

Digital Photo-Multipliers: Design and Applications

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DESY, April 13, 2012

Why Photon Counting?

- **Applications requiring PC**
 - HEP experiments
 - Biomedical imaging
 - Neurobiology research
 - Astronomy and astrophysics observation
- **Multiple detection points**
 - Typically thousands
 - Possibly 100,000 or more in the near future

Photon Counters of the Future

- Solid state
- Low cost
- Low power
- Small detection cycle
- Compact

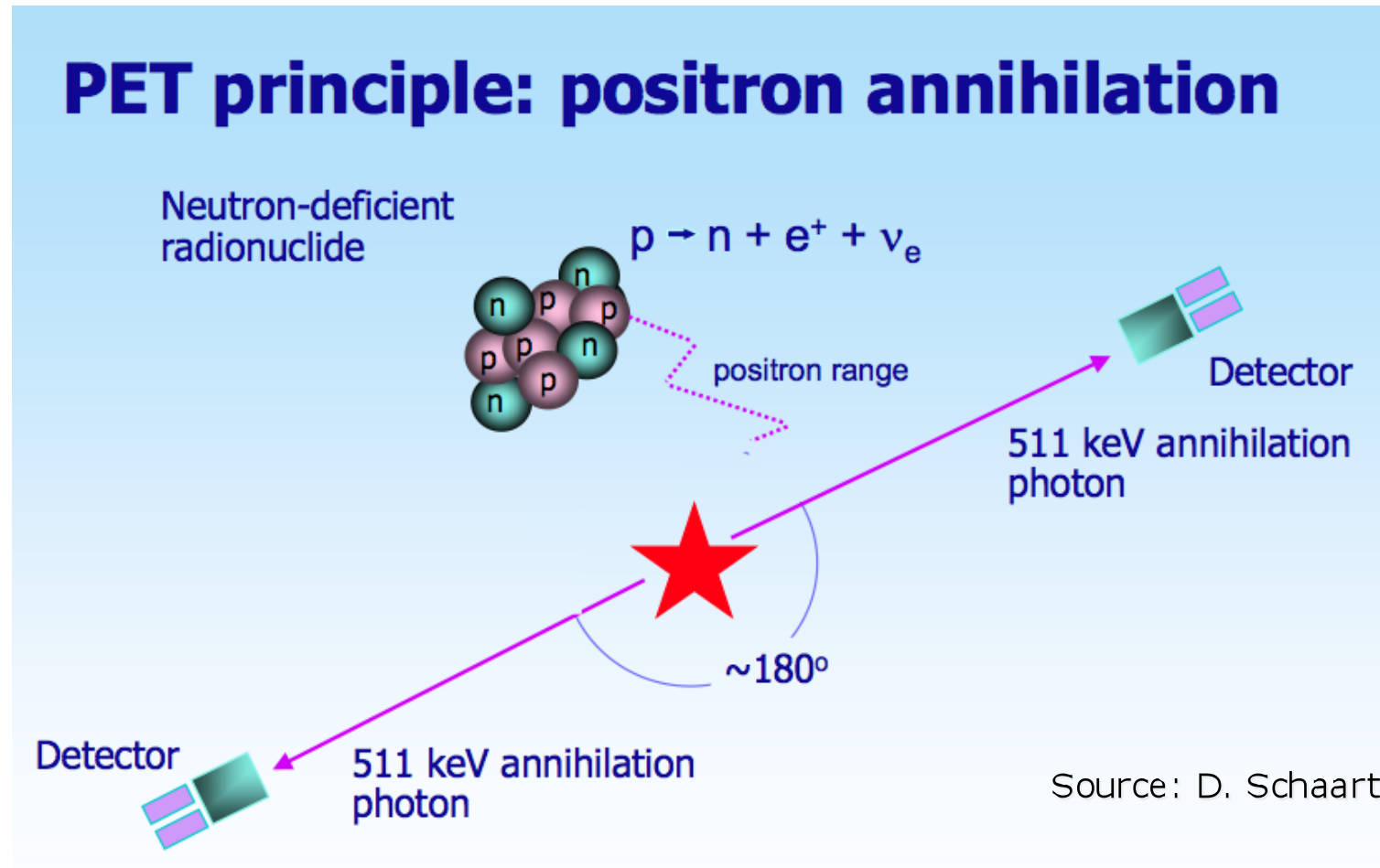
... Small design cycle!!

What About...

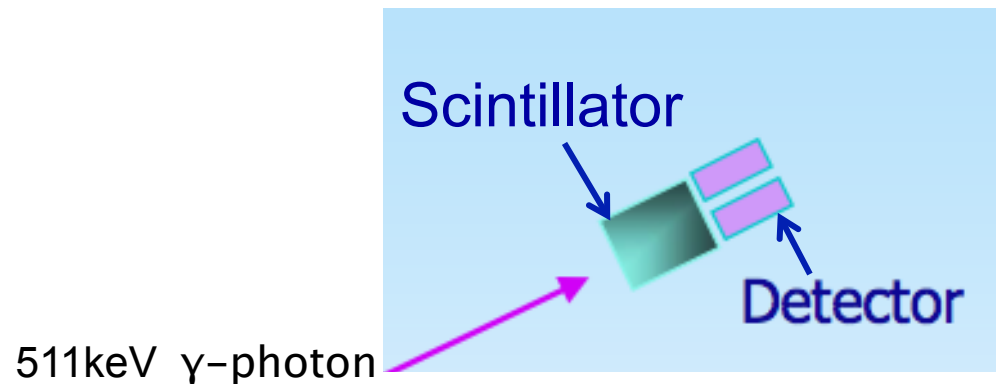
- Time resolution (Δt)
- Photon Detection Efficiency (PDE)
- Δt should be *enough*
- PDE should be, possibly, 100%

A Case for Photon Counters

Positron Emission Tomography



Coincidence Detection



- Photomultiplier tubes (still heavily used)
- Emerging technology: silicon photomultiplier (SiPM) or simply *PM*
- SiPMs essentially *Geiger-mode avalanche photodiode* arrays

Outline

- SiPM Building Block: GAPD or SPAD
- Analog vs. Digital SiPM
- An md-SiPM based Sensor
- The Next Big Challenges
- Conclusions

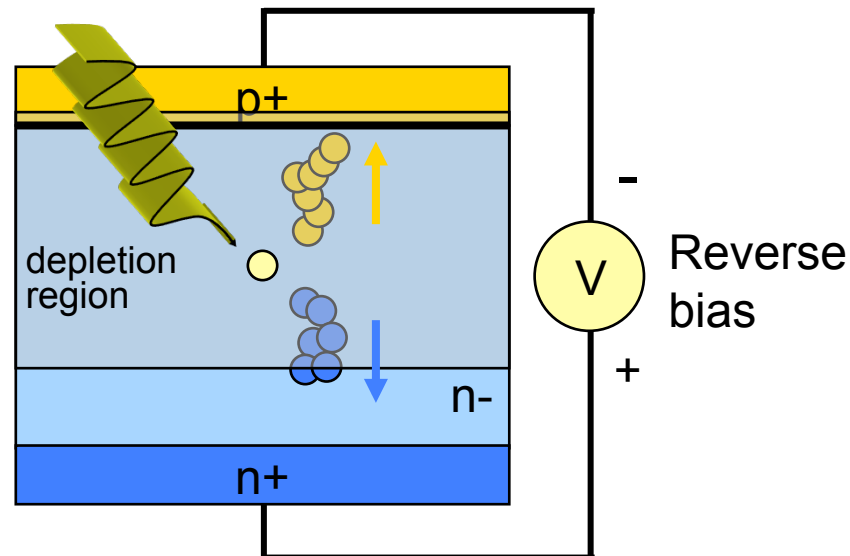
Geiger-mode Avalanche Photodiode

Also known as:
Single-Photon Avalanche
Photodiode
(SPAD)

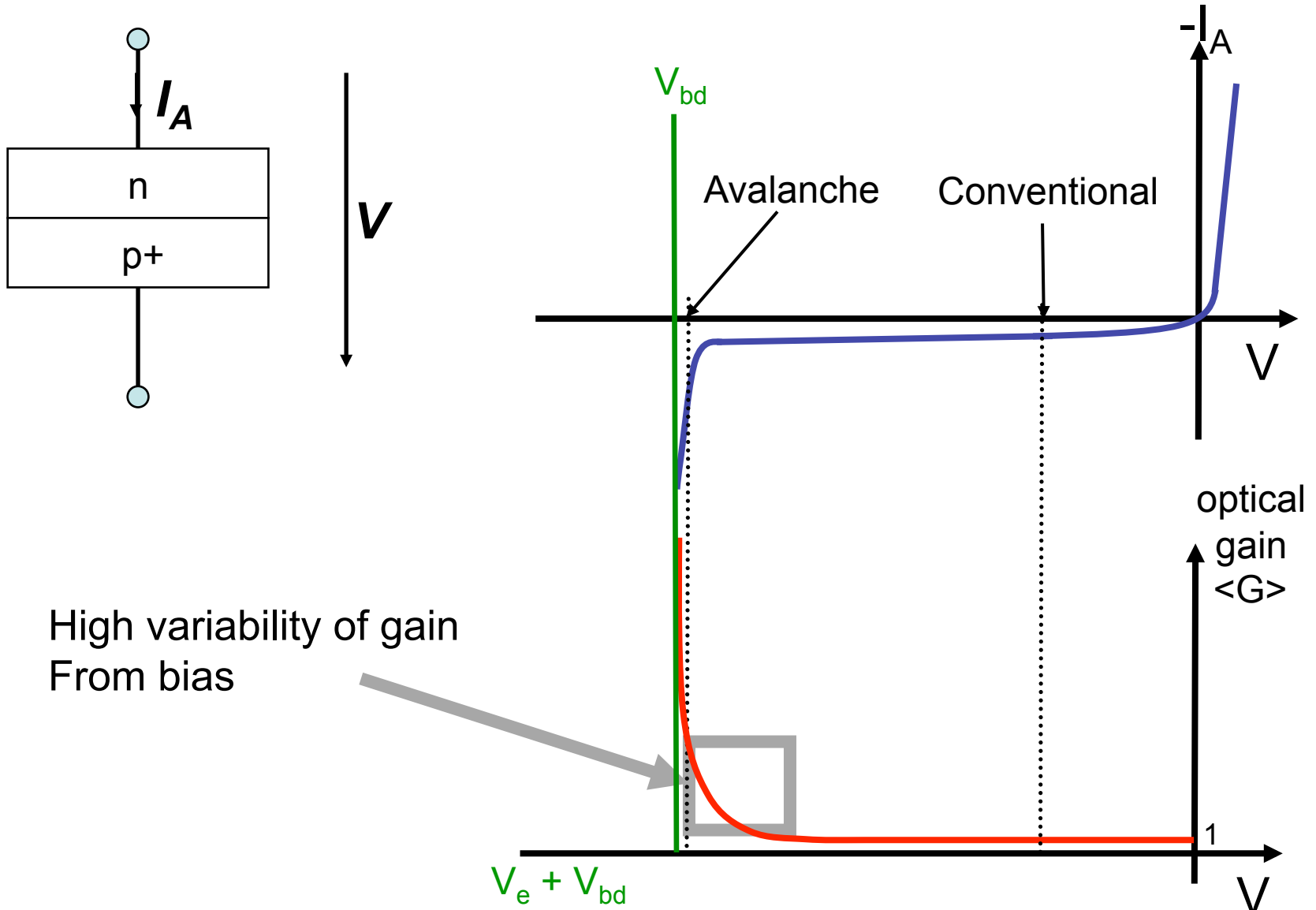
Multiplication in Silicon

- Review:

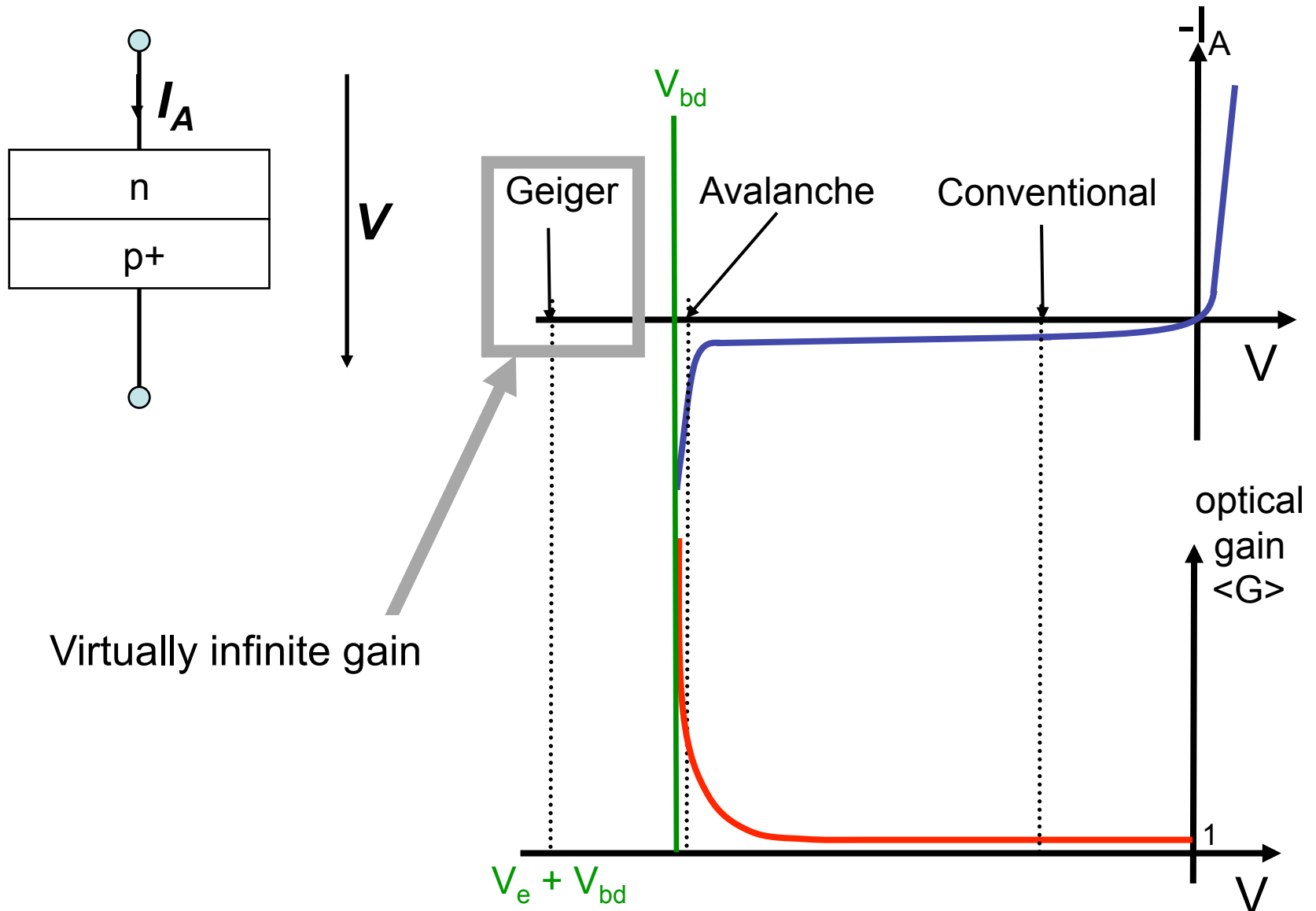
Photon to electron - Secondary electron - Multiplication
Multiplication in depletion region by impact ionization



Linear (or Proportional) Mode

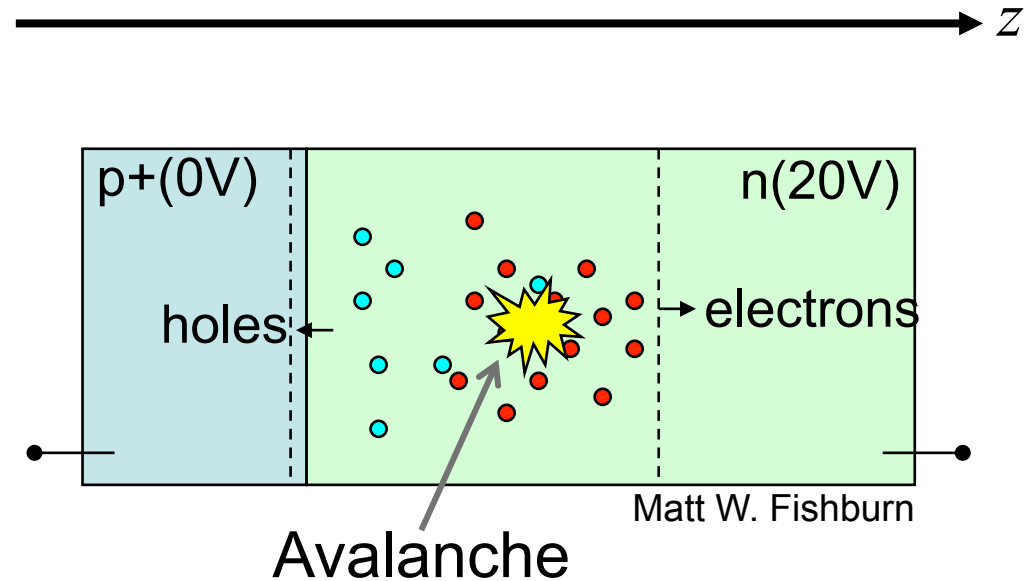


Geiger Mode (SPAD)

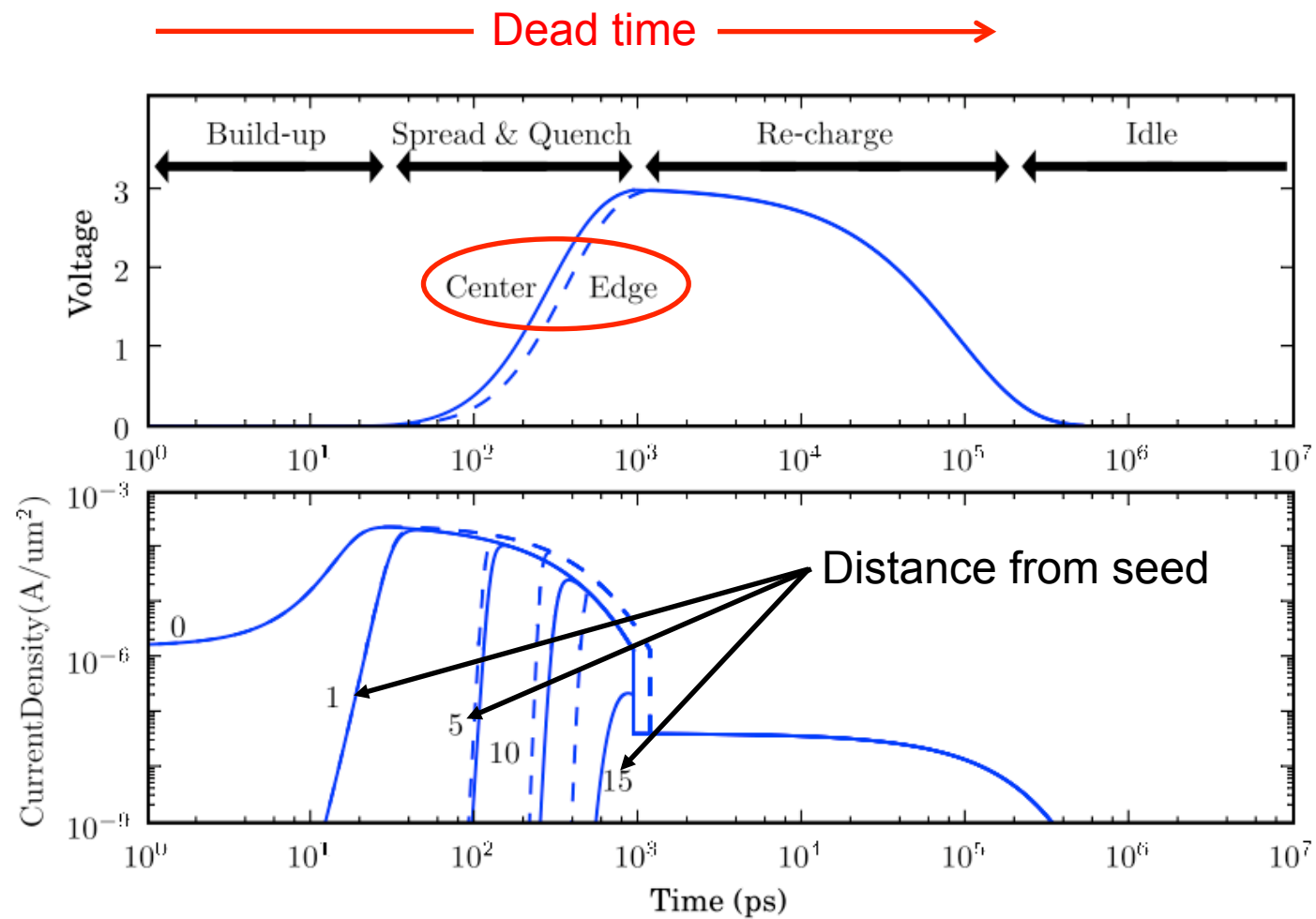


Under the Hood of a SPAD

- Seeding
- Build-up
- Spreading
- Quenching
- Recharge

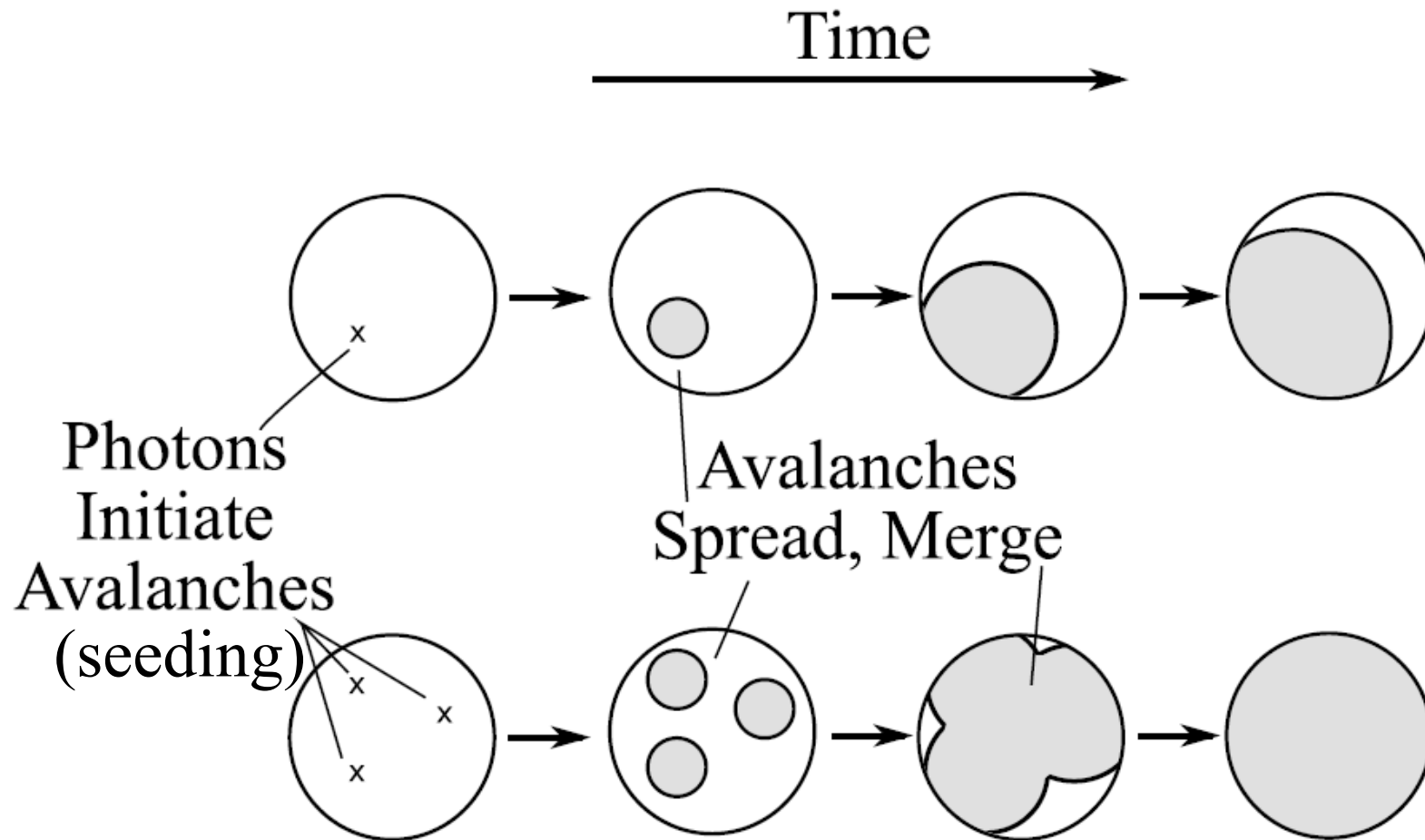


Avalanche Phases



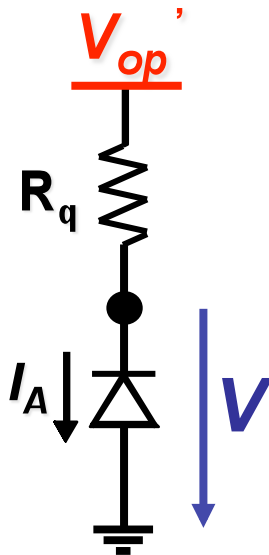
Fishburn and Charbon, *Trans. El. Dev.* 2011

Spreading from Multiple Locations

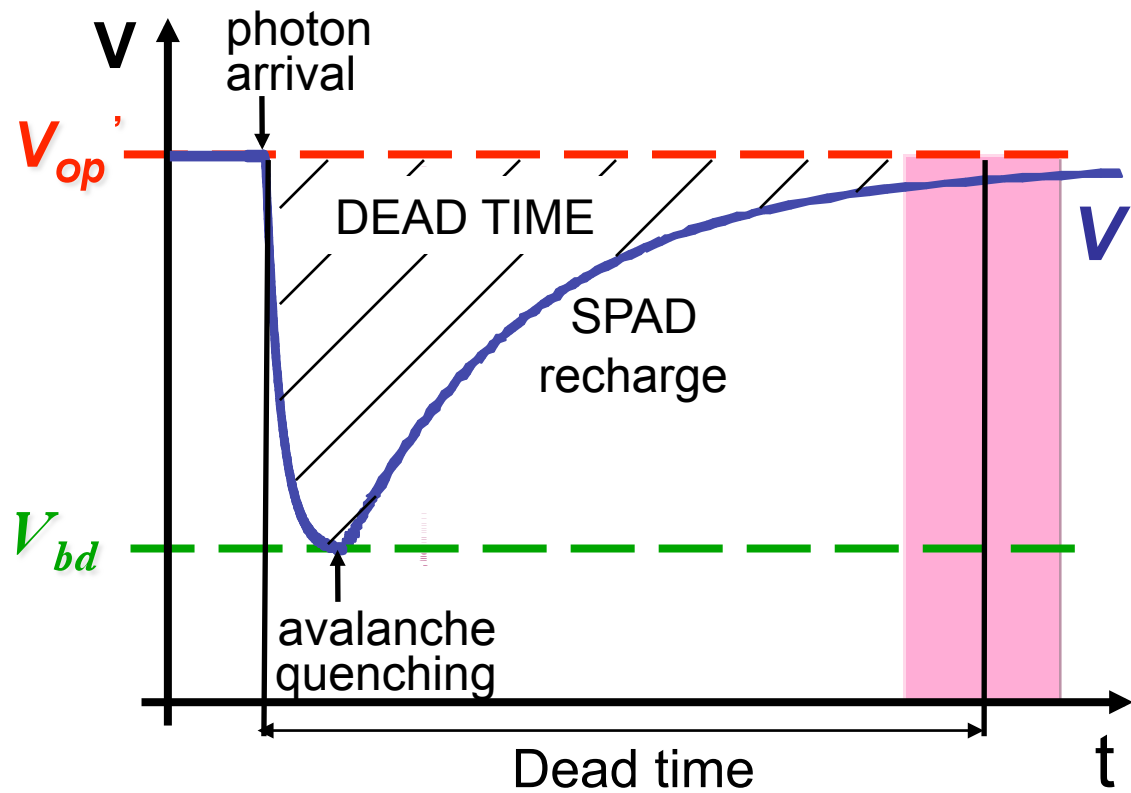


Quenching

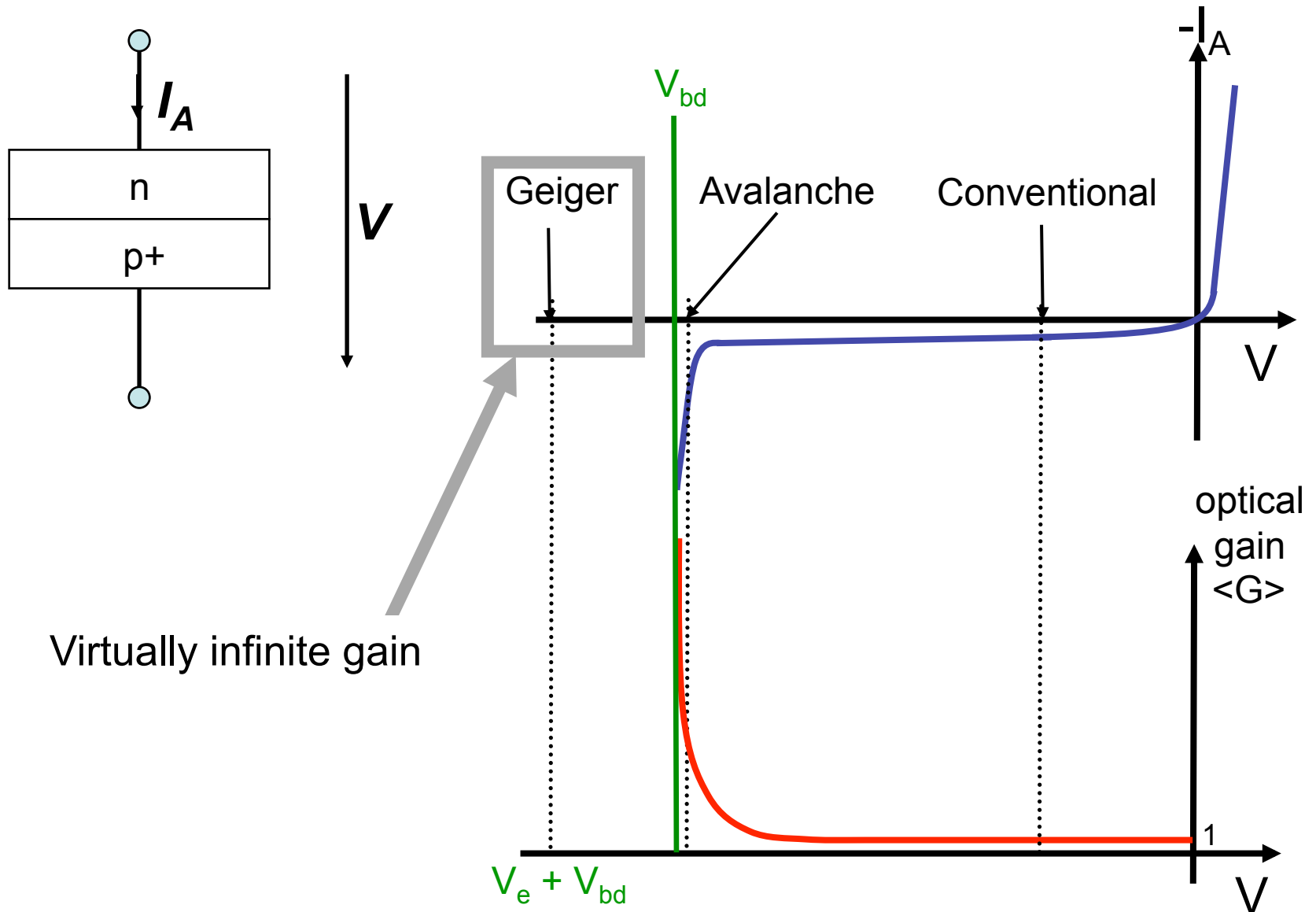
Passive quenching:



Operation cycle:

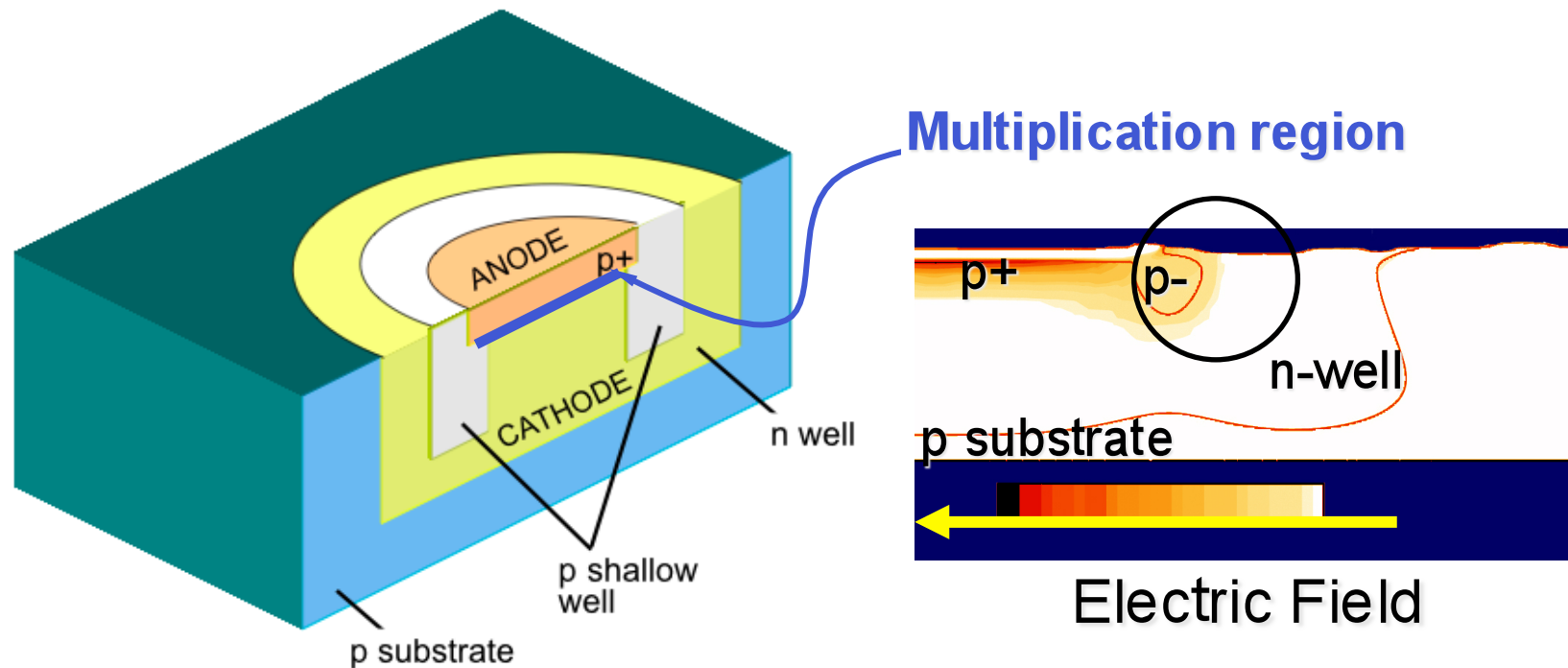


P⁺-N Junction

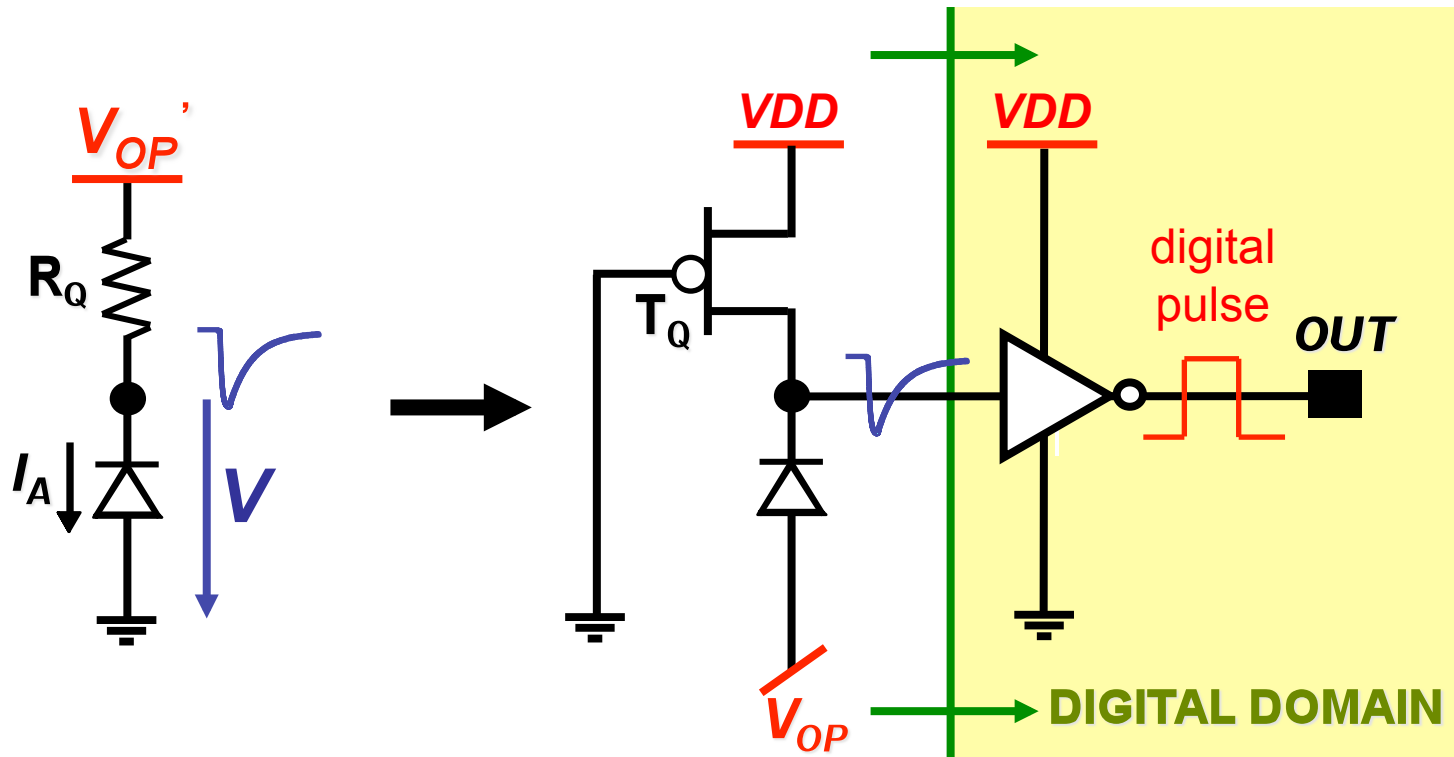


SPAD Implementation

- p- guard ring for electric field reduction in edges
- Prevention of premature edge breakdown
- Creation of zone with constant electric field



SPAD in CMOS



Passive quenching technique

SPAD Non-Idealities

- *Dead time*
- Dark counts
- Photon detection probability (PDP)
- Timing resolution
- Afterpulsing

... and in SPAD matrices

- Cross-talk
- PDP Uniformity

Dark Counts: Dark Count Rate

Mechanisms:

- Band-to-band tunneling generation
- Trap-assisted thermal generation
- Trap/tunneling assisted generation

- State-of-the-art SPADs in dedicated technology:
 $0.04 \sim 1 \text{ Hz}/\mu\text{m}^2$
- State-of-the-art CMOS SPADs:
 $1 \sim 10 \text{ Hz}/\mu\text{m}^2$

1
1Hz

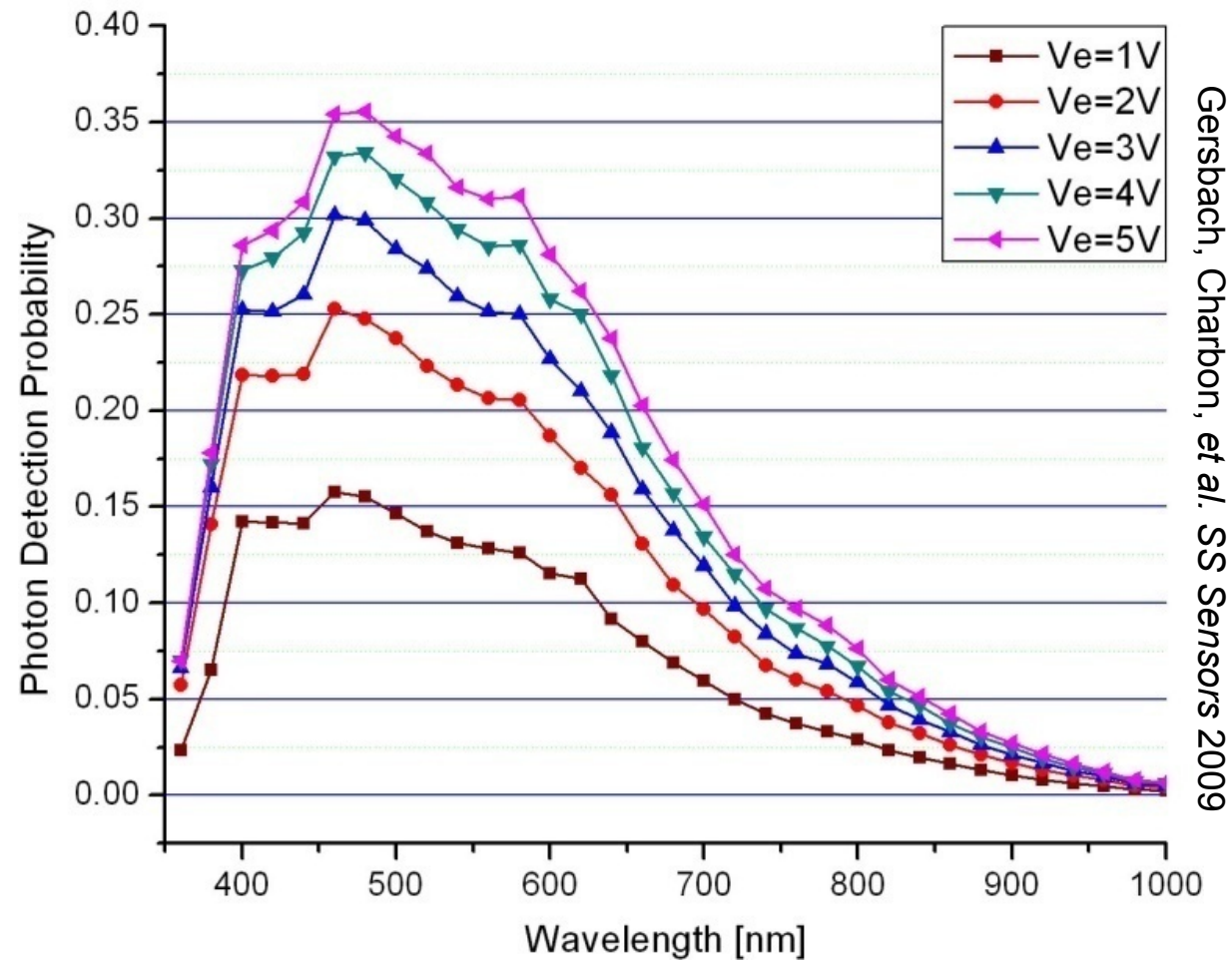
15x15
250Hz

50x50
3kHz vs. 60Hz

DCR Characterization

- Due to statistical behavior we use:
 - Mean
 - Median
 - Cumulative
- **Proportionalities**
 - Linear (active area)
 - Non-linear (excess bias voltage, temperature)

Photon Detection Probability (PDP)



Gersbach, Charbon, *et al.* SS Sensors 2009

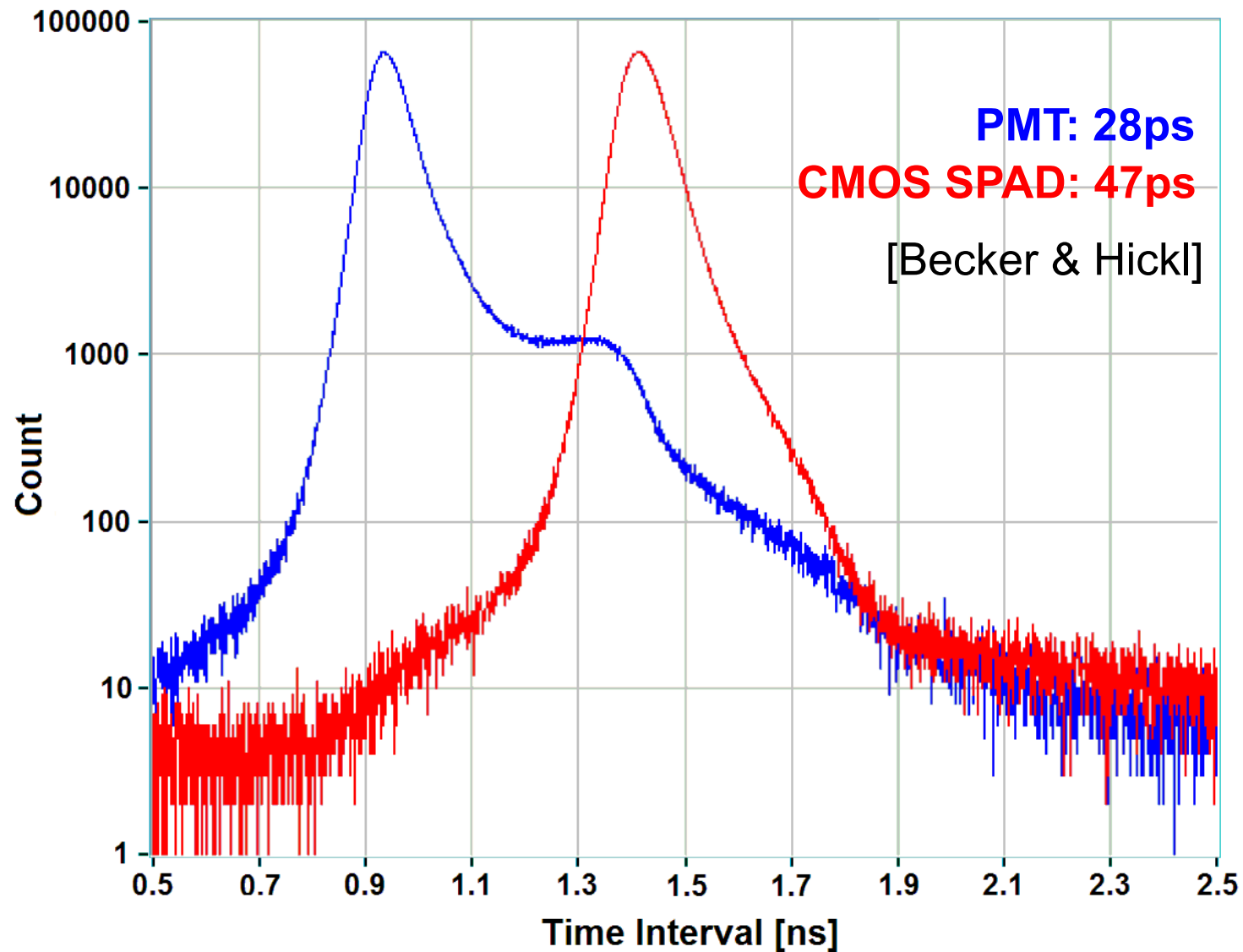
Photon Detection Efficiency

$$PDE = FF \cdot PDP$$

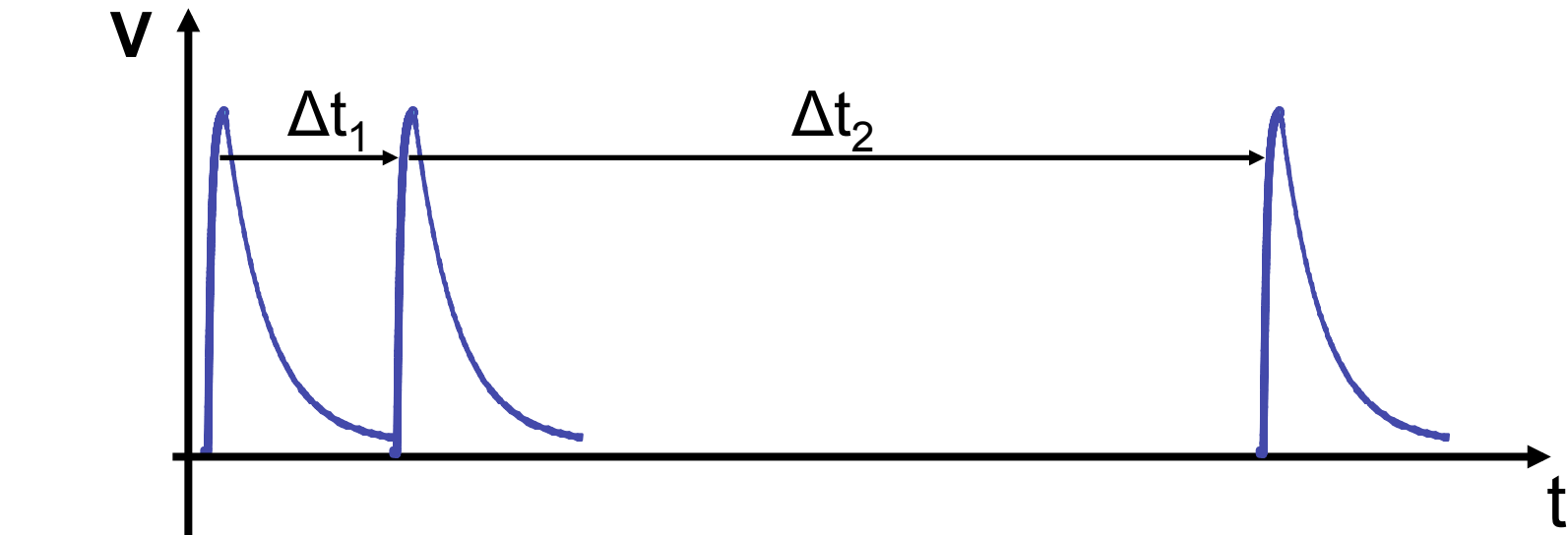
where

$$FF : \text{fill factor} = \frac{\text{Active Area}}{\text{Total Sensor Area}}$$

Timing Resolution



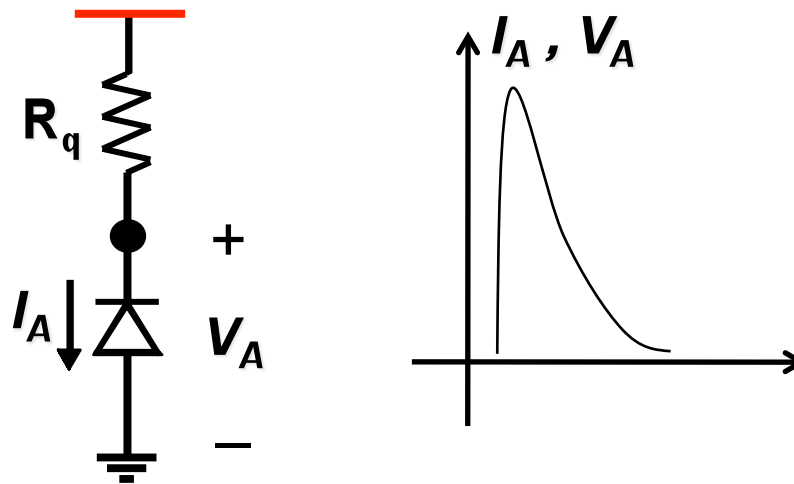
Afterpulsing



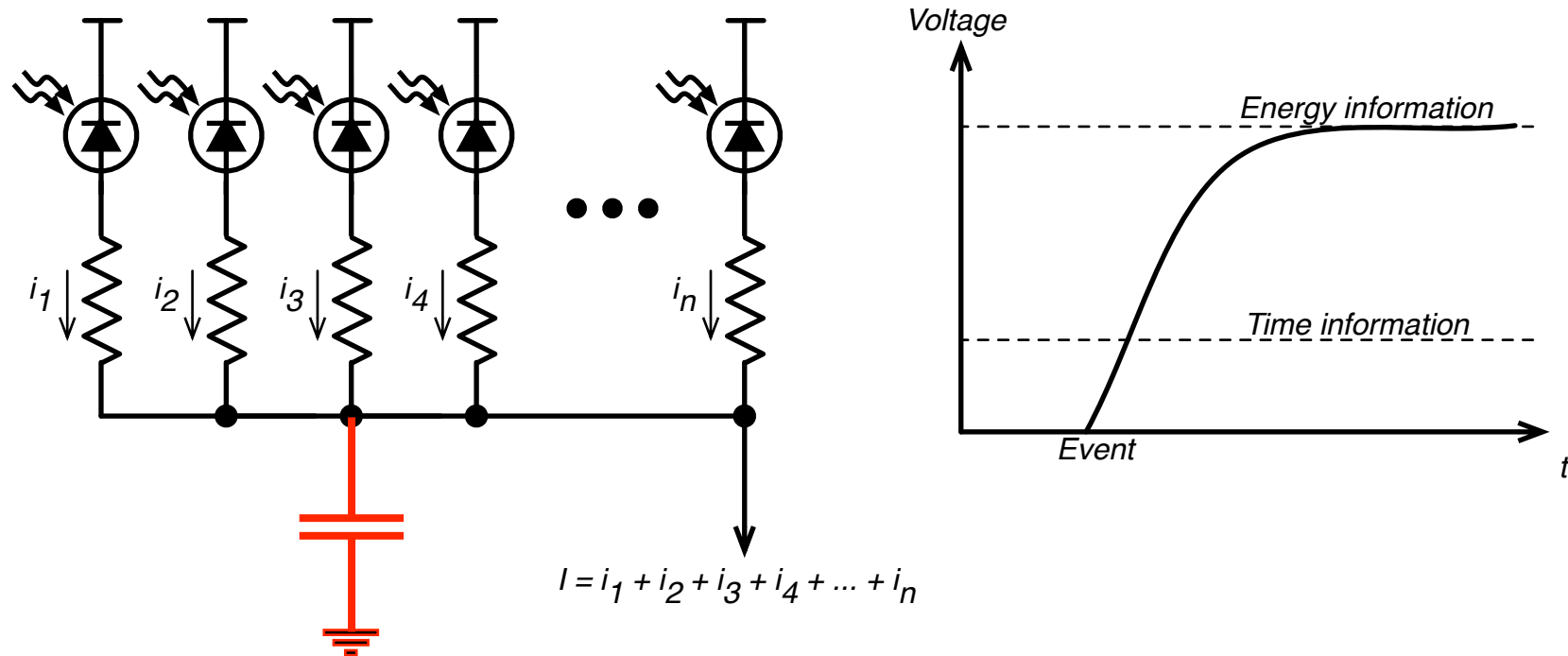
Analog vs. Digital SiPM

Two Flavors of SiPMs

- Analog silicon photo-multiplier (a-SiPM)
- Digital silicon photo-multiplier (d-SiPM)



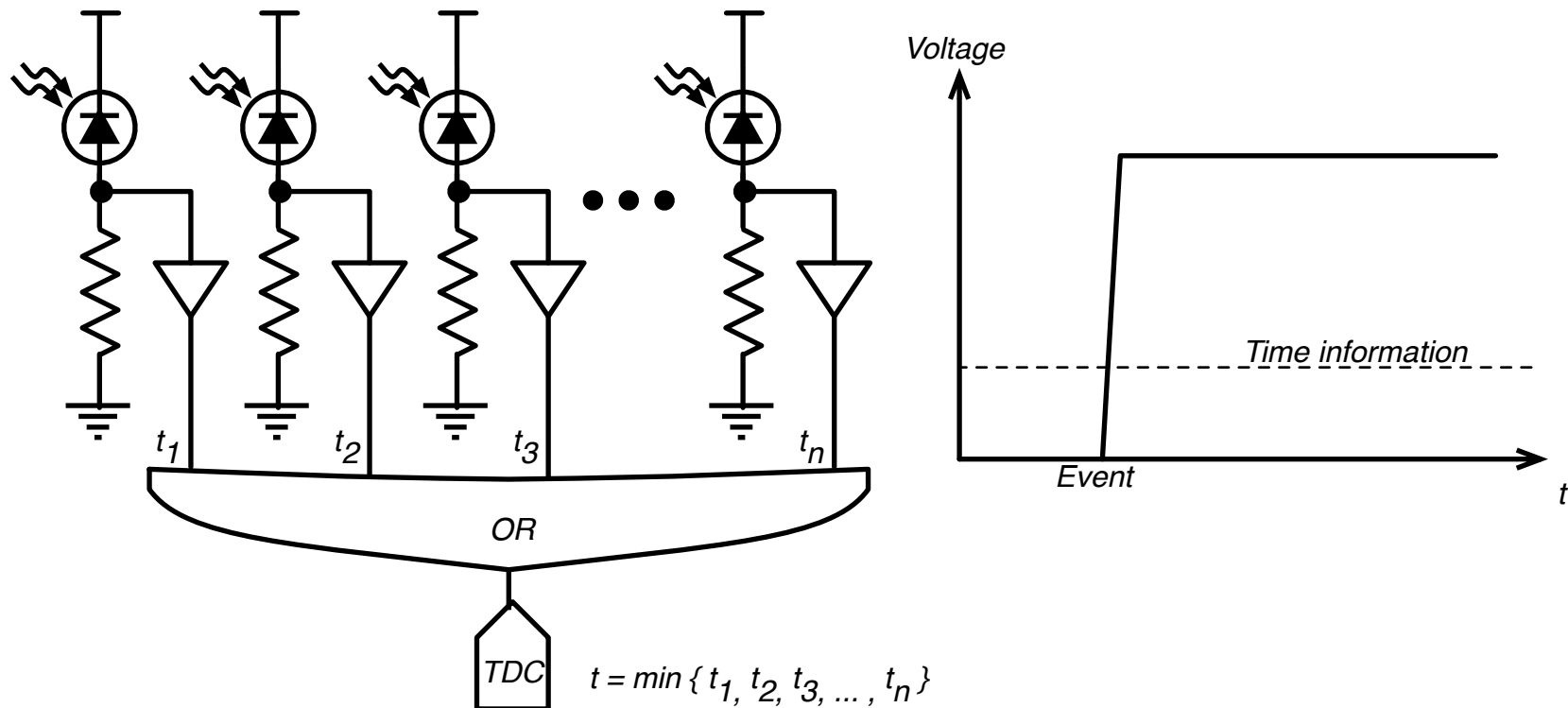
a-SiPMs



Cons:

- Cannot remove noisy SPADs
- Relative slow rise time due to loading (if no differentiation/delay techniques are used)

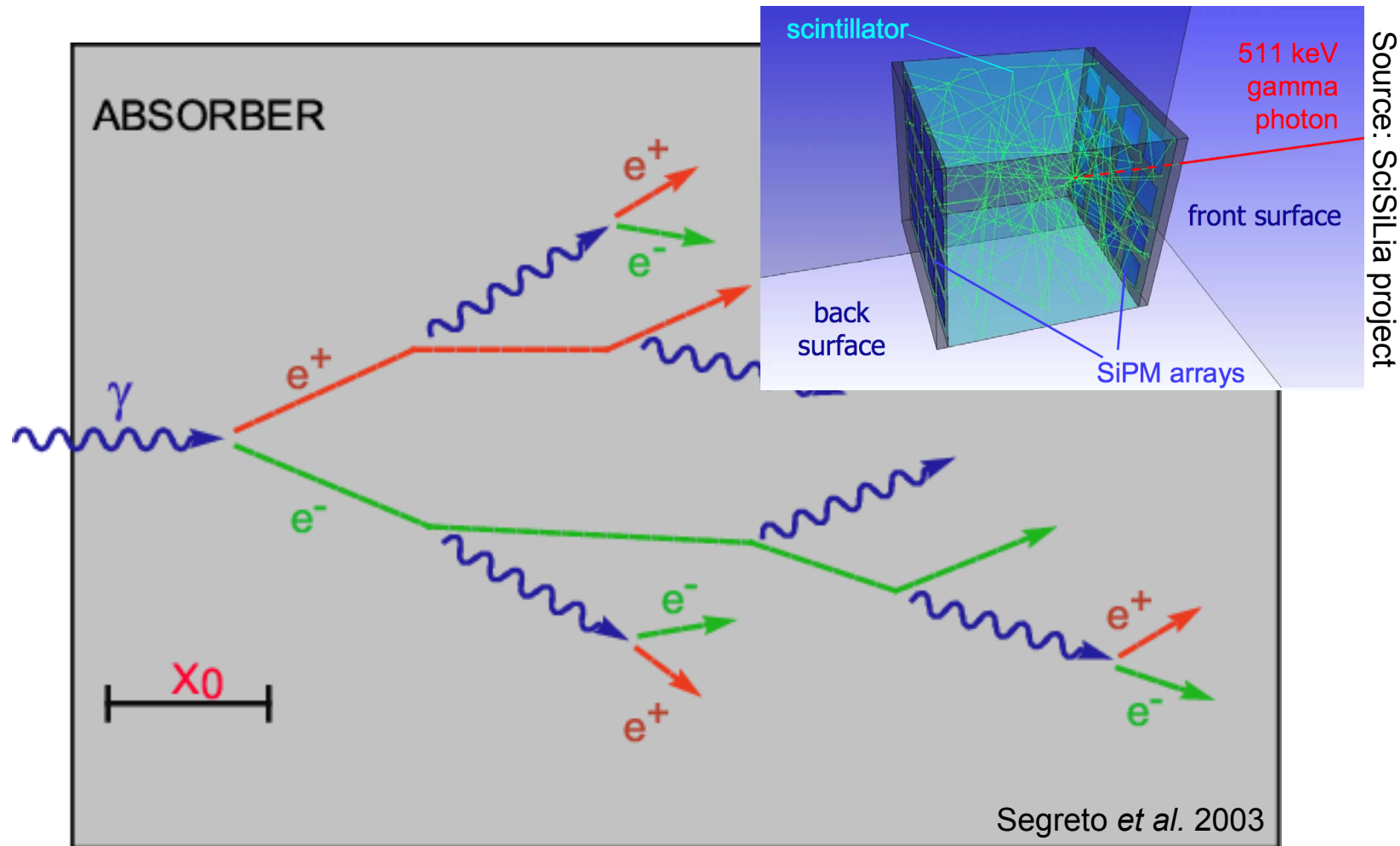
d-SiPMs



Cons:

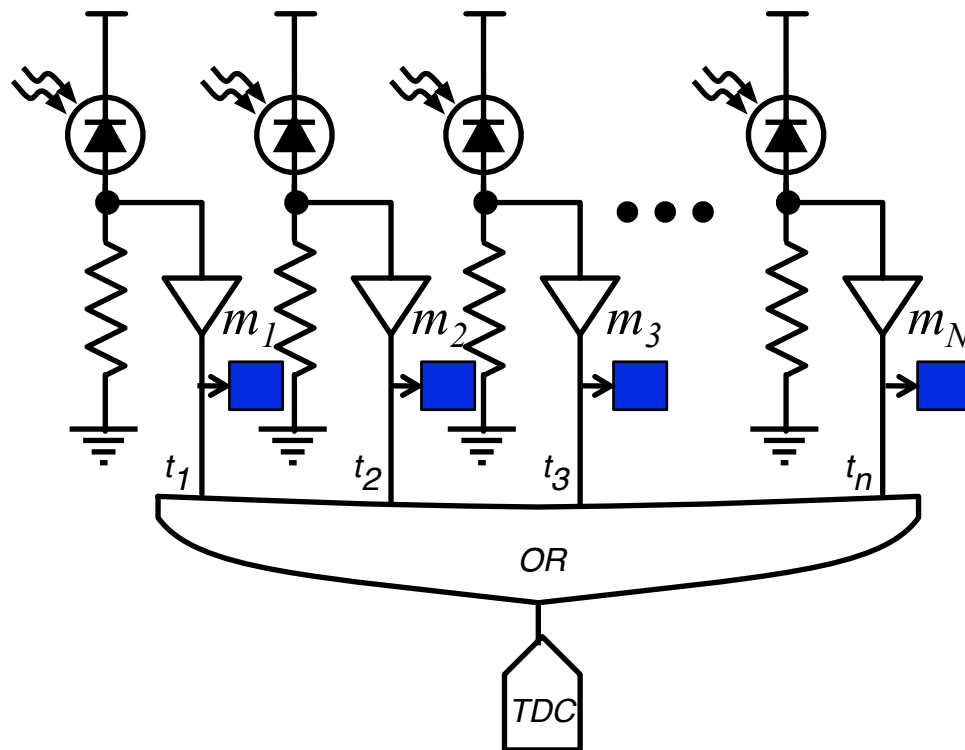
- No energy estimation
- Only first photon detected

Energy Estimation



**Good estimate of energy
=
Mitigation of the effects of
Compton and Scattering
effects**

Solving Shortcomings of d-SiPM



Energy

■ : 1-bit memory

$$E \propto \sum_j m_j$$

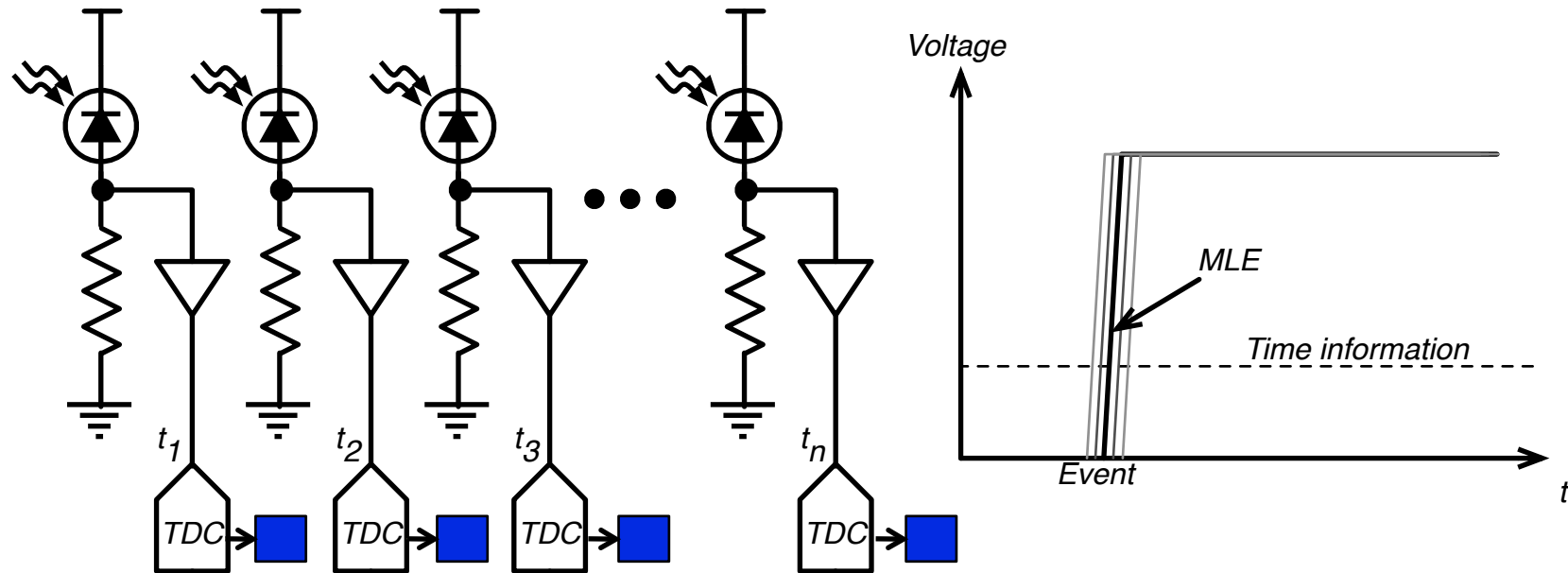
First photon issue

1st or 2nd or 3rd or 4th photon detected

In Summary

- **a-SiPM**
 - + Simple, High FF ($\sim 100\%$), thus high PDE
 - Sensitivity to threshold, rel. slow rise time
- **Modified d-SiPM**
 - + Fast rise time
 - + Can remove noisy SPADs
 - + Robust to thermal noise
 - Lower FF (77%, Frach *et al.* NSS2011)
 - Only first $n=4$ photons individually detected

Introducing: md-SiPMs



- Pros:
 - Independent detection of $n \gg 4$ photons
 - Integrated time-to-digital converters (TDCs)

Why Detect Many Photons Individually?

- 1st reason
 - If a Compton or scattering photon or dark count is detected before the Gamma event, it does not block the whole SiPM
 - *A posteriori* snooping can remove spurious events
- 2nd reason (and even more important)
 - We get much better statistics of the Gamma event

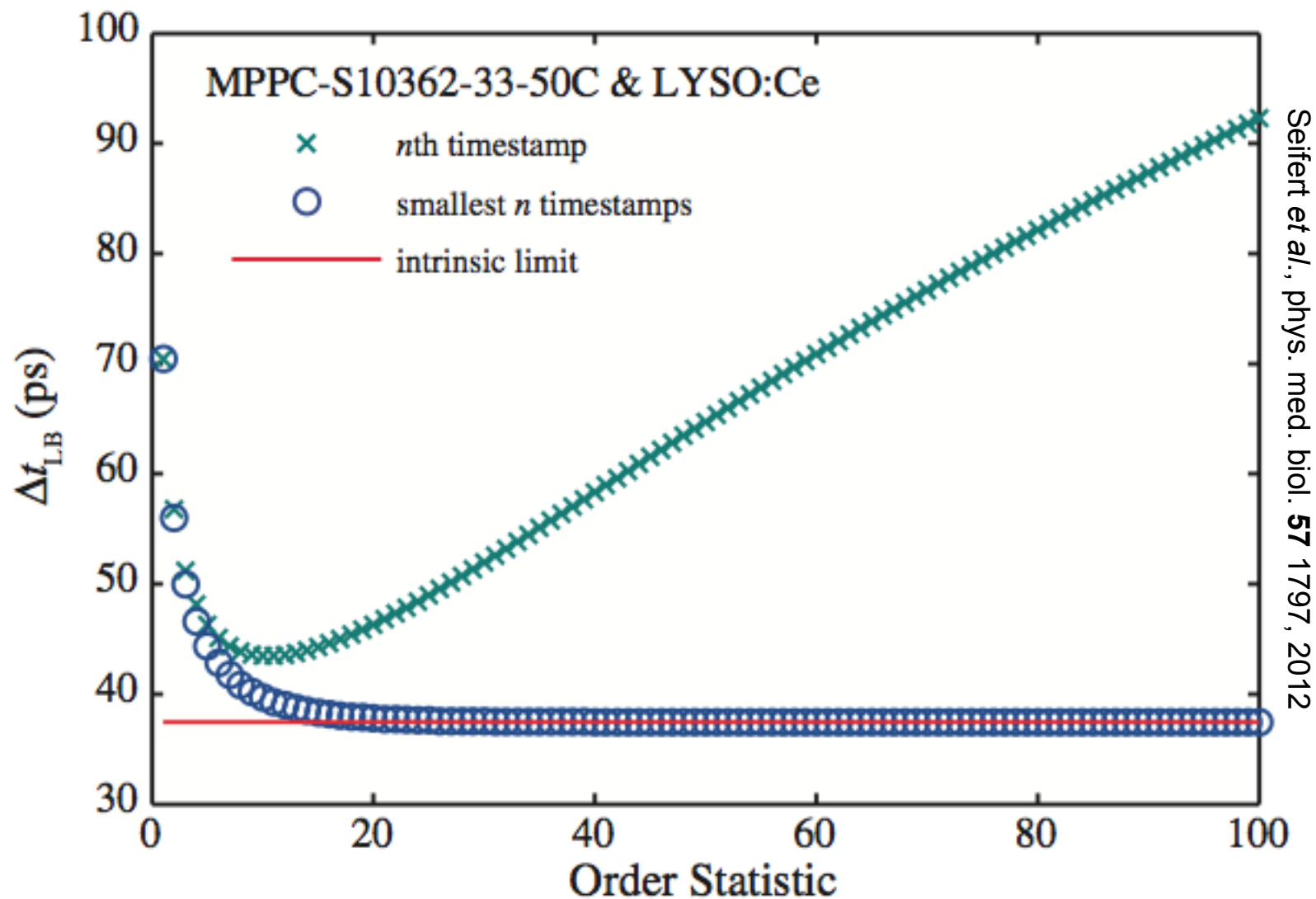
Rationale – Statistics

- Assume standard model of scintillator response at time Θ

$$\frac{1}{\tau_d - \tau_r} \left[e^{-\frac{t-\Theta}{\tau_d}} - e^{-\frac{t-\Theta}{\tau_r}} \right]$$

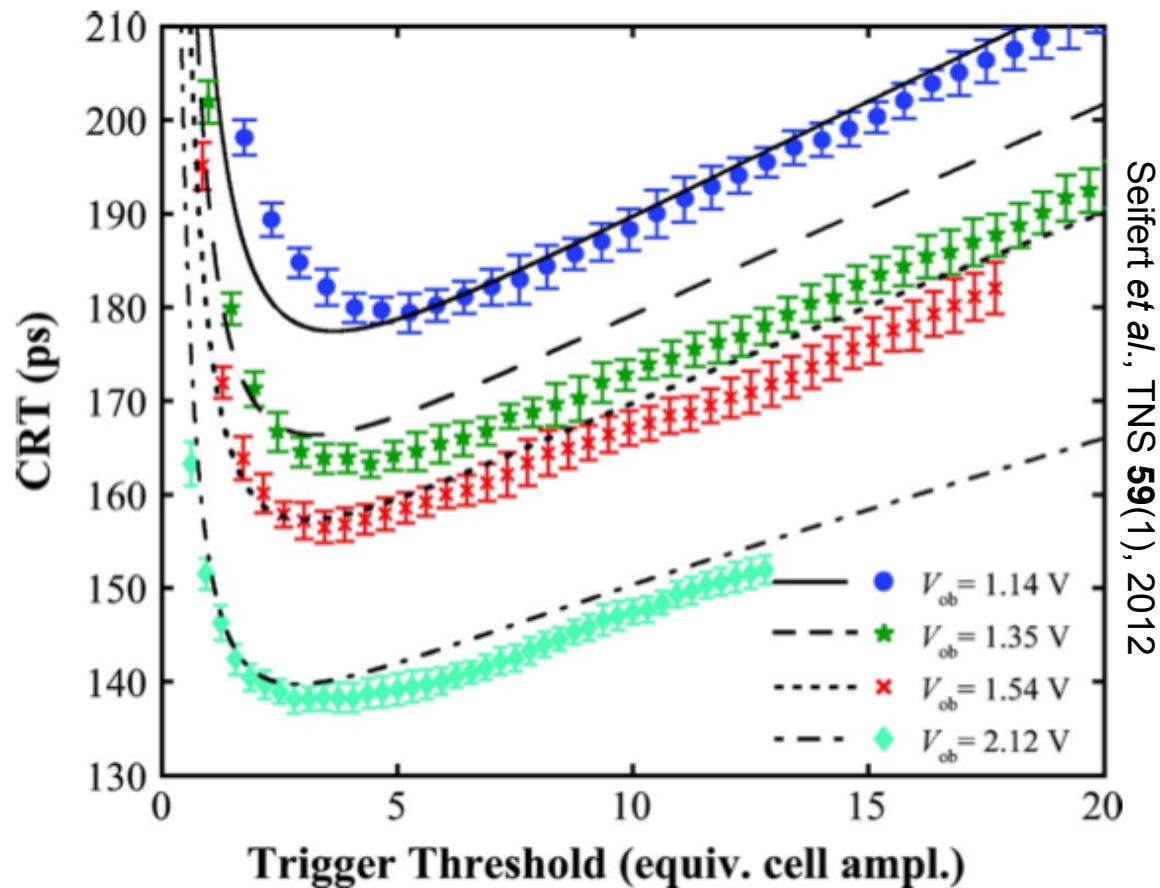
- Then, a lowerbound on the variance of the estimator exists that satisfies Cramér-Rao's inequality
- The uncertainty of the estimator is lower if the previous $n-1$ measurements are taken into account vs. only the n^{th} order statistic

Rationale – Statistics(2)



Rationale – Statistics(3)

- A a-SiPM exhibits a coincidence resolving time (CRT) following the same behavior

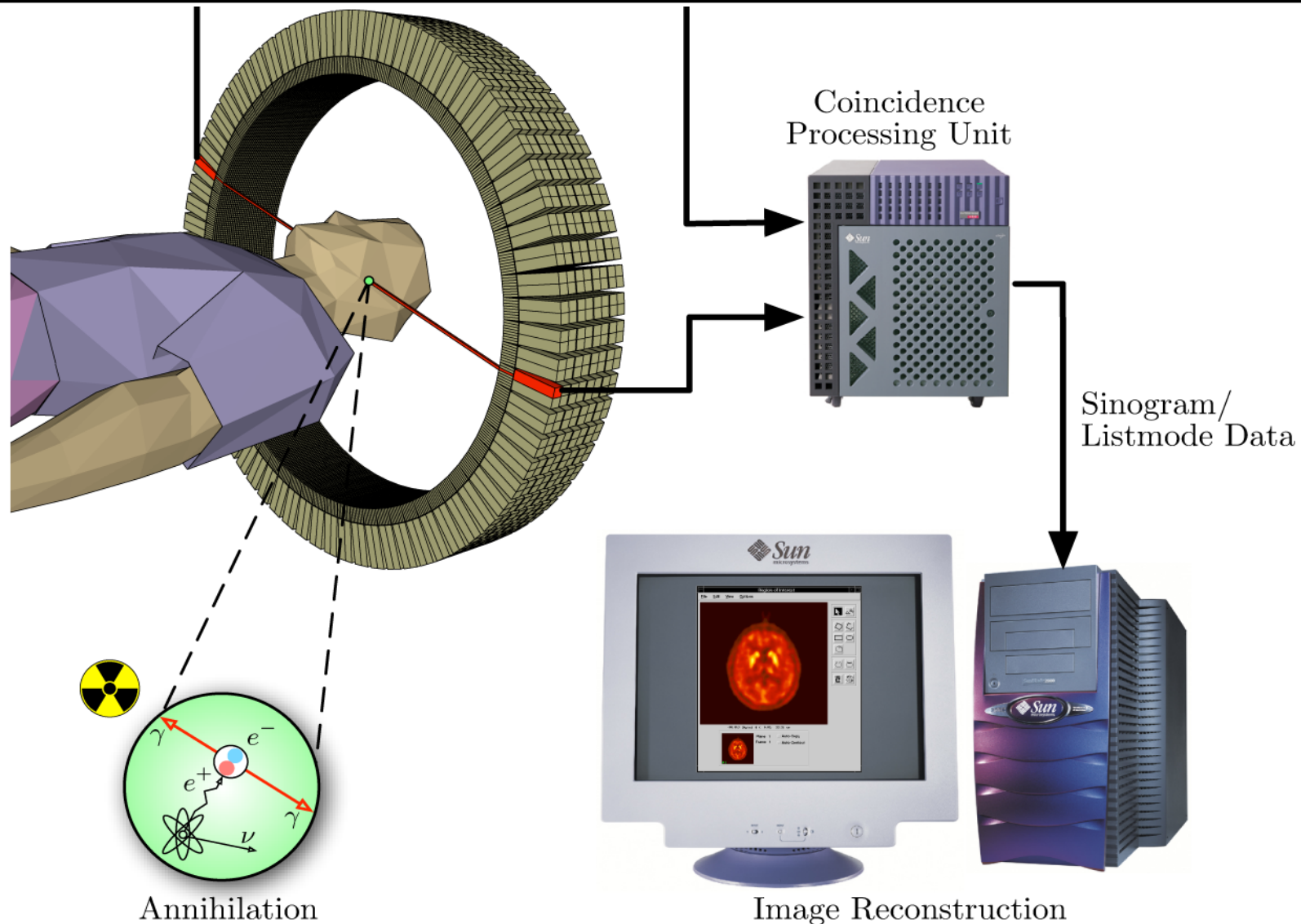


Rationale – Statistics(4)

- A a-SiPM will achieve the lowerbound of CRT but only at a given threshold that is often unknown *a priori* and somewhat unstable
- A md-SiPM will guarantee to always find that lowerbound provided a sufficient number n is used
- PROVIDED that
The number of photons is not reduced significantly, i.e. the FF is not drastically lower!

An md-SiPM Based Sensor

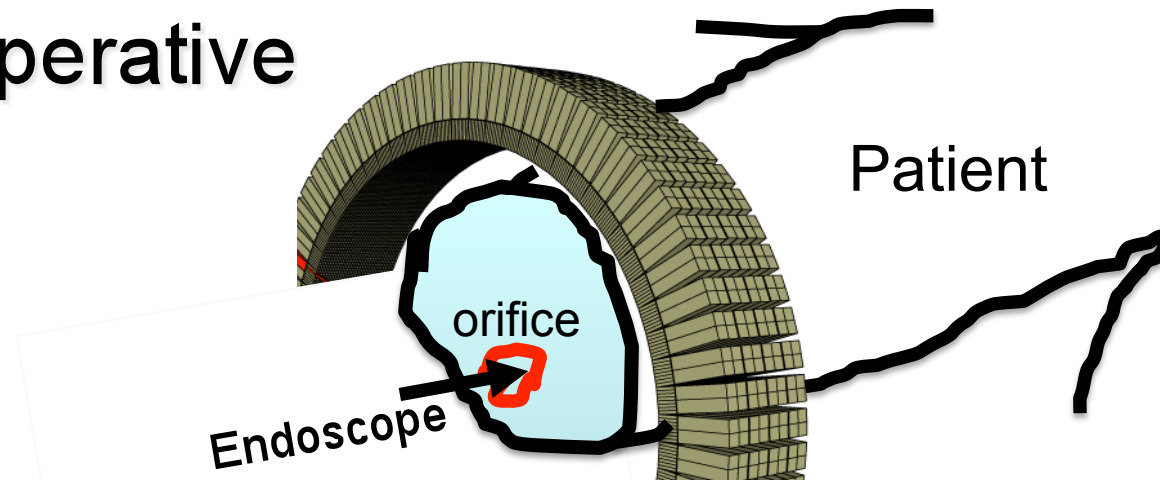
Positron Emission Tomography



Source: Sun

The EndoTOFPET-US Project

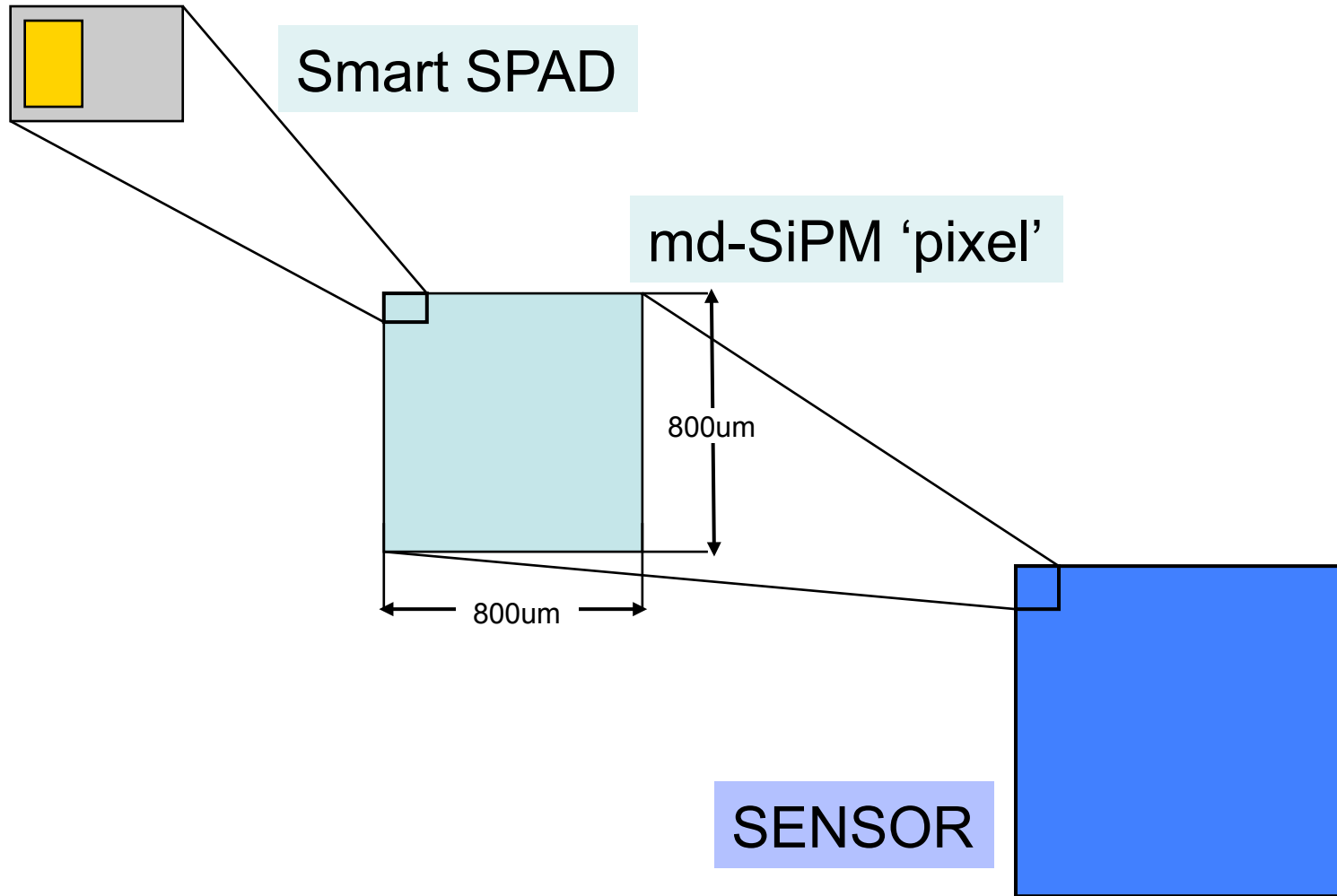
- Asymmetrical PET
 - Endoscope (intra-orifice detection)
 - Belt (external detection)
- Adjacency improves resolution
- Intra-operative



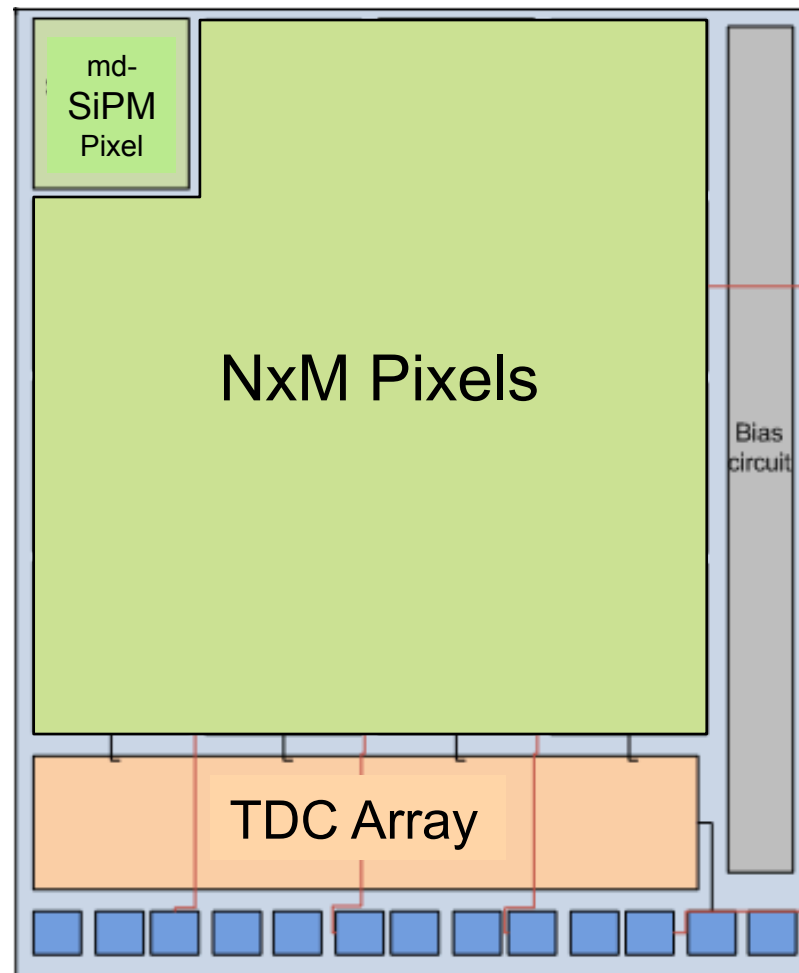
Endoscope Sensor

Parameter	EndoTOFPET-US
Number of “Pixels”	See Upcoming Publications
“Pixel” Pitch (μm)	800
Max. PDE (%)	See Upcoming Publications
Max. Fill Factor (%)	>40
# of First Photons Detected	See Upcoming Publications
Timing resolution or LSB (ps)	<100
Max. Conv. rate (MS/s)	See Upcoming Publications

Solution



Sensor Floorplan



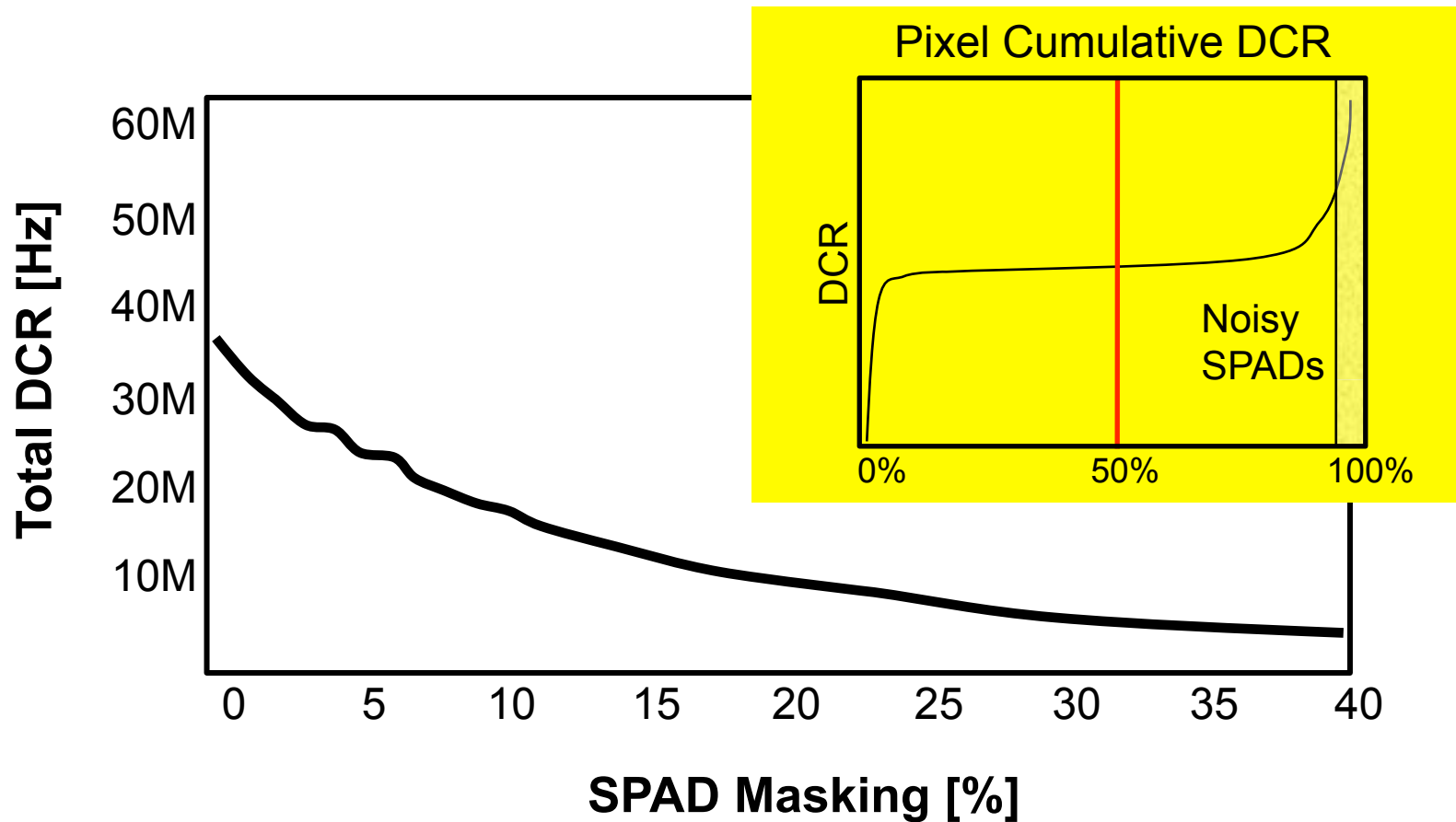
Sensor Architecture Highlights

- Careful balance FF vs. functionality
 - Column-parallel TDCs
 - Noisy SPAD suppression
 - Optical concentrators
- Smart reset mechanism
- Column-parallel TDCs

Smart SPAD

- Noisy SPAD suppression ('masking')
- Internal counter (for energy determination)
- Fast & accurate photon pulse shaping
- Low power
- High FF

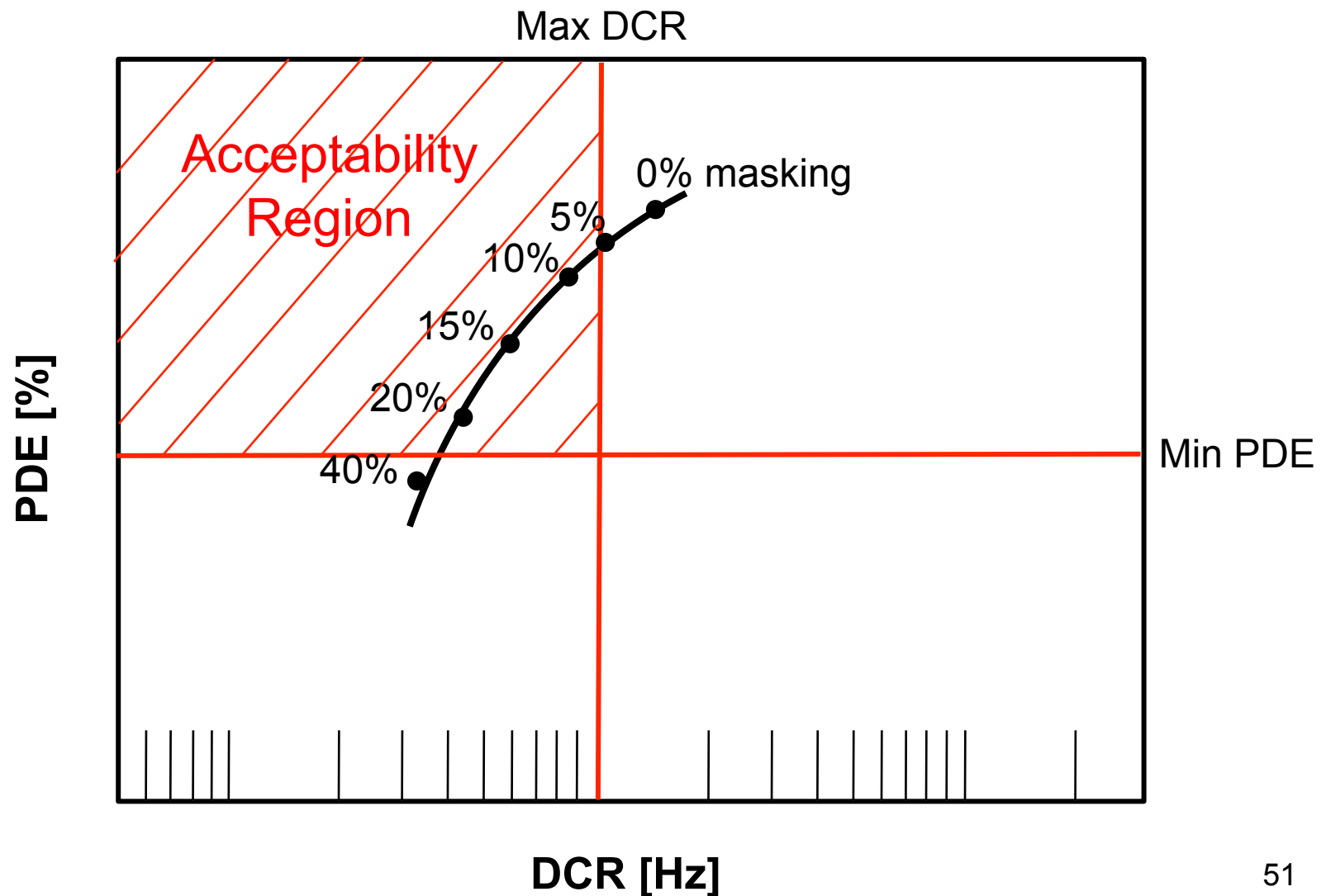
Pixel DCR with Masking



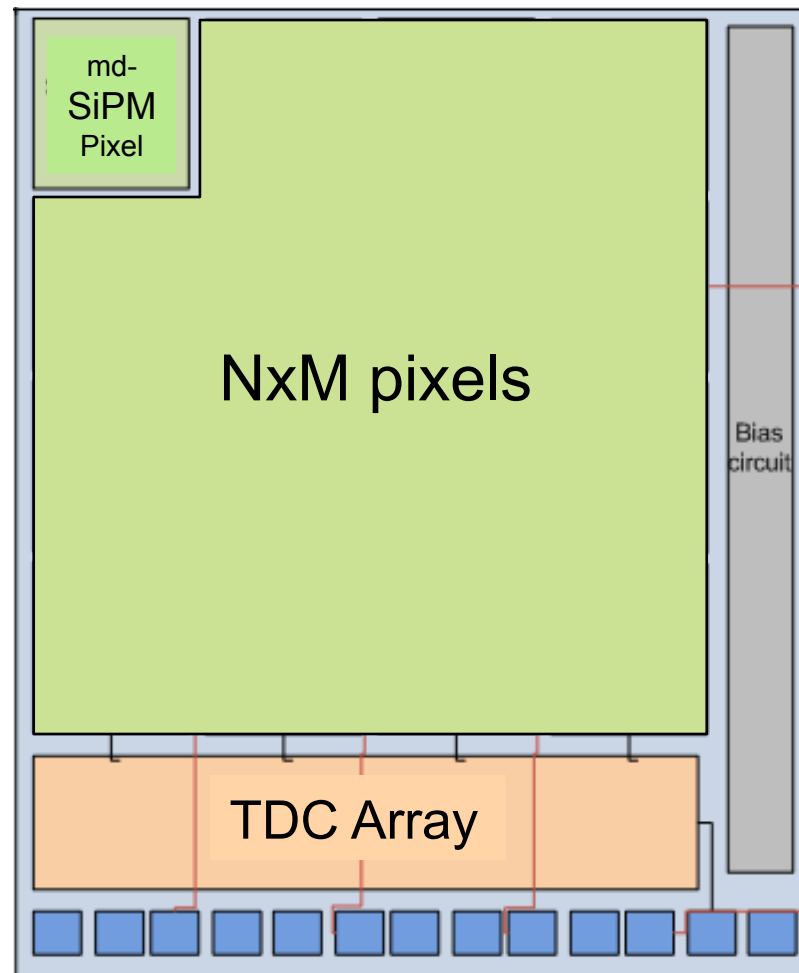
Masking vs. Fill Factor

- Masking reduces FF by the same amount
- Example
 - 5% masking reduces FF by 5%
 - 20% masking reduces FF by 20%

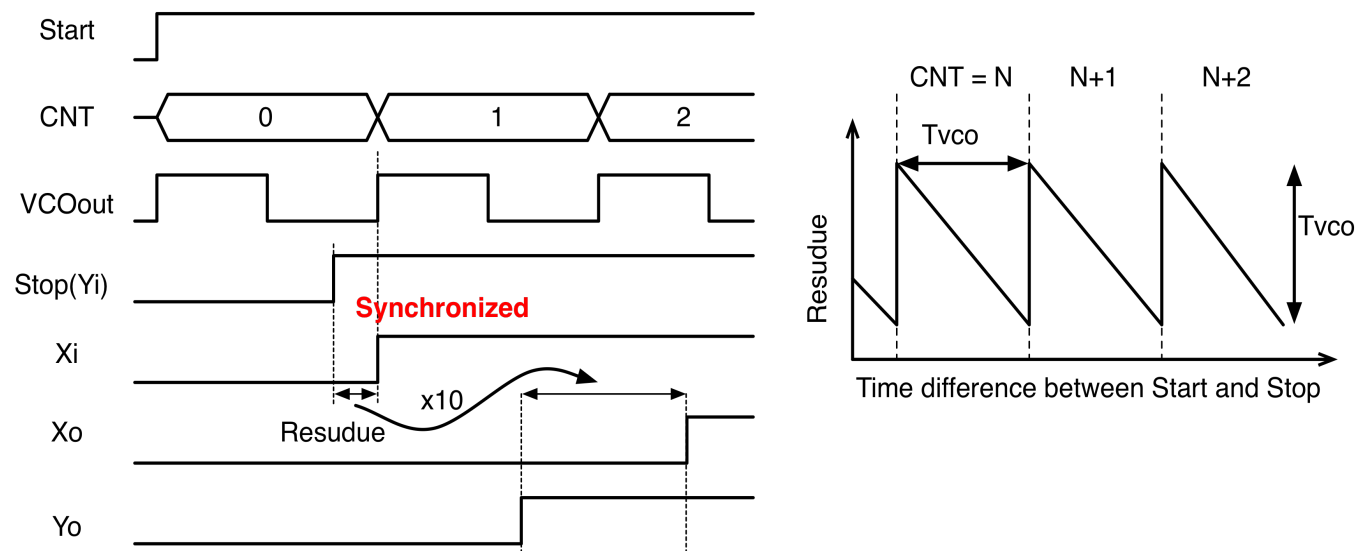
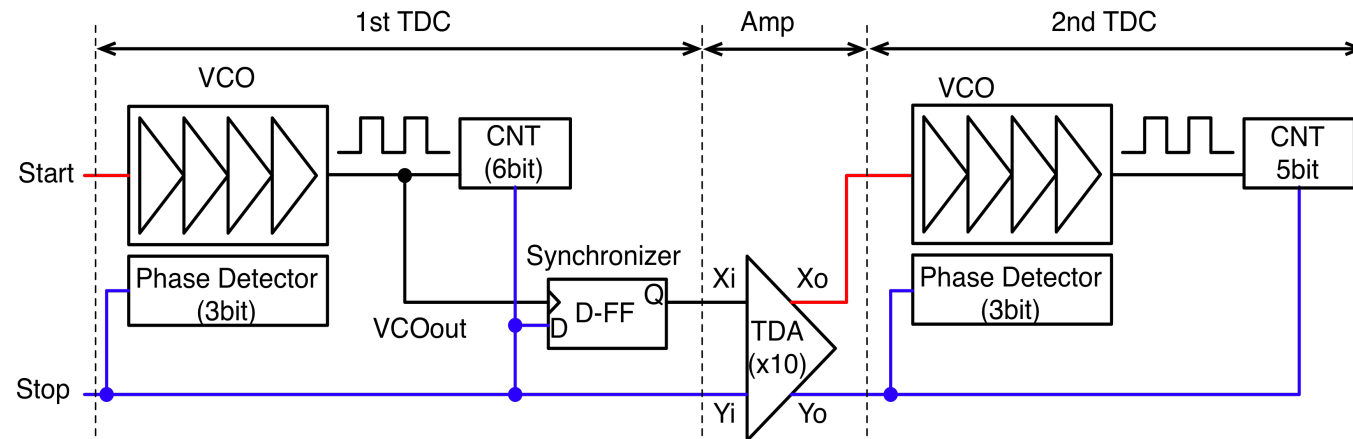
Masking vs. PDE



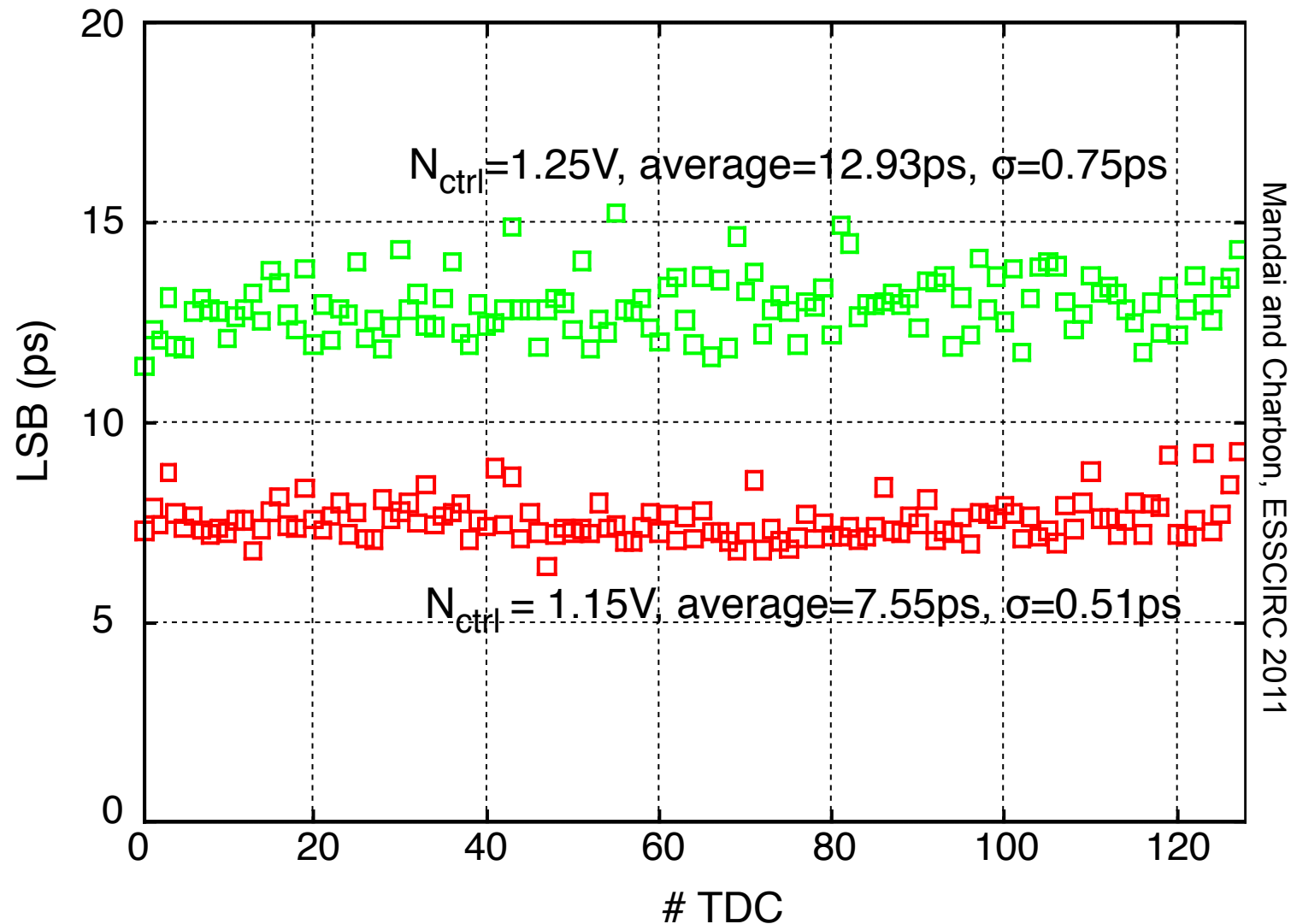
Sensor Floorplan



Time-to-Digital Converter (TDC)



LSB Uniformity, Equivalent TDC



a-SiPM vs. d-SiPM: the Myths

- a-SiPMs are simpler to build
- a-SiPMs have a better fill factor
- a-SiPMs have better sensitivity

* * *

- d-SiPMs have better rise time
- d-SiPMs have better noise performance
- d-SiPMs are more versatile

True or False ?

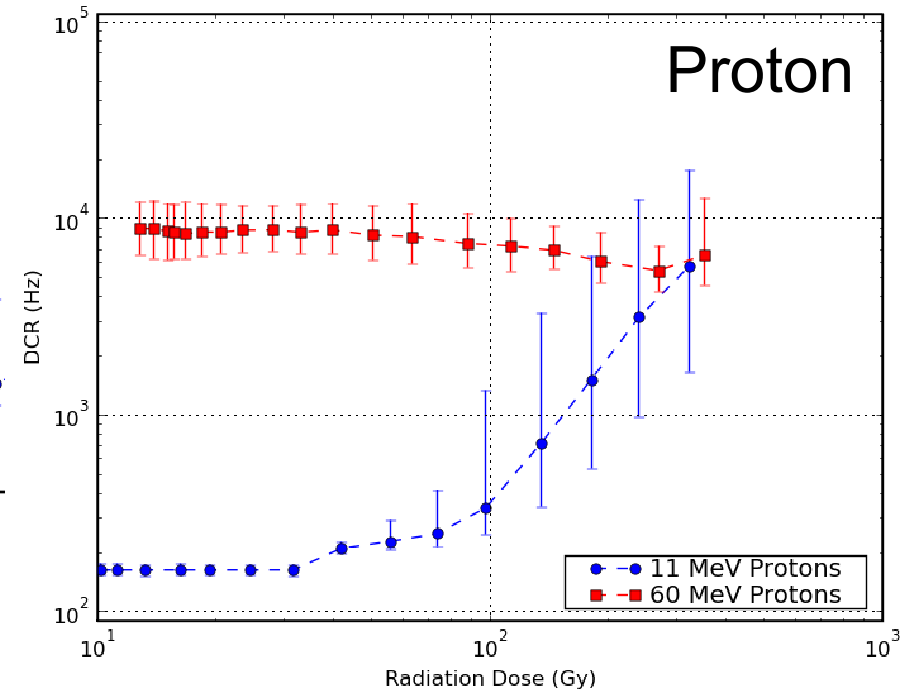
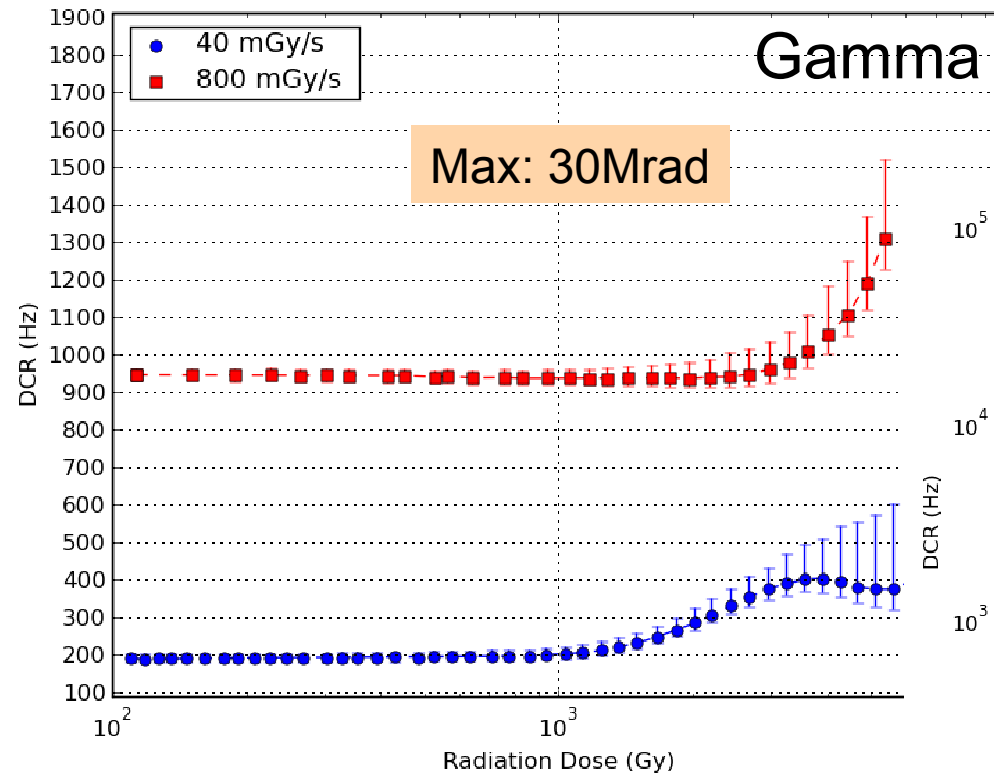
md-SiPM?

- Like a d-SiPM but much more powerful and robust!

Hostile Environments

- Gamma radiation
- B-fields
- Proton irradiation
- High temperatures

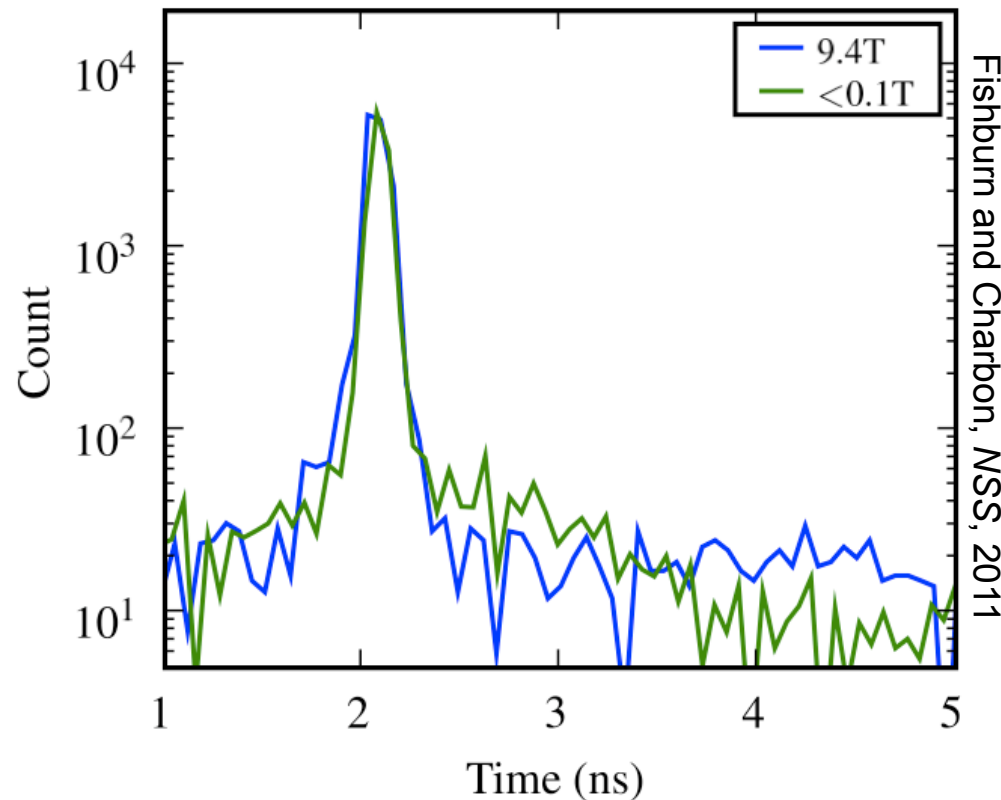
Radhardness



Charbon, Carrara *et al.*, 2010

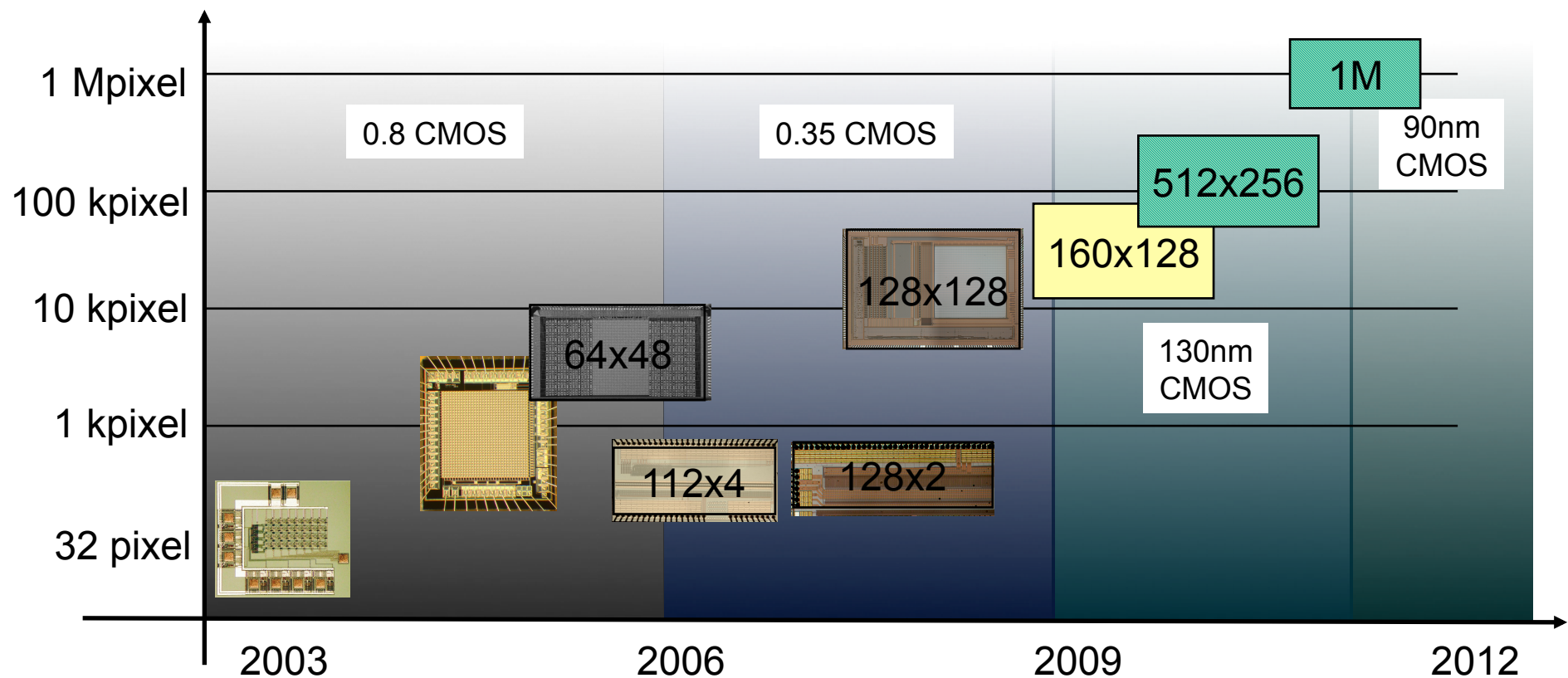
B-Fields

- Timing resolution insensitive due to dominating avalanche force over Lorentz forces



The Next Big Challenges

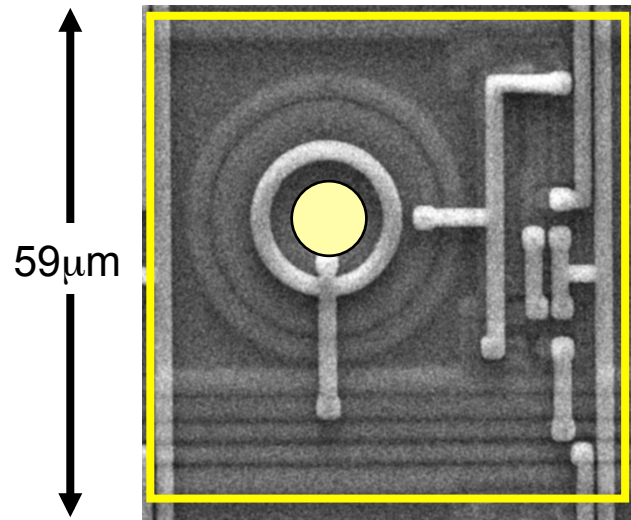
Moore's Law for SPADs



Fill Factor

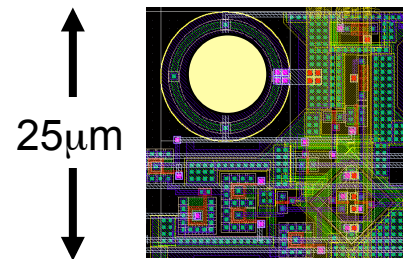
Guard rings, design rules, on-pixel processing

0.8 μ m CMOS



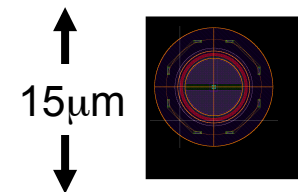
FF = 1%

0.35 μ m CMOS



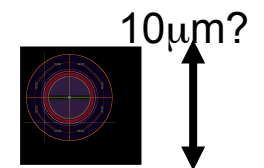
FF = 9%

0.13 μ m CMOS



FF = 25%

90nm CMOS

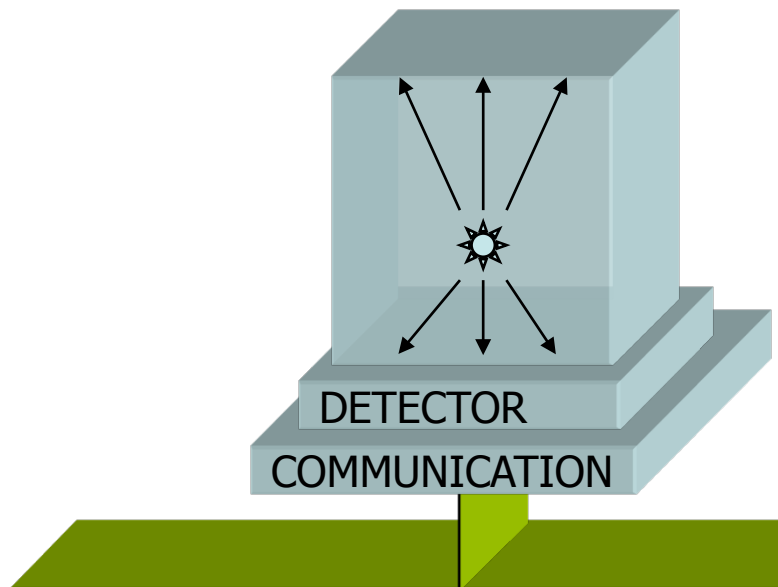


FF = 35%

The SPADnet Project

Objective:

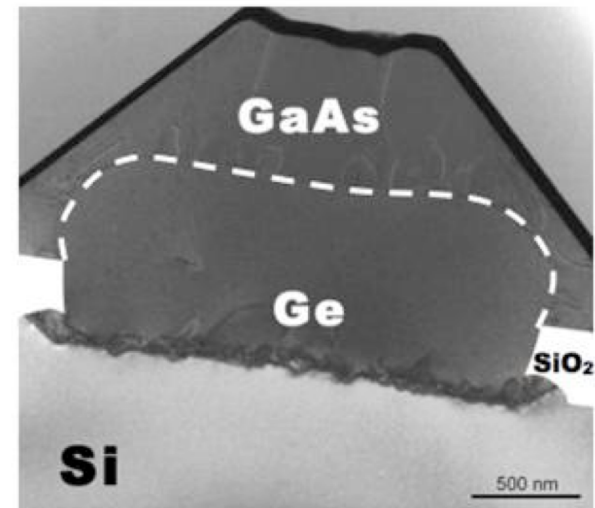
Fully digital, scalable photonic component capable of detecting single and multi-photon bursts, their time-of-arrival and intensity



Conceptual design of a possible
SPADnet full pre-clinical FET
implementation.

Important Trends

- Sub-90nm CMOS
- 3D integration
- Backside illumination (BSI)
- Near IR
- Near and deep UV
- Soft and hard X-ray
- Larger formats



Sammak, Aminian, Nanver, Charbon, IEDM11

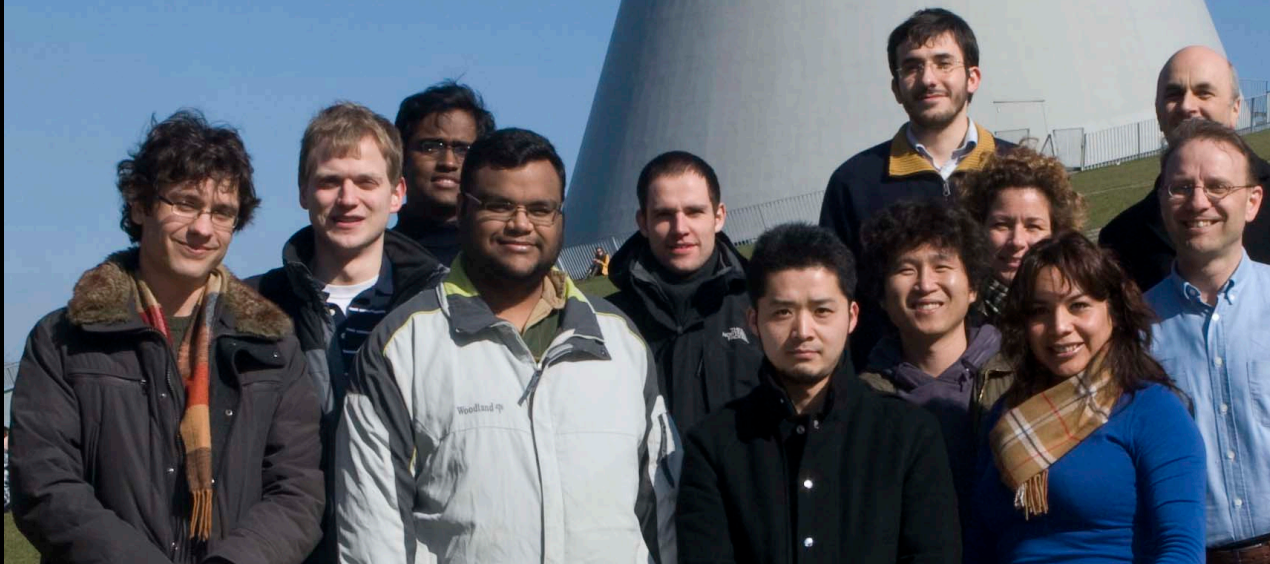
Conclusions

- Photon-counting imagers are here to stay
- New and old apps enabled
- Next challenges
 - More miniaturization
 - More parallelization
 - More flexibility
 - Novel imaging paradigms

Acknowledgements

Swiss National Science
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FP6 and FP7 Programs



<http://cas.et.tudelft.nl>

