

The RD51 Collaboration, Development of Micro-Pattern Gas Detector Technologies

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SEMINAR OUTLINE:

- RD51 Motivation and Main Objectives
 - Micro-Pattern Gas Detectors (GEM, Micromegas, Thick GEM)
- RD51 Collaboration Activities and Results
 - Summary and Outlook

**Joint HEP/XFEL Instrumentation Seminar,
DESY, July 16, 2010**

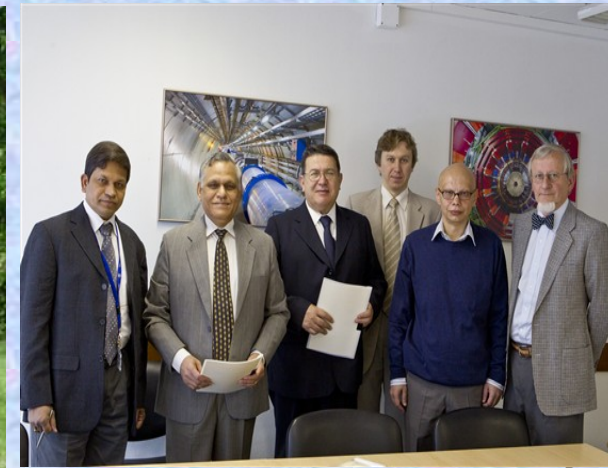
RD51 Collaboration: Motivation and Main Objectives

World-wide coordination of the research in the field to advance technological development of Micropattern Gas Detectors

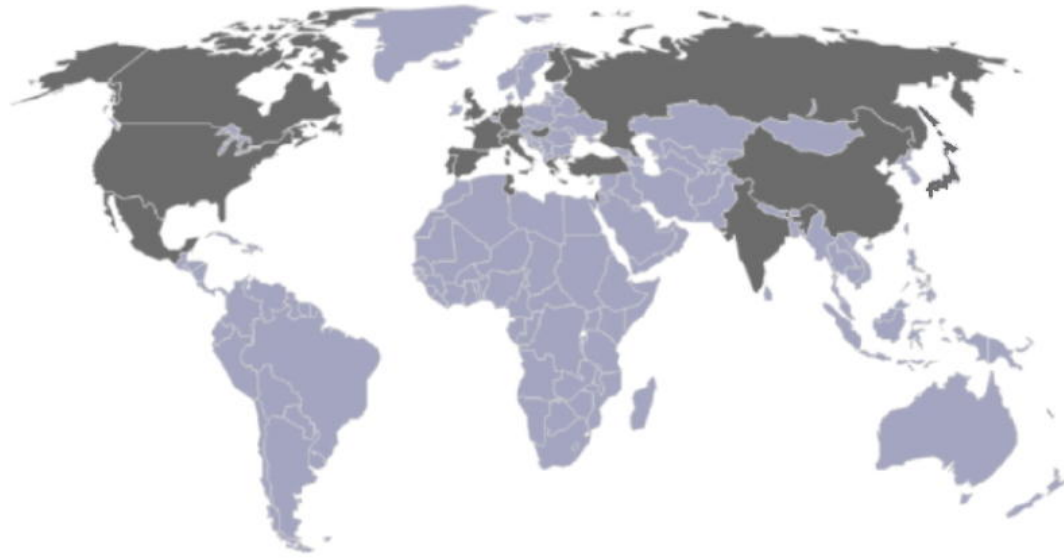
- **Foster collaboration between different R&D groups; optimize communication and sharing of knowledge/experience/results concerning MPGD technology within and beyond the particle physics community**
- **Investigate world-wide needs of different scientific communities in the MPGD technology**
- **Optimize finances by creation of common projects (e.g. technology and electronics development) and common infrastructure (e.g. test beam and radiation hardness facilities, detectors and electronics production facilities)**
- **The RD51 collaboration will steer ongoing R&D activities but will not direct the effort and direction of individual R&D projects**
- **Applications area will benefit from the technological developments developed by the collaborative effort; however the responsibility for the completion of the application projects lies with the institutes themselves.**

RD51 Collaboration Milestones

- CERN MPGD workshop (10-11 September 2007)
[Micro Pattern Gas Detectors. Towards an R&D Collaboration. \(10-11 September 2007\)](#)
- 1st draft of the proposal presentation during Nikhef meeting (17 April 2008)
[Micro-Pattern Gas Detectors \(RD-51\) Workshop, Nikhef, April 16-18, 2008](#)
[Gas detectors advance into a second century - CERN Courier](#)
- Proposal presentation in CERN/LHCC open session (2 July 2008)
[94th LHCC Meeting Agenda \(02-03 July 2008\);](#)
[CERN-LHCC-2008-011 \(LHCC-P-011\)](#)
- CERN/LHCC committee close session (24 September 2008)
[Meeting with LHCC referees \(23 September 2008\); LHCC-095 minutes](#)
- 2nd RD51 Collaboration meeting (Paris 13-15 October 2008)
[2nd RD51 Collaboration Meeting \(13-15 October 2008\)](#)
- CERN Research Board approval(5 December 2008)
[186th Research Board meeting minutes](#)



RD 51 : Development of Micro-Pattern Gas Detector Technologies



Collaboration of ~75 institutes
worldwide, ~ 430 authors

“RD51 aims at facilitating the development of advanced gas-avalanche detector technologies and associated electronic-readout systems, for applications in basic and applied research.”

Co-Spokespersons: L. Ropelewski, M. Titov
CB Chair and Deputy: S.Dalla Torre, A. White
Management Board members: A.Breskin, I.Giomataris,
F.Sauli, H. Taureg, H. van der Graaf, A.White

Collaboration Meetings:

1st - Amsterdam April 16-18, 2008 : <http://indico.cern.ch/conferenceDisplay.py?confId=25069>

2nd - Paris, October 13-15, 2008 : <http://indico.cern.ch/conferenceDisplay.py?confId=35172>

3rd - Crete (Greece), June 12-16, 2009 : <http://candia.inp.demokritos.gr/mpgd2009/>

4th – CERN, November 23-25, 2009 : <http://indicobeta.cern.ch/conferenceDisplay.py?confId=72610>

5th – Freiburg, Germany, May 24-27, 2010 : <http://indico.cern.ch/conferenceDisplay.py?confId=89325>

6th – Bari (Italy), October 7-10, 2010



MPGD 2009



1st International Conference on Micro-Pattern Gaseous Detectors

12-15th June 2009, at the Orthodox Academy of Crete
Kolympari, Crete, Greece

- Technologies, performance, new developments
- Readout electronics
- Simulation and Software
- Applications in:
 - ✦ Particle and Astroparticle Physics
 - ✦ Nuclear Physics
 - ✦ Industry, Medicine and other Applied Sciences



International Organizing Committee

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 Alessandro Cardini (INFN, Cagliari)
 Klaus Desch (U. Bonn)
 Manolis Dris (NTU, Athens)
 Tatsuo Kawamoto (ICEPP, Tokyo)
 Venetis Polychronakos (Brookhaven)
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 Fabio Sauli (TERA Foundation)
 Maxim Titov (CEA, Saclay)
 Andy White (University of Texas)

Web address: <http://candia.inp.demokritos.gr/mpgd2009>

email: mpgd2009@inp.demokritos.gr

*The conference will be followed by an RD51 collaboration meeting on 16-17 June at the same venue.

Scientific Secretary: Rachel Avramidou

2nd MPGD Conference is planned for end of August 2011 in Japan

RD51 Public Collaboration Webpage

<http://rd51-public.web.cern.ch/RD51-Public>

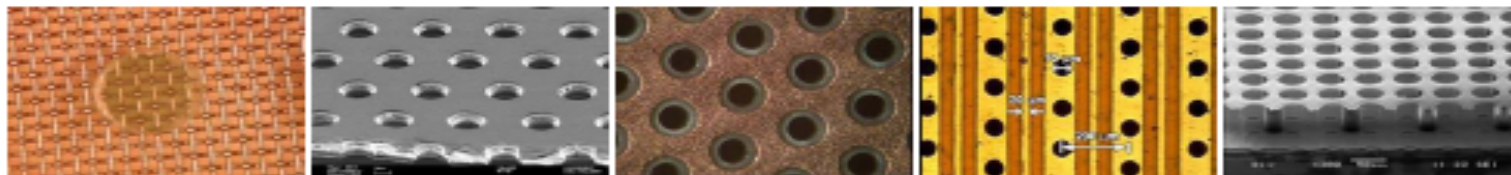
■ Home ■ Organization ■ WG Activities ■ Meetings ■ Documents ■ Safety ■ Other Links

RD51 Collaboration Development of Micro-Pattern Gas Detectors Technologies

The proposed R&D collaboration, RD51, aims at facilitating the development of advanced gas-avalanche detector technologies and associated electronic-readout systems, for applications in basic and applied research. **The main objective of the R&D programme is to advance technological development and application of Micropattern Gas Detectors.**

The invention of Micro-Pattern Gas Detectors (MPGD), in particular the Gas Electron Multiplier (GEM), the Micro-Mesh Gaseous Structure (Micromegas), and more recently other micro pattern detector schemes, offers the potential to develop new gaseous detectors with unprecedented spatial resolution, high rate capability, large sensitive area, operational stability and radiation hardness. In some applications, requiring very large-area coverage with moderate spatial resolutions, more coarse Macro-patterned detectors, e.g. Thick-GEMs (THGEM) or patterned resistive-plate devices could offer an interesting and economic solution. The design of the new micro-pattern devices appears suitable for industrial production. In addition, the availability of highly integrated amplification and readout electronics allows for the design of gas-detector systems with channel densities comparable to that of modern silicon detectors. Modern wafer post-processing allows for the integration of gas-amplification structures directly on top of a pixelized readout chip. Thanks to these recent developments, particle detection through the *ionization of gas* has large fields of application in future particle, nuclear and astro-particle physics experiments with and without accelerators.

The RD51 collaboration involves ~ 350 authors, 59 Universities and Research Laboratories from 20 countries in Europe, America, Asia and Africa. All partners are already actively pursuing either basic- or application-oriented R&D involving a variety of MPGD concepts. The collaboration established common goals, like experimental and simulation tools, characterization concepts and methods, common infrastructures at test beams and irradiation facilities, and methods and infrastructures for MPGD production.



Micromegas

GEM

THGEM

MHSP

Ingrid

WG Activities, internal notes, talks, training, popularization and education ...

RD 51 Collaboration - Working Groups

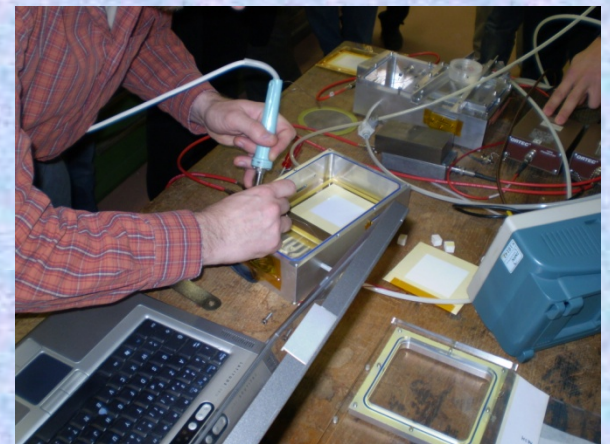
“Transverse organization” of MPGD activities in 7 Working Groups

RD51 – Micropattern Gas Detectors

	WG1 MPGD Technology & New Structures	WG2 Characterization	WG3 Applications	WG4 Software & Simulation	WG5 Electronics	WG6 Production	WG7 Common Test Facilities
Objectives	Design optimization Development of new geometries and techniques	Common test standards Characterization and understanding of physical phenomena in MPGD	Evaluation and optimization for specific applications	Development of common software and documentation for MPGD simulations	Readout electronics optimization and integration with MPGD detectors	Development of cost-effective technologies and industrialization	Sharing of common infrastructure for detector characterization
Tasks	Large Area MPGDs	Common Test Standards	Tracking and Triggering	Algorithms	FE electronics requirements definition	Common Production Facility	Testbeam Facility
	Design Optimization New Geometries Fabrication	Discharge Protection	Photon Detection		General Purpose Pixel Chip		
		Ageing & Radiation Hardness	Calorimetry	Simulation Improvements	Large Area Systems with Pixel Readout		
	Development of Rad-Hard Detectors	Charging up and Rate Capability	Cryogenic Detectors	Common Platform (Root, Geant4)	Portable Multi-Channel System	Industrialization	
Development of Portable Detectors	Study of Avalanche Statistics	X-Ray and Neutron Imaging	Electronics Modeling		Discharge Protection Strategies	Collaboration with Industrial Partners	
		Astroparticle Physics Appl.					Irradiation Facility
		Medical Applications					
		Synchrotron Rad. Plasma Diagn. Homeland Sec.					

RD51 / MPGD Training Session

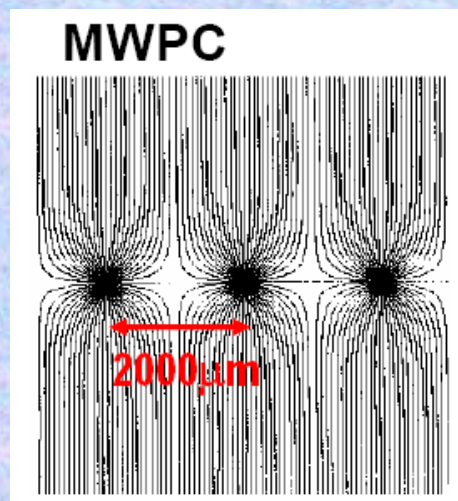
February 16-20, 2009 @ CERN: GEM and Micromegas detector design and assembly training - lecture session



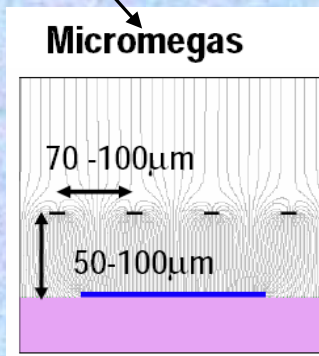
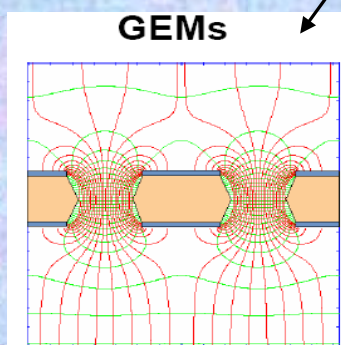
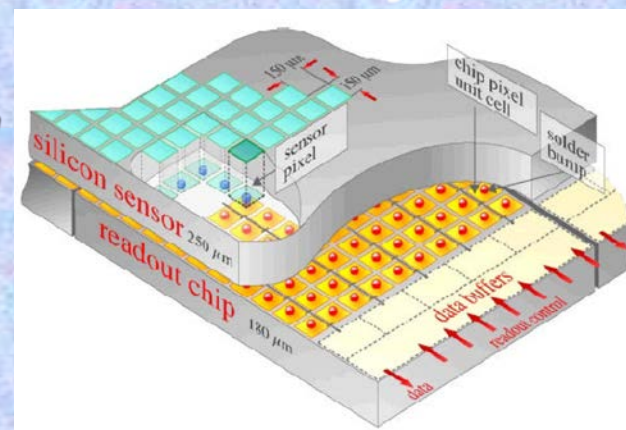
<http://rd51-public.web.cern.ch/RD51-Public/Meetings/TrainingSessions.html>

Software for gaseous detectors training session → January/February 2011

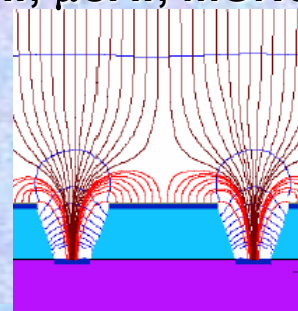
Closing the Gap between Wire Chambers and Silicon Detectors



Novel Pixel System:



CAT, μ CAT, mGROOVE, ...



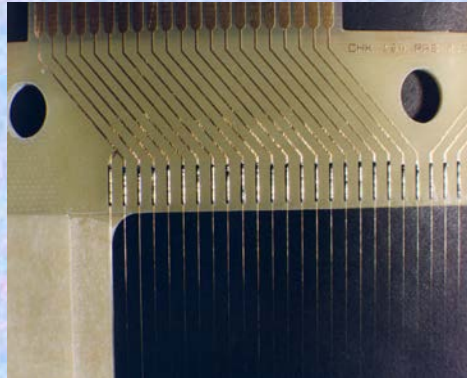
Evolution is always driven by the physics requirements and experimental conditions

→ Trade-offs between read-out, S/N, power, and segmentation
(Often defined by state-of-the-art in microelectronics or etching technology):

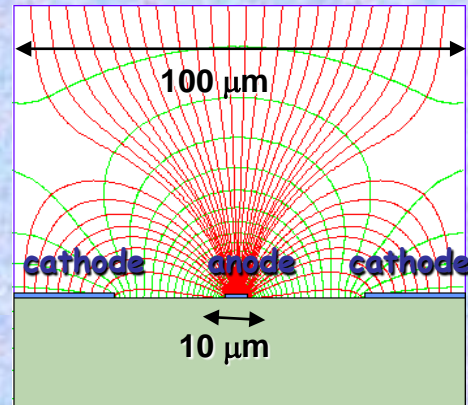
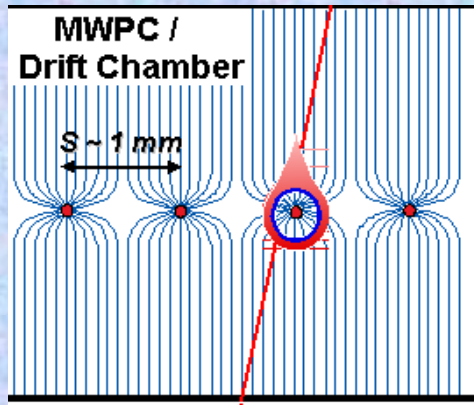
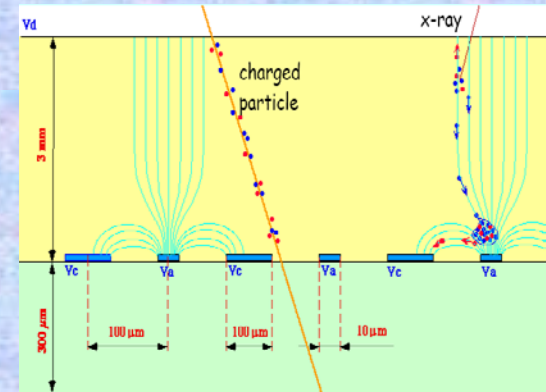
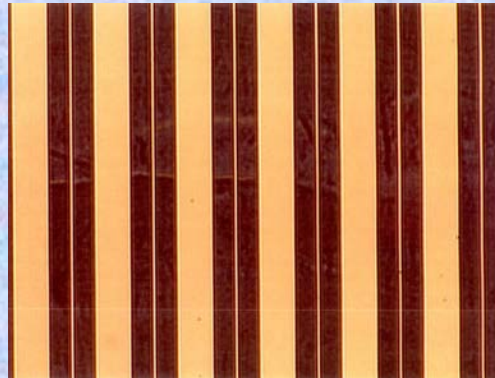
- Microelectronics – eg. Silicon pixels
- Bump bonding technology – low capacitance connections
- **Modern etching technology – eg. Micro pattern Gaseous Detectors**

Micro-Strip Gas Chamber (MSGC)

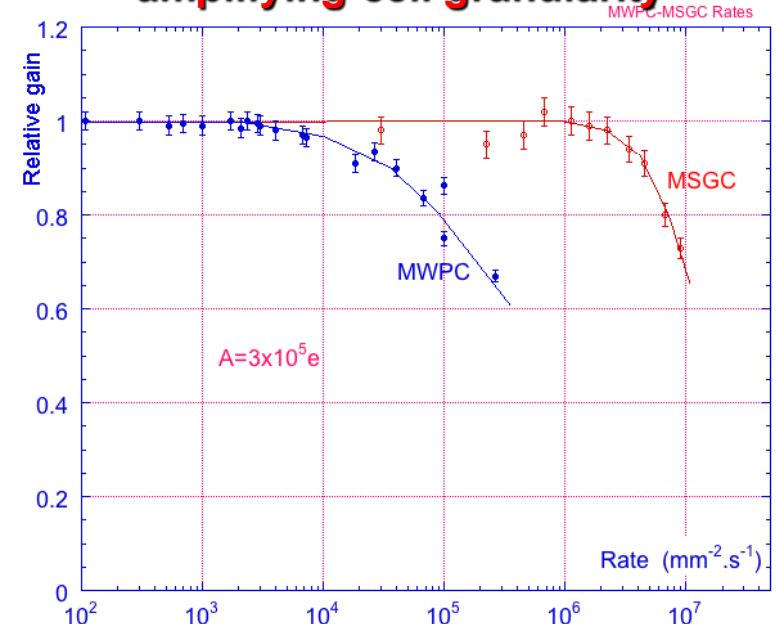
MWPC



MSGC



Rate capability limit due to space charge overcome by increased amplifying cell granularity

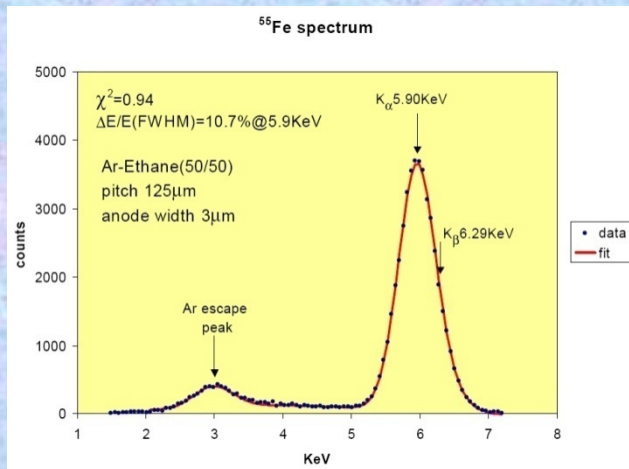


Typical distance between wires limited to 1 mm due to mechanical and electrostatic forces

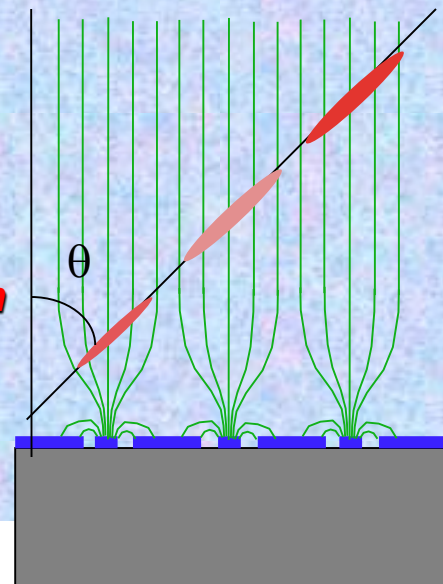
Typical distance between anodes 200 μm thanks to semiconductor etching technology

MSGC Performance

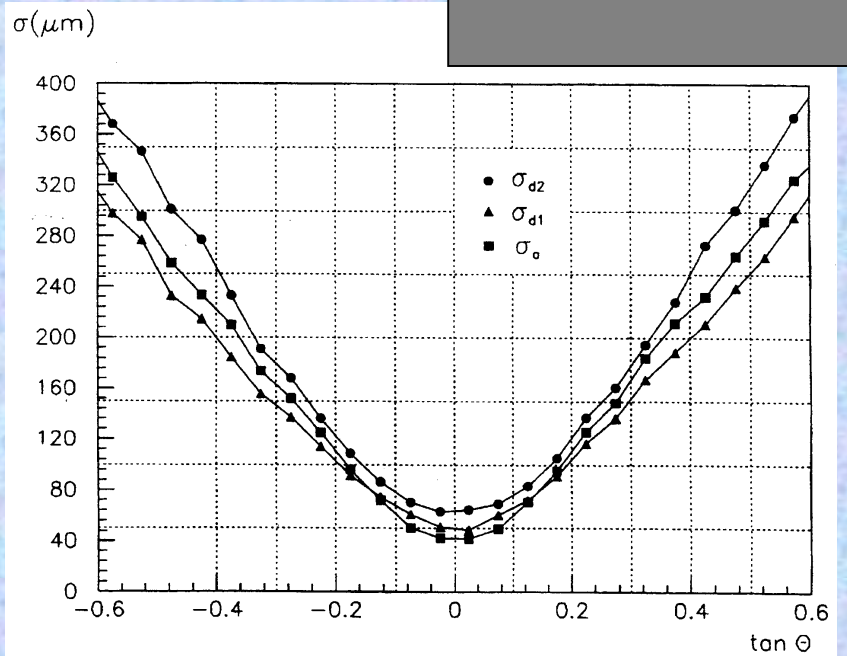
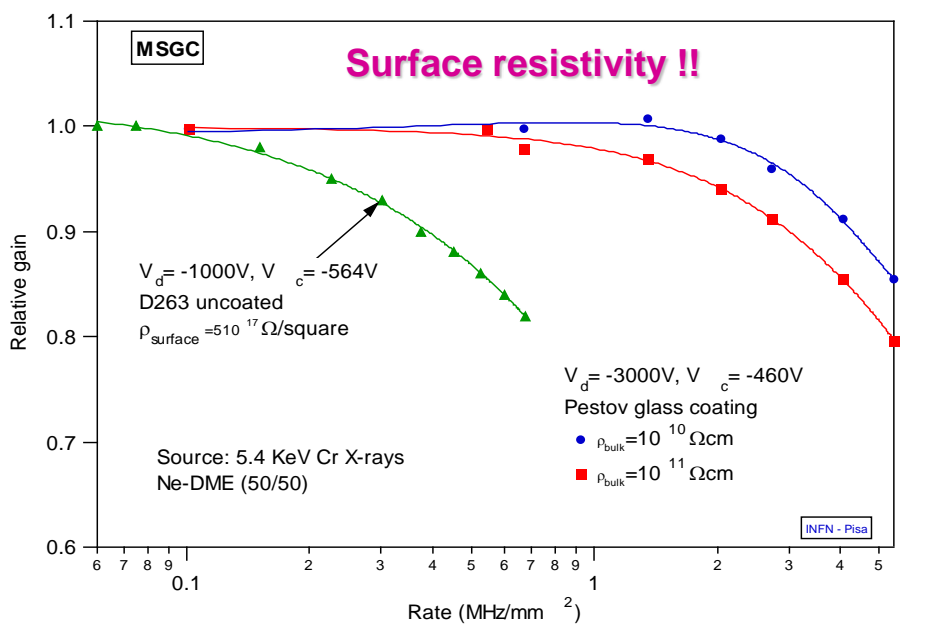
EXCELLENT RATE CAPABILITY, SPATIAL AND MULTI-TRACK RESOLUTION



RATE CAPABILITY > 10⁶/mm² s
SPACE ACCURACY ~ 40 μm rms
2-TRACK RESOLUTION ~ 400 μm



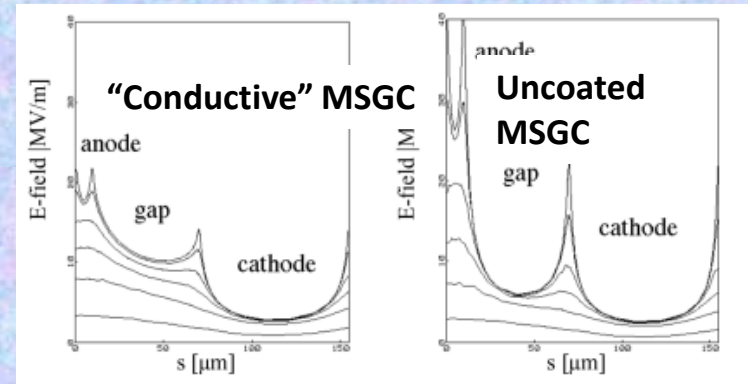
ENERGY RESOLUTION ~11% for 5.9 keV



Micro-Strip Gas Chambers: Discharge Problems

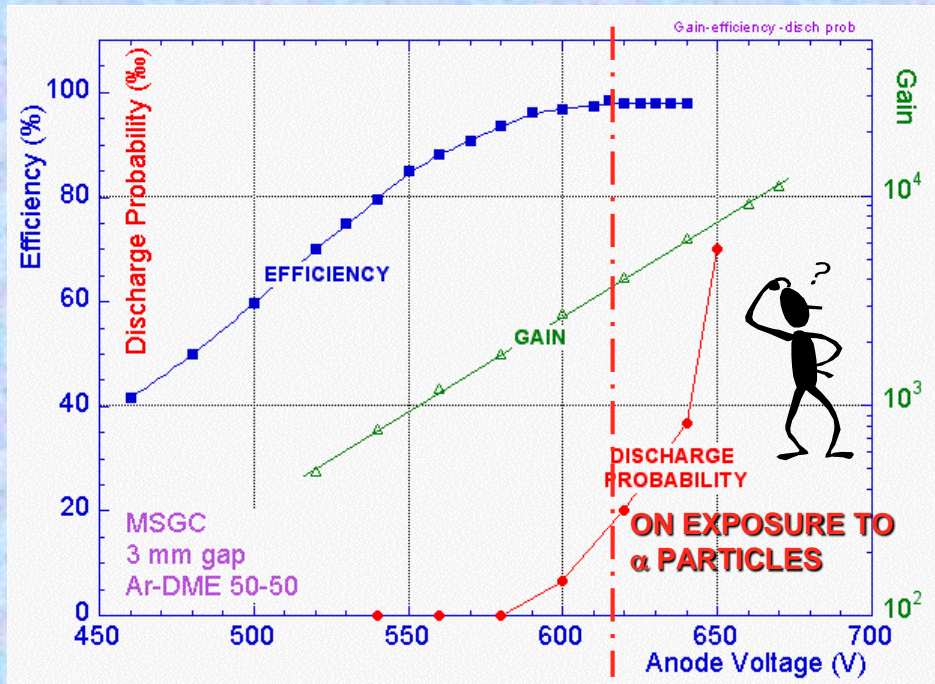
Major processes leading at high rates to MSGC operating instabilities:

- Substrate charging-up and time-dependent modification of the E field
→ slightly conductive support



- Deposition of polymers (aging)
→ validation of gases, materials, gas systems
- Discharges under exposure to highly ionizing particles
→ multistage amplification, resistive anodes

Induced discharges are intrinsic property of all single stage micropattern detectors in hadronic beams (MSGC turned out to be prone to irreversible damages)



MSGC Discharge Problems

**Discharge is very fast (~ns)
Difficult to predict or prevent**



MICRODISCHARGES

Owing to very small distance between anode and cathode the transition from proportional mode to streamer can be followed by spark, discharge, if the avalanche size exceeds

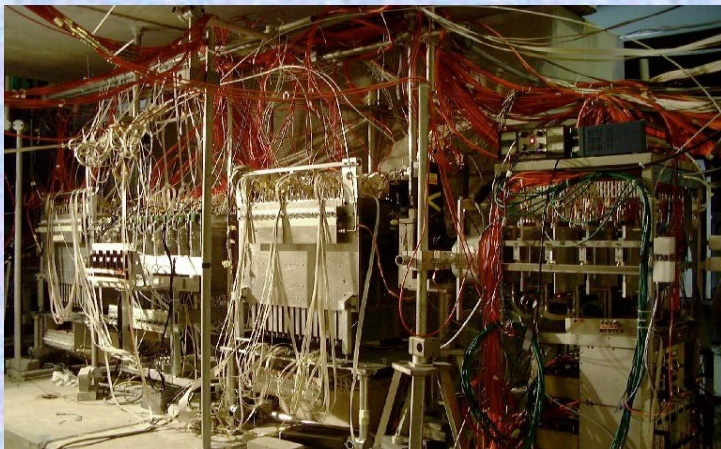
RAETHER'S LIMIT

$Q \sim 10^7 - 10^8$ electrons



FULL BREAKDOWN

Micro-Strip Gas Chamber (MSGC)



Telescope of **32 MSGCs**
tested at PSI in Nov99
(CMS Milestone)



**The D20 diffractometer MSGC
is working since Sept 2000**

1D localisation
48 MSGC plates (8 cm x 15 cm)
Substrate: Schott S8900
Angular coverage : $160^\circ \times 5,8^\circ$
Position resolution : 2.57 mm ($0,1^\circ$)
5 cm gap; 1.2 bar CF4 + 2.8 bars 3He

HERA-B Inner Tracker @ DESY

MSGC-GEM detectors

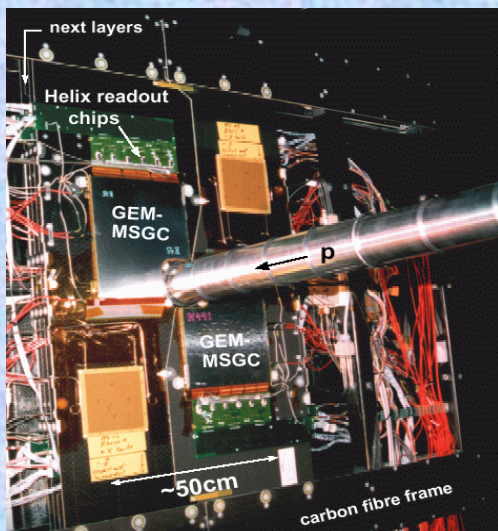
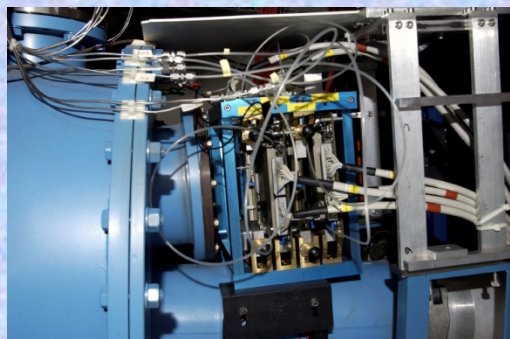
$R_{\min} \sim 6 \text{ cm}$

$\Rightarrow 10^6 \text{ particles/cm}^2 \cdot \text{sec}$

300 mm pitch

184 chambers: max $25 \times 25 \text{ cm}^2$

$\sim 10 \text{ m}^2$; 140.000 channels

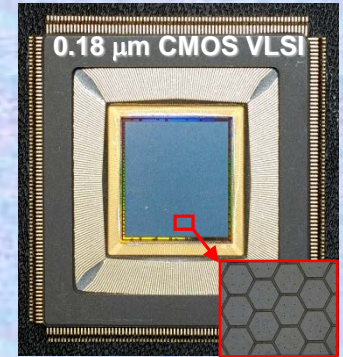


DIRAC

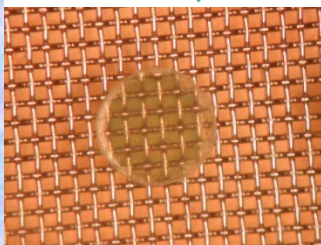
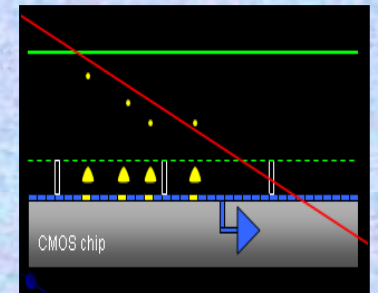
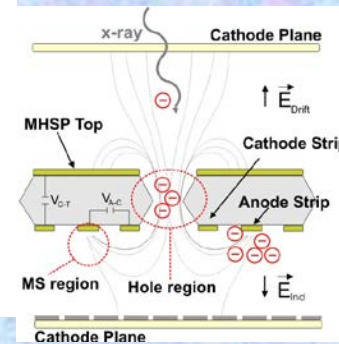
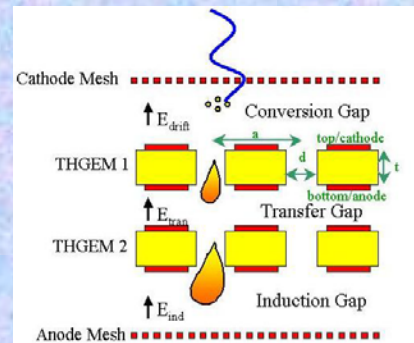
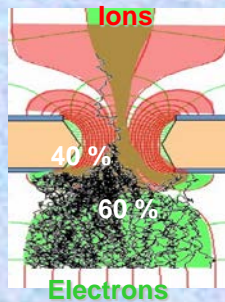
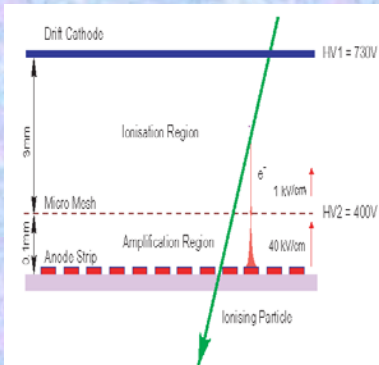
4 planes MSGC-GEM
Planes $10 \times 10 \text{ cm}^2$

Current Trends in Micro-Pattern Gas Detectors (Technologies)

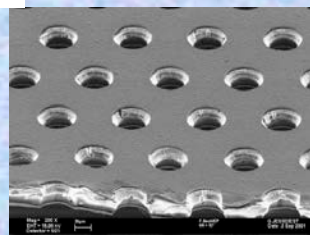
- **Micromegas**
- **GEM**
- **Thick-GEM, Hole-Type Detectors and RETGEM**
- **MPDG with CMOS pixel ASICs**
- **Ingrid Technology**



CMOS high density readout electronics



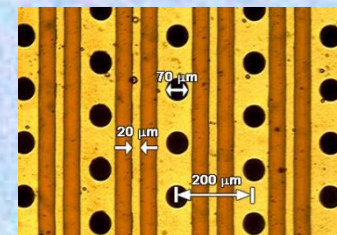
Micromegas



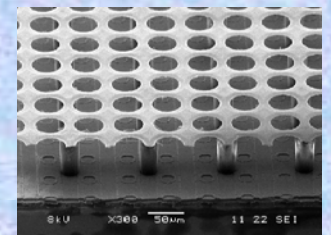
GEM



THGEM



MHSP



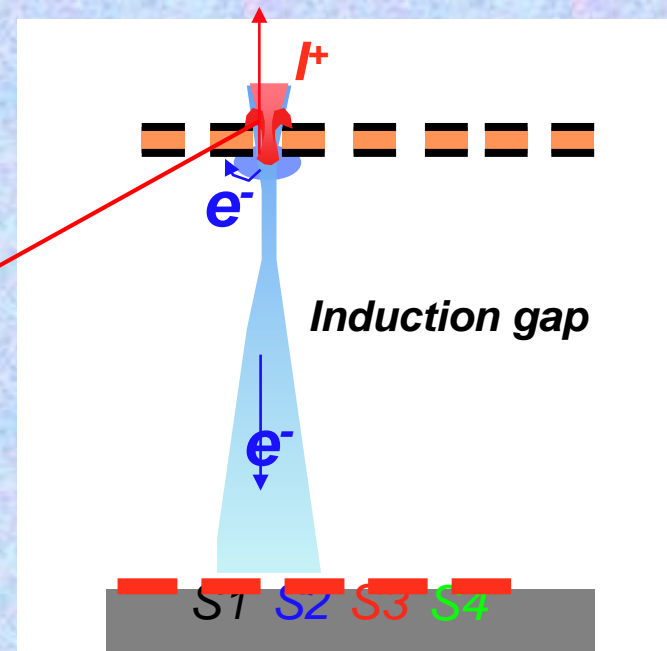
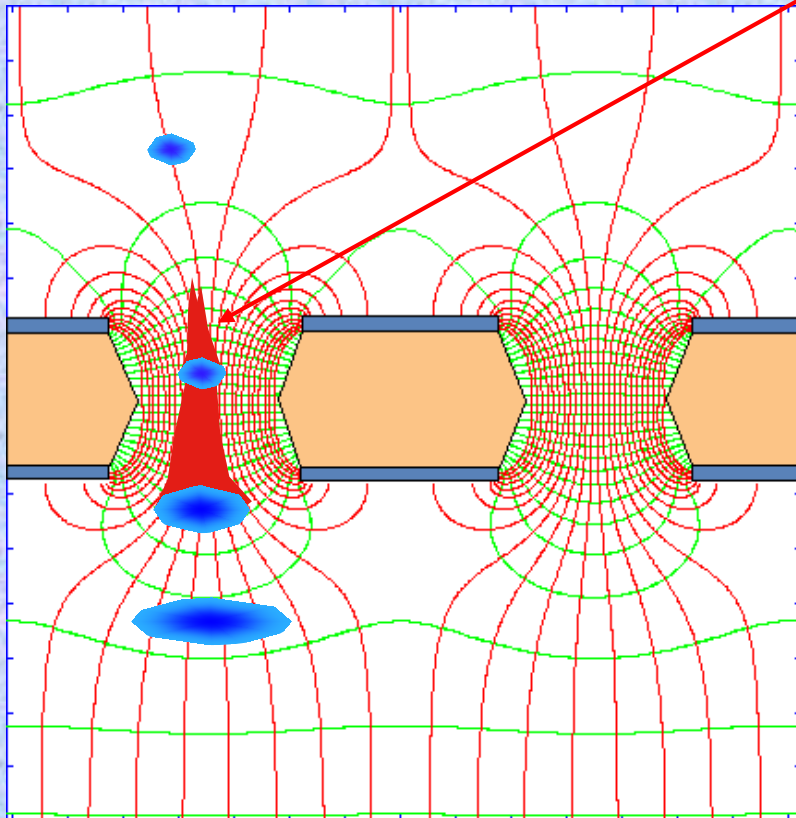
Ingrid

GEM (Gas Electron Multiplier)

Thin metal-coated polymer foil chemically pierced by a high density of holes

A difference of potentials of $\sim 500\text{V}$ is applied between the two GEM electrodes.

The primary electrons released by the ionizing particle, drift towards the holes where the high electric field triggers the electron multiplication process.



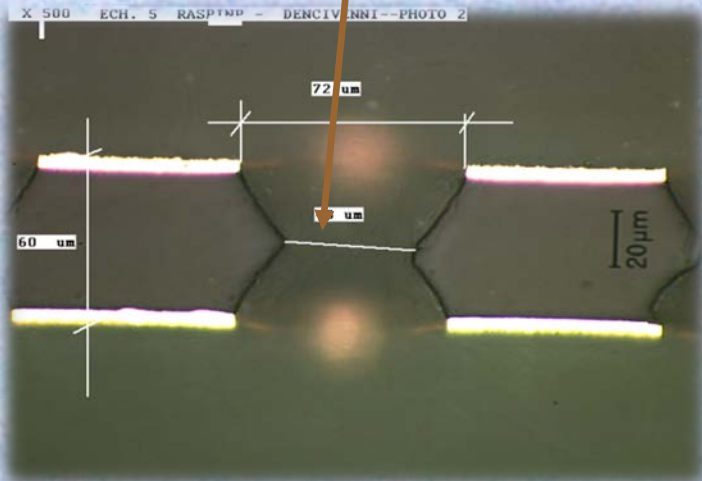
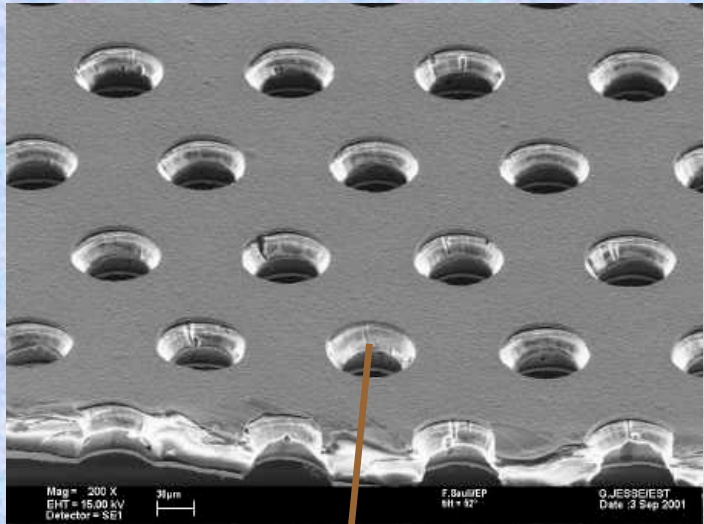
Electrons are collected on patterned readout board.

A fast signal can be detected on the lower GEM electrode for triggering or energy discrimination.

All readout electrodes are at ground potential.

GEM Manufacturing

Typical geometry:
5 μm Cu on 50 μm Kapton
70 μm holes at 140 mm pitch



50 μm Kapton
5 μm Cu both sides



Photoresist coating,
masking and
exposure to UV light



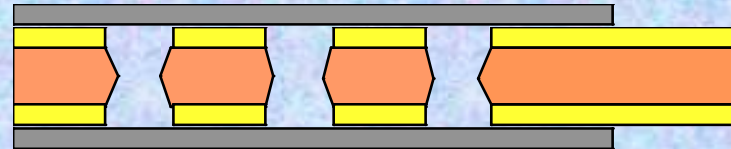
Metal chemical
etching



Kapton chemical
etching



Second masking

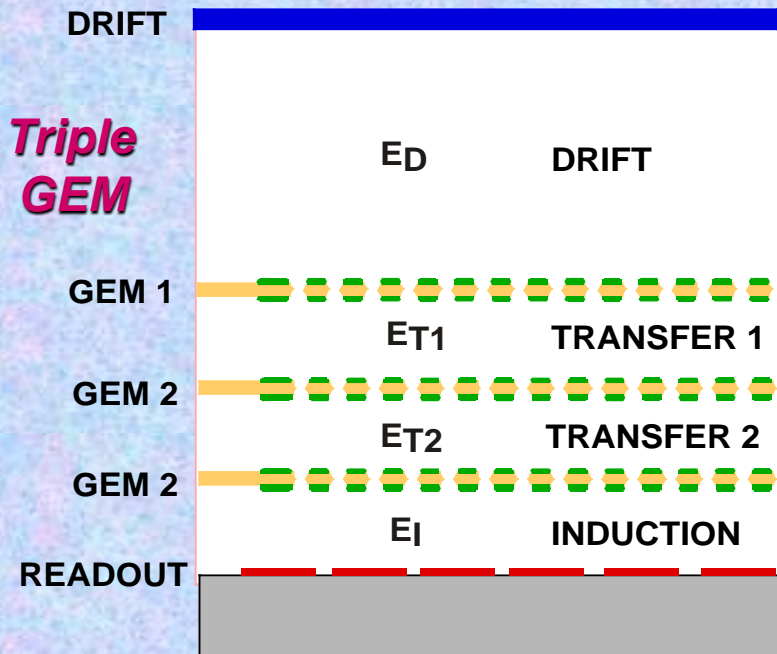


Metal etching
and cleaning

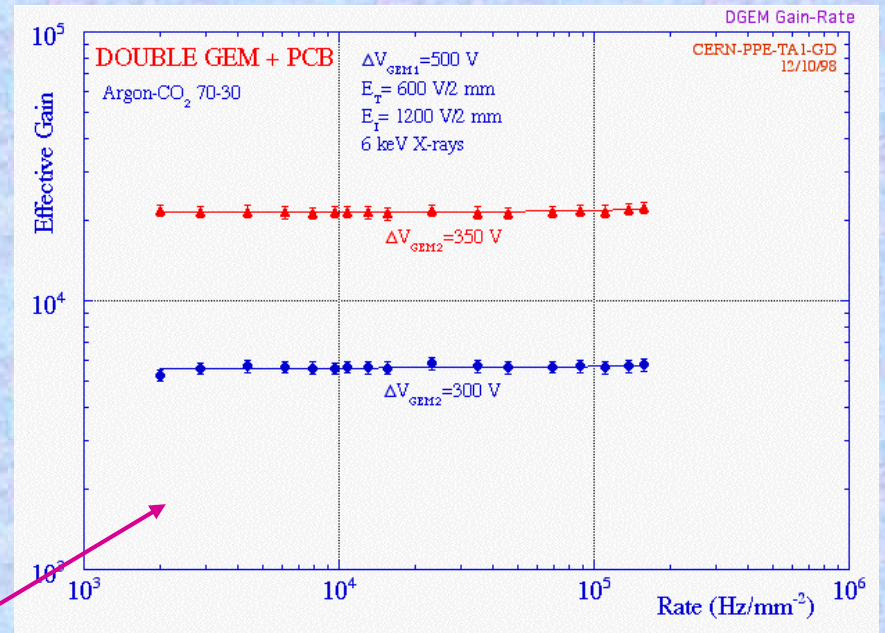


Multiple GEM Structures

Cascaded GEMs achieve larger gains and safer operation in harsh environments

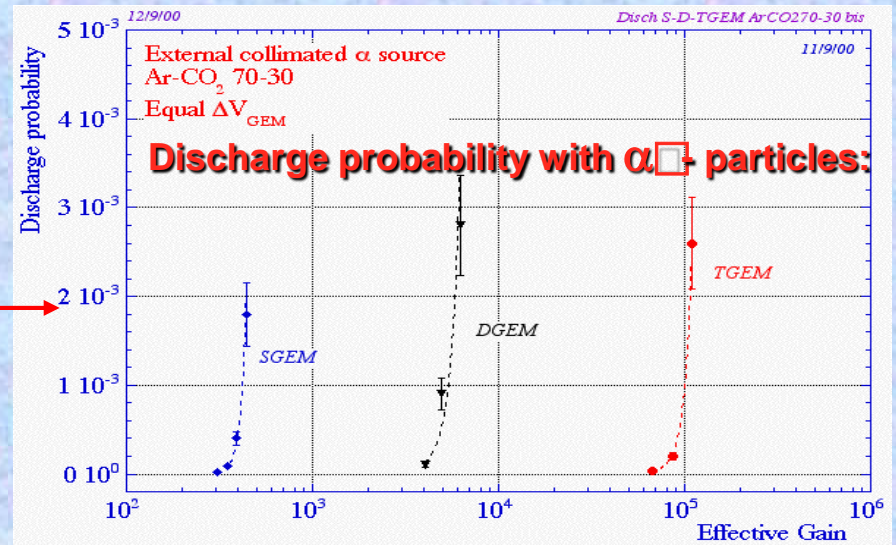


Triple GEM

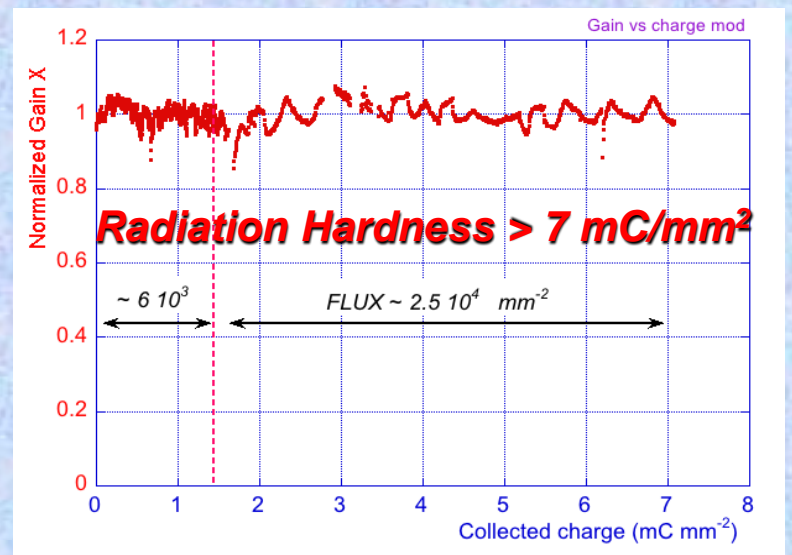
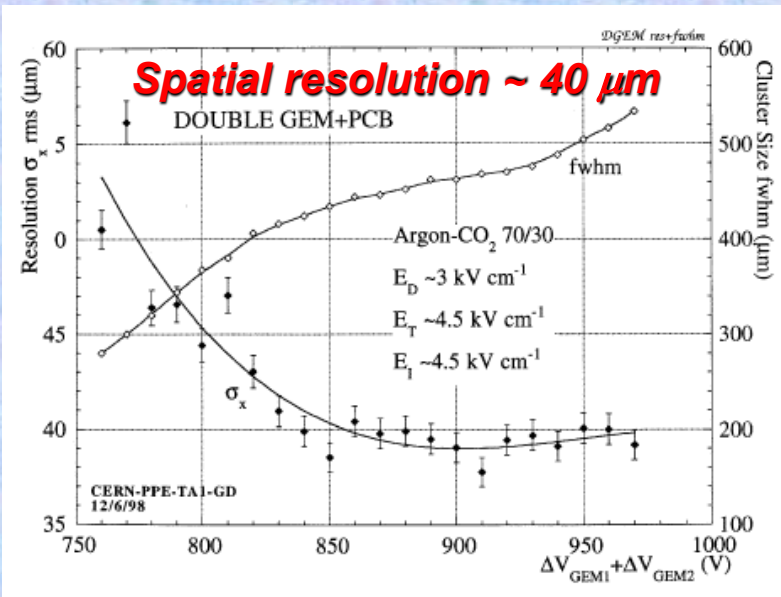
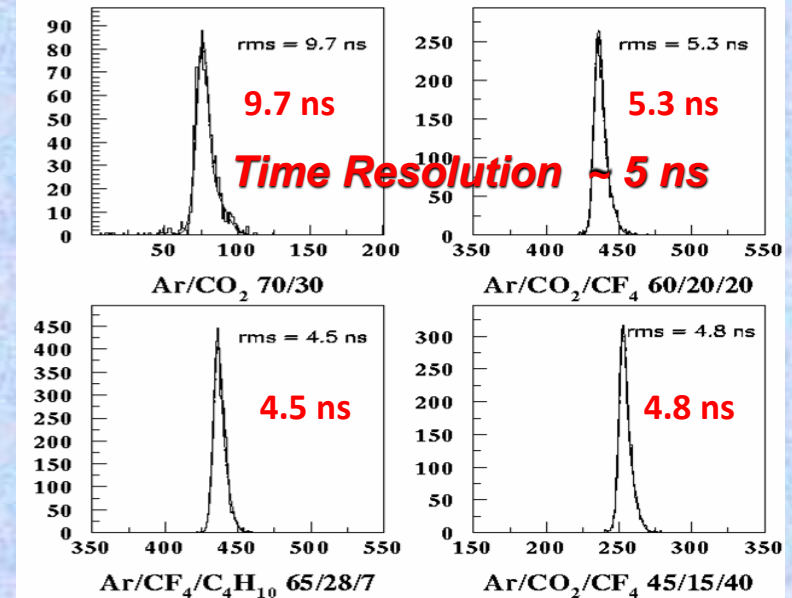
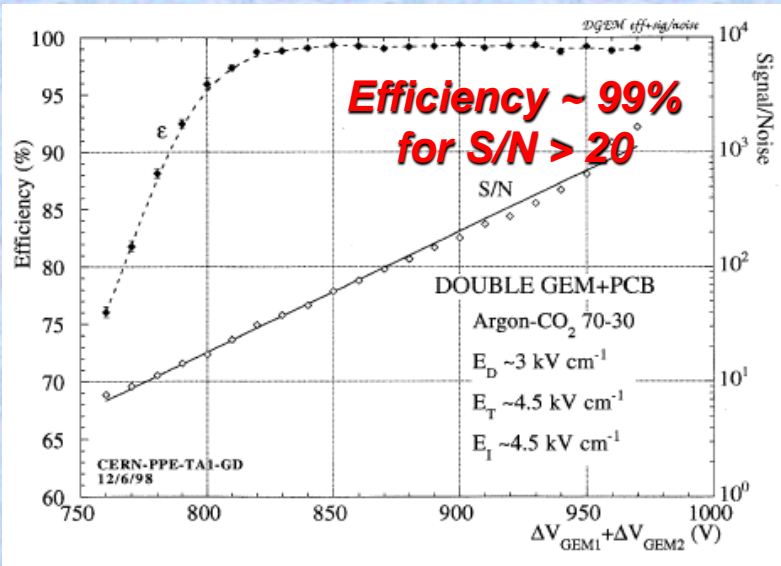


**High-rate capability $> 10^5$ Hz/mm²;
No space-charge phenomena**

**Multiple GEM structure strongly
reduces probability of
discharges**



Multiple GEM Performance



A. Bressan et al, Nucl. Instr. and Meth. A425 (1999) 262

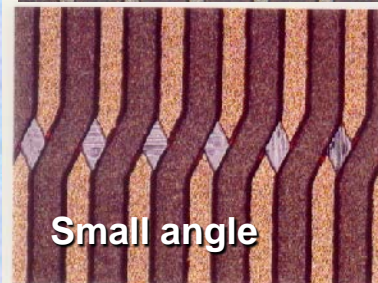
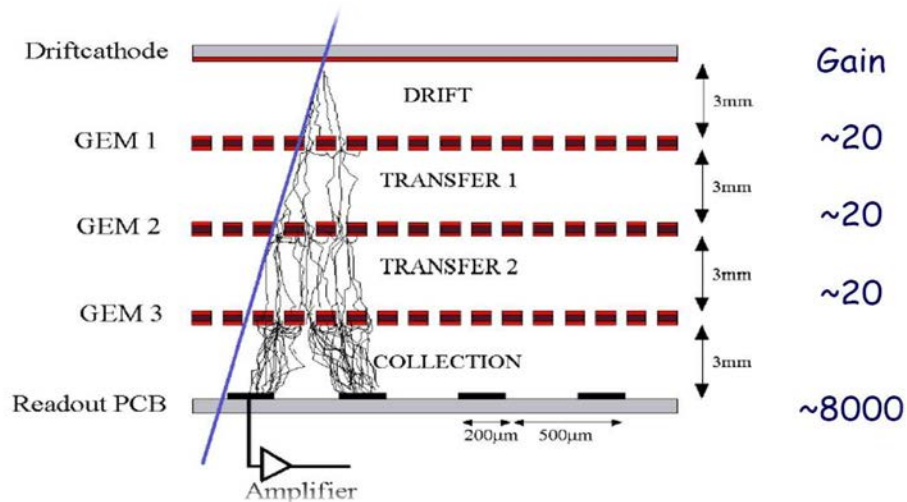
J. Benloch et al, IEEE TNS 45(1998)234; C. Altunbas et al, Nucl. Instr. and Meth. A515 (2003) 358

Gas Electron Multiplier (GEM)

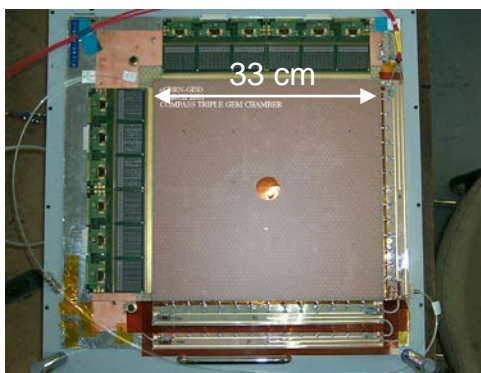
F. Sauli, NIM A386(1997) 531;
F. Sauli, <http://www.cern.ch/GDD>



Full decoupling of amplification stage (GEM) and readout stage (PCB, anode)



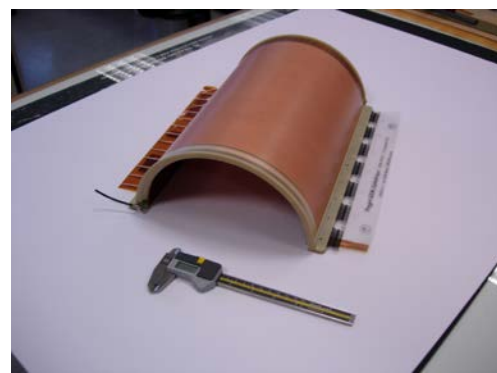
Amplification and readout structures can be optimized independently !



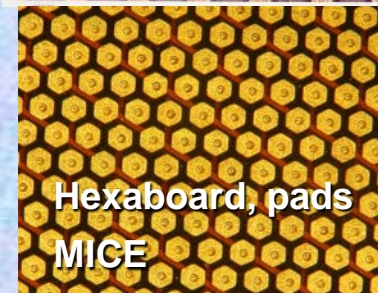
Compass



Totem



NA49-future

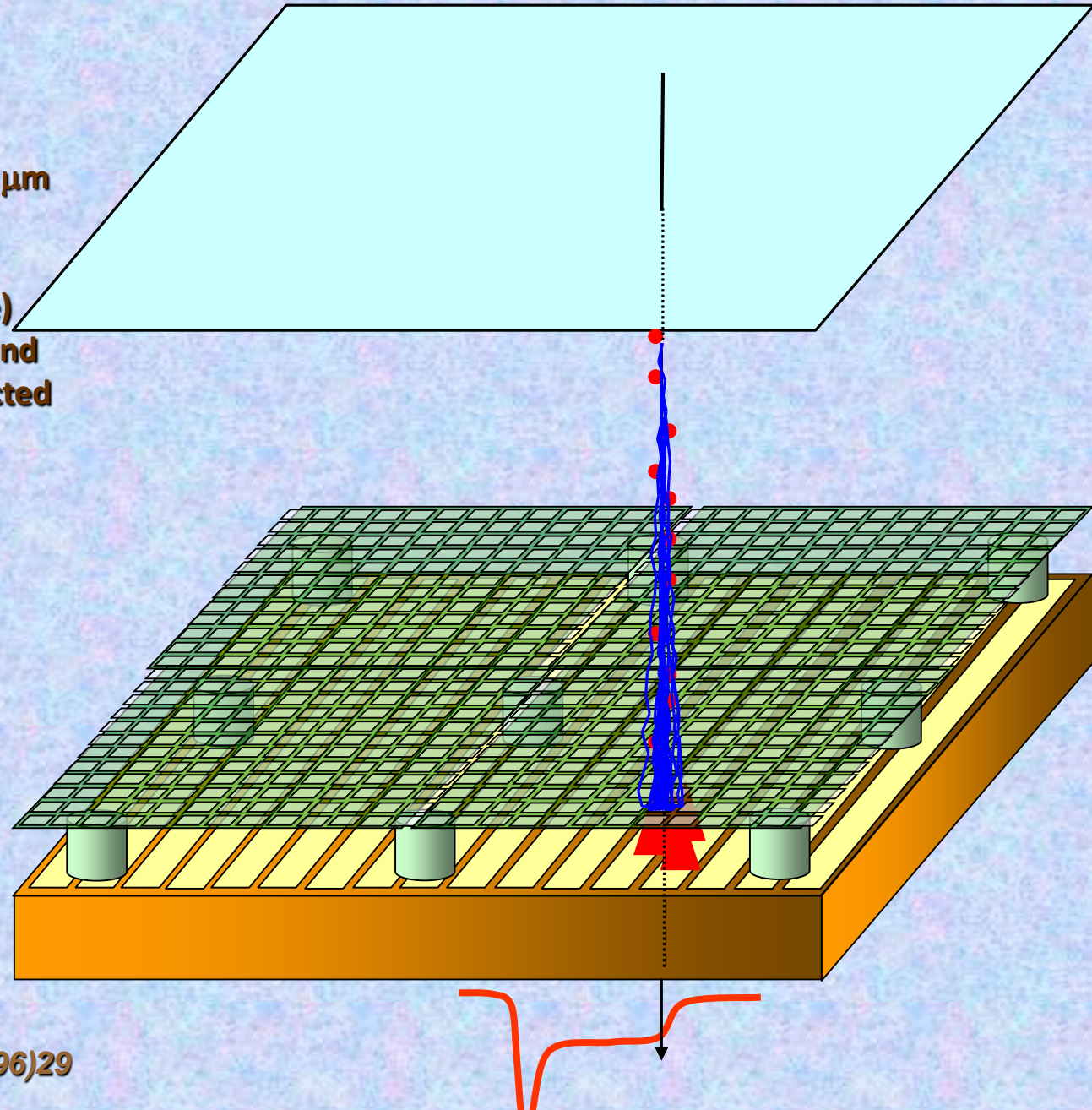
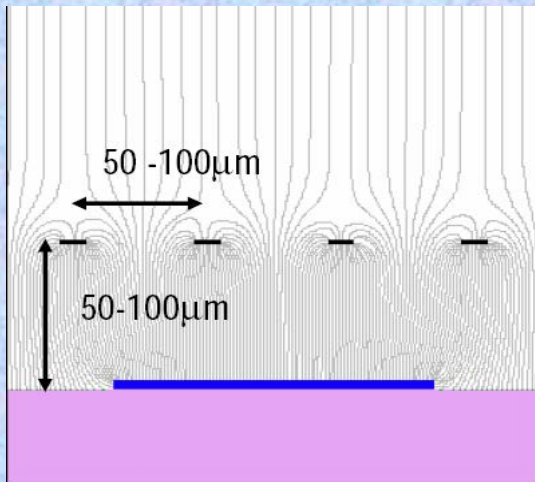


MICro MESH Gaseous Structure (MICROME GAS)

Micromesh Gaseous Chamber: a micromesh supported by 50-100 μm insulating pillars

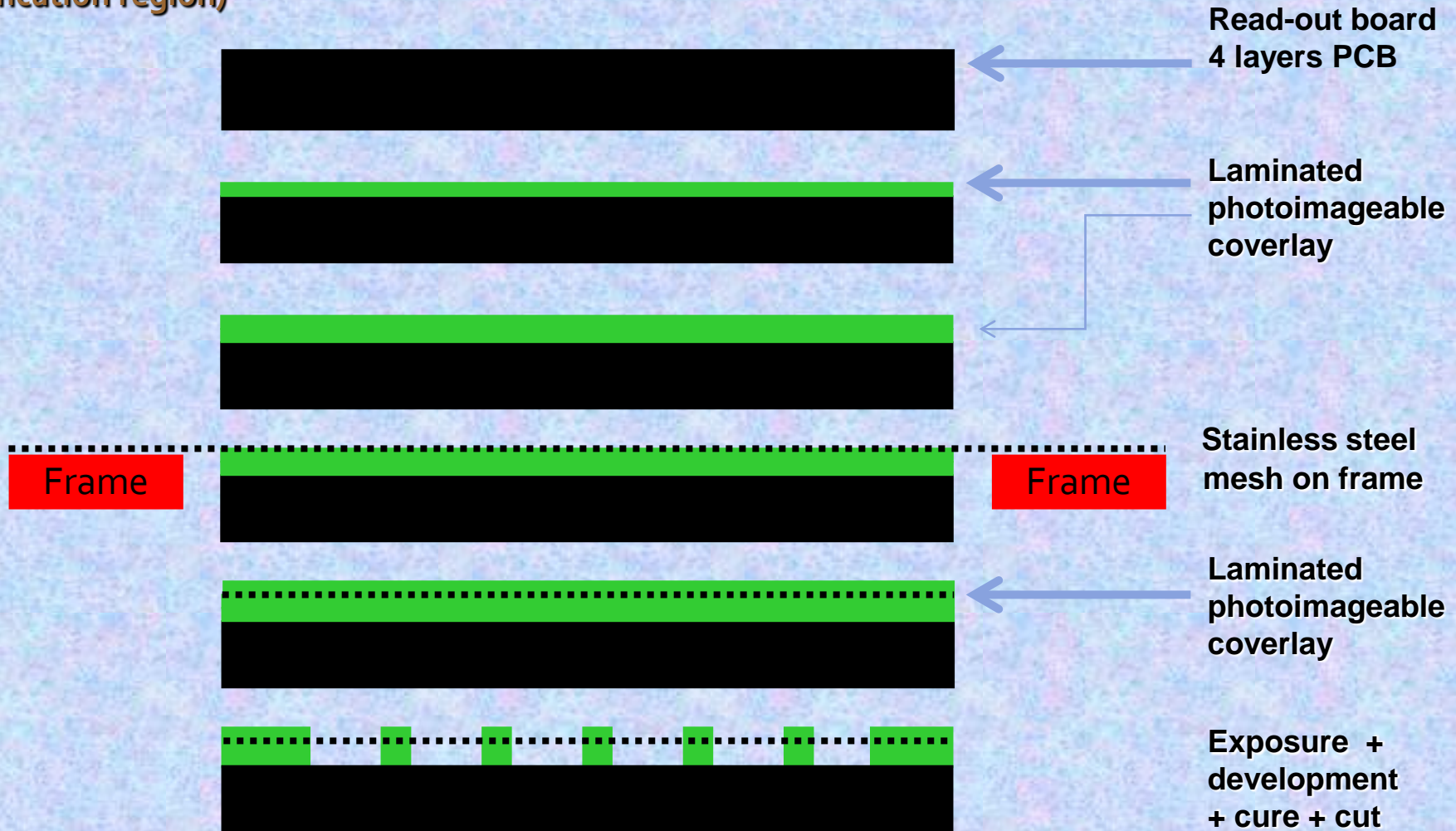
Multiplication (up to 10^5 or more) takes place between the anode and the mesh and the charge is collected on the anode (one stage)

Small gap: fast collection of ions



Manufacturing Bulk Micromegas

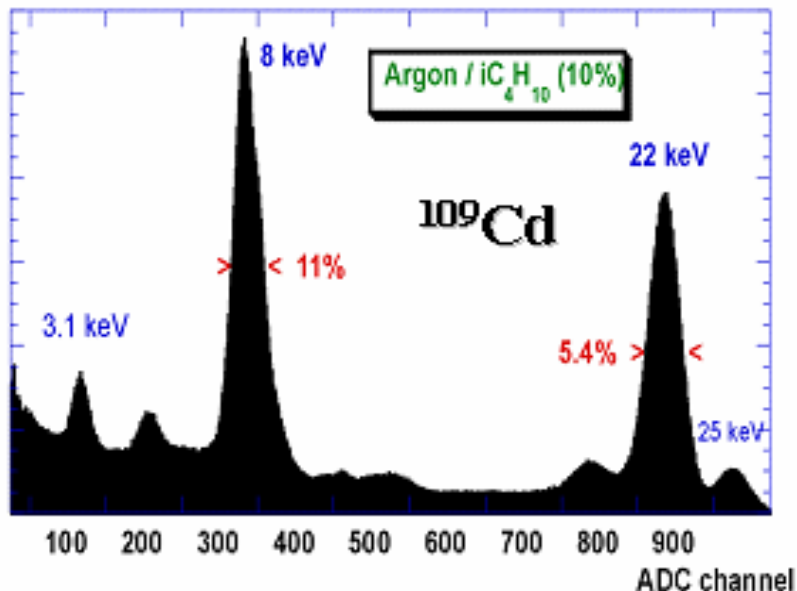
The micro mesh consist of 18um μm thick stainless steel 400 Lpi woven microstrings. This micro mesh is embedded between two photoimageable coverlay layers with a micron precision (to define the amplification region)



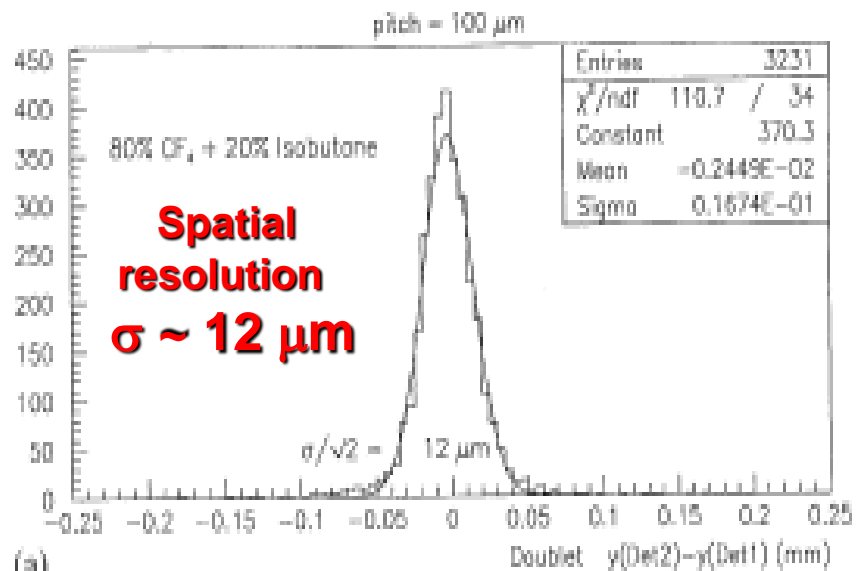
Easy manufacturing - Large size compatible - Low cost
Robust and electrically testable at the production time

Micromegas Performance

Small gap → good energy resolution

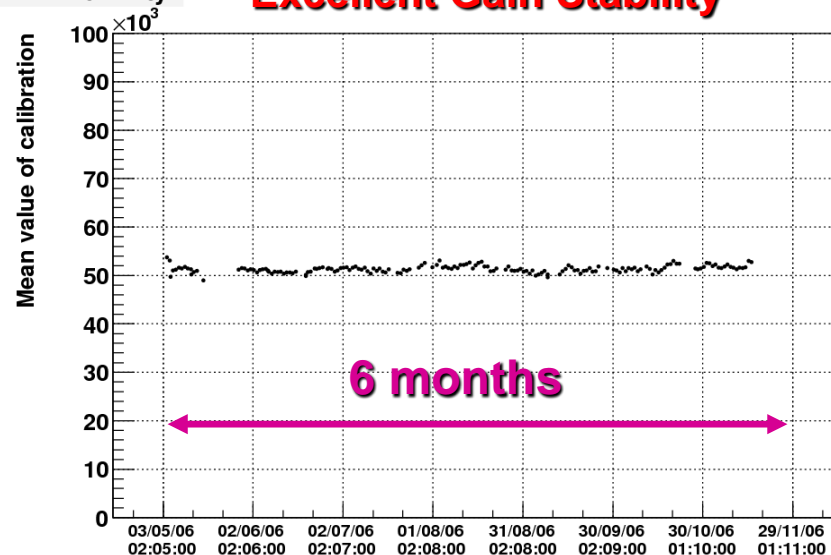


G. Charpak et al., NIMA478 (2002) 26

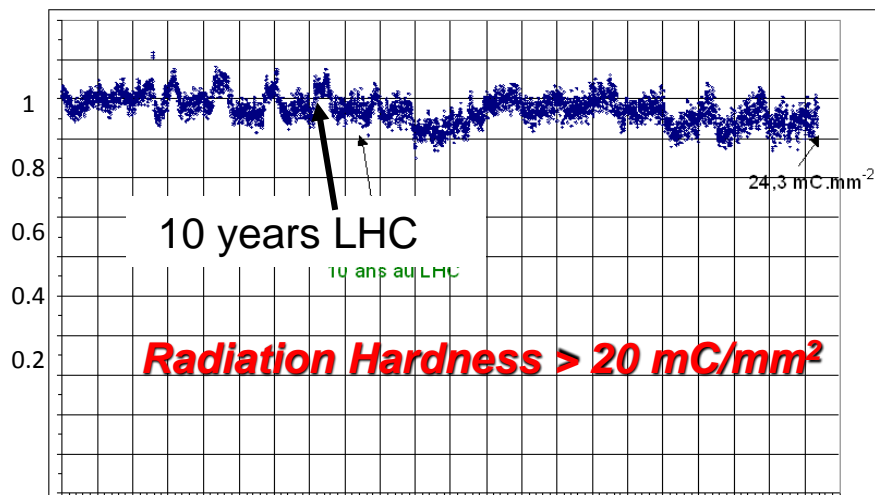


J. Derre et al., NIM A459 (2001) 523

Gain Stability **Excellent Gain Stability**



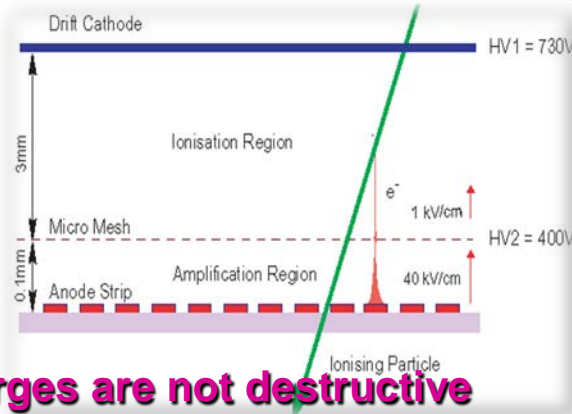
ageing: Ar-iC₄H₁₀ 94-6% up to 24.3 mC/mm²



G. Puill et al., IEEE Trans. Nucl. Sci. V.46(6), 1894 (1999)

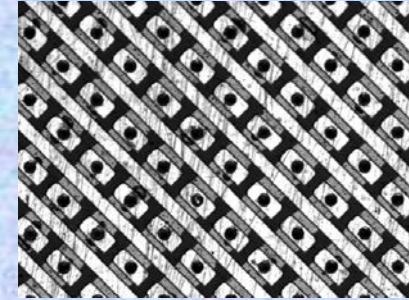
J. Derre et al., NIM A449 (2000) 314

Parallel plate multiplication in thin gaps between a fine mesh and anode plate

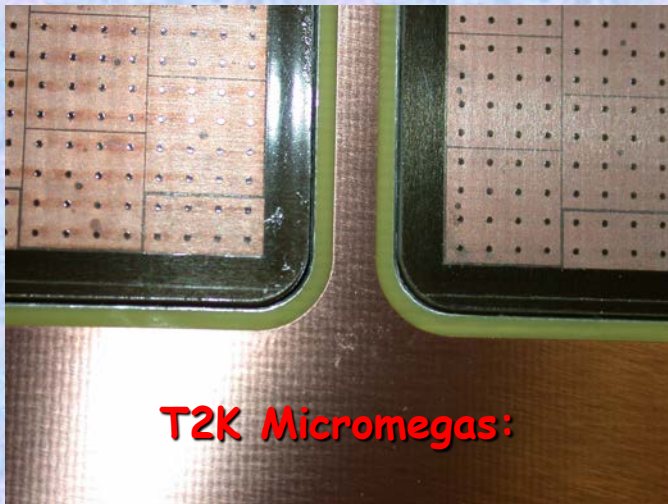
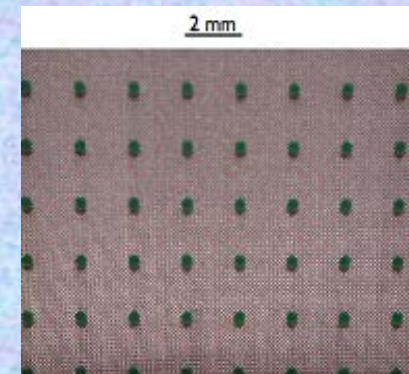
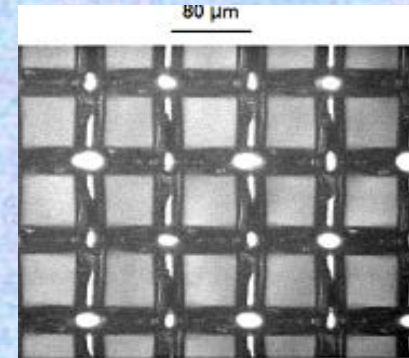


- Discharges are not destructive
- Dead time during charge-up
- Different spark reduction options under study (resistive coating, double step amplification)

CAST readout:



"Bulk" Micromegas:



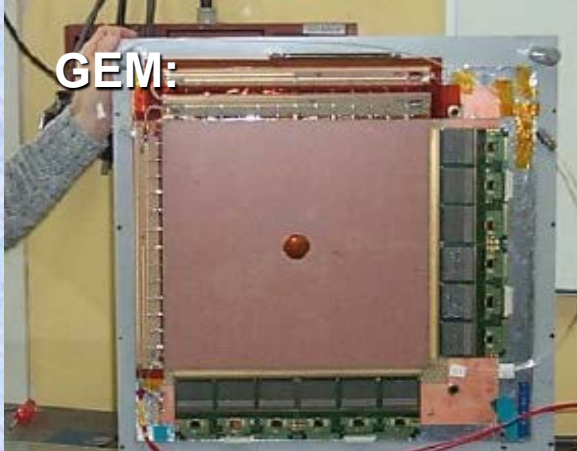
T2K Micromegas:



Piccolo Micromegas in Casaccia Reactor

GEM / Micromegas in COMPASS - Textbook of Modern Detectors

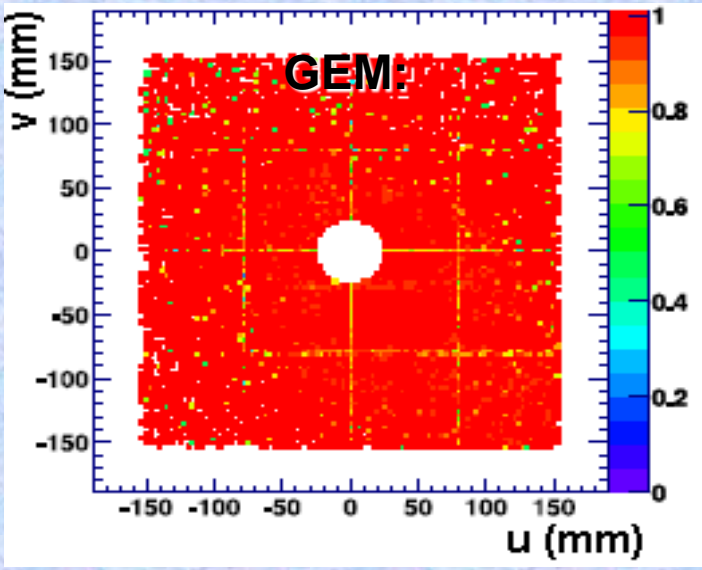
High Rate Forward spectrometer:
COMPASS beam $\sim 5 \cdot 10^7$ muons/s on ${}^6\text{LiD}$ target



22 TRIPLE GEM DETECTORS
(31*31 cm²)
& 12 MICROME GAS PLANES
(40*40 cm²)

High Rate /
High Precision /
Low Mass Detectors:

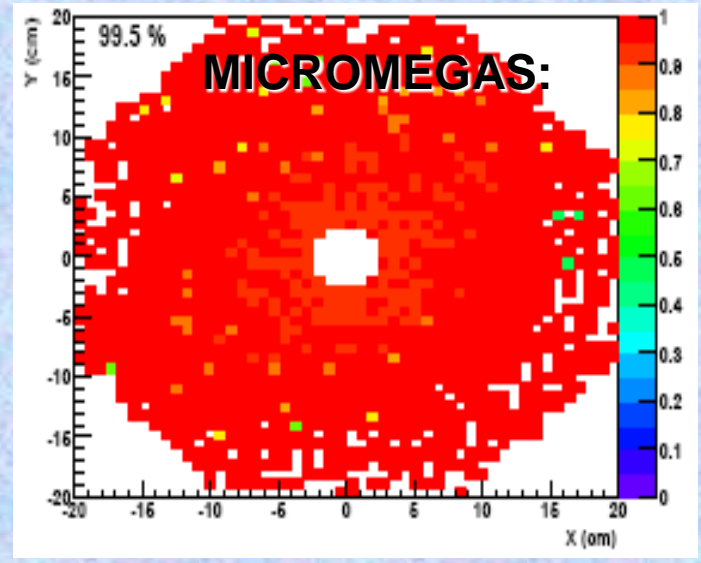
25 kHz/mm²



UNIFORMITY
OF
TRACKING
EFFICIENCY:
($\epsilon > 95\%$)

RELIABLE
OPERATION
in 2002 – 2006

NO SIGN
OF AGING



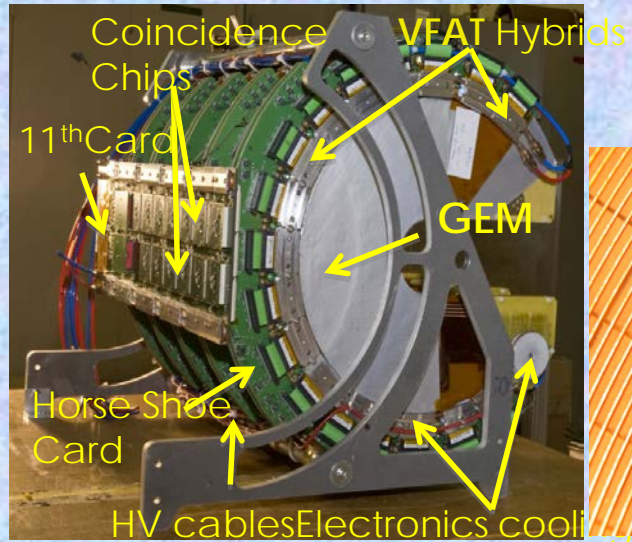
B. Ketzer et al, NIM A535 (2004) 314

*F. Kunne, 2006 IEEE NSS/MIC Conference Record
 D. Neyret, arXiv: 0909.5402*

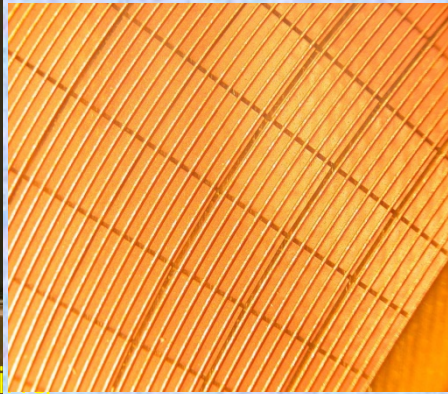
GEM in the LHC Experiments

GEMs are used in the TOTEM (tracking and triggering) and LHCb Muon (triggering)

TOTEM GEMs:



2D readout
(strips & pads)



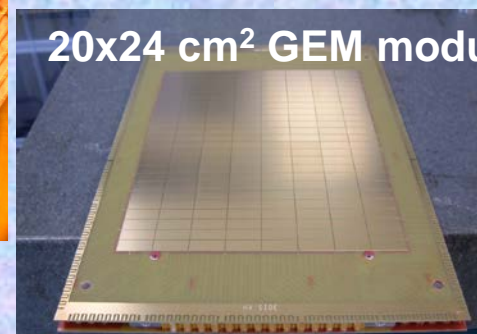
LHCb Muon Trigger: (12 double TGEM detectors)

Rate - 5 kHz mm⁻²

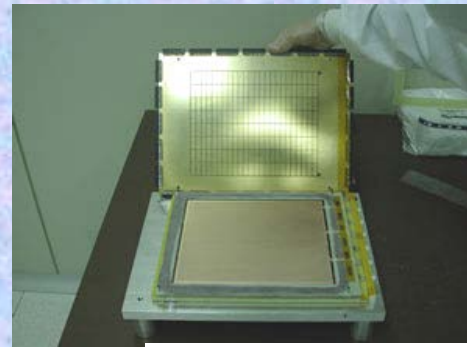
Time resolution 4.5 ns rms

Radiation hard up to integrated charge
of 20 mC mm⁻² (15 LHCb years)

20x24 cm² GEM modules



Pad readout plane



S. Lami, 2009 IEEE NSS/MIC Conference Record.

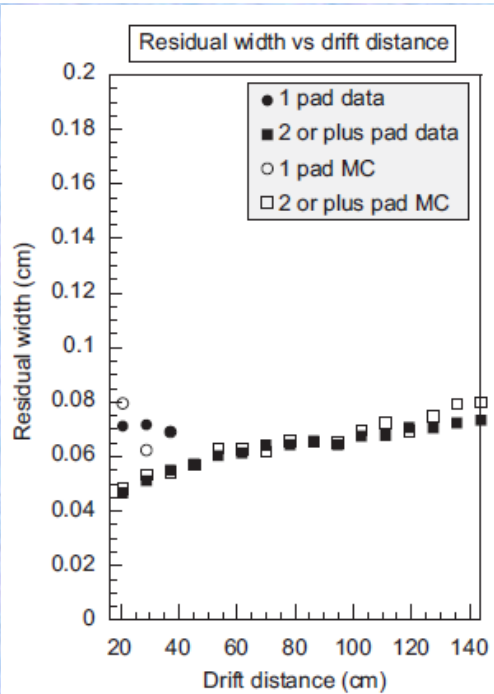
M. Alfonsi et al, NIM A535(2004)319

Micromegas in the Neutrino & Astrophysics Experiments

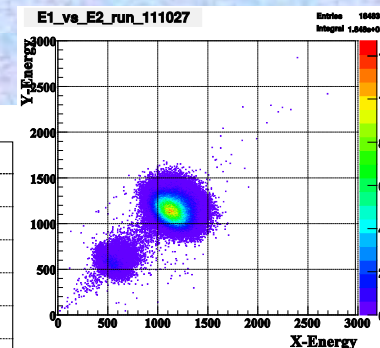
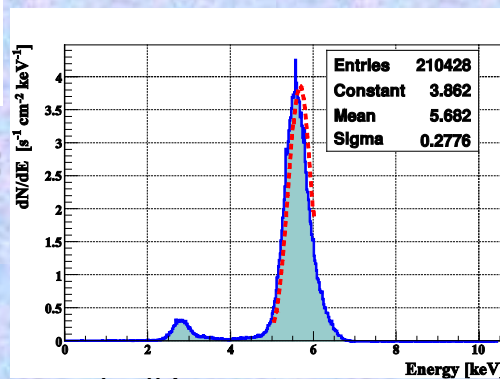
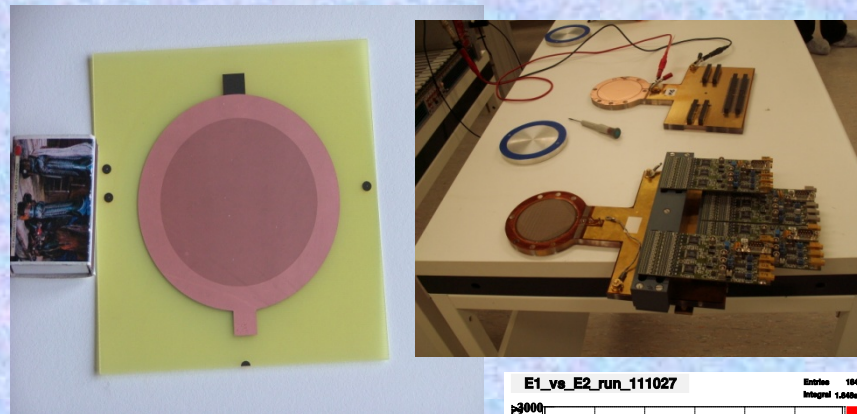
T2K TPC:

**72 bulk-Micromegas
(34 * 36 cm²) for 3 TPCs**

**9 m² of bulk Micromegas
124272 FEE channels**



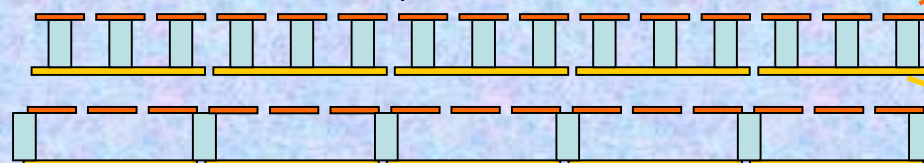
CAST (Micro-Bulk Technology):



Micro-Bulk Technology:

**⁵⁵Fe with Ar – 5%
iC4H10 @ 1 bar
FWHM @ 6 keV = 11.5 %**

Readout plane + mesh all in one



Micromesh
5μm copper

Kapton 50 μm

Readout pads

Lower capacitance
Under development

T. Papaevangelou et al., Proc. of the MPGD Conference, Crete, June 2009

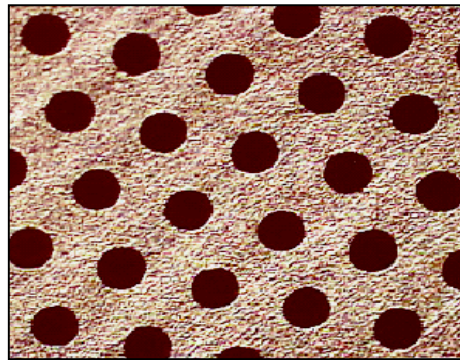
S. Anvar et al, NIM A602 (2009) 415

J. Beucher et al., Proc. of the MPGD Conference, Crete, June 2009

Thick-GEM Multipliers (THGEM)

Simple & Robust → Manufactured by standard PCB techniques of precise drilling in G-10 (and other materials) and Cu etching

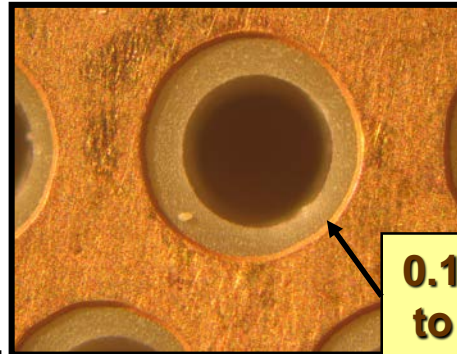
STANDARD GEM
 10^3 GAIN IN SINGLE GEM



1 mm

THGEM

10^5 gain in single-THGEM



0.1 mm rim
to prevent
discharges

Other groups developed similar hole-multipliers:

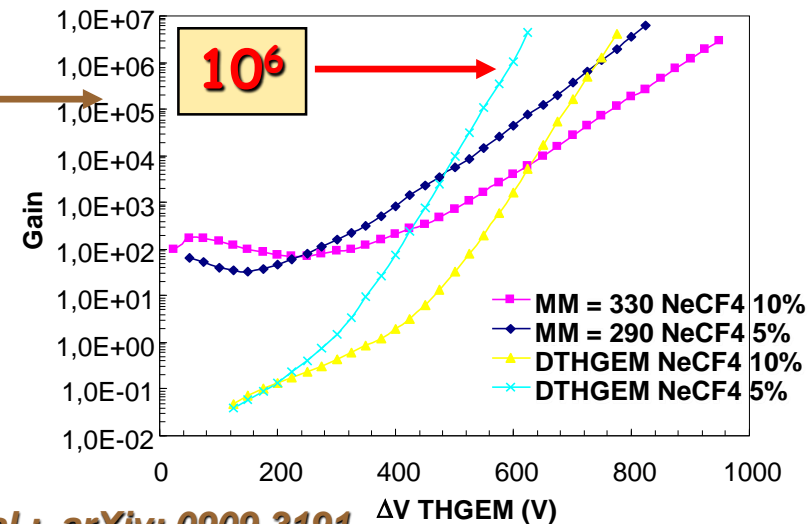
- *Optimized GEM:*
L. Periale et al.,
NIM A478 (2002) 377.

- *LEM:* P. Jeanneret,
- *PhD thesis, 2001.*

C. Shalem et al, NIMA558 (2006) 475;

- Effective **single-electron** detection (high gas gain $\sim 10^5$ ($>10^6$) @ **single (double) THGEM**)
- **Few-ns** RMS time resolution
- **Sub-mm** position resolution
- **MHz/mm²** rate capability
- **Cryogenic operation: OK**
- **Gas: molecular and noble gases**
- **Pressure: 1mbar - few bar**

Double THGEM or THGEM/Micromegas

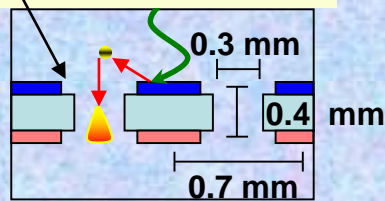


C. Azevedo et al.; arXiv: 0909.3191

Photon Detectors based on THGEM/RETGEM

Several advantages of using THGEM / RETGEM for RICH Applications:

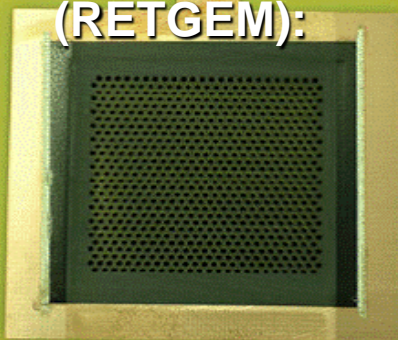
Reflective CsI PC



Thick GEM (THGEM):



Resistive GEM (RETGEM):



- **Very high and stable gains** ($>10^5$) can be achieved with THGEMs in several gases (e.g. Ne-based mixtures)
- THGEM can operate in badly quenched gases as well as in gases in which are strong UV emitters → possibility of using **windowless detectors** for some RICH designs

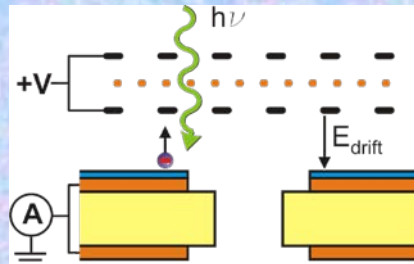
Project under discussion in RD51 →
Development of gaseous photomultipliers
for visible spectral range

(Wider bandwidth → figure of merit N_0 , Smaller chromatic aberration, larger choice of radiators) –

A. Lyashenko et al., *JINST* 4:P07005,2009;
R. Chechik, A. Breskin, *NIMA*595 (2008)116;
V. Peskov, RD51 Collab. Meet., Nov.23-25, 2009, WG2 Meeting

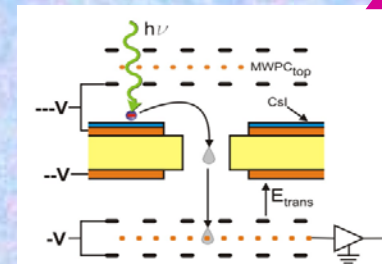
THGEM Photon Detectors for RICH: Efficiency Evaluation

$$\text{Photon Detection Efficiency} = \text{QE (CsI)} * \text{Photo-current} \left(\frac{\text{Gas}}{\text{Vacuum}} \right) * \text{Electron Collection Efficiency}$$



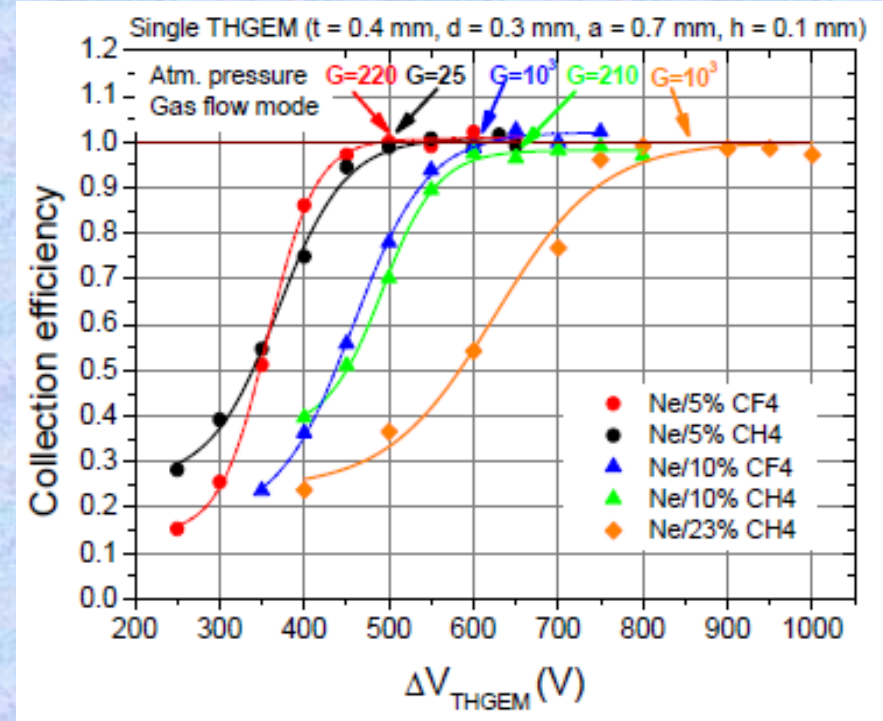
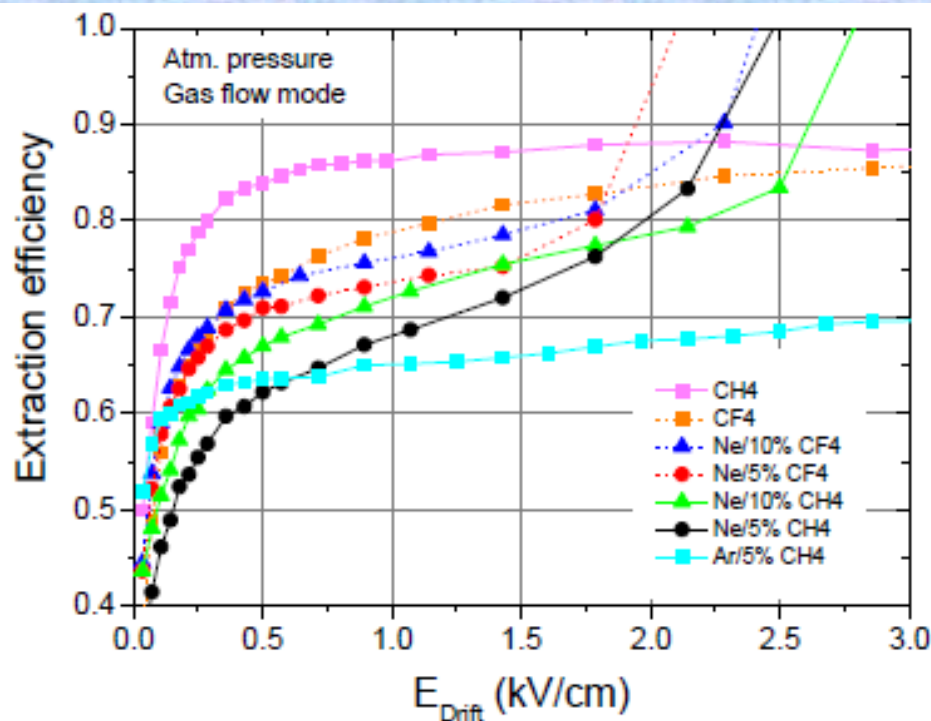
PE efficiency extraction into the gas vs vacuum:

$$\epsilon_{extr} = \frac{I_{gas}}{I_{vac}}$$



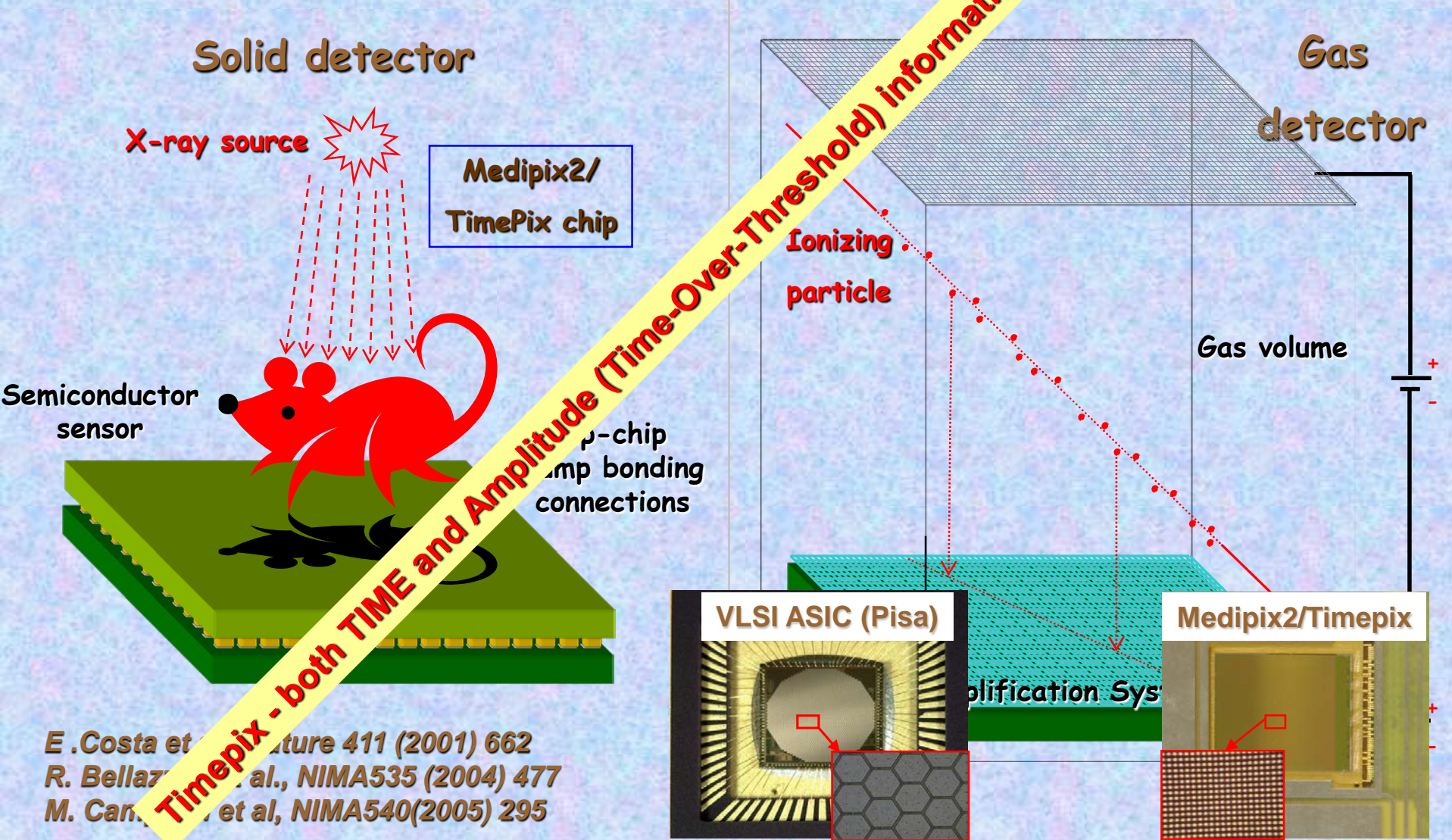
Single PE collection efficiency into THGEM holes:

$$\epsilon_{coll} = \frac{N_{THGEM}}{N_{ref}}$$



Pixel Readout of Micro-Pattern Gas Detector

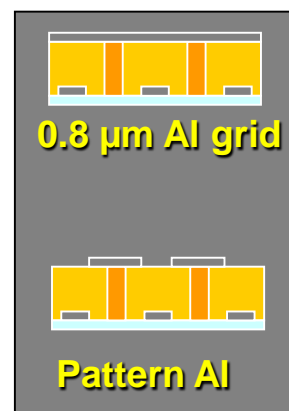
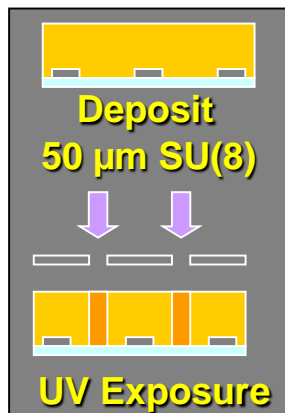
Gas Detector Readout by multi-pixel CMOS array (used as charge collecting anode)
CMOS readout concept → Analog VLSI ASIC (Pisa), Medipix2 / TIMEPIX Chips



E. Costa et al., *Nucl. Instr. Meth. A* 411 (2001) 662
R. Bellazzini et al., *NIMA* 535 (2004) 477
M. Caracciolo et al., *NIMA* 540 (2005) 295

Micromegas/Ingrid + Timepix Detector

InGrid: integrate Micromegas & pixel chip by Si-wafer post-processing technology
 • Grid robustness & Gap/Hole accuracy

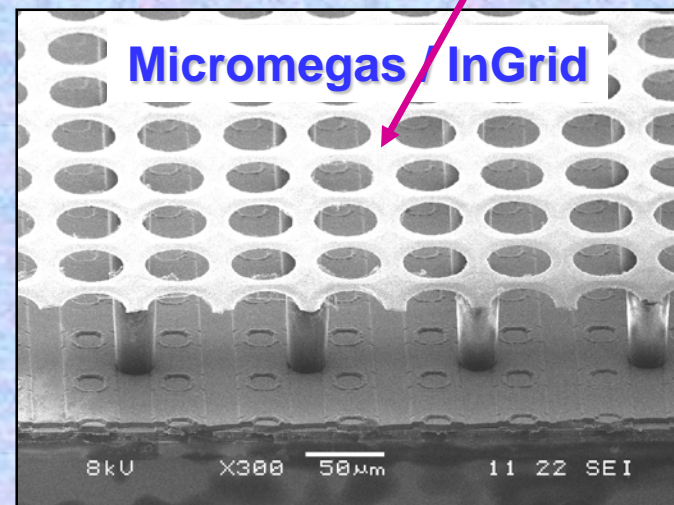
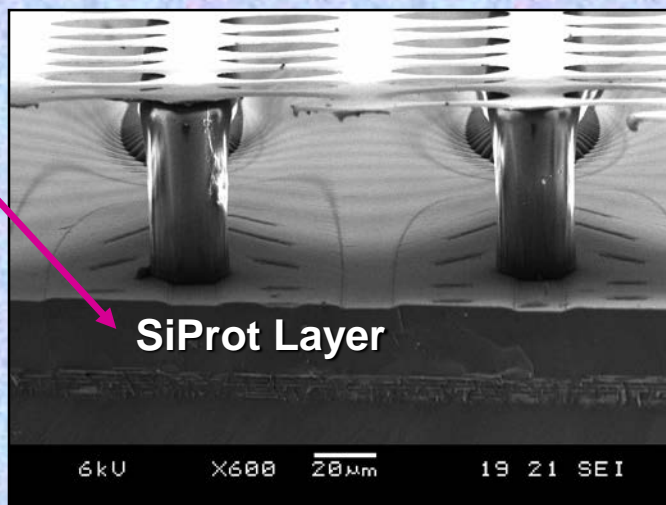


Micromegas/Ingrid + SiProt + Timepix Detector:

Apply Si_3N_4 (high resistivity layer 3-20 μm)

for discharge quench
& SPARK
PROTECTION

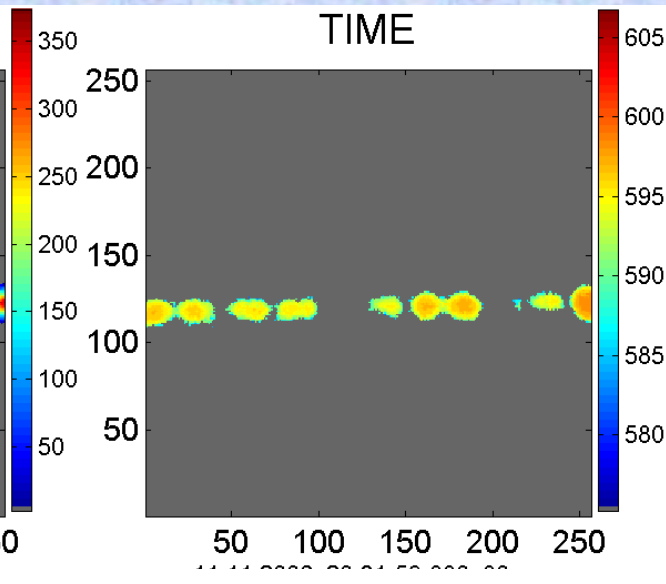
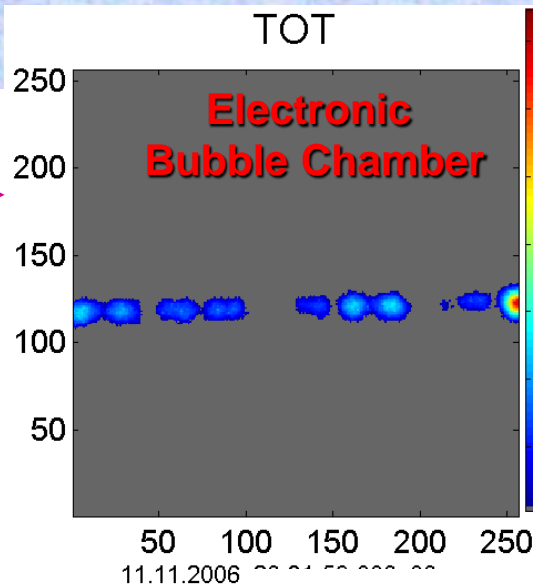
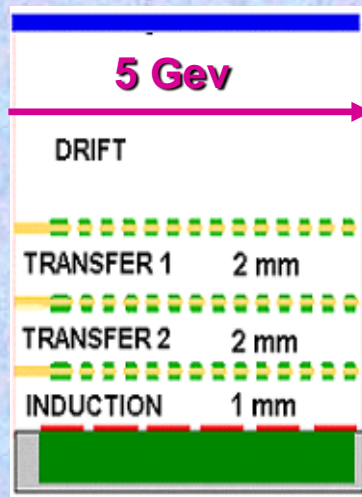
before InGrid
production



GEM/Micromegas + Timepix Readout @ 5 GeV Electron Beam

Triple GEM + Timepix:

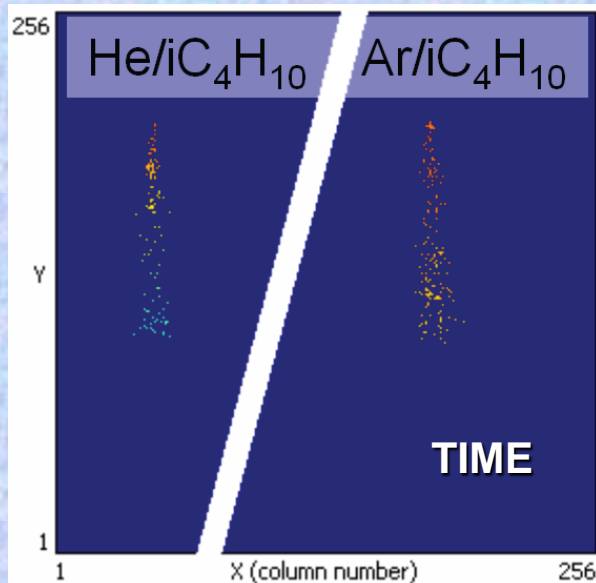
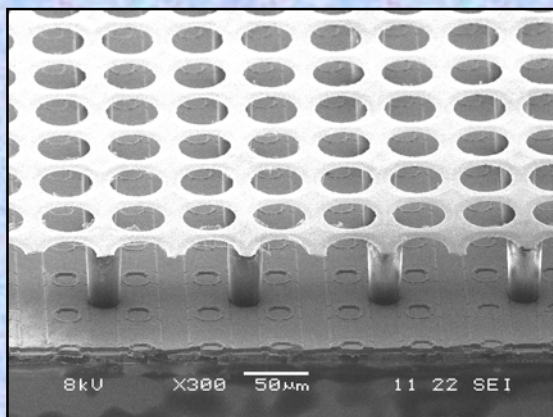
Operated in checker-board pattern of TOT (charge) and TIME (time)



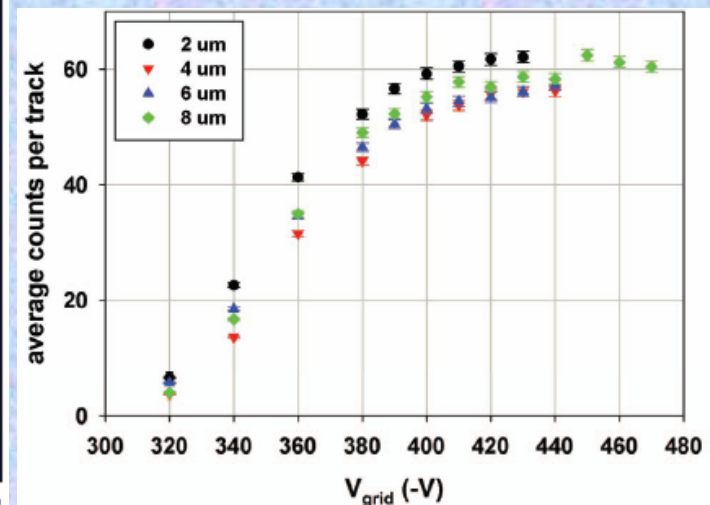
M. Titov, Nucl. Instr. and Meth. A581 (2007) 25.

Micromegas/ Ingrid + Timepix:

Studies of SiProt layer thickness (efficiency & discharges):



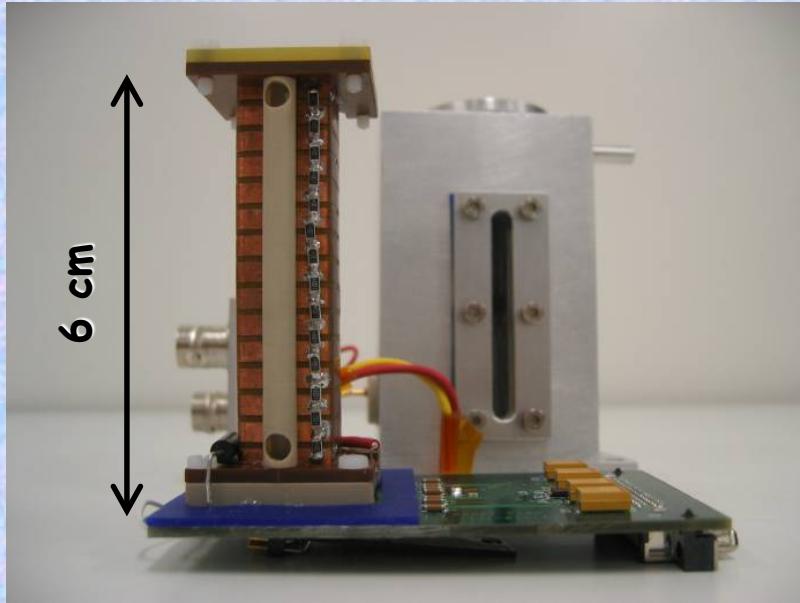
<Nhits> per track vs Si3N4 layer thickness:



Y. Bilevych et al., 2009 IEEE NSS/MIC Conference Record.

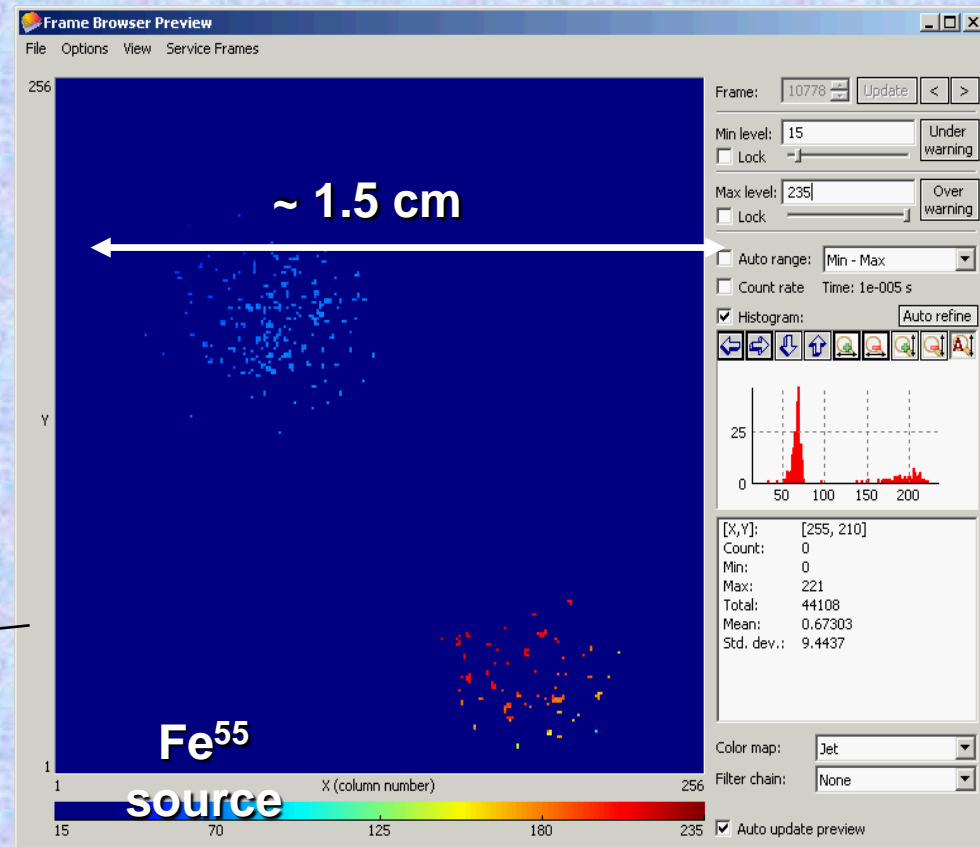
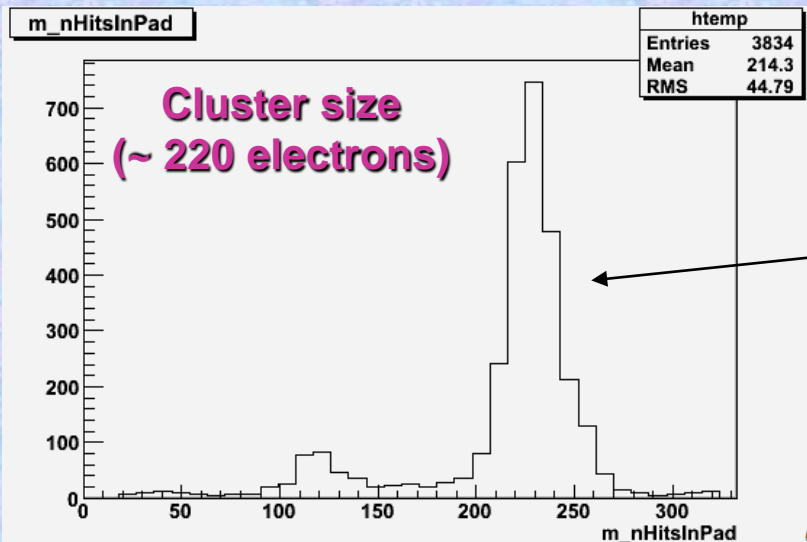
Micromegas/Ingrid + Timepix & microTPC

μ TPC with a 6 cm height field cage
Size: 4 cm x 5 cm x 8 cm



Observe electrons (~ 220) from an X-ray (5.9 keV) conversion one by one and count them

→ Study single electron response



Micromegas/Ingrid + Timepix & Discharges

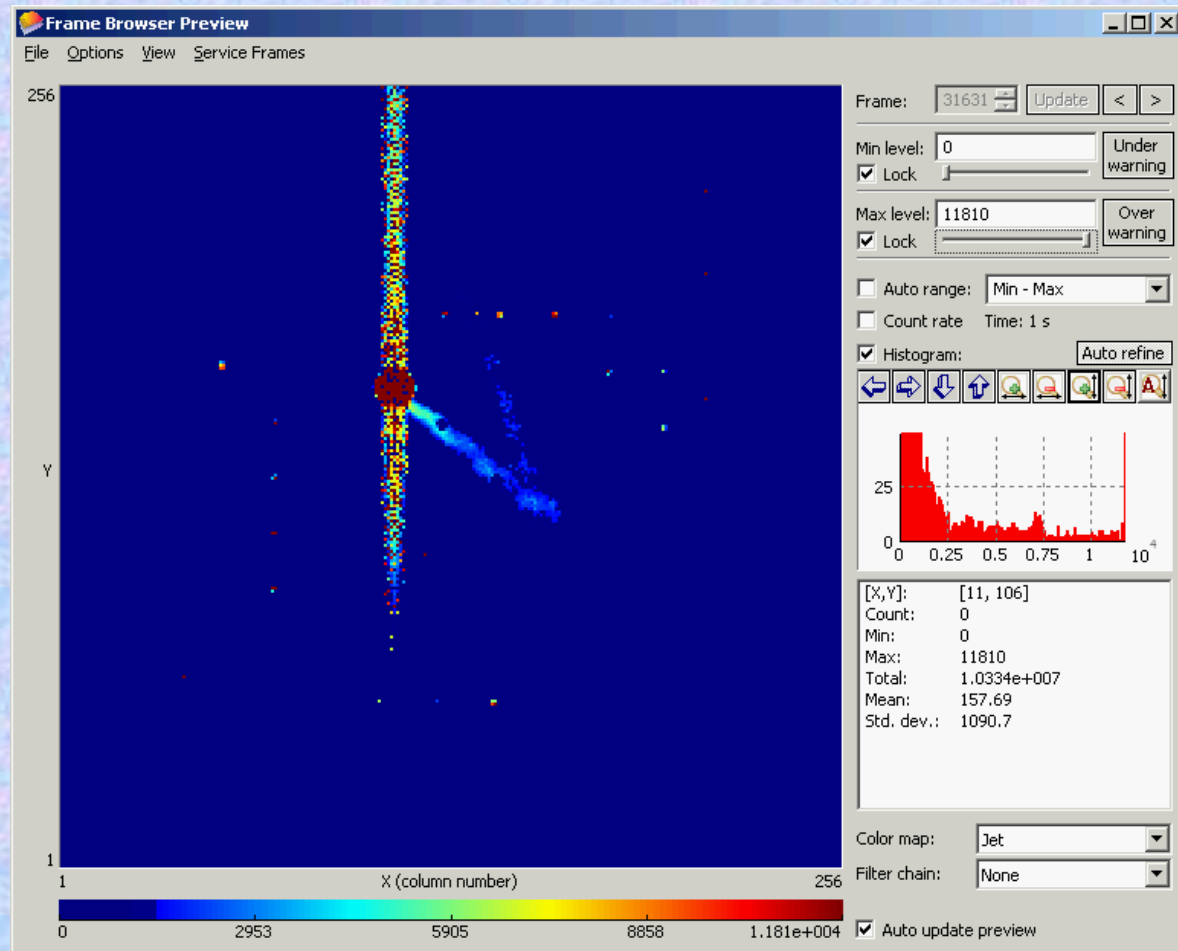
- Strong electric field (70 – 100 kV/cm) over the Si-pixel chip
- Provoke discharges by introducing small amount of Thorium in the Ar gas
 - Thorium decays to Radon 222 which emits 2 alphas of 6.3 & 6.8 MeV ($\sim 10^5$ e)

- Round-shape images of discharges are being recorded

- Perturbations in the concerned columns

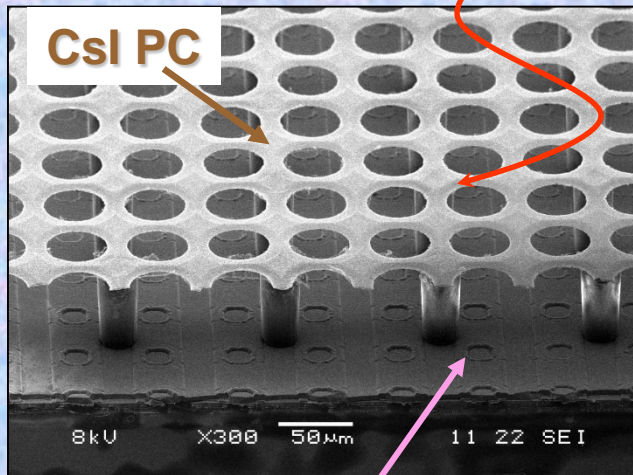
- Threshold ?
- Power ?

Chip keeps working !



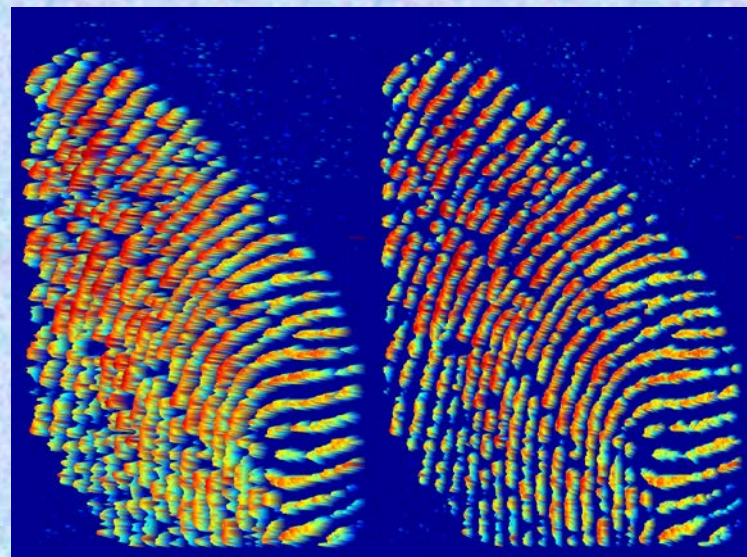
Photosensitive Detector: Integrating Ingrid and CMOS readout

**MICROME GAS (InGrid)
covered with CsI** photon

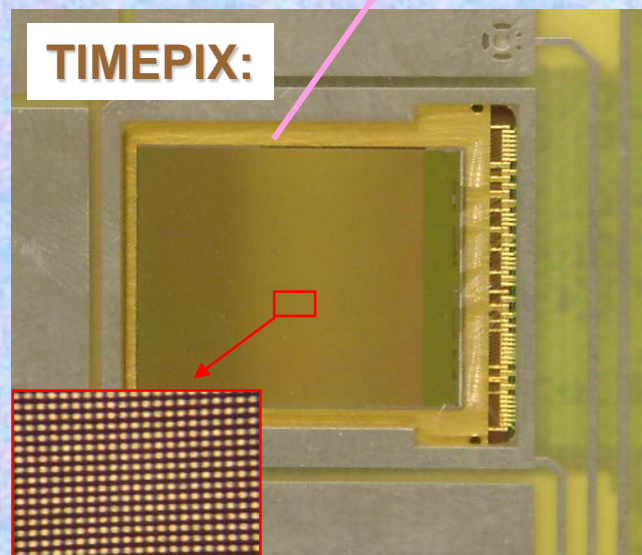


Ingrid without CsI

UV absorbed
by the
fingerprint
on the window

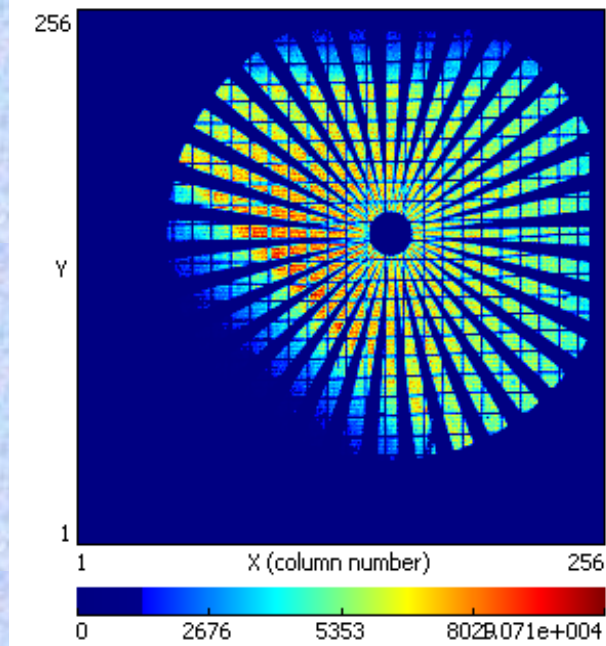


M. Fransen, RD51 Mini-Week, Sep. 23-25, 2009, WG2 Meeting



Ingrid with CsI PC:

2D UV Image
of a 10mm
diameter mask

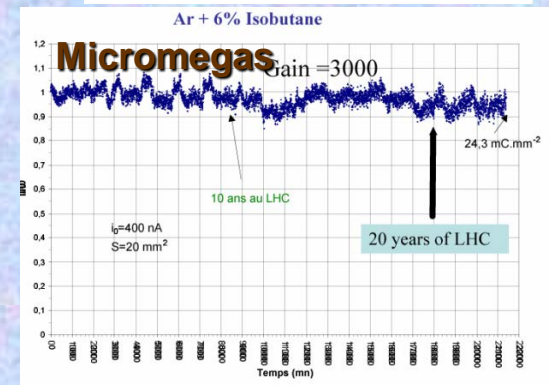
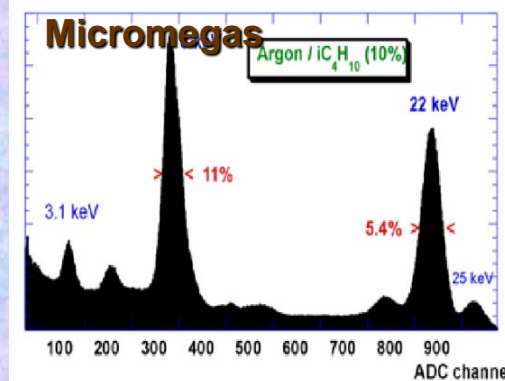
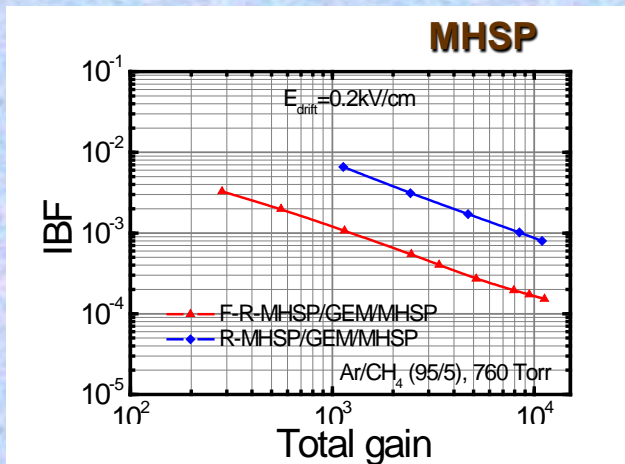
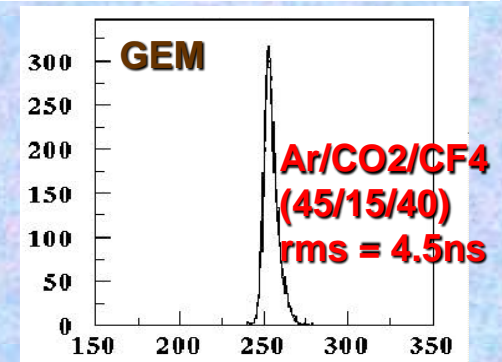
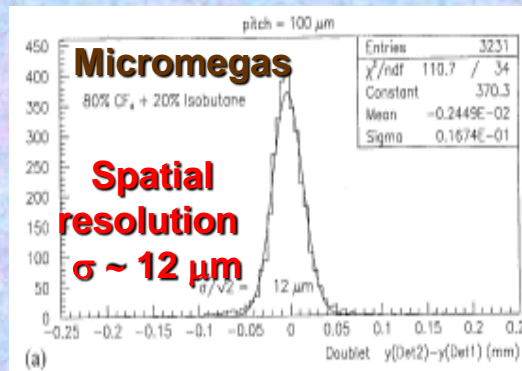
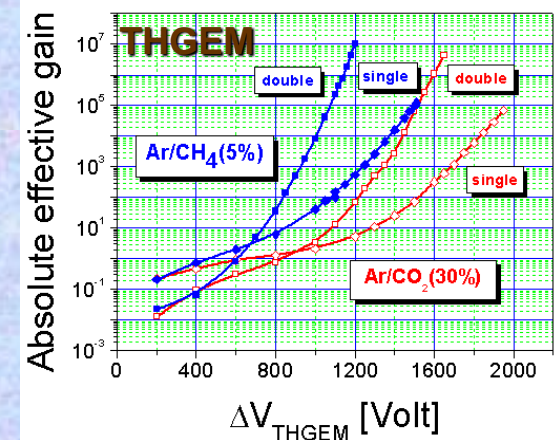
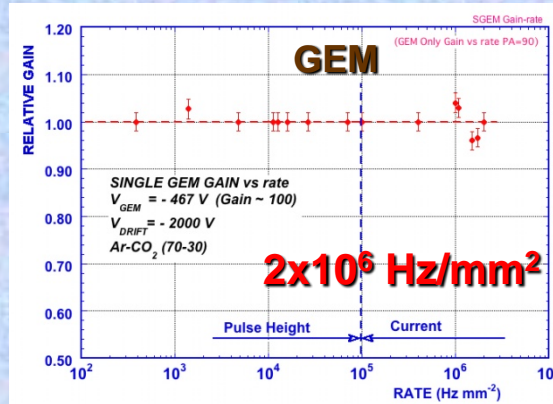


Chip area: 14x14mm².
(256x256 pixels of 55x55 µm²)

A. Breskin, RD51 Collab. Meet., Nov.25, 2009, RD51 Plenary

Micro-Pattern Gas Detectors Performance Summary

- Rate Capability
- High Gain
- Space Resolution
- Time Resolution
- Energy Resolution
- Ageing Properties
- Ion Backflow Reduction
- Photon Feedback Reduction



RD 51 Collaboration - Working Groups

Advance Technological Developments of Micro-Pattern Gas Detectors

RD51 – Micropattern Gas Detectors

	WG1 MPGD Technology & New Structures	WG2 Characterization	WG3 Applications	WG4 Software & Simulation	WG5 Electronics	WG6 Production	WG7 Common Test Facilities
Objectives	Design optimization Development of new geometries and techniques	Common test standards Characterization and understanding of physical phenomena in MPGD	Evaluation and optimization for specific applications	Development of common software and documentation for MPGD simulations	Readout electronics optimization and integration with MPGD detectors	Development of cost-effective technologies and industrialization	Sharing of common infrastructure for detector characterization
Tasks	Large Area MPGDs	Common Test Standards	Tracking and Triggering Photon Detection	Algorithms	FE electronics requirements definition	Common Production Facility	Testbeam Facility
	Design Optimization New Geometries Fabrication	Discharge Protection	Calorimetry	Simulation Improvements	General Purpose Pixel Chip		
	Development of Rad-Hard Detectors	Ageing & Radiation Hardness	Cryogenic Detectors X-Ray and Neutron Imaging	Common Platform (Root, Geant4)	Large Area Systems with Pixel Readout	Industrialization	
	Development of Portable Detectors	Charging up and Rate Capability	Astroparticle Physics Appl. Medical Applications	Electronics Modeling	Portable Multi-Channel System	Collaboration with Industrial Partners	Irradiation Facility
	Study of Avalanche Statistics	Synchrotron Rad. Plasma Diagn. Homeland Sec.			Discharge Protection Strategies		

RD 51 Collaboration Organization

Consolidation around common projects: large area MPGD R&D, CERN/MPGD Production Facility, electronics developments, software tools, beam tests

WG1: large area Micromegas, GEM; THGEM R&D; resistive anode readout; design optimization (discharge protection)

WG2: single-electron response, avalanche fluctuations, photo detection with THGEM, GOSSIP/Ingrid (radiation tolerance, discharge protection, rate effects)

WG3: applications beyond HEP, industrial applications (X-ray diffraction, homeland security)

WG4: microtracking; neBEM field solver, electroluminescence simulation tool, Penning transfers, GEM charging up; MM transparency and signal

WG5: scalable readout system; Timepix multi-chip MPGD readout

WG6: CERN MPGD Production Facility; TT Network

WG7: RD51 test beam facility (November 2009 - 8 groups/5 setups)

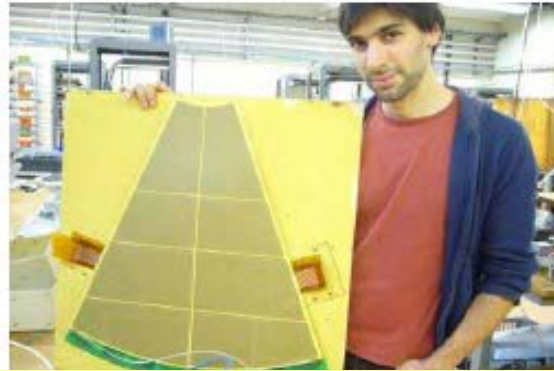
RD 51 WG1- MPGD Technology and New Structures

Objective: Detector design optimization, development of new multiplier geometries and techniques.

- Development of Large Area MPGD (production of demonstrators)



Bulk Micromegas



NEW - Single mask GEM



Raw material



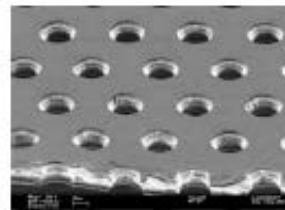
Single side copper patterning



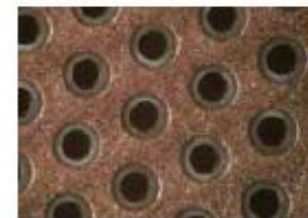
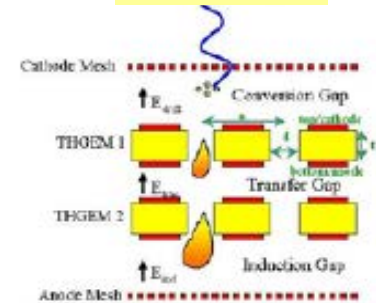
Polyimide etching



Copper reduction

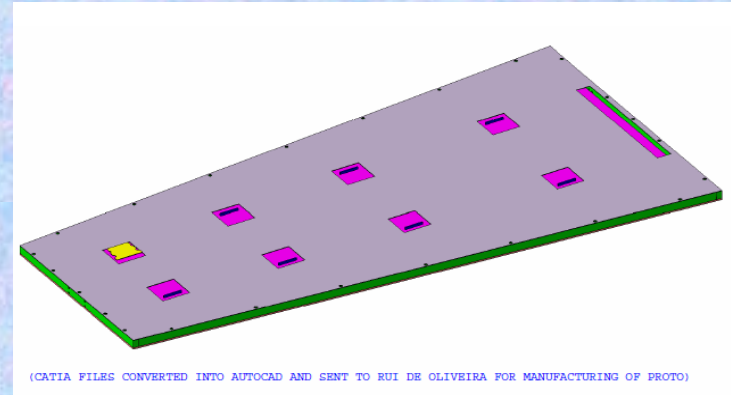


THGEM

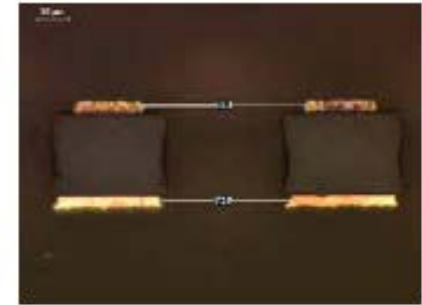
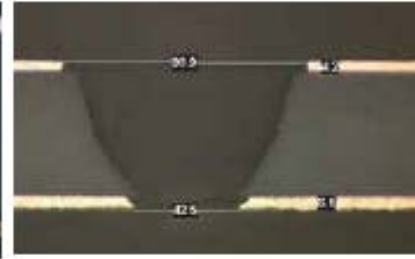
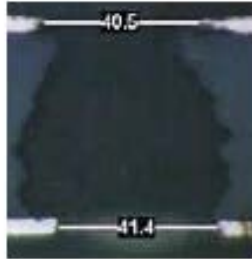


Large Area GEM Detector Development

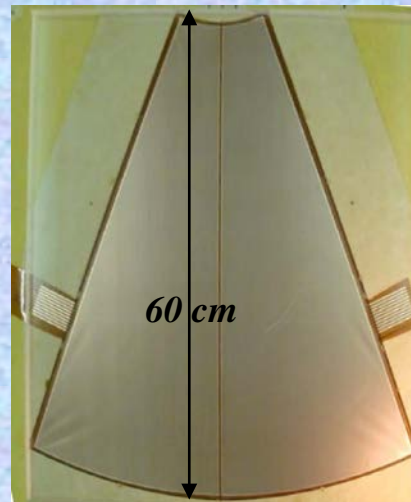
**GEM feasibility studies for
CMS high-eta
($\eta > 1.6$) upgrade:**



**New single mask technology:
Development and evaluation
With small prototypes**



**TWO-SECTORS TRIPLE-
GEM PROTOTYPE FOR
TOTEM T1 UPGRADE
(60x60 cm²)**



Large Area Micromegas Detector Development

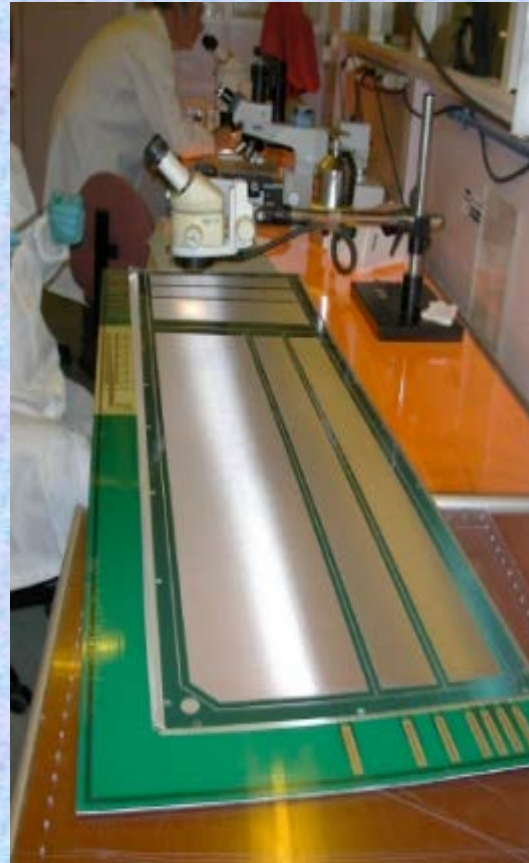
**sLHC ATLAS Muon Upgrade
(MAMMA Collaboration):**

**On the road to large area
detectors:
(1.5 * 0.5 m²) –
Half the final size**

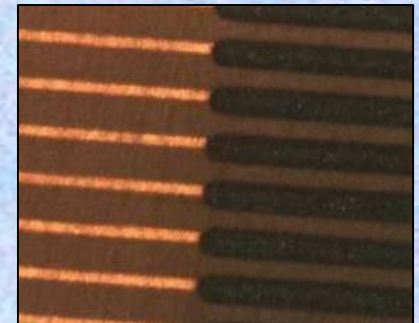
**Segmented mesh,
250 and 500 μm strip pitches,
Longer strips (350 & 850 μm)**

**Uniformity, robustness,
easy fabrication.
small dead regions →**

”Full path of industrial production”

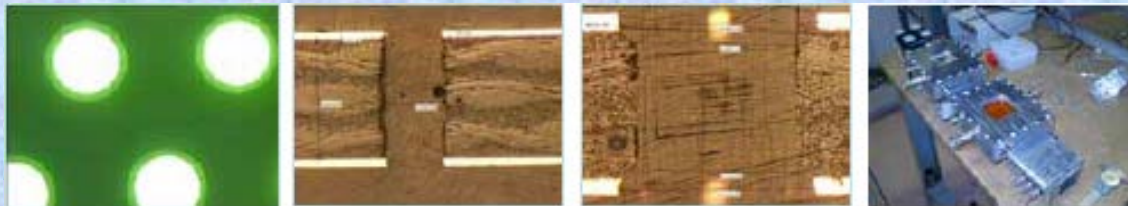


**Study of resistive coatings for
spark protection (smaller prototypes)**



Development of UV Large Photon Detectors based on THGEM

**Technology
Development
& Prototype
Construction**



300x300mm² THGEM

**90,000 0.5mm diameter holes
(Print Electronics, IL)**

600x600mm² THGEM

**600,000 0.4mm diameter holes
(Eltos, IT)**

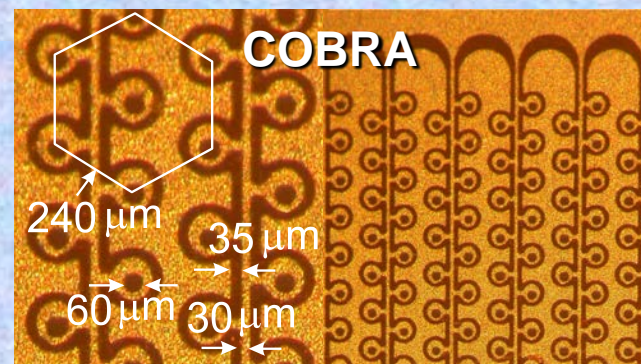
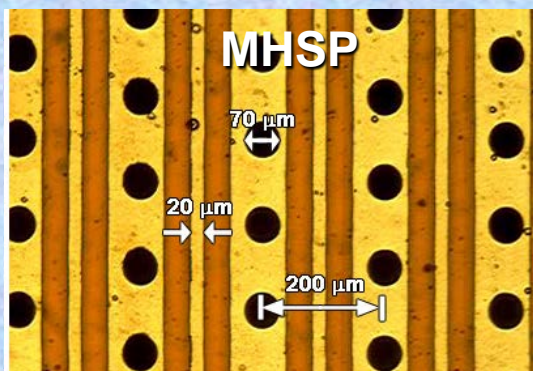
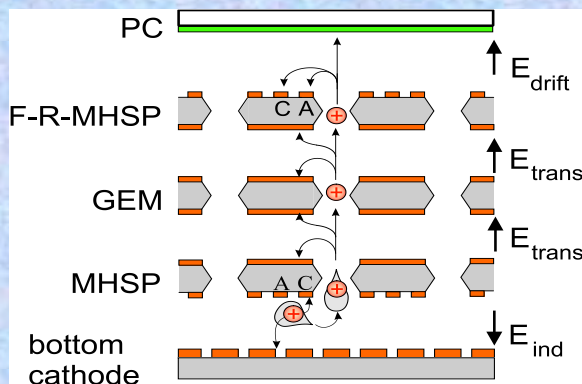


Large-Area Detectors possible (ns, sub-mm, MHz/mm²)

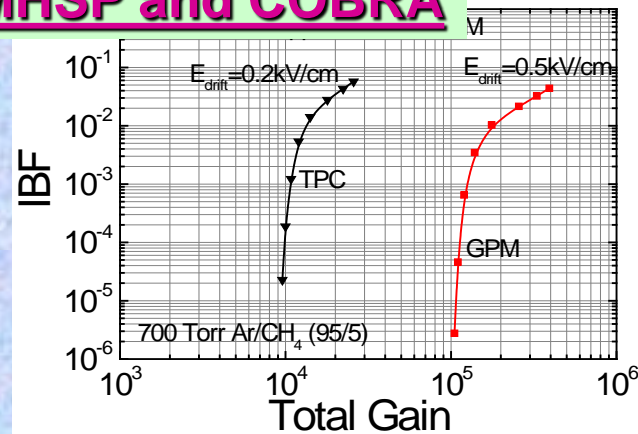
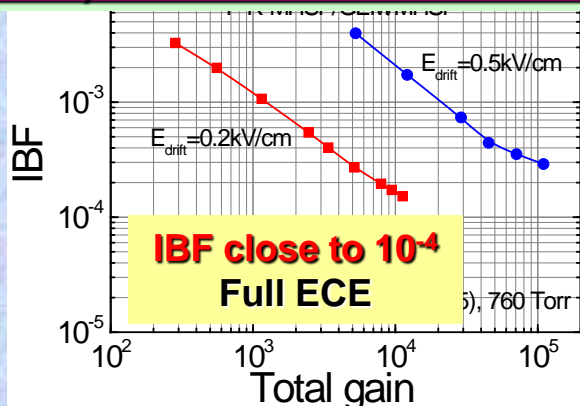
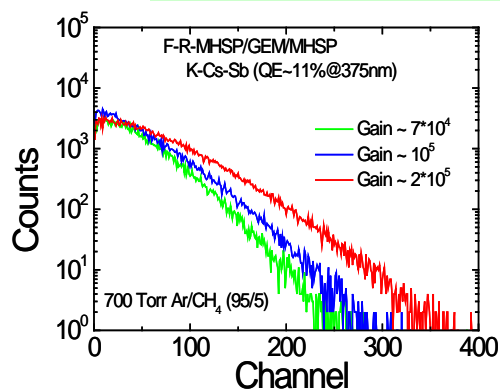
Status: so far only "mechanical" electrodes

RD 51 WG2 - Common Characterization and Physics Issues

Objective: Development of common standards and comparison of different technologies, performance evaluation of different MPGD detectors.



Ion Back Flow (IBF) Achievements with MHSP and COBRA



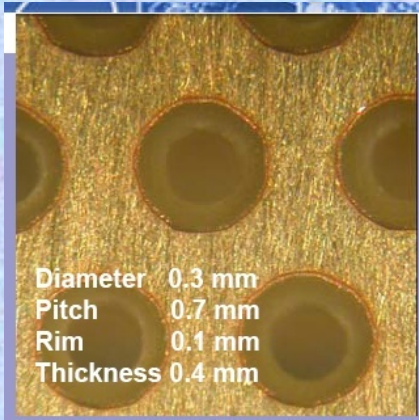
- A. Lyashenko et al., NIMA 598(2008)116 and arXiv: 0706.3606
J. Veloso et al., Proc. of the MPGD Conference, Crete, June 2009
C. Azevedo et al. RD51 Collab. Meet., Nov.23-25, 2009, WG1 Meeting

**IBF 1000 x lower than with GEMs
At the expense of ECE (20%)**

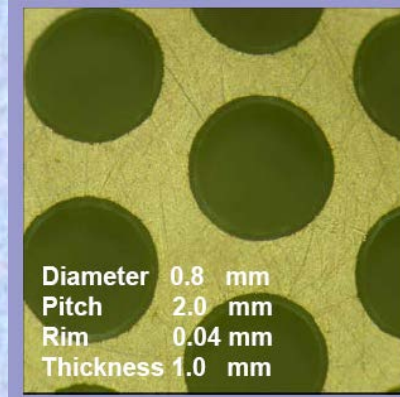
V. Peskov, P. Fonte, Research on Discharges in MPGD and what is important to study in the framework of RD51, arXiv: 0911.0463, RD51 Note-2009-004

Thick-GEM (THGEM) Design Optimization

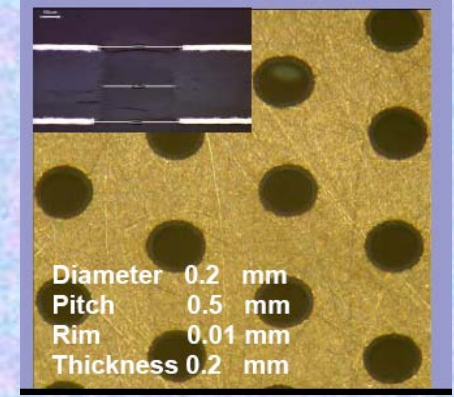
Choice of geometry (charging up, gain stability, maximum gain):



Mask etching + drilling: rim = 0.1mm

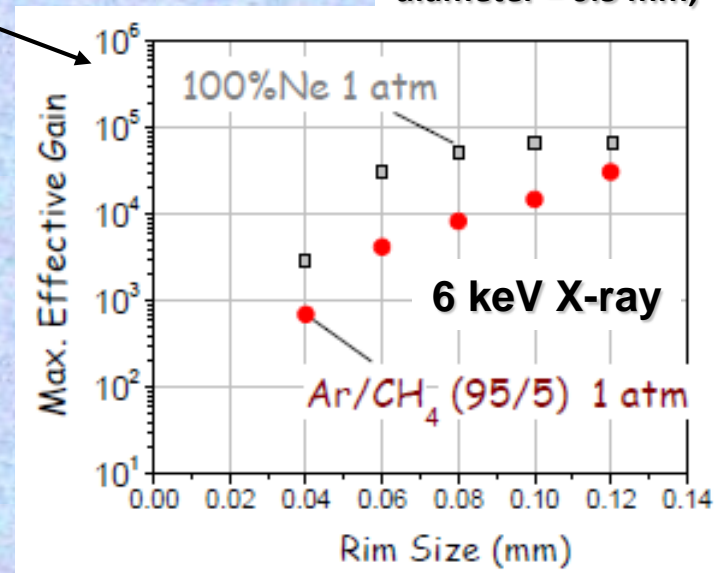
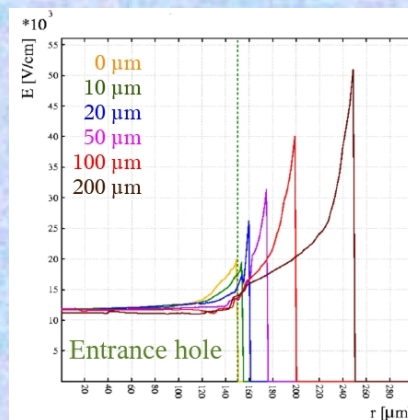
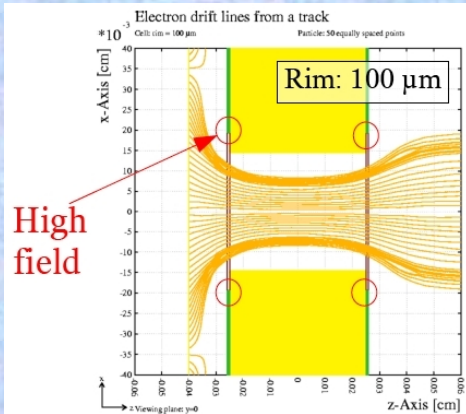
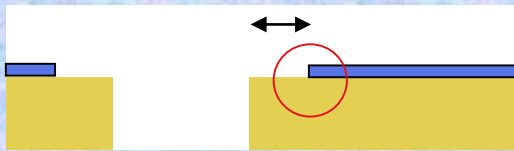


Drilling + chemical rim etching without mask



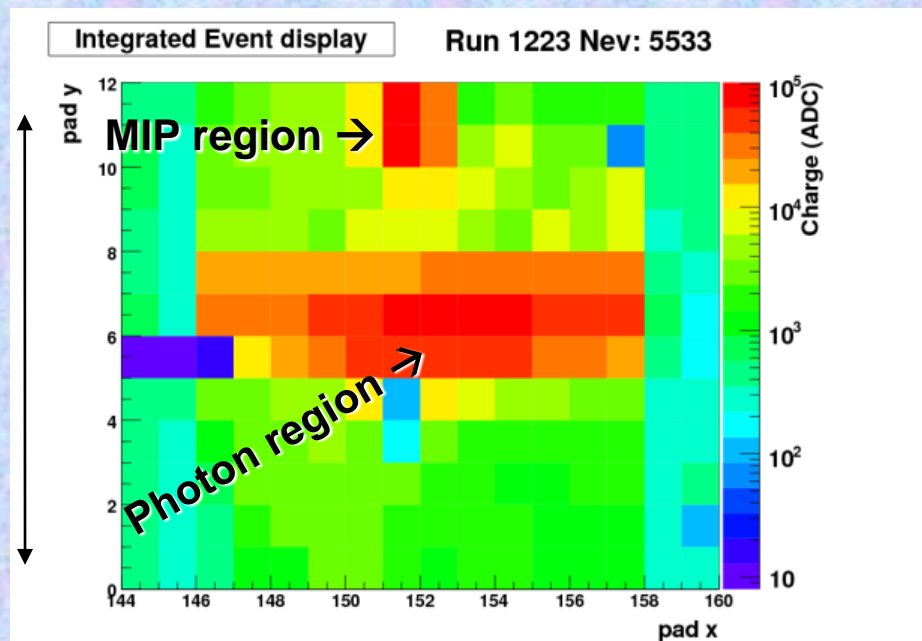
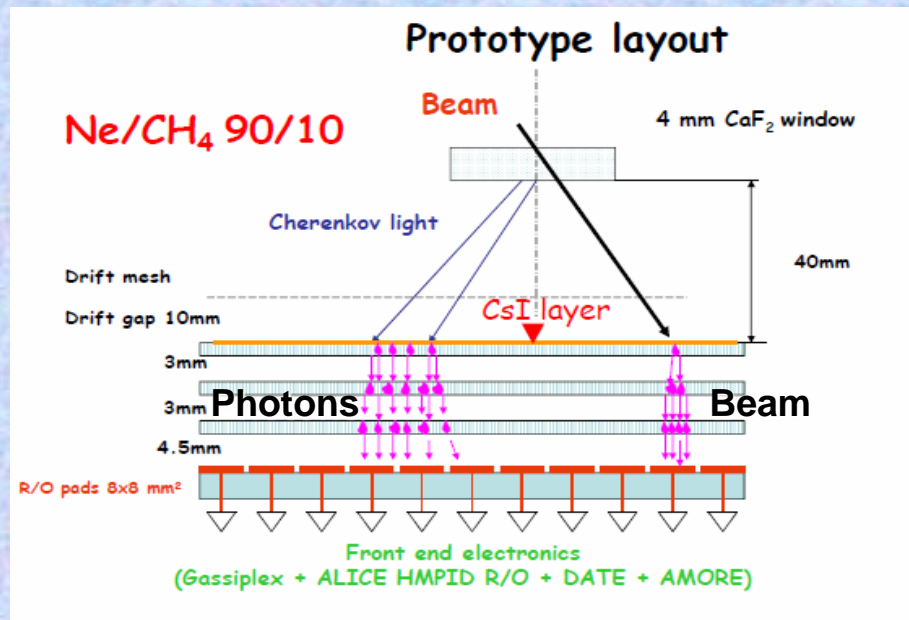
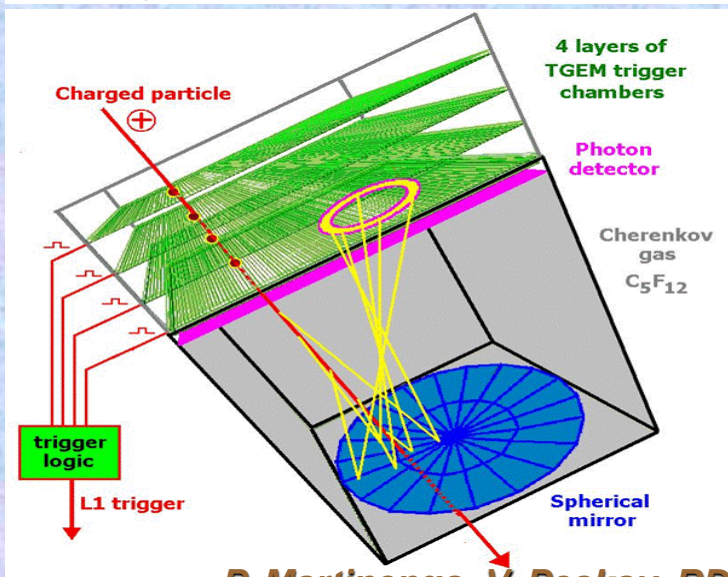
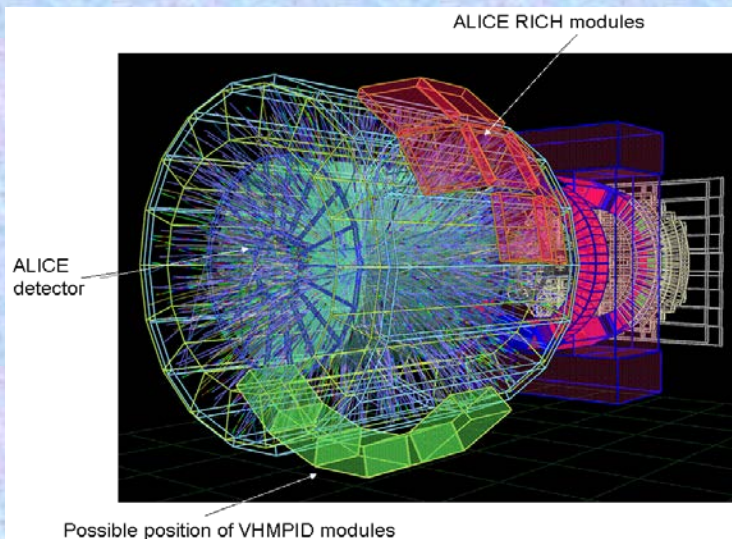
**Holes with no rim: best stability (minimal charging up);
But: no-rim results in 10-100 times lower maximum gain**

pitch = 1 mm;
diameter = 0.5 mm;



Detection of Cherenkov Light with CsI coated triple THGEM

3THGEM Detector is proposed for Very High Momentum Particle Identification Detector (VHMPID) for ALICE

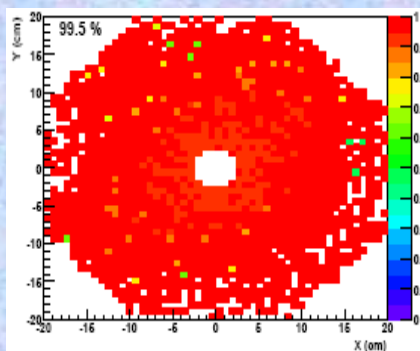
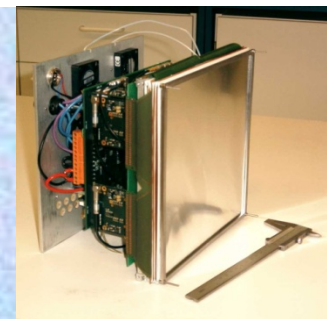
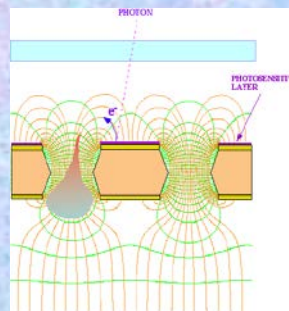
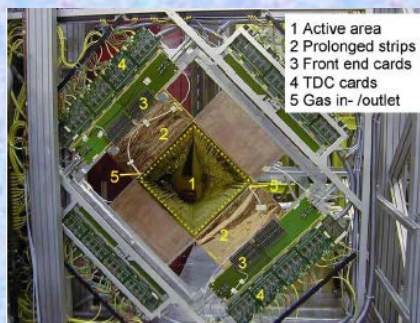


RD 51 WG3 - Applications

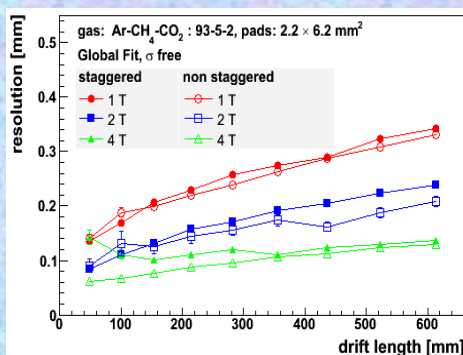
Objective: Evaluation and optimization of MPGD technologies for specific applications.

- MPGD based detectors for tracking and triggering (including Muon Systems).
- MPGD based Photon Detectors (e.g. for PICH)
- Applications of MPGD based detectors for:
- Cryogenic Detectors for
- X-ray and neutron imaging
- Astroparticle physics applications
- Medical applications.
- Synchrotron Radiation and Homeland Security applications.

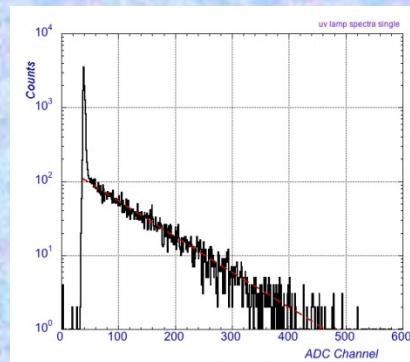
Applications area will benefit from the technological developments proposed by the Collaboration; however the responsibility for the completion of the application projects lies with the institutes themselves.



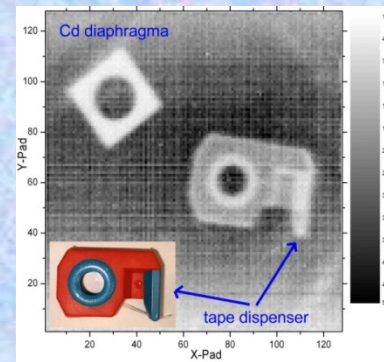
Tracking



TPC readout



UV photon detection



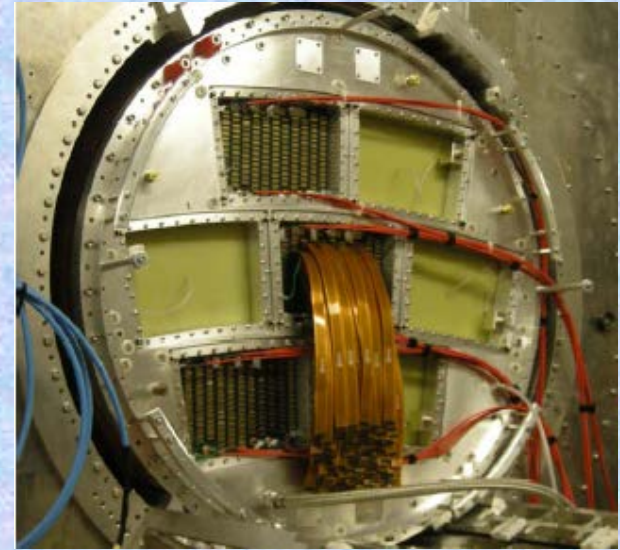
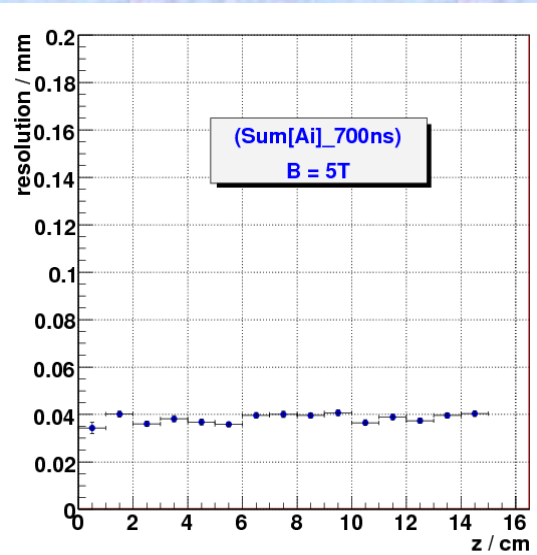
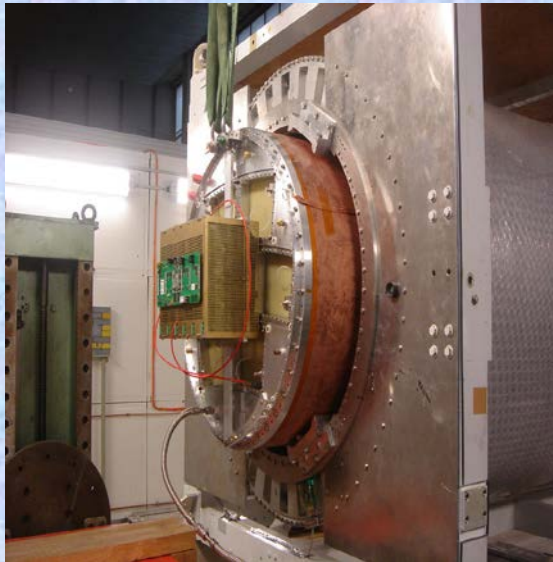
Neutron detection

Micromegas/GEM for the ILC TPC

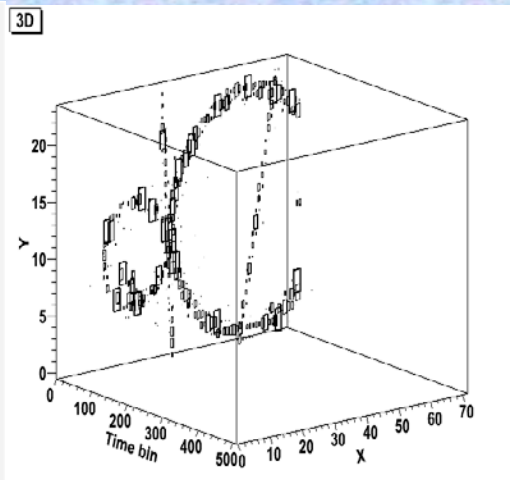
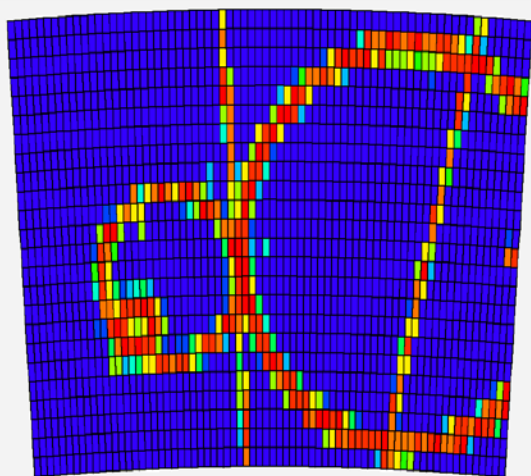
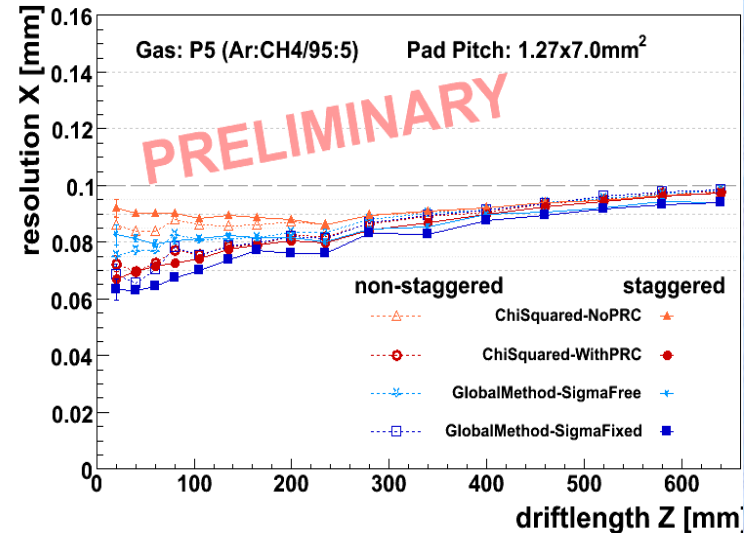
Micromegas TPC

(Large Prototype Tests at DESY in 2009)

GEM TPC



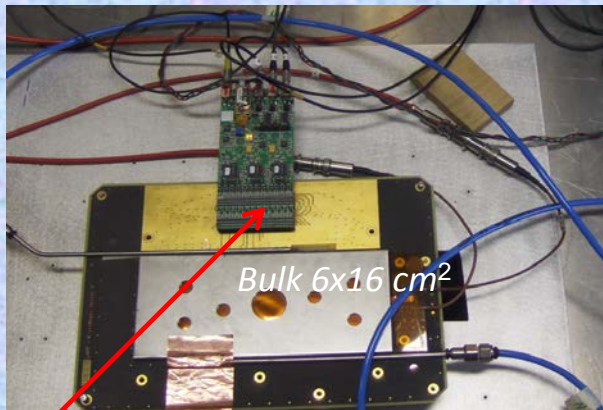
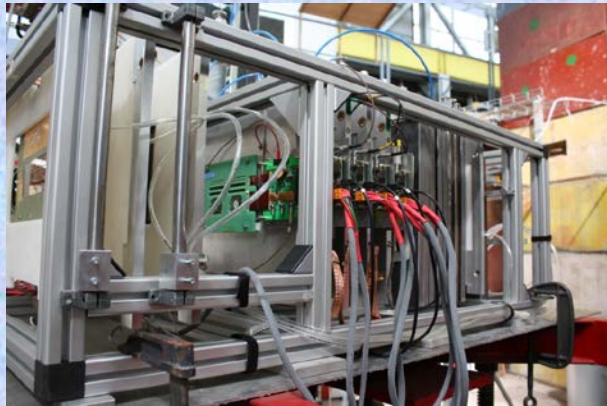
Resolution X Total - 4T



Micromegas/GEM for the ILC DHCAL

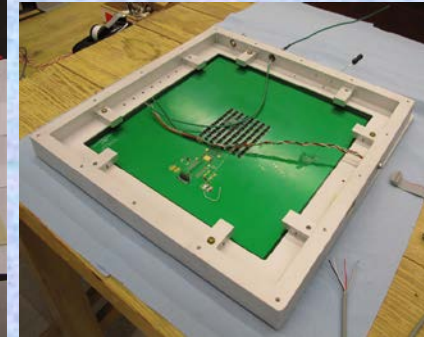
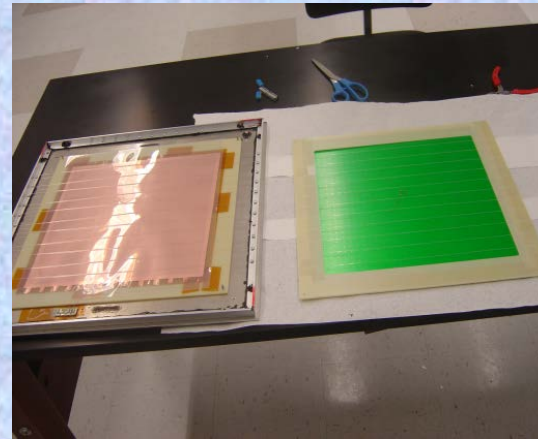
Micromegas DHCAL:

- Analog readout prototypes for characterization (GASSIPLEX chips)
- Digital readout prototypes with embedded electronics (HARDROC/DIRAC)

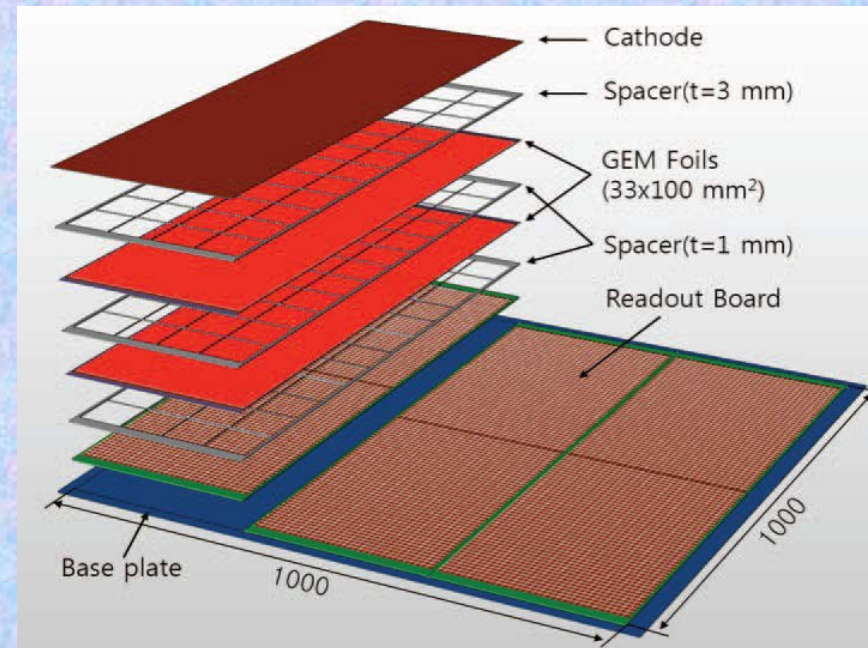


GASSIPLEX

GEM-based Digital HCAL:



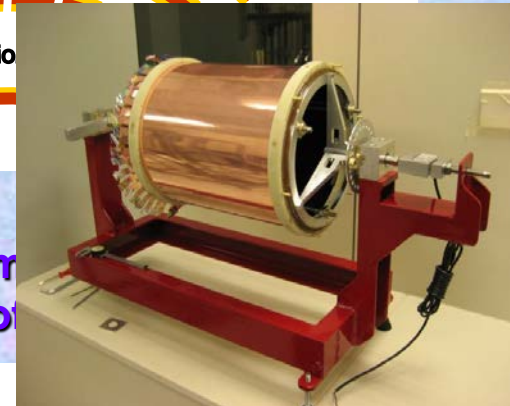
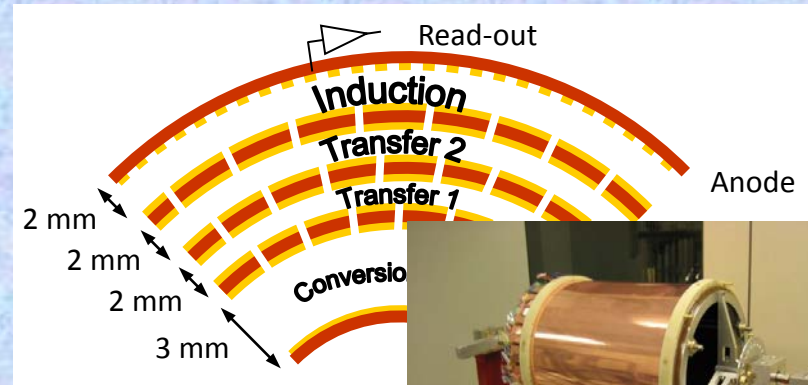
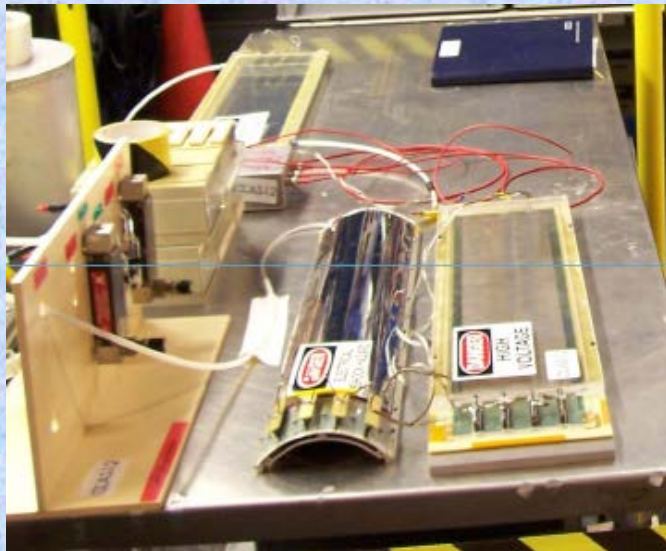
Construction of 1m * 1m unit detector:



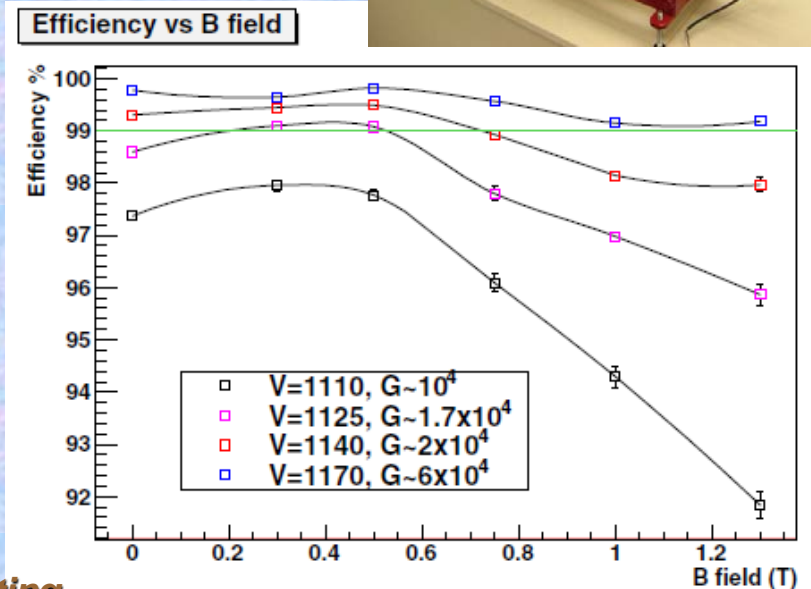
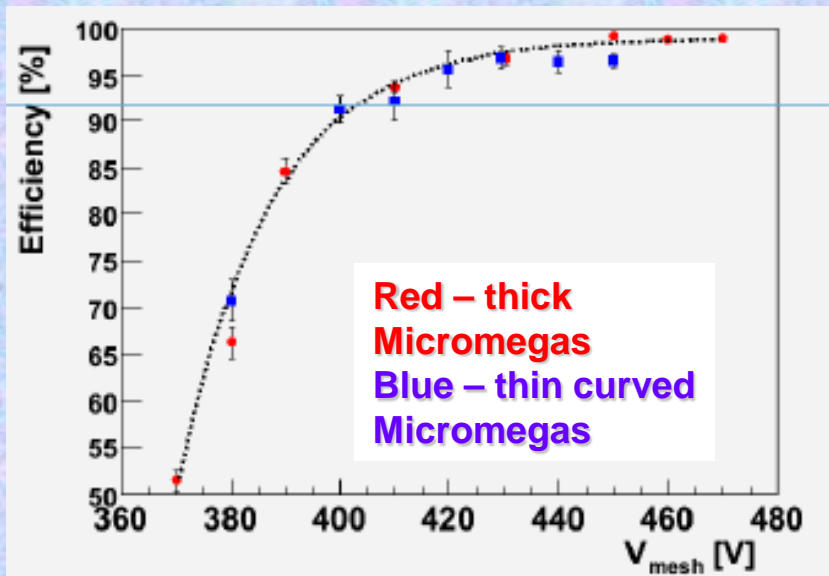
Curved Bulk Micromegas and Cylindrical GEMs

Thin Curved Micromegas for CLAS12

Cylindrical GEM for KLOE2 Inner Tracker:



Increase of m
larger spread of

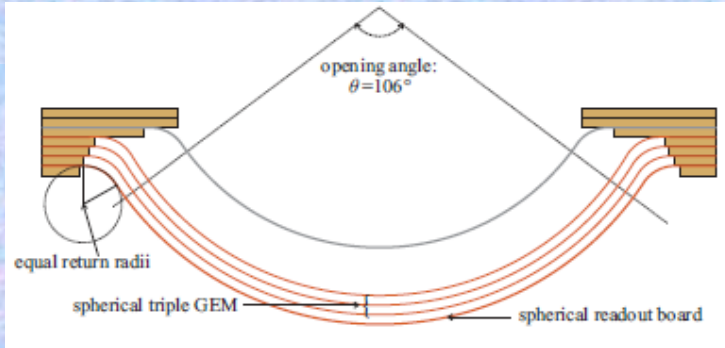


D. Nygret, RD51 Collab. Meet., Nov.23-25, 2009, WG7 Meeting

S. Aune, Proc. of the MPGD Conf., Crete, June 2009 A. Balla et al., 2009 IEEE NSS/MIC Conference Record.

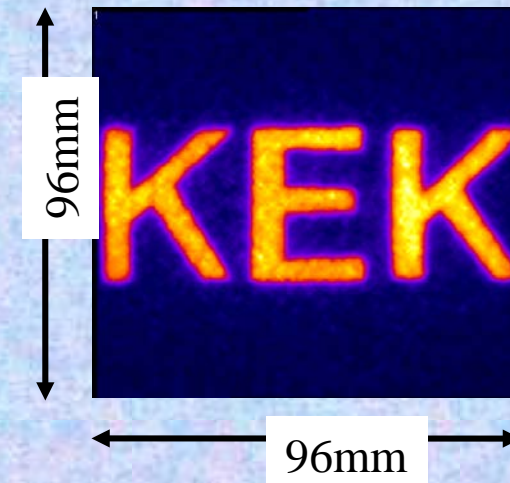
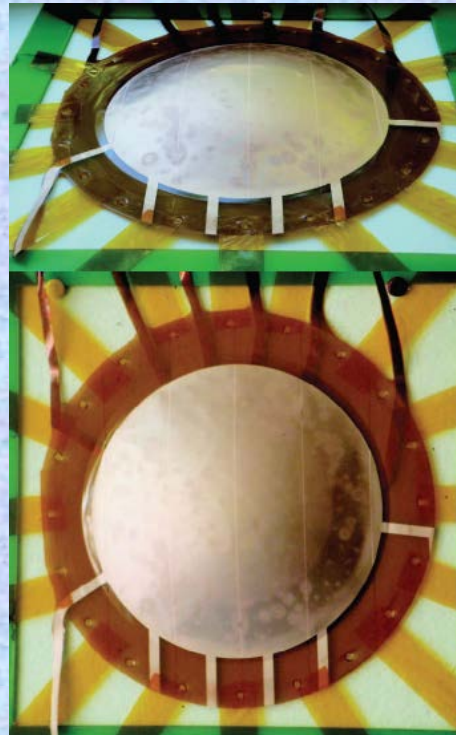
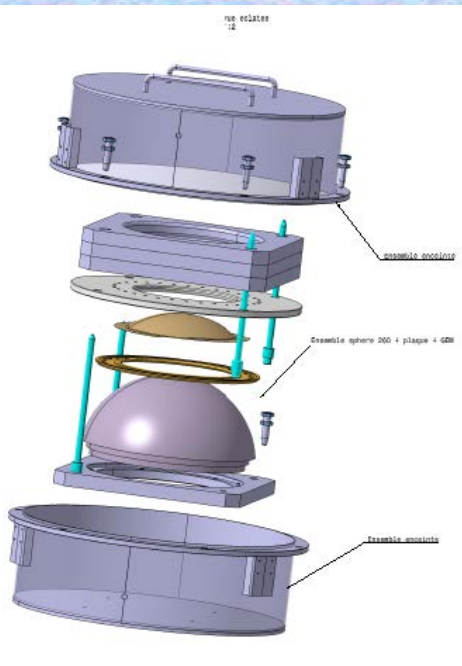
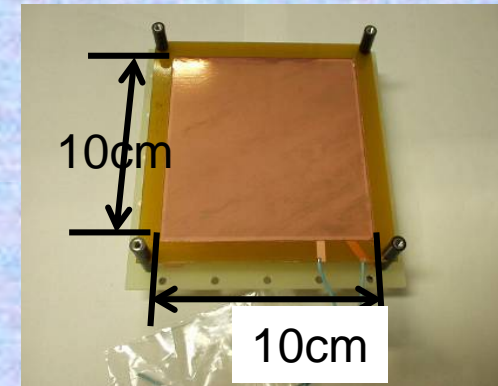
GEM - Freedom of Shapes and Production Techniques

Spherical GEM for X-Ray diffraction application



New Methods of GEM Production (Scienergy Co., Ltd):

- Plasma etching
M. Inuzuka, et al., NIM A 525(2004) 529
- Laser + Plasma etching:
T. Tamagawa, et al., NIM A 560(2006) 418

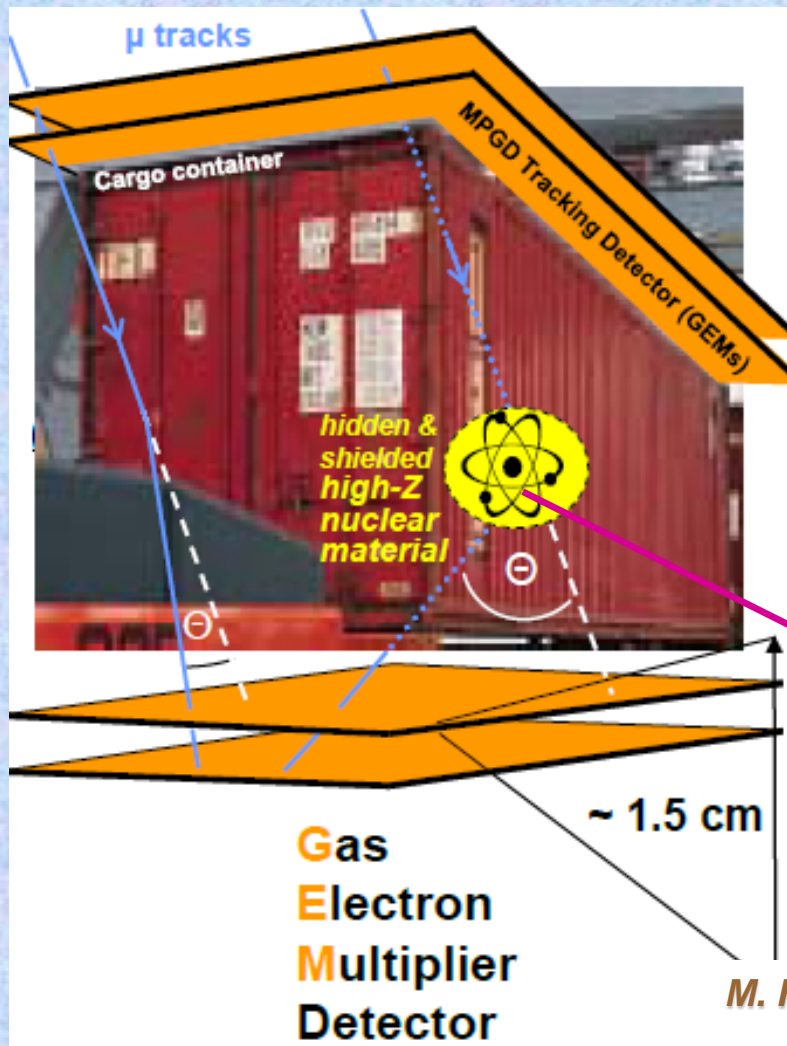


*S. Duarte Pinto et al.,
2009 IEEE NSS/MIC Conference Record.*

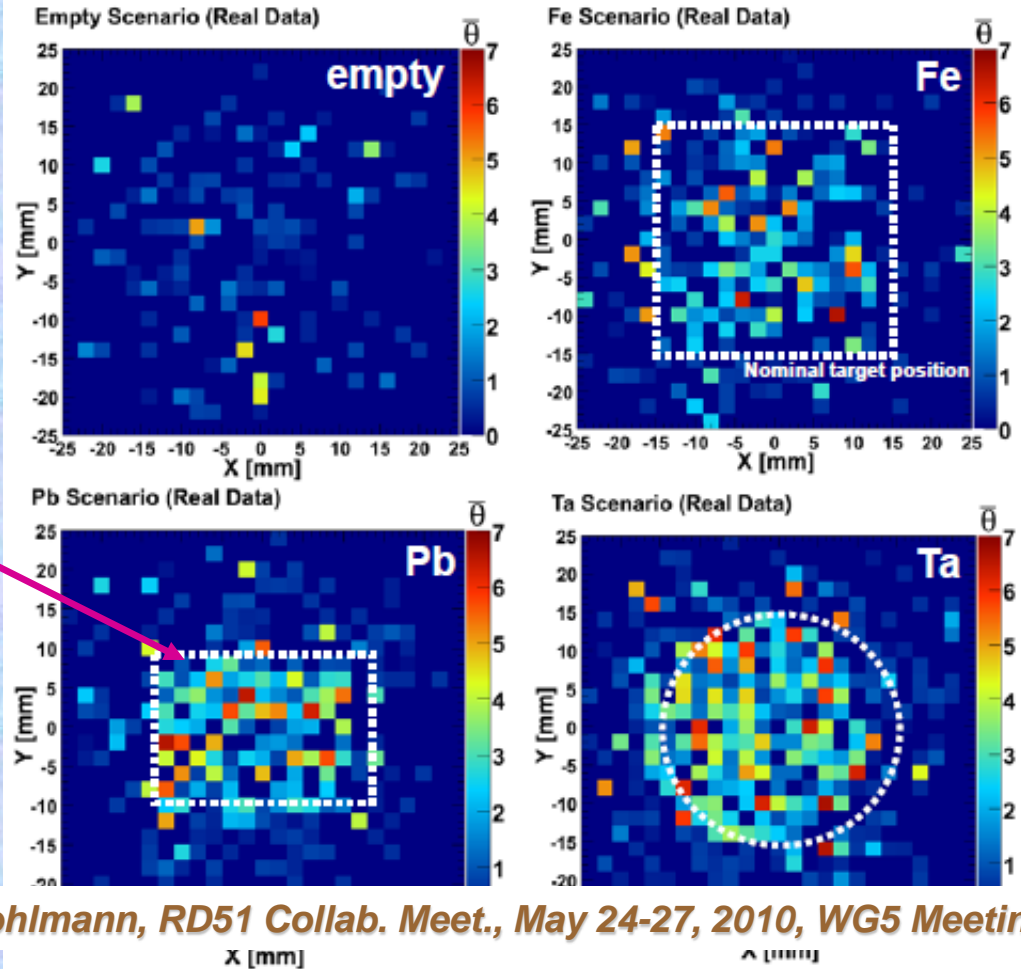
S. Uno, Proc. of the MPGD Conf., Crete, June 2009

Muon Tomography with GEM Detectors

First prototype using 10 GEMs (30*30 cm²) → build 1*1 m² station



First-ever experimental GEM-MT Data



M. Hohlmann, RD51 Collab. Meet., May 24-27, 2010, WG5 Meeting

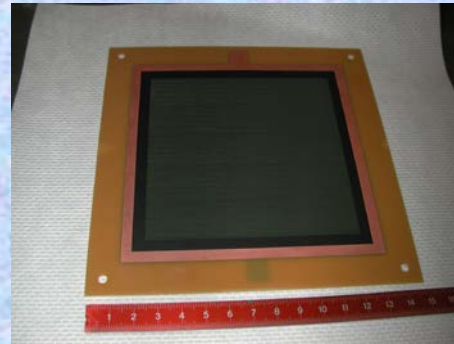
Article at www.wired.com - the online version of "WIRED",
a US magazine on technology and popular science:
<http://www.wired.com/wiredscience/2010/07/muon-detector/>

Micro-Pattern Detectors for Forest Fire Warning System



Long distance small flame detection under direct sun irradiation

Gaseous detectors could be 100-1000 times more sensitive than the best commercial detectors

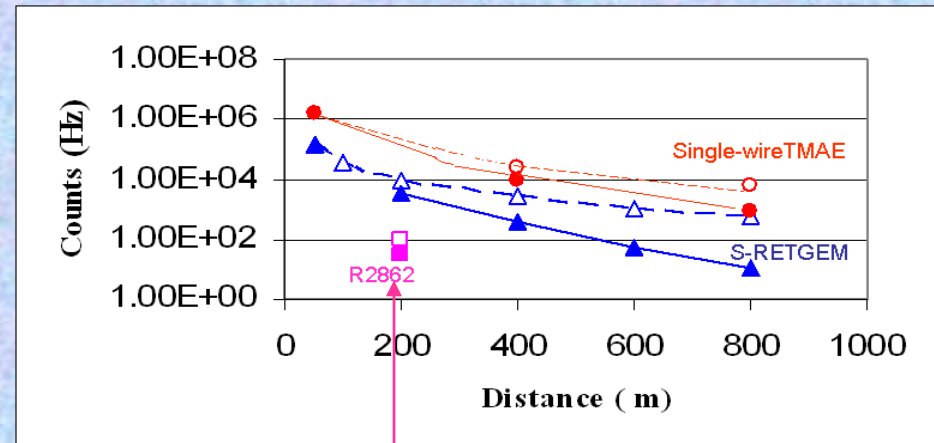


Resistive GEM



Single-wire counter

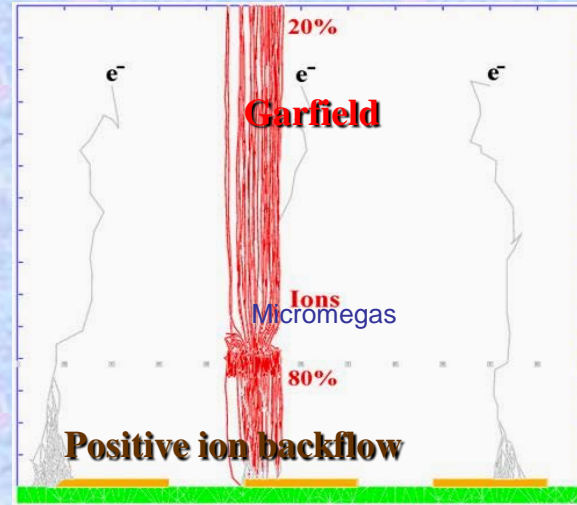
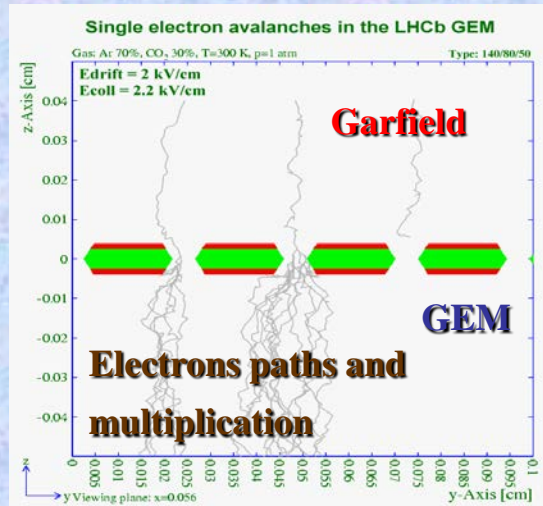
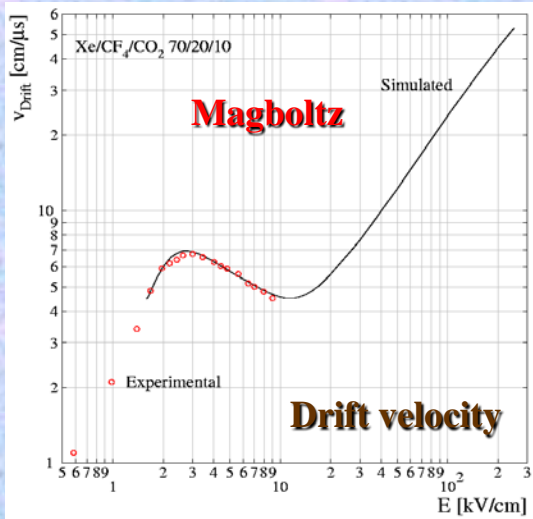
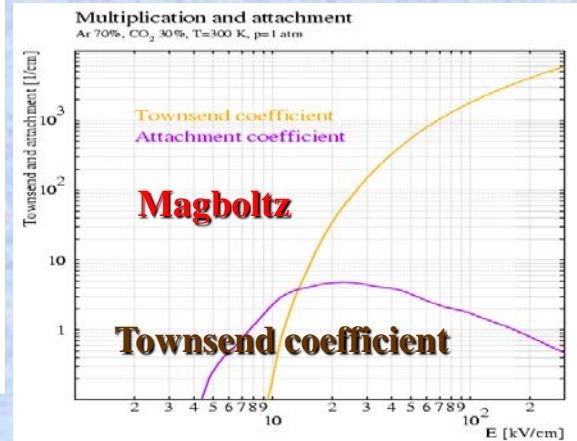
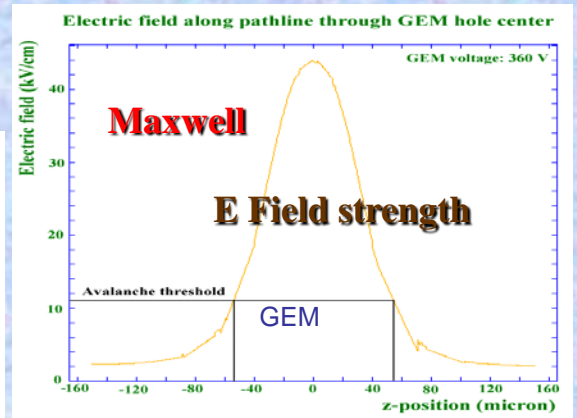
Results of long-distance tests:



The best existing commercial detector

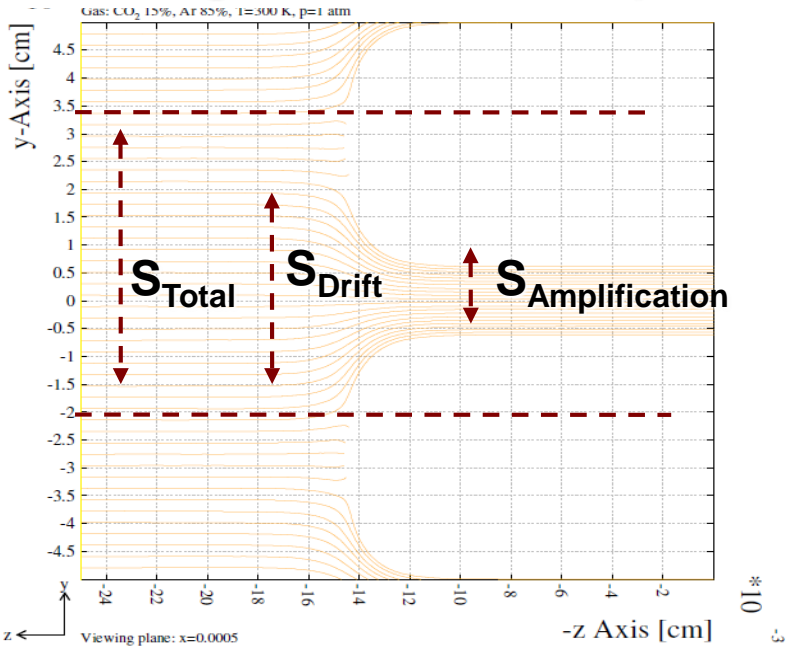
RD51 WG4 - Simulation and Software Tools

- Development of common platform for detector simulations (gas detector simulation in Geant4, interface to ROOT).
- Development of algorithms (in particular in the domain of very small scale structures - implementation of nearly exact boundary element method interfaced to Garfield).
- Simulation improvements ("Penning transfer in argon-based gas mixtures », 2010 *JINST* 5 P05002)

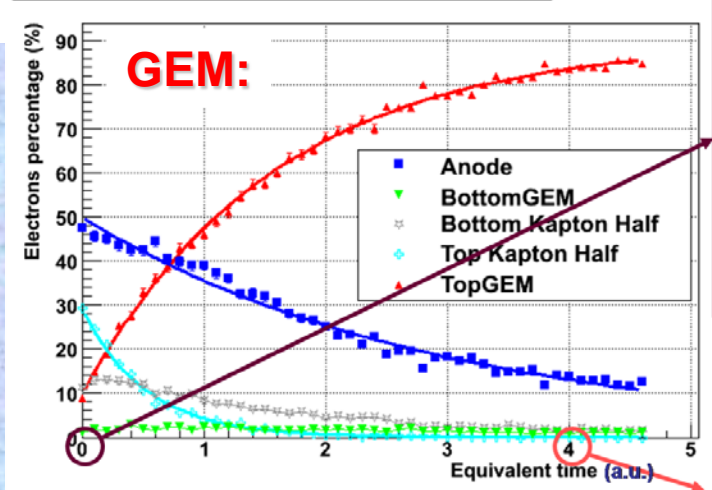


GEM and Micromegas: Charging-Up and Transparency Simulation

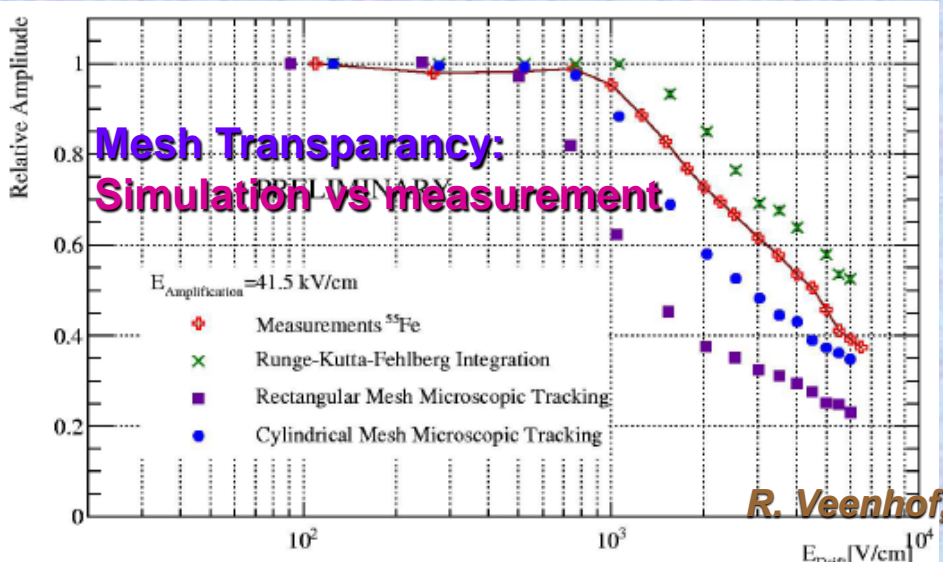
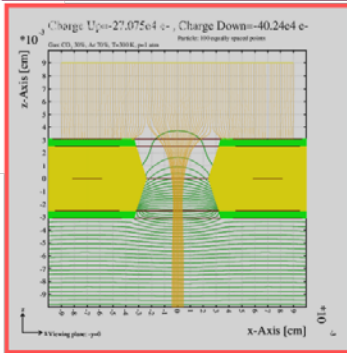
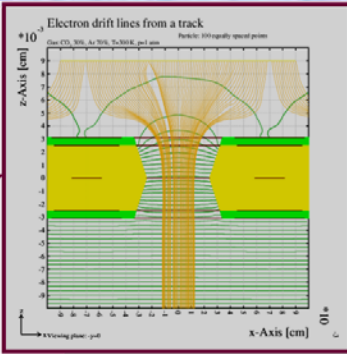
Micromegas Electron Transparency



Iterative method with "0.1s equivalent" charge step



First "manual" iterative method
GEM simulation with "0.1s
equivalent charge step



Micromegas Electron Transparency:

$$P(e\text{-collection}) = S_{\text{Drift}} / S_{\text{Total}}$$

$$= S_{\text{Amplification}} \times \text{Field-Ratio} / S_{\text{Total}}$$

$$\sim (\text{hole diameter})^2 \quad \sim (\text{wires pitch})^2$$

RD51 WG5: MPGD Electronics Developments

Objective: Readout electronics optimization and integration with detectors.

**Survey of existing conventional readout systems:
GASSIPLEX, ASDQ, CARIOCA, ALTRO, SUPER ALTRO; APV, VFAT**

Name	Exp	Det	#ch	Shaper (ns)	Noise	Range (fC)	Pol.	ADC	f (MHz)	P/ch. (mW)	Feat.	Tech	Rad hard
APV25	CMS	Si strip	128	50	270+38e/pF	20	both	A	40	2.7	PD, PR	0.25 CMOS	10
AFTER	T2K	TPC	72	100-2000 s-gauss	(350-1800) + (22-1.8)e/pF	19	both	A	1-50 (100)	7.5	VG, VS	0.35 CMOS	no
MSGCROC	DETNI	Gas strip	32	T: 25 E: 85	2000e @ 40pF	800	both	A,1	2ns TDC		VG, ZS	0.35 CMOS	no
Beetle	LHCb		128	25	500+50e/pF	17.5	both	A/1	40	5.2	F-OR	0.25 CMOS	40
VFAT	TOTEM		128	22	650+50e/pF	18.5 (cal)	both	1	40	4.47	F-OR	0.25 CMOS	50
NINO	ALICE	TPC	8	1	1900+165/pF	2000 th<100	both	1	async	30	BR	0.25 CMOS	no
CARIOCA	LHCb	MWPC	8	<15 @ 220pF	2000+40e/pF	250	both	1	async	46	BR	0.25 CMOS	20
PASA+ALTRO	ALICE TPC	TPC	16	190 _{thm} s-gauss	570e @ 20 pF	160	both	10	20	< 40	BC, TC, ZS	0.35, 0.25 CMOS	
SVX4	CDF, D0	Si strip	128	100-360	410+45e/pF	60fC	neg	8	106 (212)	2	ZS	0.25 CMOS	20
SPIROC	ILC, T2K	SIPM	36	A: 25-175 T: 10	A: 1/11pe; T: 1/24pe	2000 pe	neg	8-12	100ps TDC	0.025 pulse	dual-gain	0.35 SiGe	no

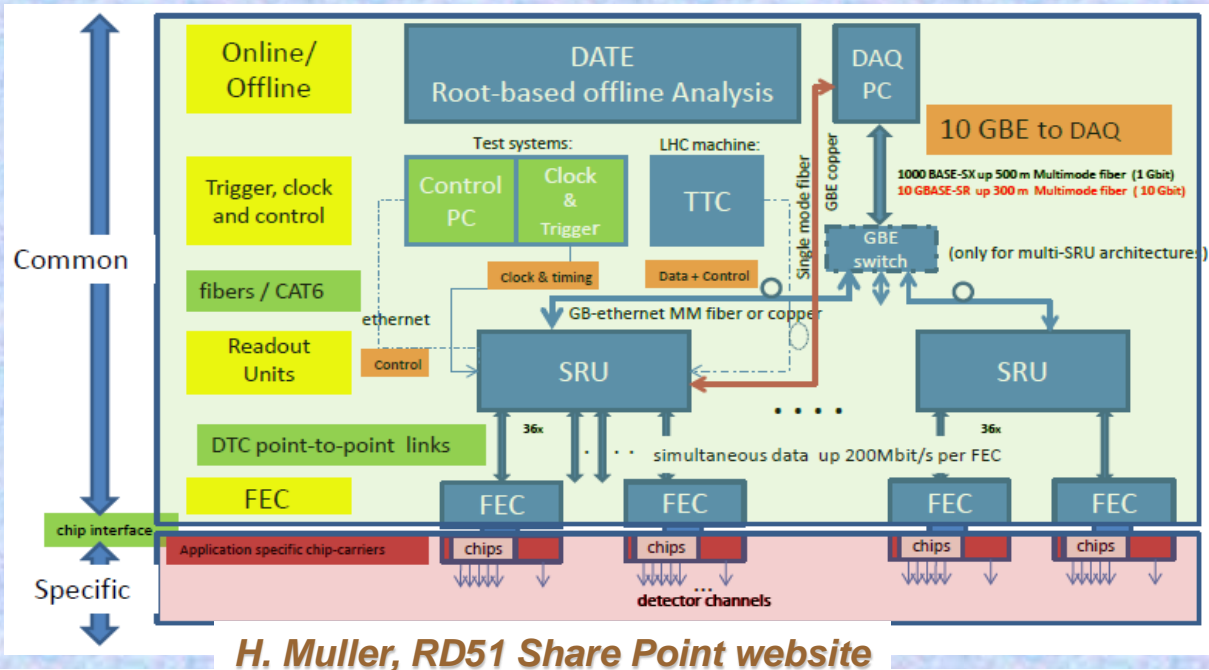
Legend: PD = peak detection, PR = pile-up rejection, VG = variable gain, VS = variable shaping, F-OR = fast-OR, BR = baseline restorer, BC = baseline correction, TC = tail correction, DC = data compression, ZS = zero suppression

- shaping time: 5ns .. 1us
- dynamic range: <100fC
- power: < 10 mW/ch (?)
- ADC accuracy: 10 bits (?)
- TDC accuracy: 1ns

...

*We need an **APV25** chip with variable gain and shaping time like the AFTER chip, dynamic range like MSGCROC, integrated fast-OR like Beetle, integrated ADC like SVX4, digital signal processor like ALTRO*

RD51 Scalable Readout System



Logical overview of the scalable readout system architecture

First prototypes are already under testing

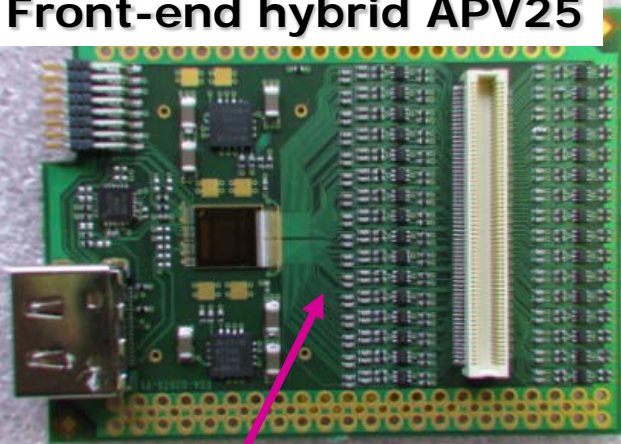
**(potential applications
EMcal/DCAL
ALICE, ATLAS MM,
CMS GEM Muon,
muon tomography, ...)**

The large spread in readout requirements obviously does not allow for a simple common solution, unless one designs a system with the following general properties:

- **Common chip link interface** for a variety of different readout chip
- **Scalability from a small to a large system** based on the a single, common readout backend
- **Integration of commercial standards** for a minimum of custom hardware modules between the chip frontend and the online system
- Default availability of a very **robust and supported data acquisition package**
- SRS allows to implement **different readout architectures and trigger schemes**

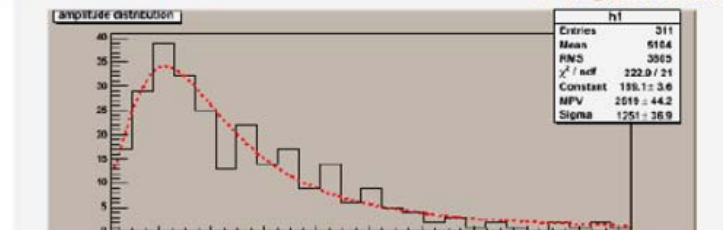
Physical Overview of RD51 SRS

Front-end hybrid APV25

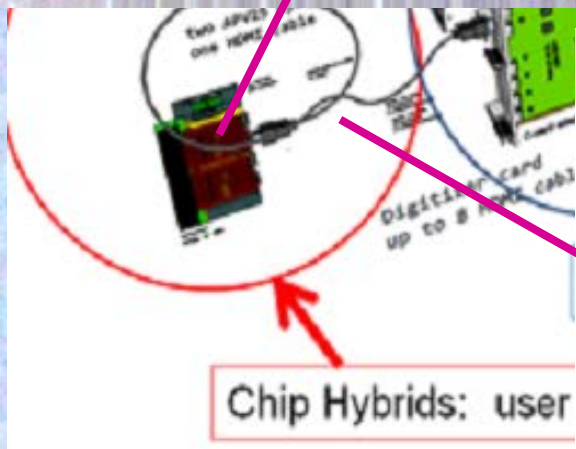
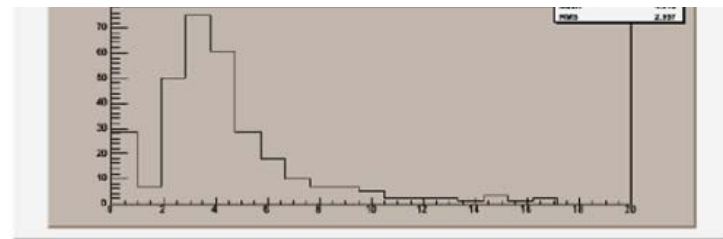


GEM + APV25 Hybrid
Cosmic Particles

Preliminary



First results with the RD51 SRS:



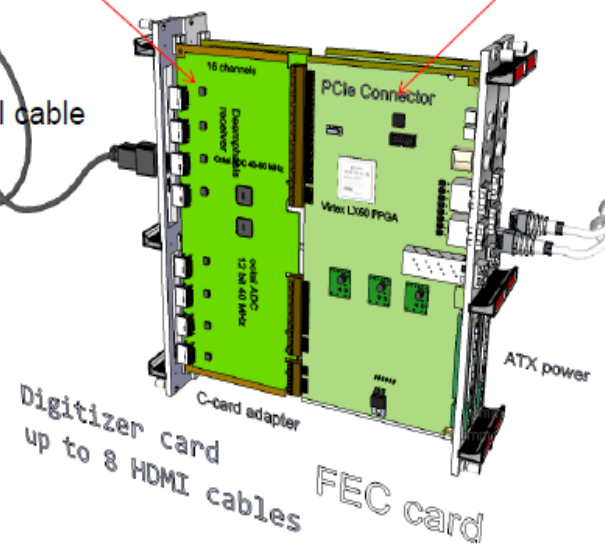
Adapte
Matches
-> analog
-> digital
-> photodetectors: amplifiers/shaper/ADC

Chip-readout link
(HDMI, RJ45/CAT7, Optical)

chip carrier
on detector

Chip carrier:
-detector specific chip
-plugs on the detector
-interfaces to readout link

HDMI cable



RD 51 WG6 - MPGD Production

Objective: Development of cost-effective technologies and industrialization

1) Current: CERN-MPGD workshop is the UNIQUE MPGD production facility (generic R&D, detector components production, quality control)

Detector Technology	Currently produced	Future Requirements
	cm * cm	cm * cm
GEM	40 * 40	50 * 50
GEM, single mask	70 * 40	200 * 50
THGEM	70 * 50	200 * 100
RTHGEM, serial graphics	20 * 10	100 * 50
RTHGEM, Kapton	50 * 50	200 * 100
Micromegas, bulk	150 * 50	200 * 100
Micromegas, microbulk	10 * 10	30 * 30

**RD51
Collaboration
Survey:**

2) Future MPGD R&D and CERN TS-DEM MPGD workshop upgrade:

Reinforcement of CERN-MPGD workshop infrastructure to produce 2x1m Bulk Micromegas and 2x0.5 m GEMs has been approved by CERN Management (Nov. 2009)

→ New infrastructure/machines to be installed in early 2011

Additional funds for the CERN-MPGD workshop requested in the FP7 AIDA proposal

RD51 WG6 - Technology Industrialization (potential partners)

THGEM Technology – ELTOS S.p.A. (Italy)

GEM Technology

- New Flex (Korea, Seoul)
- Tech-ETCH (USA, Boston)
- Scienergy (Japan, Tokyo)

Micromegas Technology

- TRIANGLE LABS (USA, Nevada)
- SOMACIS (Italy, Castelfidardo)
- CIREA (France, CHOLET)

Technology Transfer - Contract summary

12/9/2008

SUMMARY

CERN has developed, and owns all rights to a technology concerning Radiation Detectors of Very High Performance and Planispherical Parallax-Free X-Ray Imager using Gas Electron Multipliers (GEM foil technology). GEM technology is a proven concept of gas amplification that was introduced in 1996 by Fabio Sauli and GEM foils are currently being manufactured at a small workshop on CERN premises by the TS/DEM group. Furthermore, the use of GEM foils as gas detectors is also covered by a patent owned by CNRS (the CAT patent) to which CERN has a sub-licensable license.

SciEnergy is a Japanese company developing, manufacturing and selling X-Ray detectors systems. This company works closely with Hamagaki Laboratory (U. Tokyo) in Japan, and it is through the latter's involvement in the RD51 Collaboration that SciEnergy's interest in GEM foils grew. After initial contacts with participants to the RD51 Collaboration, SciEnergy approached CERN to request a license from CERN to manufacture and sell GEM foils and GEM based detector systems both to the R&D community and commercial end-users.

Scienergy, Japan signed license contract for GEMs

Partnership agreement signed (2009) between CERN and industrial company for the development and implementation of spherical GEMs for X-Ray diffraction detectors

INCREASING EFFICIENCY OF TECHNOLOGY TRANSFER

ACTIVITIES IN MEMBER STATES

(Reported in CERN-Council-S/049,
September 7, 2009)

REPORT ON THE ACTIVITIES OF THE TECHNOLOGY TRANSFER NETWORK WITHIN THE FRAMEWORK OF THE EUROPEAN STRATEGY FOR PARTICLE PHYSICS

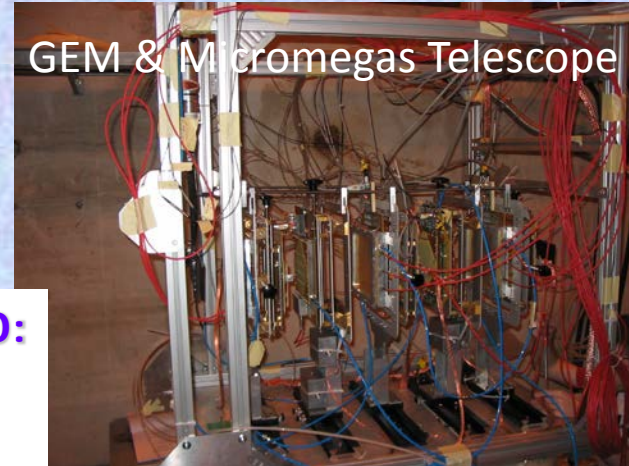
- **“One-stop licensing for industry” (bridging the gap between institutes and industry)**
- **The IP coming from the HEP research community is better identified and more visible**

The RD-51 collaboration² on Micro Pattern Gaseous Detectors (MPGD) accounts for more than 50 institutes including non-PP institutes interested in developing detectors targeted to their research needs. Detector developments rely on PP technologies, such as Gaseous Electron Multipliers (GEM), MicroMESH Gaseous Structure (MicroMEGAS), front-end readout and software. MPGD technologies are owned by organisations that are members of the TT Network and constitute therefore a very good case for technology pooling. Industry is willing to manufacture the technologies for the community's needs but has also shown interest in commercializing detectors provided a better understanding of the market potential is made available.

The TT Network considers MPGD as very illustrative of the PP community's assets and will therefore focus the first pilot on this case.

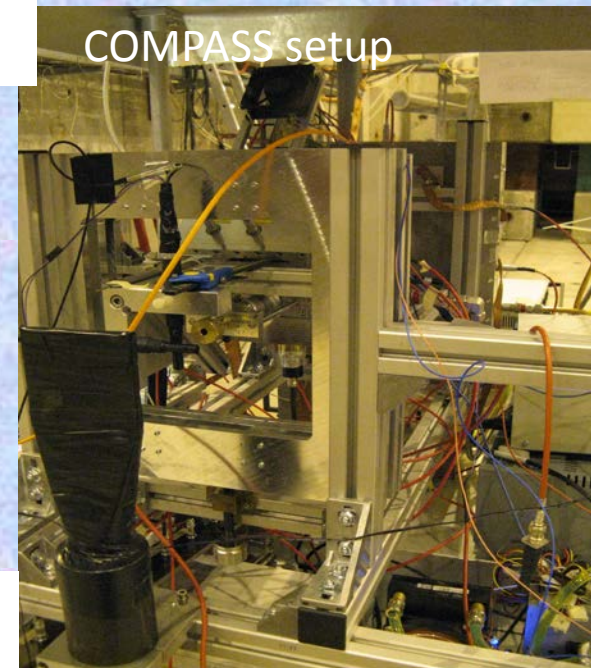
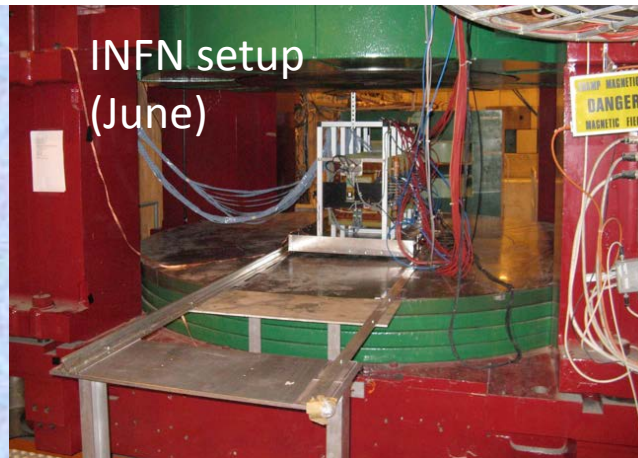
RD 51 WG7 - Common Test Facility

Objective: Design and maintenance of common infrastructure for detector characterization (“semi-permanent” test-beam infrastructure at CERN SPS@H4 beam)



RD51 test-beam periods in 2010:

- June 20-July 7
- August 12th - 23rd
- October 18th - November 1st



Development of common infrastructure:
services, trigger, tracking telescope, DAQ, slow control

8 RD51 groups have been taking data in parallel during the last test beam campaign (Oct. 22 – Nov. 2, 2009)

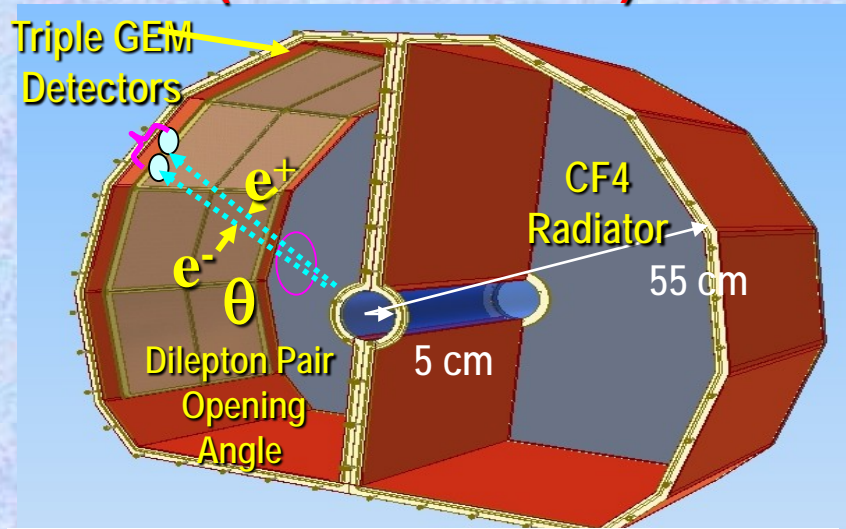
Summary and Outlook

- **RD51 aims at facilitating the development of advanced gas-avalanche detector technologies and associated electronic-readout systems → Many successful common projects were initiated during the first years of collaboration**
- **Industrial methods of MPGD production allows to extend technology to $\sim \text{m}^2$ areas → many potential MPGD applications within the HEP and beyond**
- ***Collaboration with industrial partners has been started***
- ***Progress in micro-pattern detector developments promises to extent the applicability of gaseous detectors to the precision tracking & triggering (unit detectors of $\sim \text{m}^2$ size & spatial resolution down to 30-50 μm)***
- ***Modern, sensitive & low noise electronics will enlarge the range of applications***

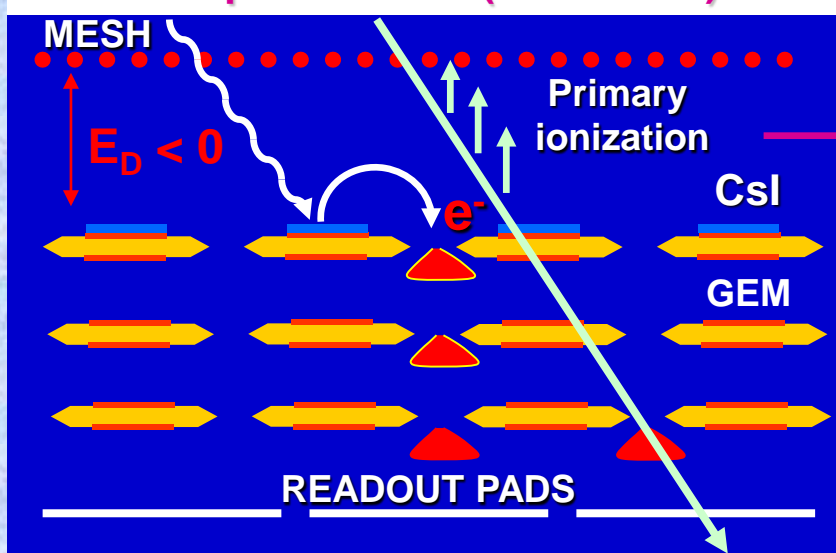
Backup Slides

Hadron Blind Detector for PHENIX at RHIC

HBD in the heart of the PHENIX
(5 cm < R < 55 cm):



3-GEM + CsI reflective photocathode
with pad readout (~ 2*2 cm²)



1st Windowless Cherenkov Detector

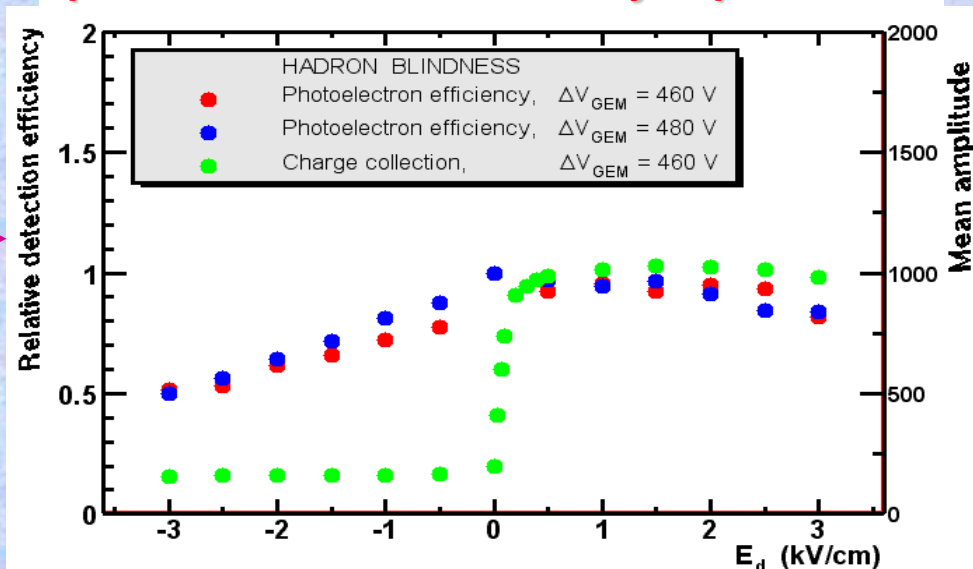
- **CF₄ as radiator and detector gas:**
 ($n_{\text{CF}_4} = 1.000620$, $L_{\text{RADIATOR}} = 50 \text{ cm}$)
- **Proximity focused configuration:**

Cherenkov photons form blobs:

$$Q_{\text{max}} = \cos^{-1}(1/n) \sim 36 \text{ mrad};$$

$$R_{\text{BLOB}} \sim 1.8 \text{ cm}$$

Primary ionization is suppressed at $E_D < 0$,
photo-e⁻ collection efficiency is preserved

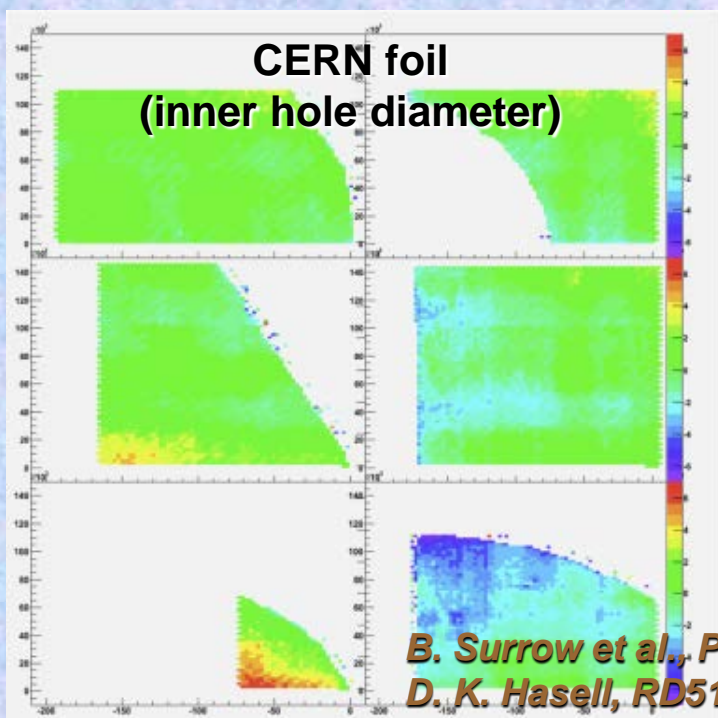
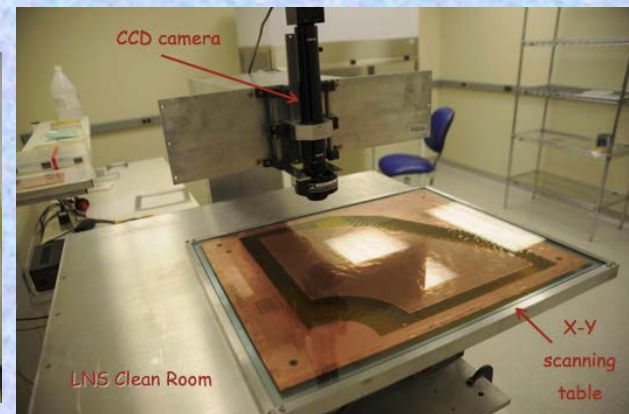
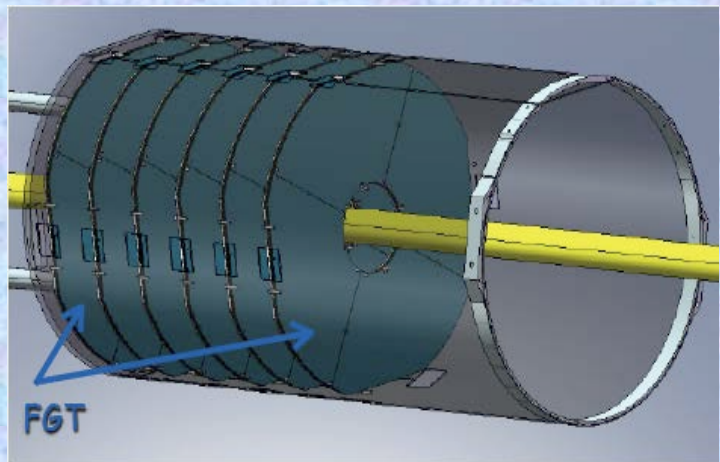


C. Woody et al., 2009 IEEE NSS/MIC Conference Record;
R. Chechik, A. Breskin, NIMA595 (2008)116

STAR Forward GEM Tracking Upgrade

Production of GEM foils – collaborative effort of Tech-Etch with BNL, MIT and Yale

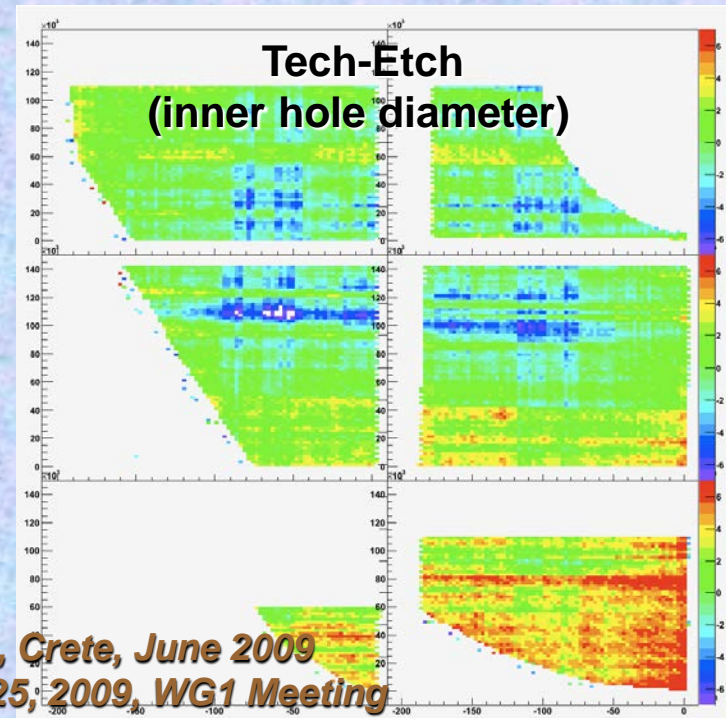
CCD surface scanner to assess GEM foil quality



Systematic
Tech-Etch and
CERN GEM foil
comparison:

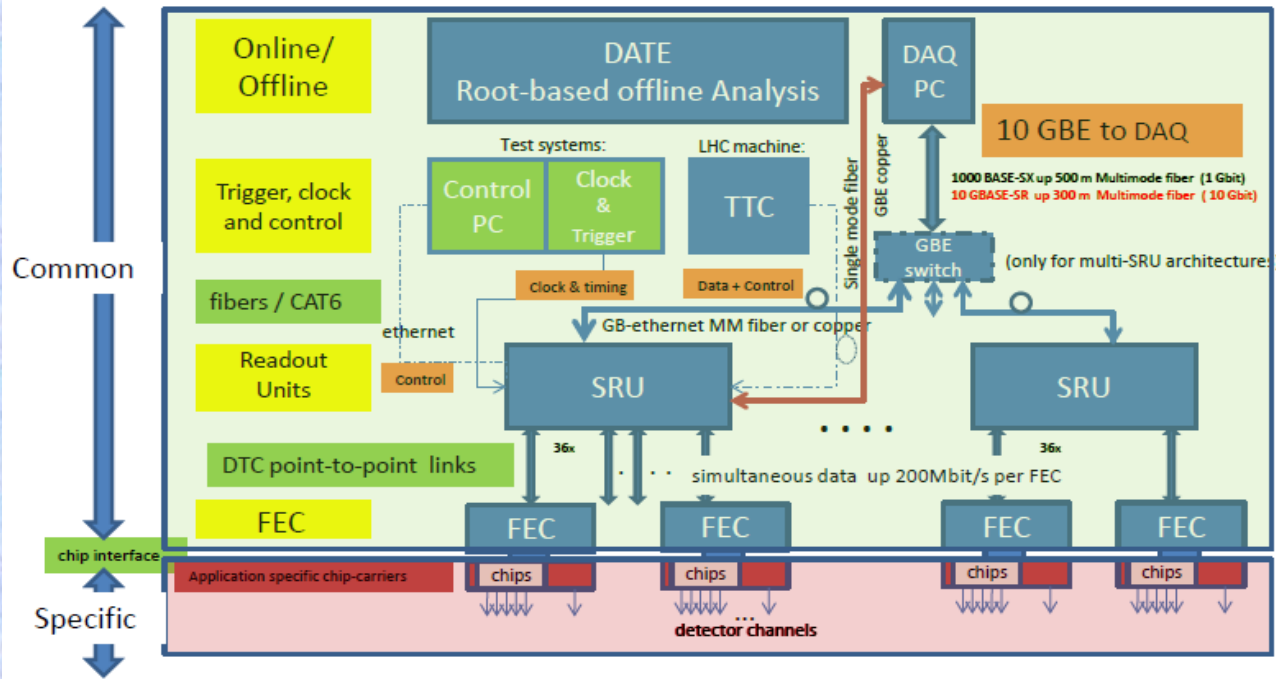
Blue – 6 μm
below average

Red – 6 μm
above average



B. Surrow et al., Proc. of the MPGD Conf., Crete, June 2009
D. K. Hasell, RD51 Collab. Meet., Nov.23-25, 2009, WG1 Meeting

Development of Portable Multi-Channel DAQ Systems for MPGD

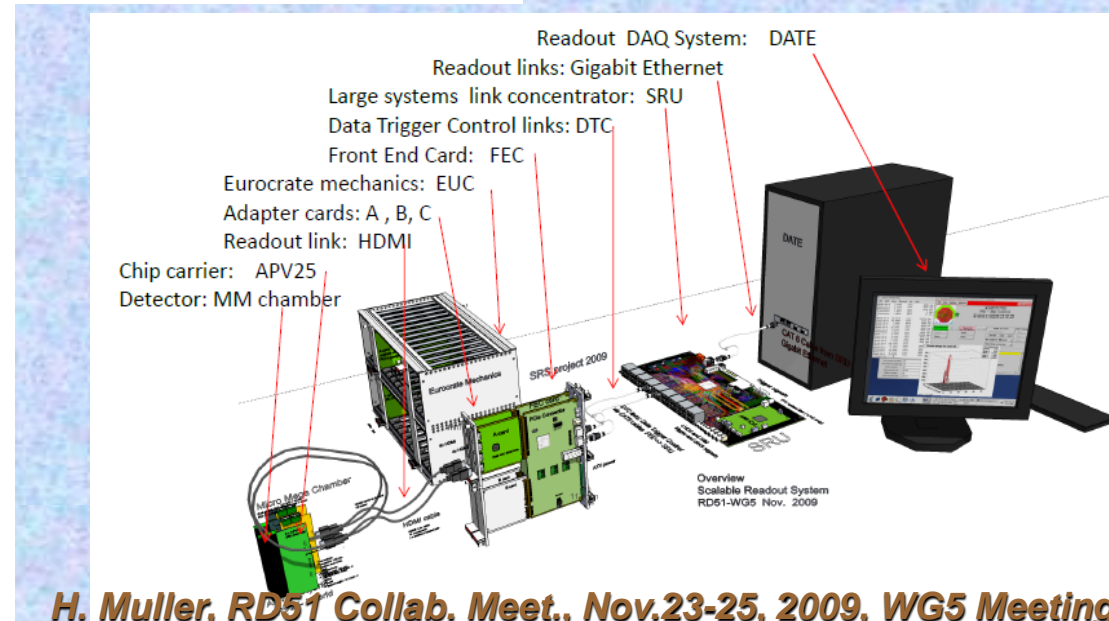


“RD51 Common Project”
(financed by the RD51)→

First prototype system
to be ready in June 2010

- Scalability from small to large system
- Common interface for replacing the chip frontend
- Integration of proven and commercial solutions for a minimum of development
- Default availability of a very robust and supported DAQ software package.

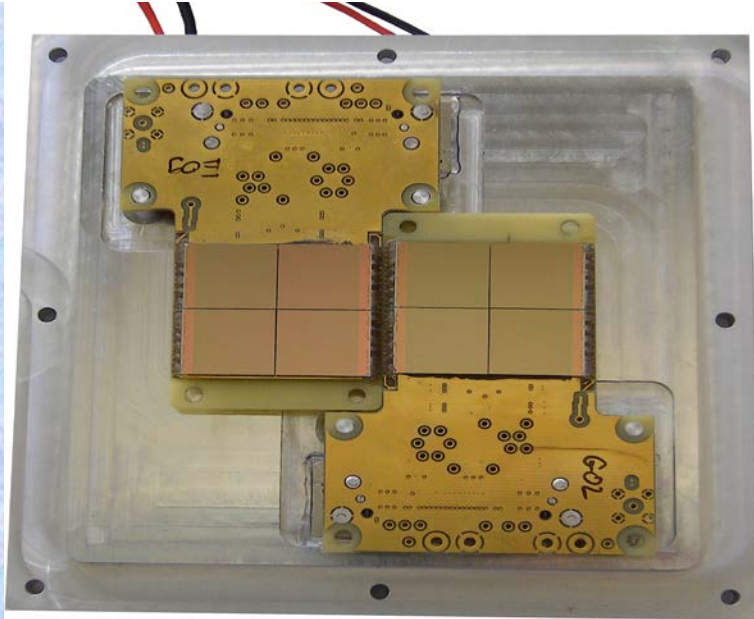
→ Scalable Readout System



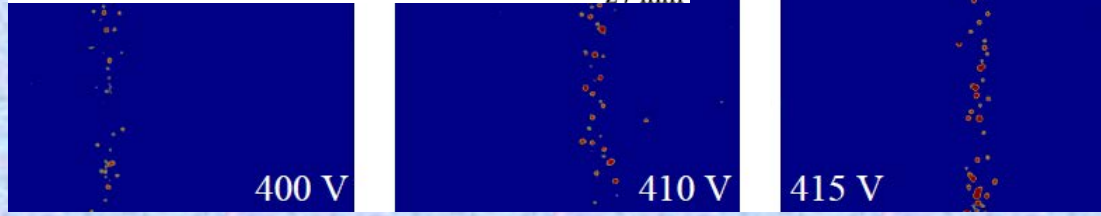
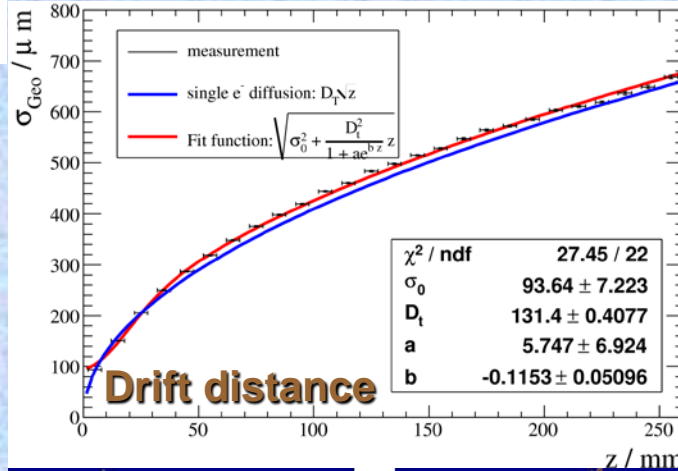
H. Muller, RD51 Collab. Meet., Nov.23-25, 2009, WG5 Meeting

Development of Large Area Detectors with Pixel Readout

8 Timepix Readout Matrix (~ 3* 6 cm²)
55*55 μm² pixel size



4 Chips + 3GEM (150 GeV muons after drifting 25 cm)



Test chips with larger pixels:
 expensive to design new chips, easier
 to combine pixels by post-processing
 (55*55, 110*110, 220*220, 275*275 μm²)

