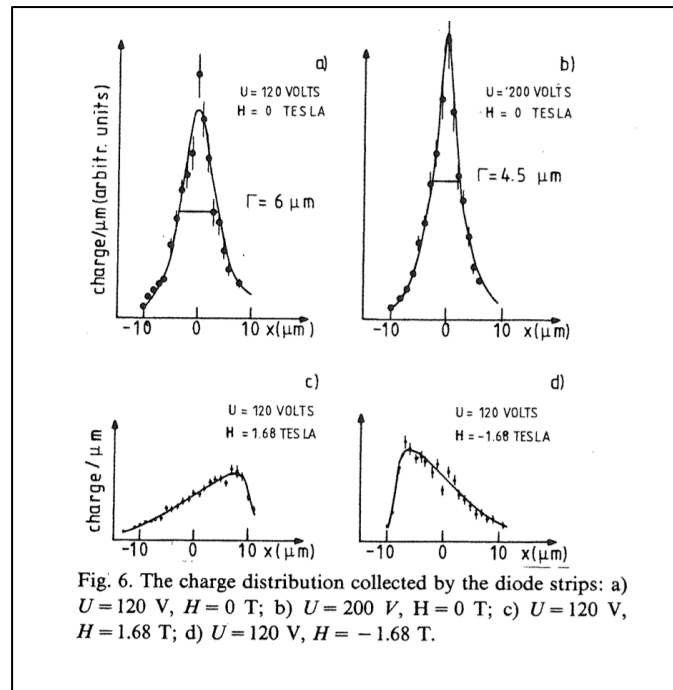


Secondary charm vertices with NA32



Signal interpolation in Si-strip detectors

the “classical” paper on how to obtain the best resolution with charge interpolation



CHARGE COLLECTION IN SILICON STRIP DETECTORS

E. BELAU, R. KLANNER, G. LUTZ, E. NEUGEBAUER, H.J. SEEBRUNNER and A. WYLIE
Max-Planck-Institut für Physik und Astrophysik, Werner-Heisenberg-Institut, Munich, Fed. Rep. Germany

T. BÖHRINGER, L. HUBBELING and P. WEILHAMMER
CERN, Geneva, Switzerland

J. KEMMER
Technische Universität, Munich, Fed. Rep. Germany

U. KÖTZ *
DESY, Hamburg, Fed. Rep. Germany

M. RIEBESELL **
University of Hamburg, Fed. Rep. Germany

NIM 214 (1983) 253-260

The charge collection in silicon detectors has been studied, by measuring the response to high-energy particles of a $20 \mu\text{m}$ pitch strip detector as a function of applied voltage and magnetic field. The results are well described by a simple model. The model is used to predict the spatial resolution of silicon strip detectors and to propose a detector with optimized spatial resolution.

1. Introduction

Recently the planar process, developed for producing microelectronics, has been adapted to the fabrication of detectors for ionizing radiation [1]. One of the first applications of this new technology was the development of microstrip detectors with high spatial resolution as a vertex telescope for elementary-particle interaction experiments [2]. In this work we describe a

2. The experimental apparatus

2.1. The microstrip detector

A high-ohmic ($\sim 3 \text{ k}\Omega \text{ cm}$) n-doped silicon crystal, oriented in the 1,1,1-direction, 2 inches in diameter and $280 \mu\text{m}$ thick, is used as base material. One face of the crystal is aluminized. On the other face the sensitive area of the counter ($2 \text{ mm} \times 32 \text{ mm}$) is covered with p^+

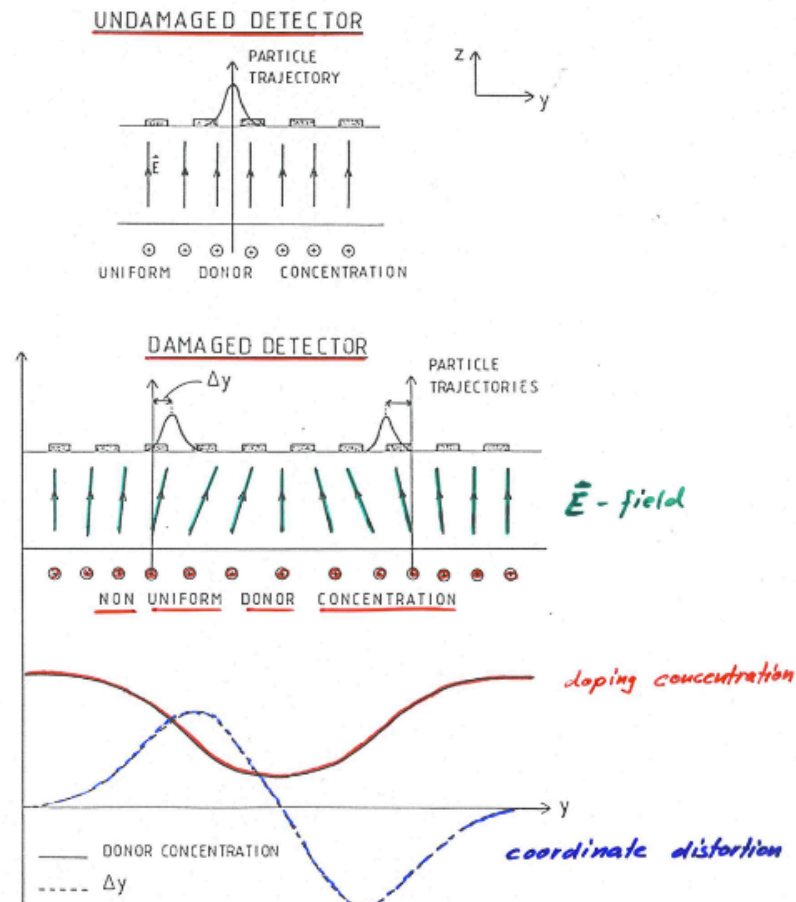
η -algorithm is now used everywhere in silicon detectors

test beam 1994: 25μ strip readout $\rightarrow 1.3 \mu$ resolution

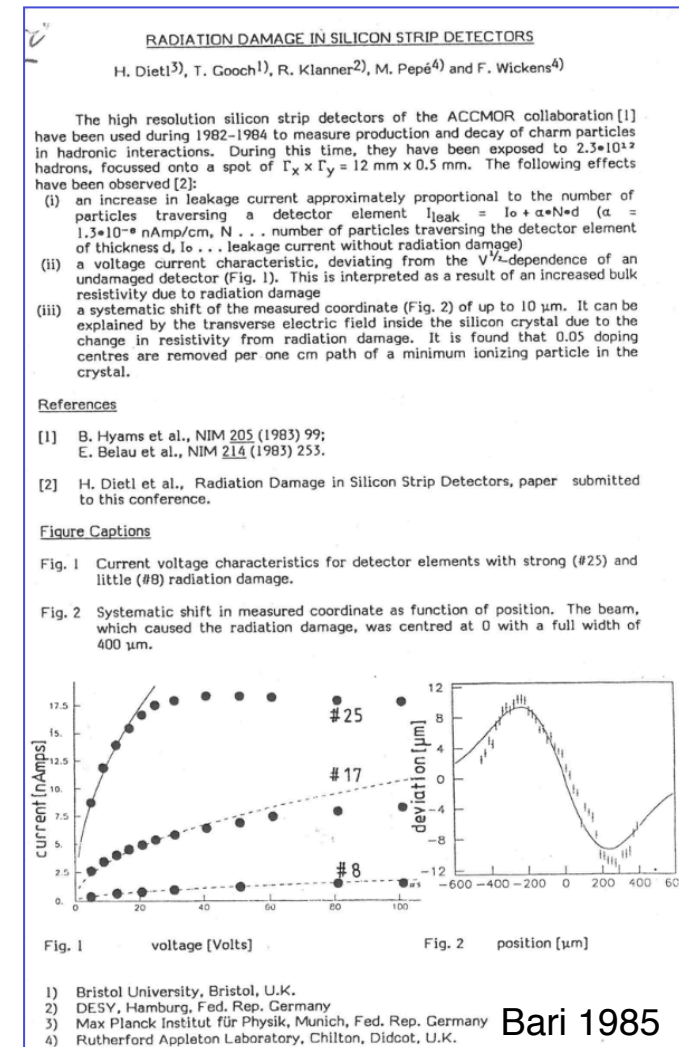
\rightarrow H-LHC, FCC

Silicon detectors damaged by π beam

after running several years in the pion beam small coordinate shifts showed up.



first observation of doping change \rightarrow type inversion



Radiation Damage

(by Robert Klanner, 1984/5)

Radiation Damage Experience with High Resolution Silicon Strip Detectors

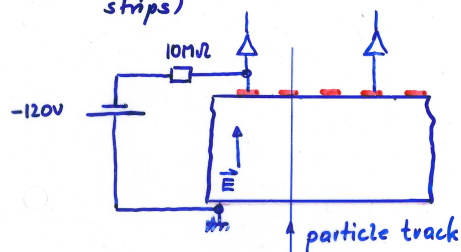
(R. Klanner NA11/NA32 expt CERN)

(1) Detectors used in Experiment: (Kemmer TU München)

- strip detectors 20 μm pitch, capacitive charge division readout with 60 μm pitch

\Rightarrow area of one element: 0.02 cm^2
volume: $6 \times 10^{-4} \text{ cm}^3$

- 3kV n-doped (P) - ion implantation, oxide passivation
- spatial resolution: $\sim 5 \mu\text{m}$
(relies on uniformity of charge collection to readout strips)



systematic distortions in detectors $\leq 1 \mu\text{m}$

\Rightarrow transverse field component $\leq 1\%$

- layout in experiment
beam focussed to $10 \text{ mm} \times 0.3 \text{ mm}$
intensity $\sim 2 \times 10^6$ 200 GeV/c π^- per second



← detector strips
beam

(2) Results after ~ 100 effective days of running: (82/83/84)

max flux: $\sim 8 \times 10^{13}$ particles/ cm^2
integrated over detector $\sim 2.4 \times 10^{12}$

\Rightarrow (i) device stability and dark current:

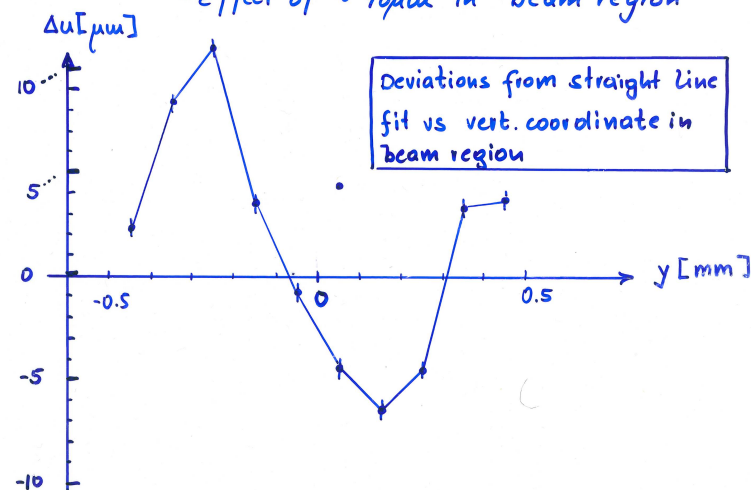
- no effect observed

(ii) charge trapping:

- no effect observed ($< 2\%$ decrease)

(iii) systematic distortions:

- effect of $\sim 10 \mu\text{m}$ in beam region

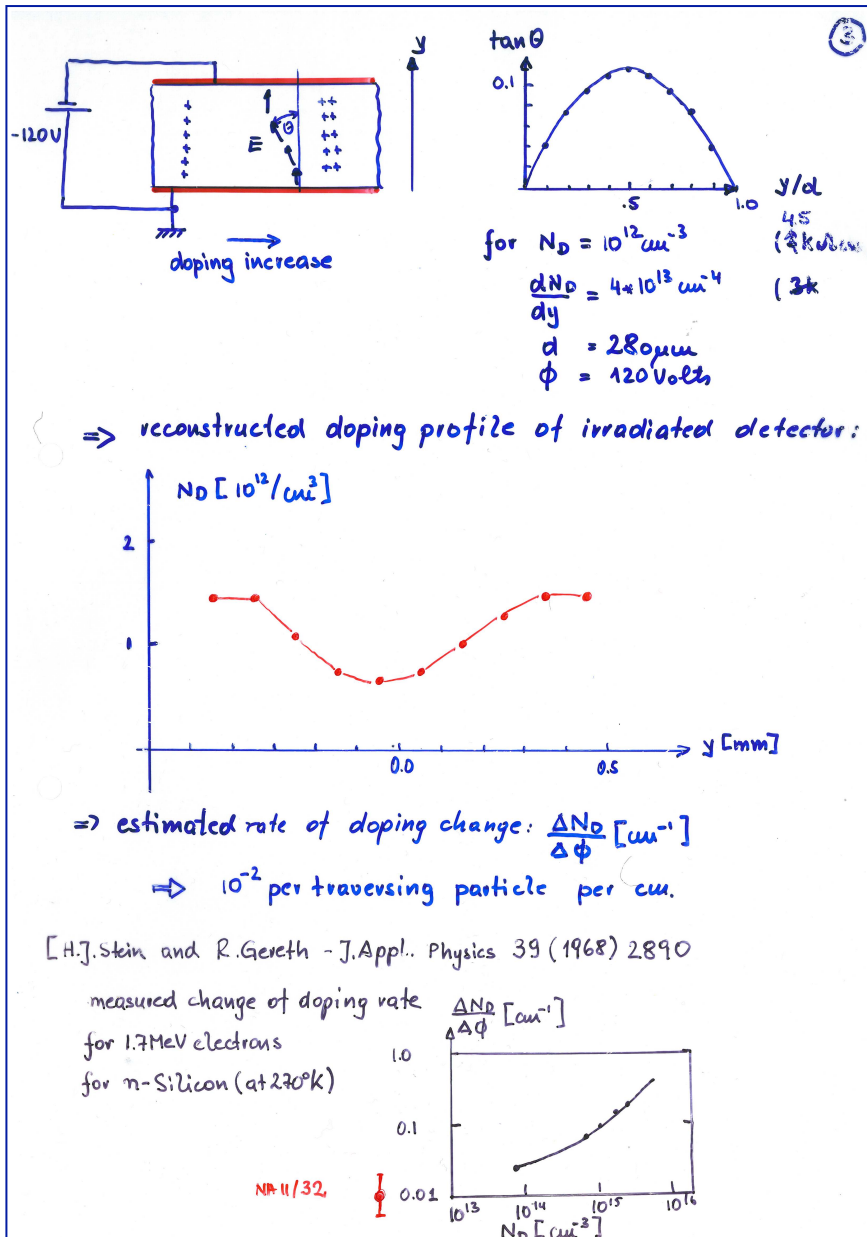


assumption:

distortion due to change in doping \rightarrow yields transverse field component:

(e.g. for a linear change of doping concentration)

Donor removal (by Robert Klanner)



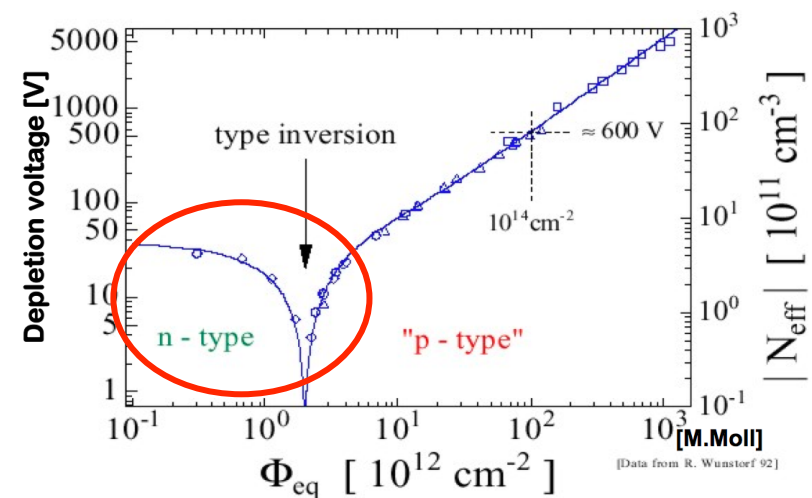
(3) Conclusions:

- For precision silicon detectors, change of doping due to ionizing radiation is a limitation

Typically: $\# \text{ traversing particles} \approx 10 \times N_D [\text{cm}^{-3}]$

NB: Results preliminary - effect only recently noticed in NA-11/NA-32 analysis, no direct measurement of change in doping yet done

modern N_{eff} plot by RD-50 on donor removal/ type inversion



NA32 gets a visionary target track trigger

- active target with track trigger capability
- select secondary vertex charm decays
- 14 silicon detectors, each 48 channels of 20μ pitch
- level 2 trigger by ESOP processor $\rightarrow 8\mu\text{sec}$ decision
- 1984 data run of NA32

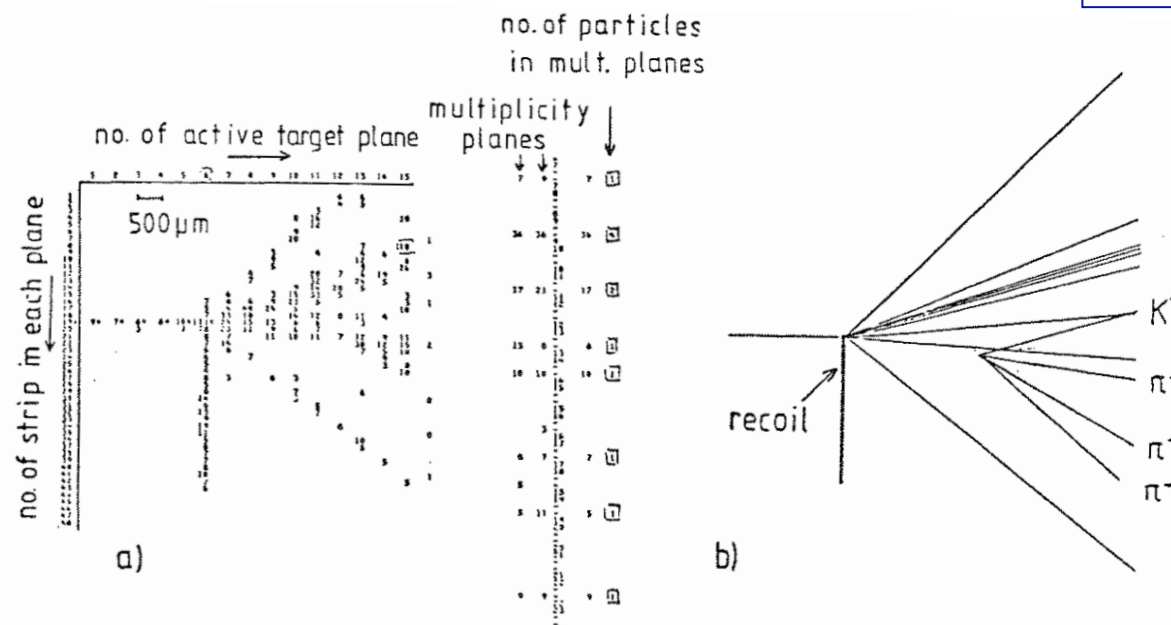
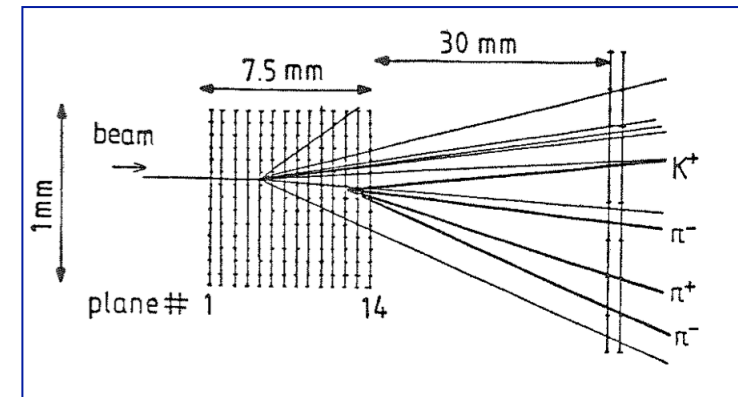


Fig. 22 (a) Display of an event as seen in the active target. The numbers are measured pulseheights in units of $1/10$ M.I.P. (b) Tracks reconstructed (in the same event) in forward telescope projected into active target. A $D^0 \rightarrow K\pi\pi\pi$ decay can be seen in the active target.

30 years later:
CMS plans for H-LHC
a track trigger for
installation in 2024

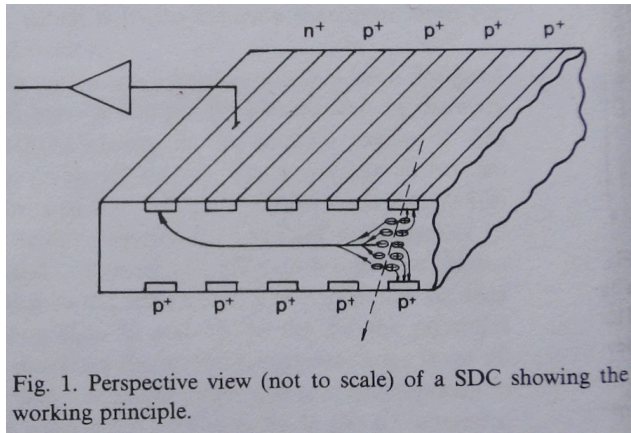
Whoao !

What a courage !

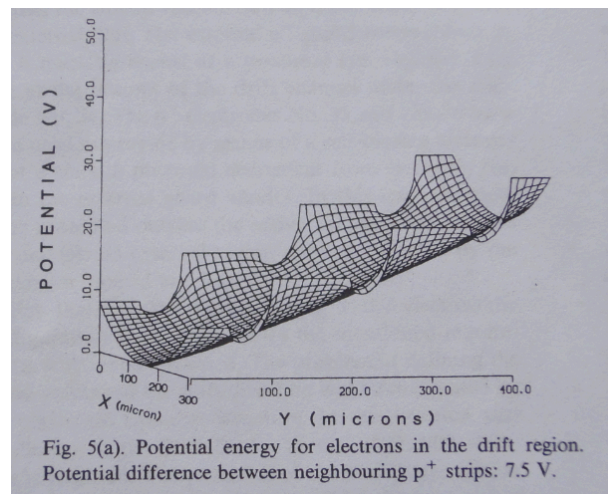
Robert you'r something !

Robert gets into novel silicon detectors

Silicon Drift Chamber (SDC) proposed by Gatti & Rehak gets built & tested



calculated drift fields



SEMICONDUCTOR DRIFT CHAMBERS FOR POSITION AND ENERGY MEASUREMENTS *

Pavel REHAK

Brookhaven National Laboratory, Upton, NY 11973, USA

NIM 235 (1984) 224-234

Emilio GATTI and Antonio LONGONI

Dipartimento di Elettronica, Politecnico di Milano, Piazza Leonardo da Vinci, 32, 20133 Milano, Italy

J. KEMMER

Fakultät für Physik der Technischen Universität München, FRG

Peter HOLL, Robert KLANNER, Gerhard LUTZ and Andrew WYLIE

Max Planck Institut für Physik und Astrophysik, München, FRG

Semiconductor drift chambers have been recently suggested and feasibility tests performed. This paper presents the first operative silicon drift detectors for position and energy measurements. Design criteria and experimental results in the laboratory and on an accelerator beam are reported.

1. Introduction

The semiconductor drift chamber (SDC) was recently proposed [1,2]. It is based on the principle that a thin, large area semiconductor wafer, with rectifying junctions implanted on both surfaces, can be fully depleted through a small anode contact [2,3]. The depletion field confines the electrons generated by the ionizing particle in a buried potential channel parallel to the

The work presents the first operative detectors conceived on the basis of the principles of the SDC. Two kinds of detectors have been designed mainly for position measurements, while a third one is for energy measurements. Experimental tests performed in the laboratory and at the CERN SPS are presented here.

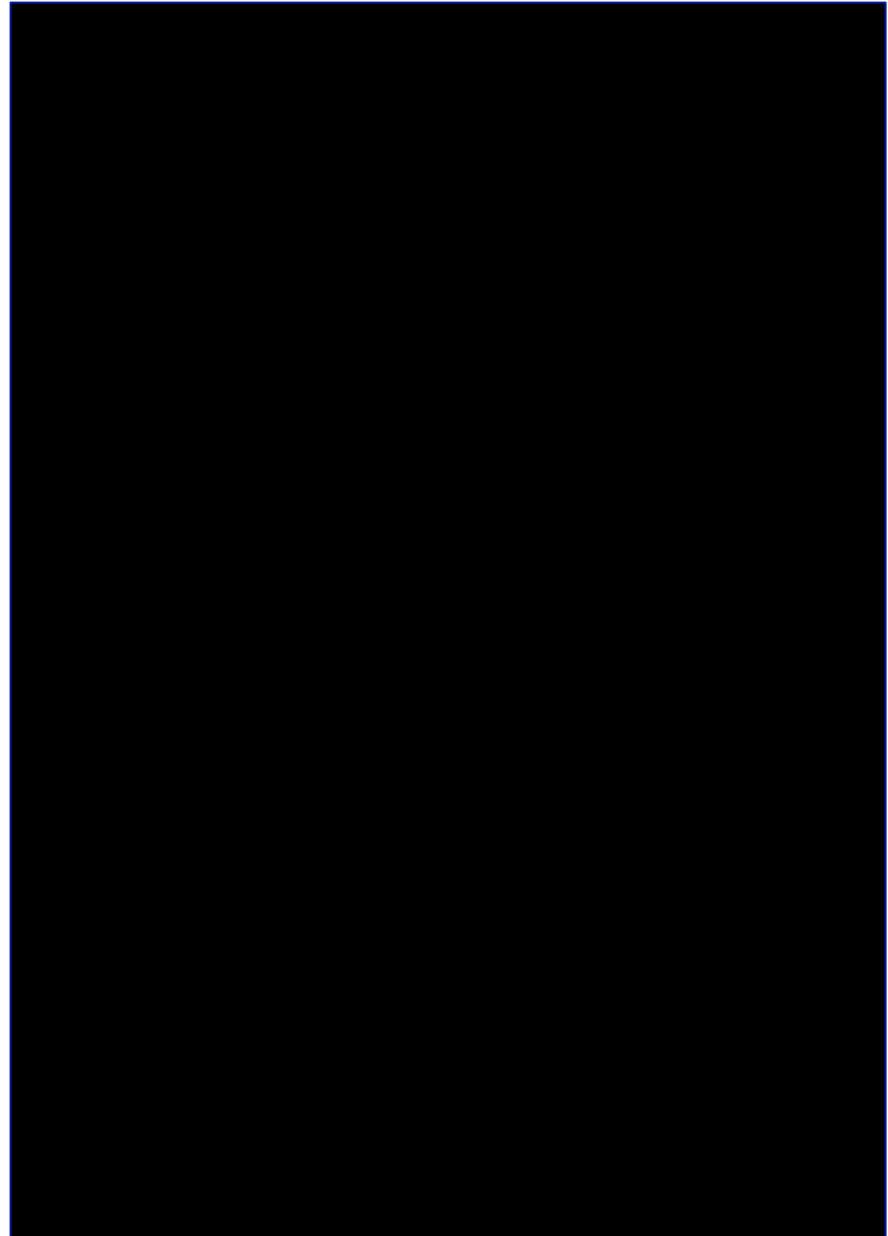
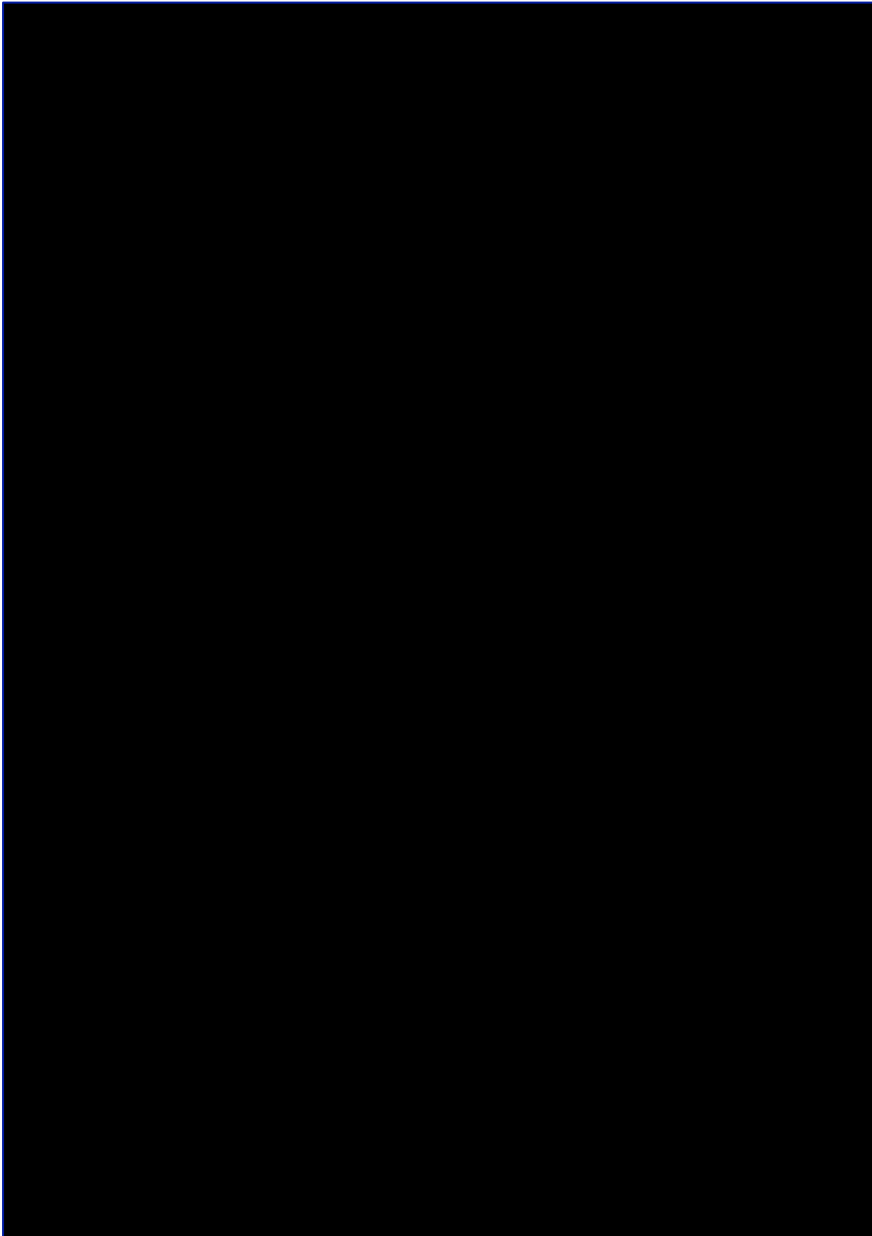
Section 2 of this paper describes the design of the detectors and section 3 the manufacturing process. In section 4 the behaviour of silicon drift detectors under

measurements for me an admirable degree of experimental professionalism

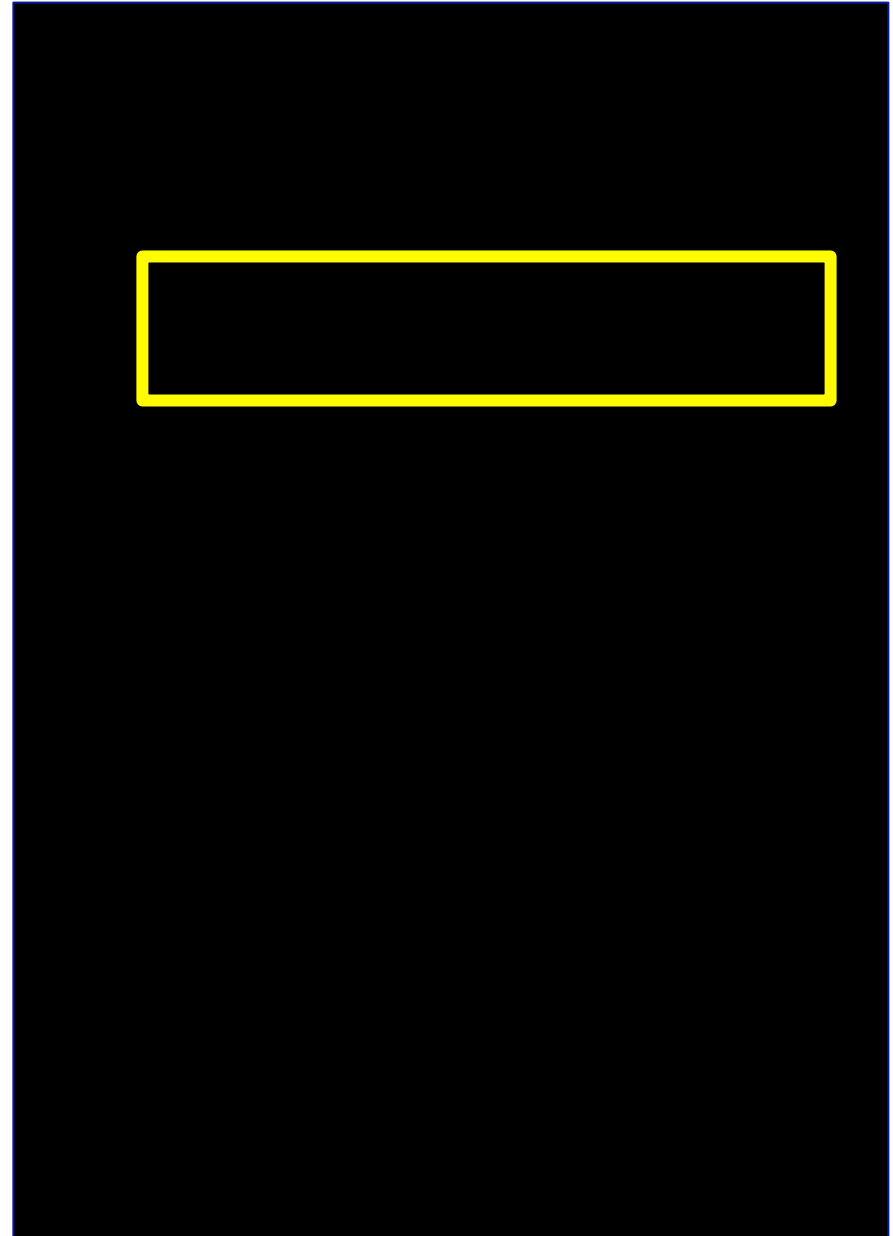
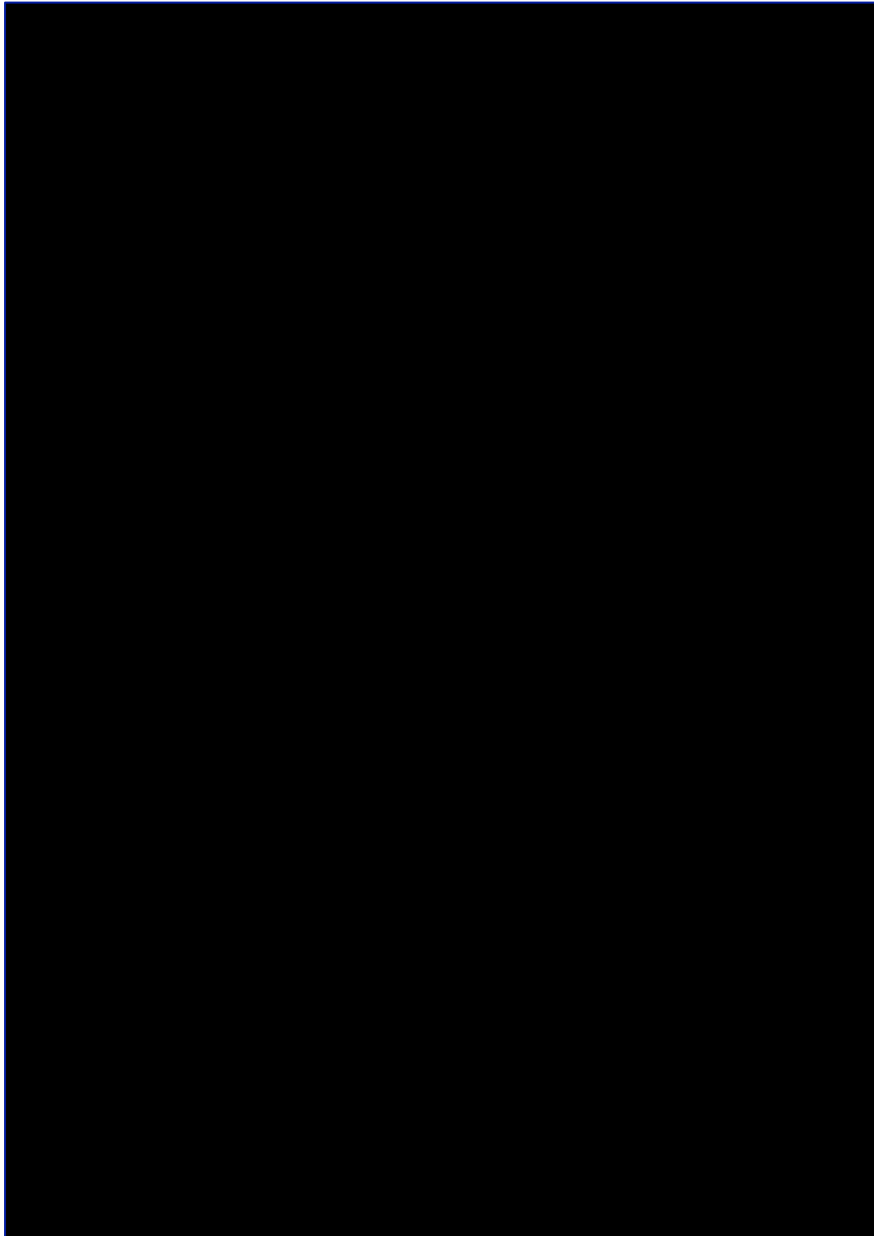
Roberts talk in San Miniato, July 1984



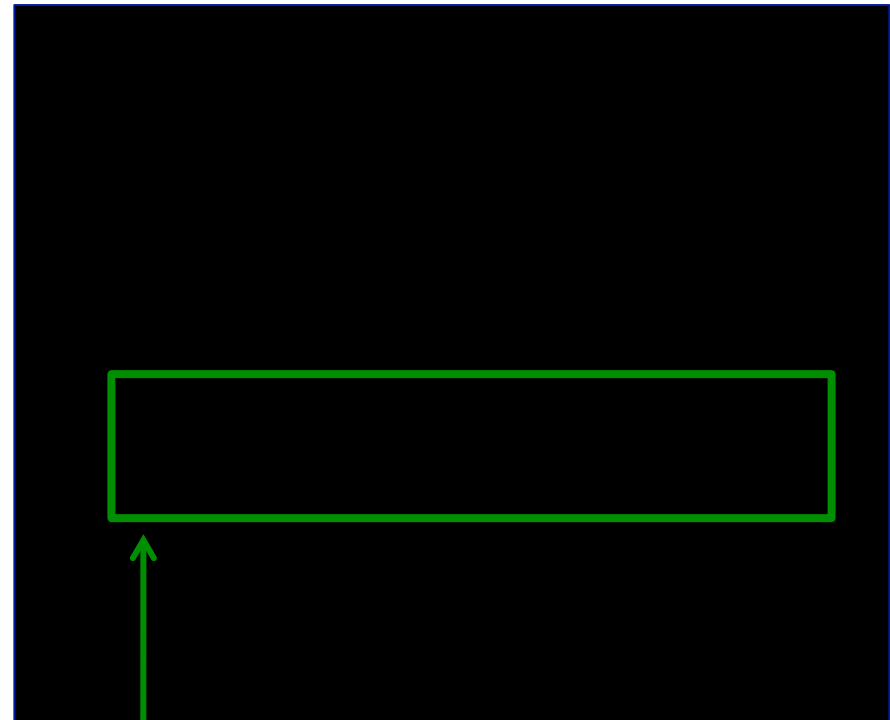
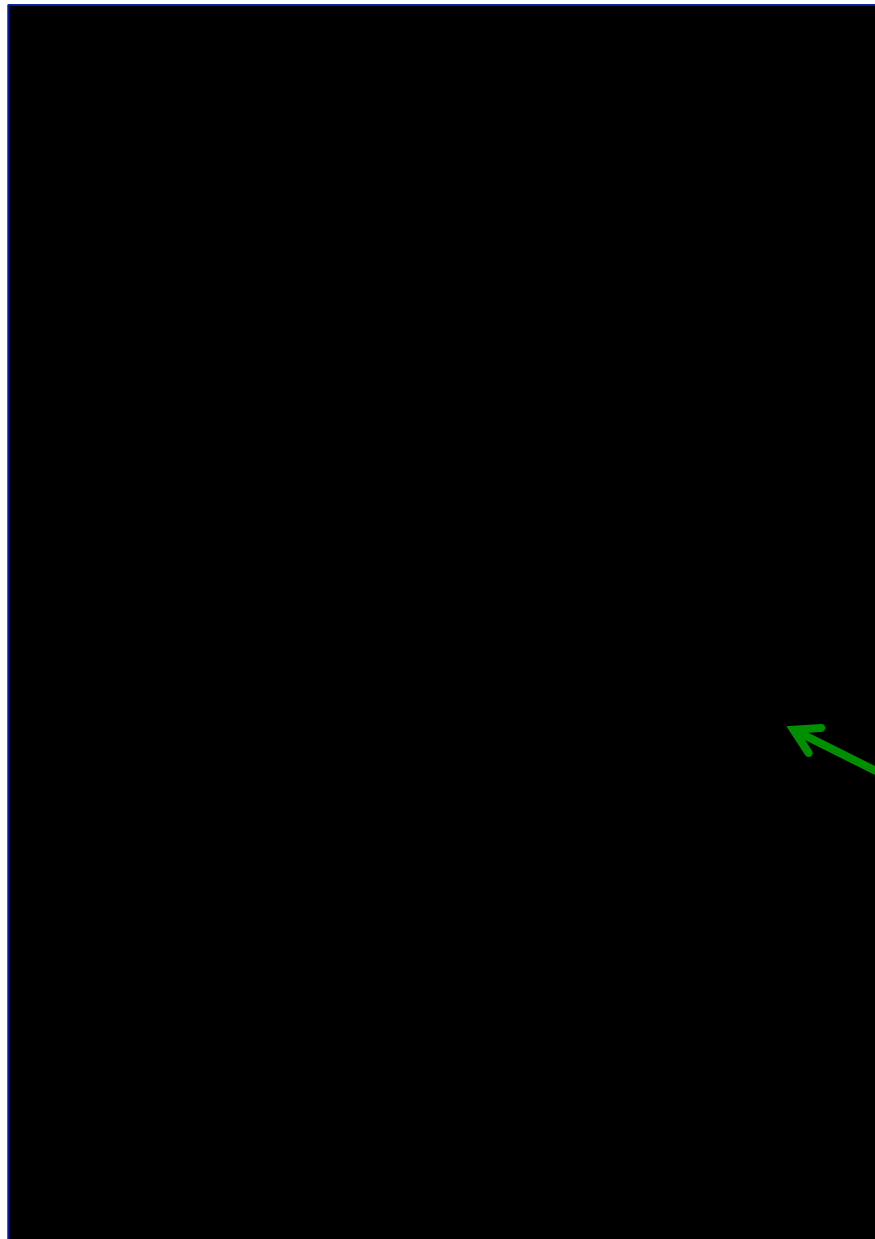
clear and concise, that's his trademark



this clear and lucid way to grasp the quintessence

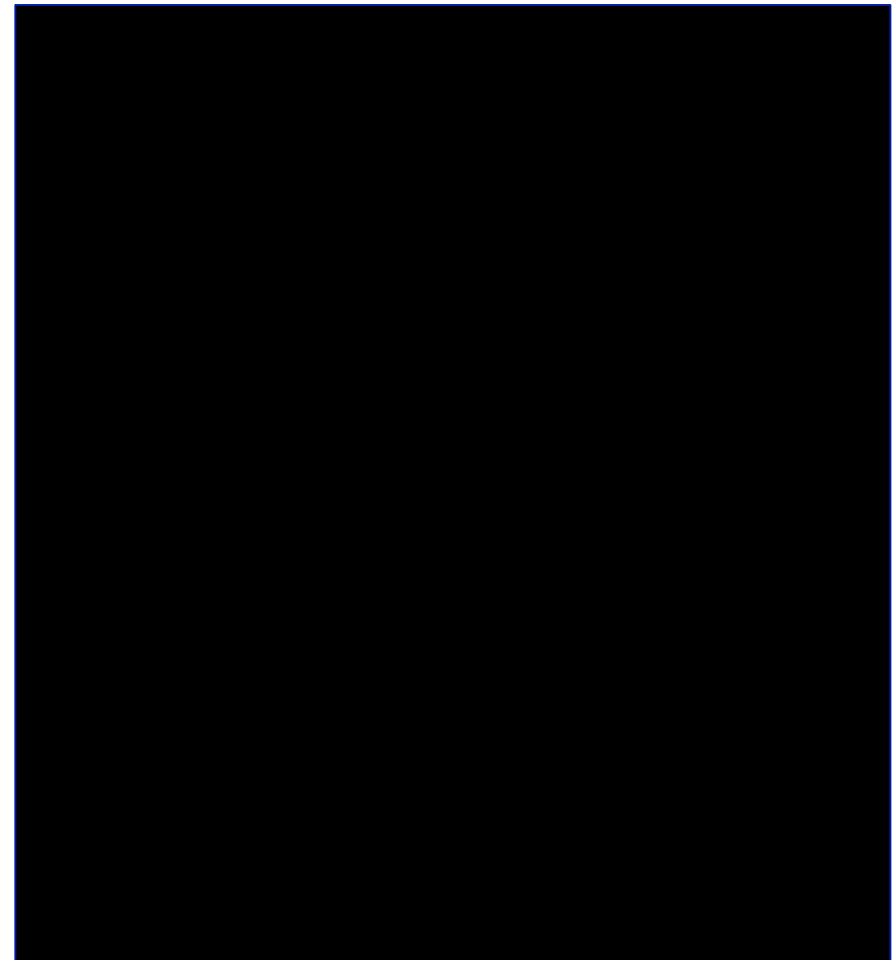
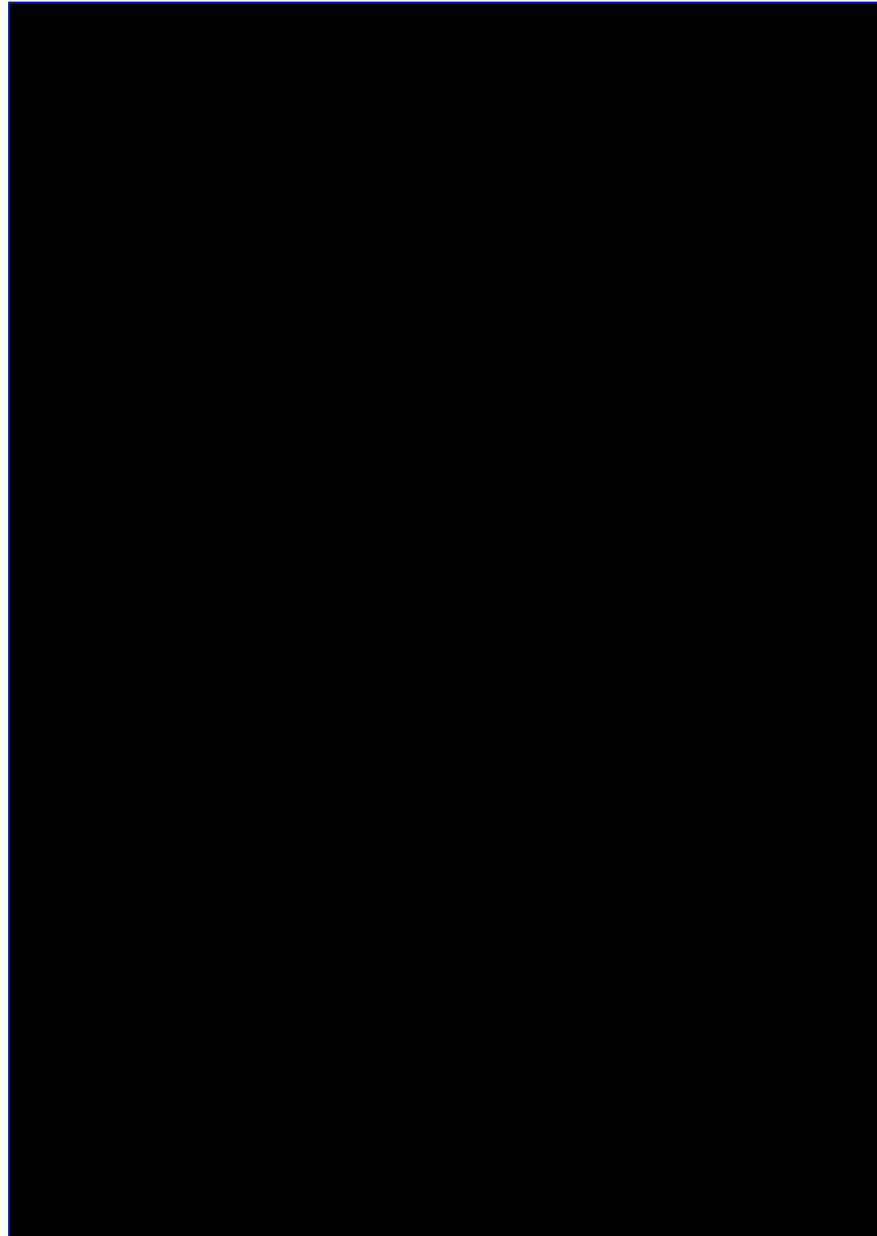


his feet on the ground and a clear vision for the future



that's what I tried to work on

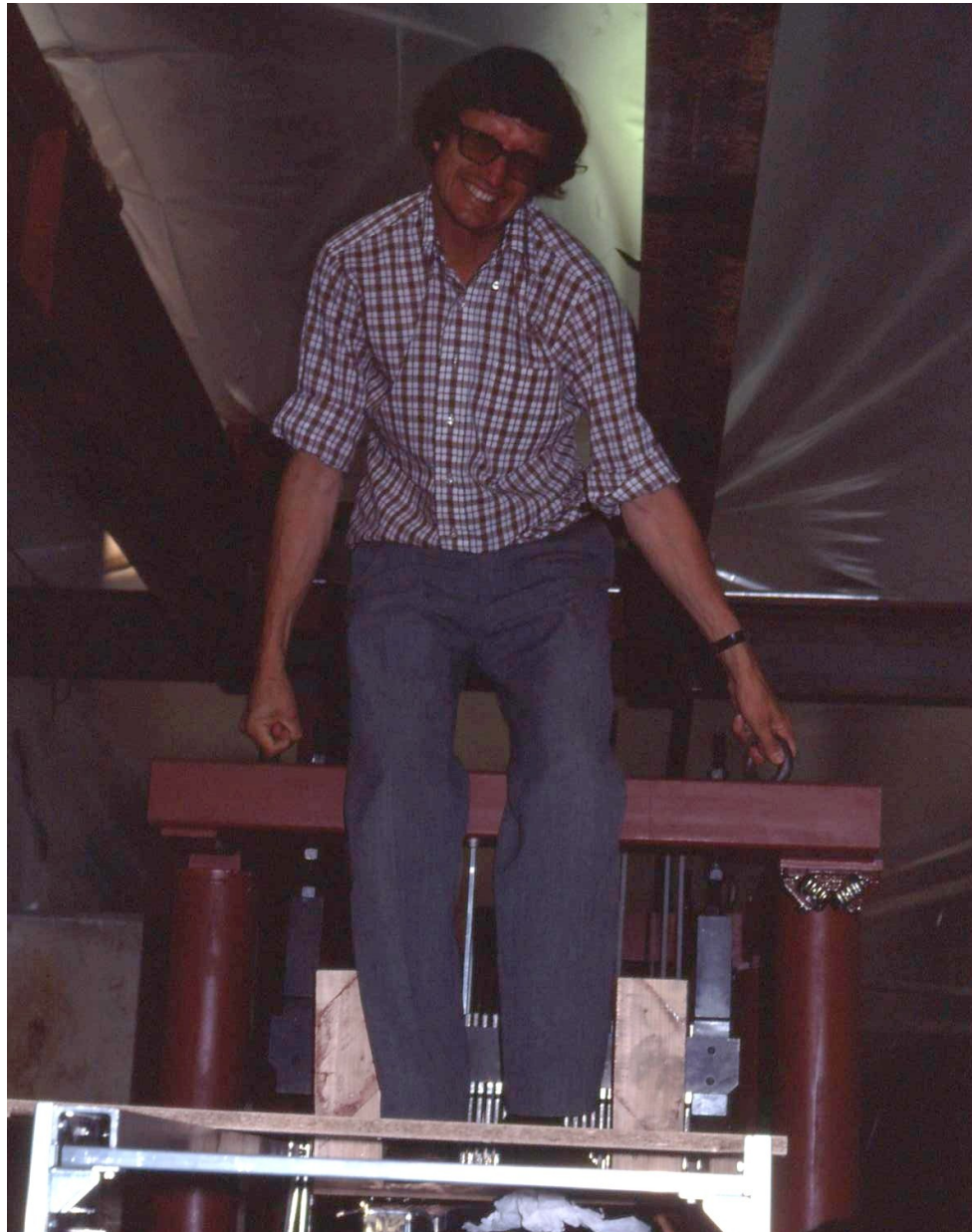
Silicon sampling calorimeter !!! → CMS will get one now !



Ups ! he is getting into
calorimetry now → Zeus, DESY

→ things get heavier

Robert prepares himself for calorimetry



as usual:

people trying to
follow him have
a tough time . .

this was already
the case when he
was still in the
Steiermark

his Steiermark friends keep trying and trying



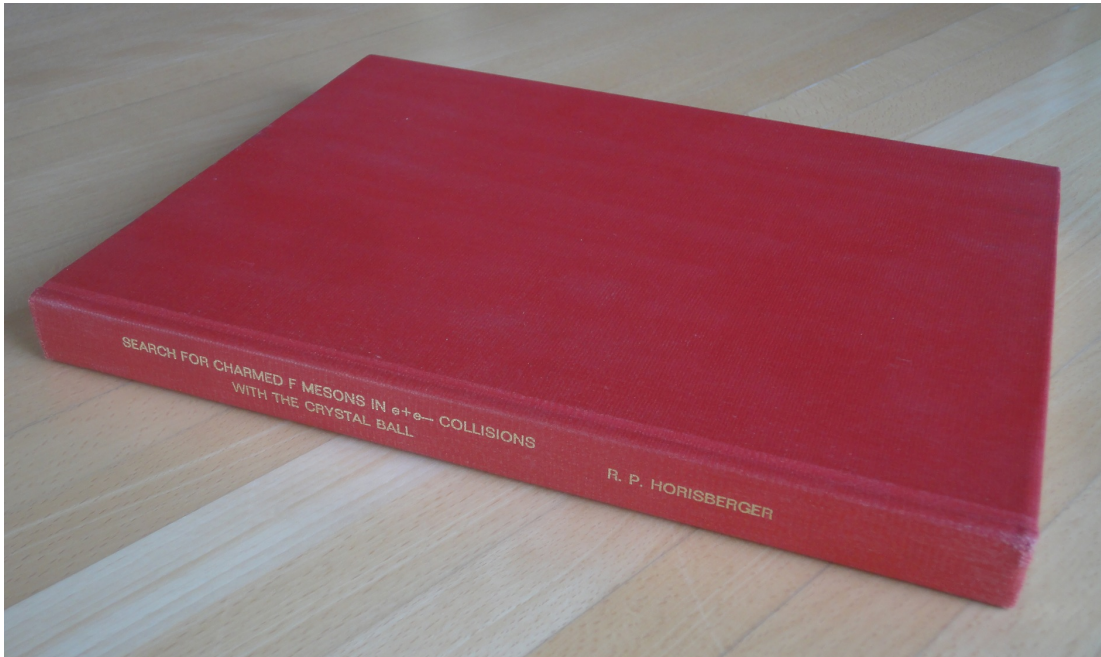
and just can't catch up with him !

70. Birthday of Robert Klanner



Paul Scherrer Institute would like to congratulate for your birthday and thank you for all your efforts that you gave as a long member of the PSI Advisory Board (PAB)

Who the . . . would . . . ?



Robert Klanner would !

He just loves to read thesis !

Is he a thesis messy ?

let make a deal !!

SLAC 1983

Crystal Ball Experiment at SPEAR

Stanford University

