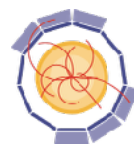


# CALICE Calorimetry for CMS

The High Granularity Calorimeter Endcap Upgrade

Joint Instrumentation Seminar

DESY, Hamburg, June 22, 2018



AIDA 2020



# Outline

## This Talk.

### **High granularity for LC and LHC**

- Particle Flow and pile-up

### **SiPM-on-tile - technology**

- State of the art and on-going work

### **The HGCAL upgrade of the CMS endcap calorimeter**

- Detector design
- New challenges

### **Outlook**



# From LC...

# Particle Flow Paradigm

Tackle the jet energy challenge.

In  $e^+e^-$  physics every event counts - exclusive reconstruction possible

- Heavy objects - multi-jet final states

W / Z mass splitting dictates required jet energy resolution of 3-4%

- Cannot be archived with classical calorimeters (e.g. ZEUS: 6%)

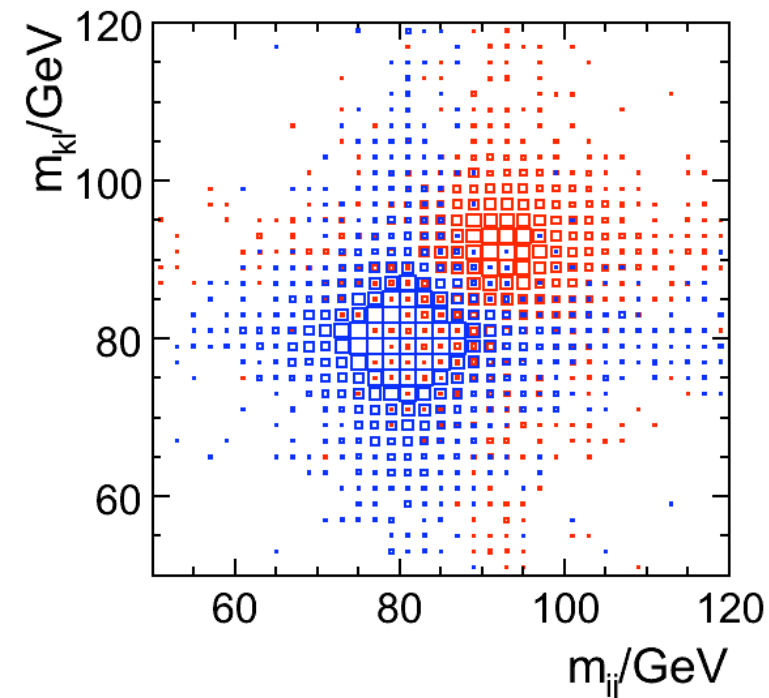
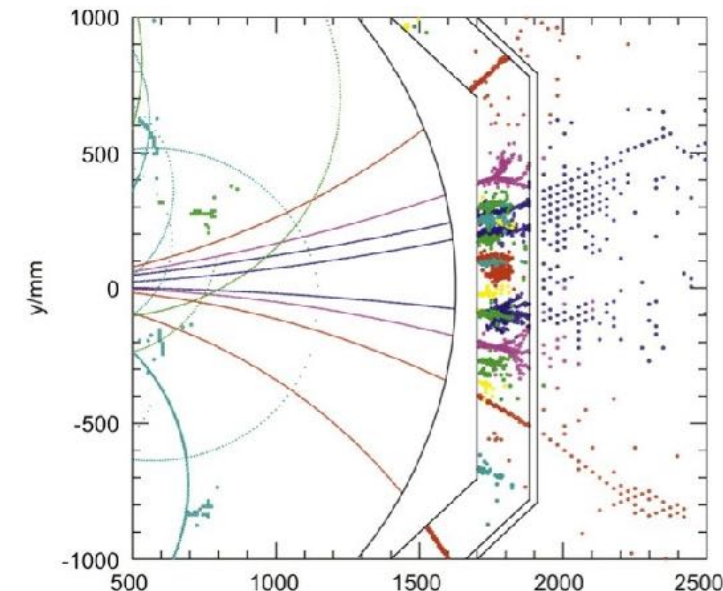
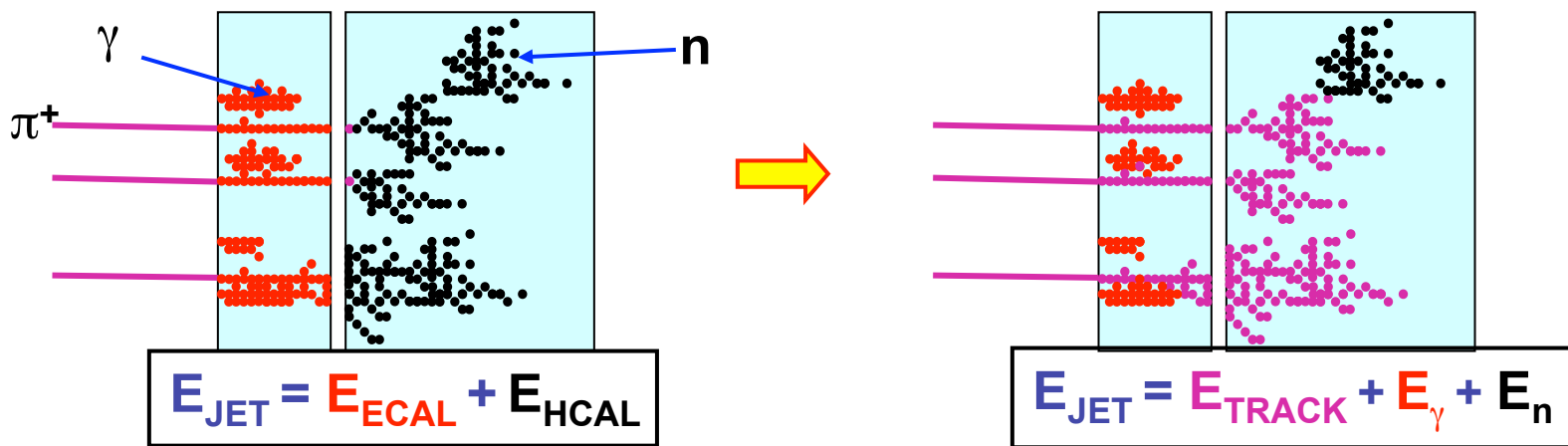
Reconstruct each particle individually and use optimal detector

- 60% charged, 20% photons, 10% neutral hadrons

Requires fine 3D segmentation of and sophisticated software

- ECAL few 10 mm<sup>2</sup>, HCAL 1-10 cm<sup>2</sup> - millions of channels

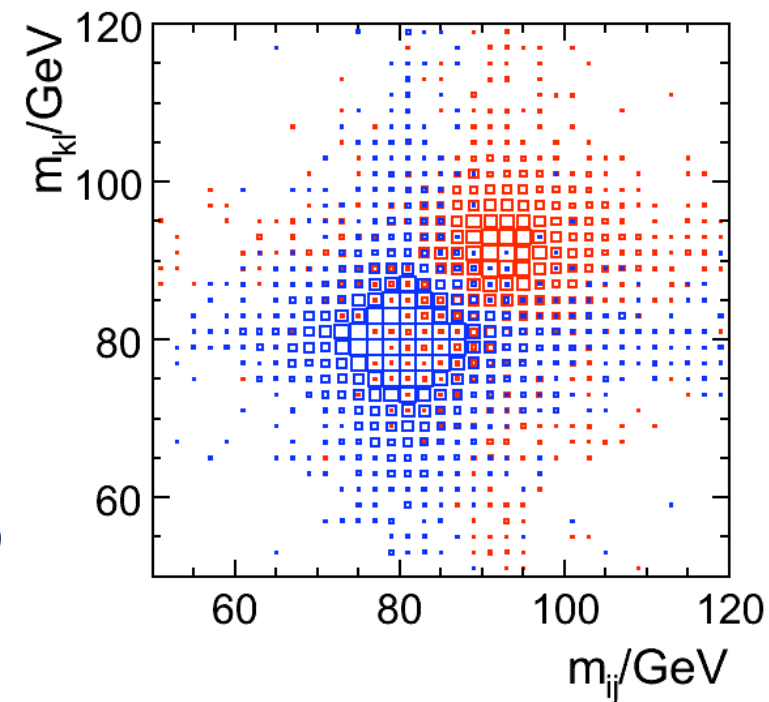
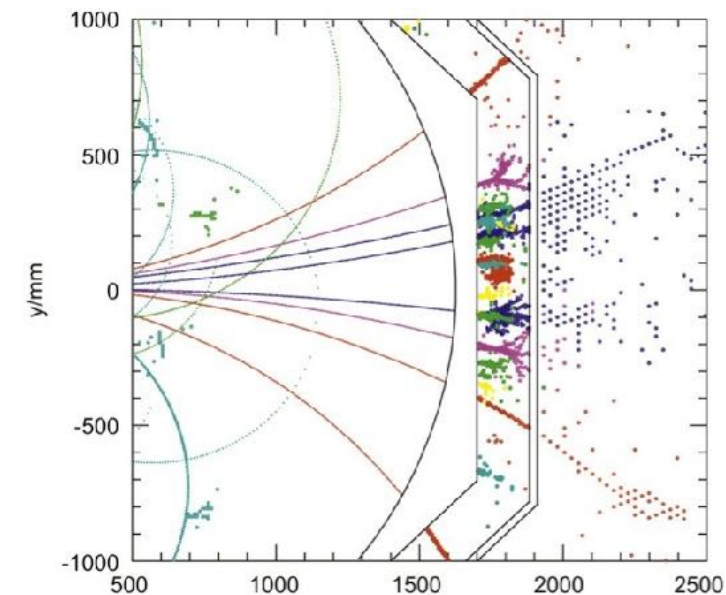
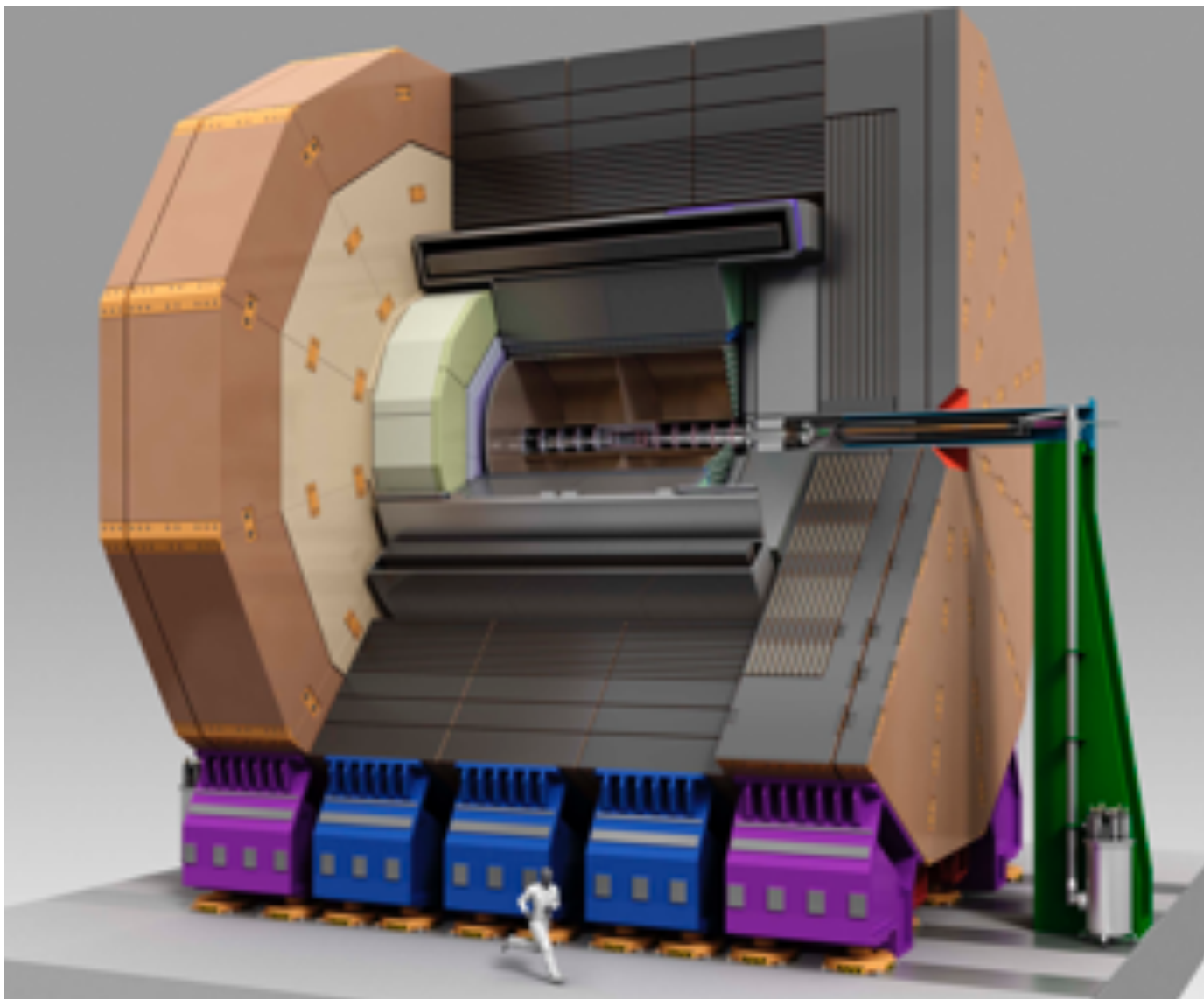
Today all linear collider detector concepts follow particle flow concept





# Particle Flow Paradigm

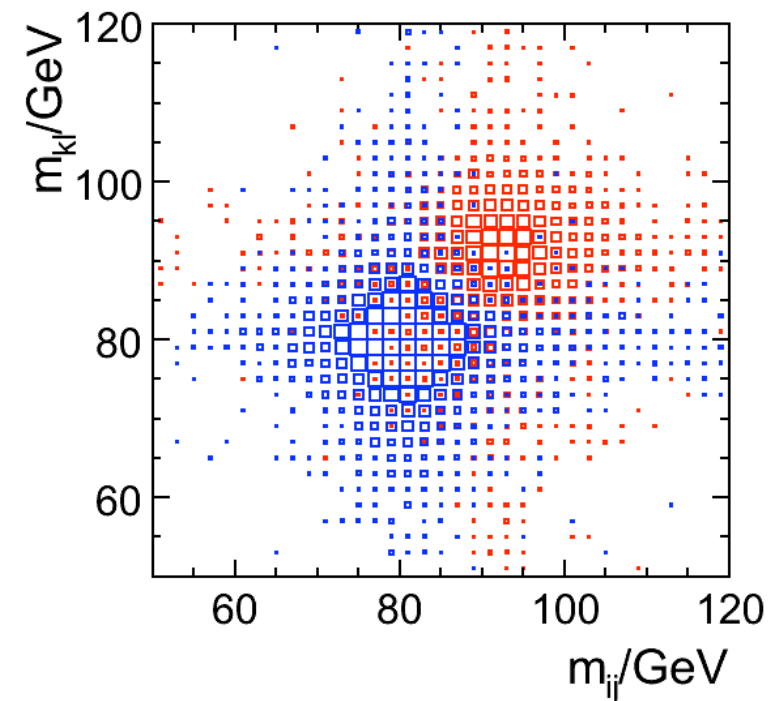
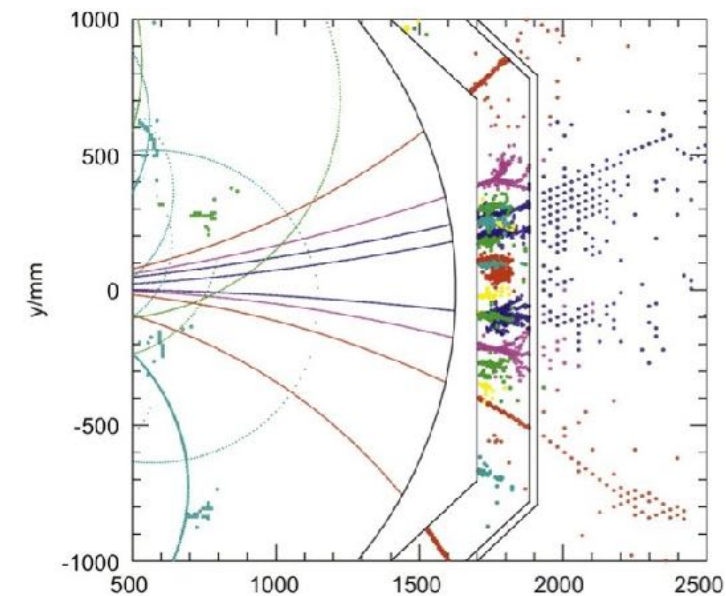
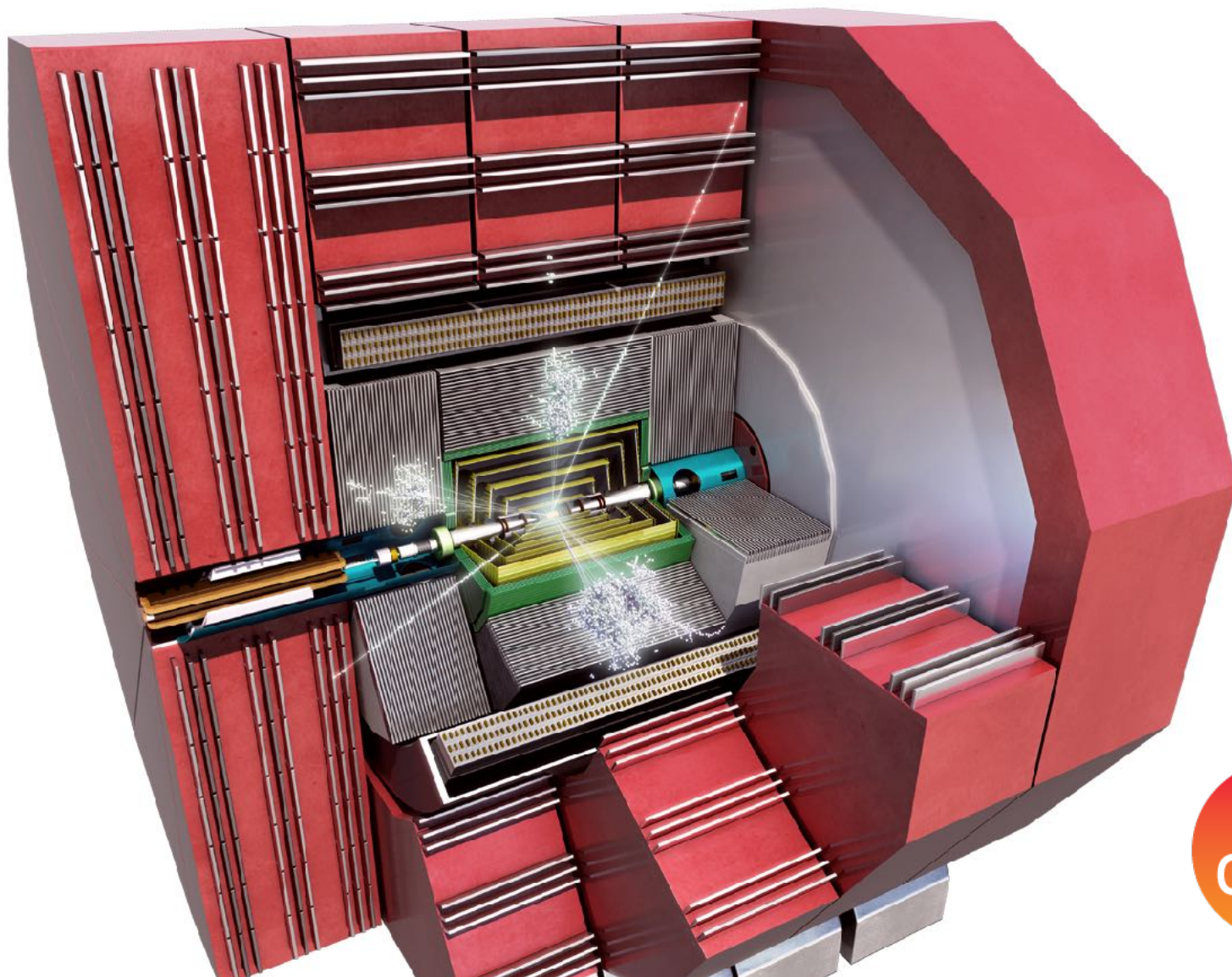
Tackle the jet energy challenge.



ilc

# Particle Flow Paradigm

Tackle the jet energy challenge.





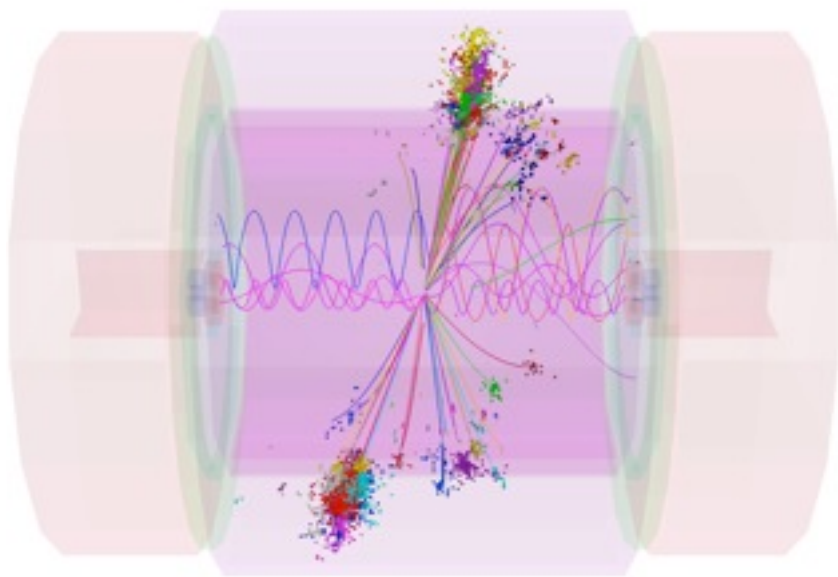
# High Granularity and Pile-up

Particle flow with harsher backgrounds.

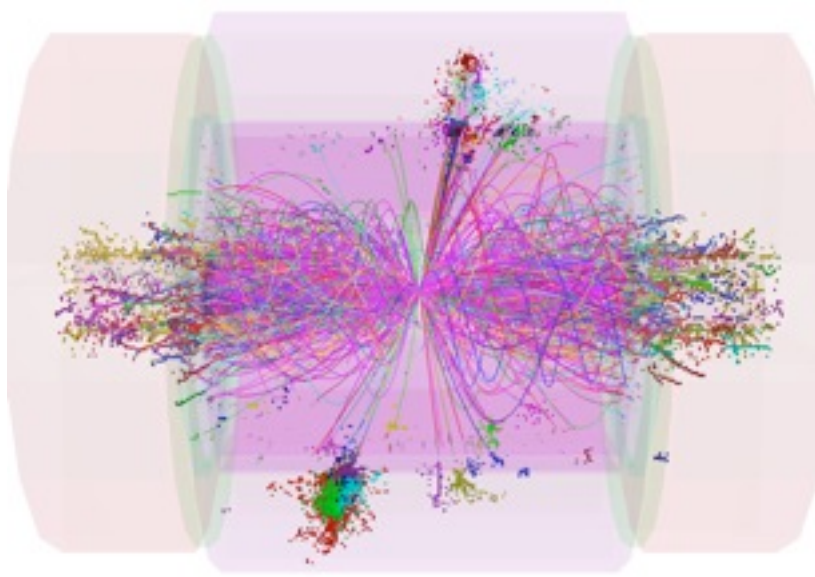
**Studied intensively for CLIC: backgrounds from  $\gamma\gamma \rightarrow \text{hadrons}$  and short BX 0.5 ns**

- Overlay  $\gamma\gamma$  events from 60 BX, take sub-detector specific integration times, multi-hit capability and time-stamping accuracy into account
- Apply combination of topological, pt and timing cuts on cluster level (sub-ns accuracy)

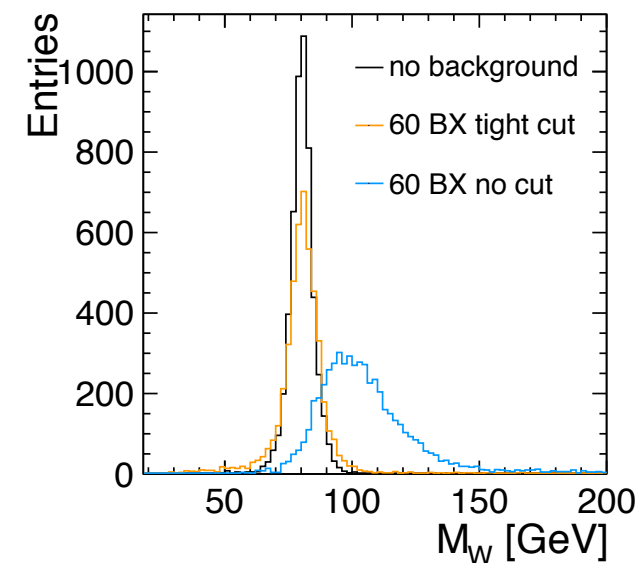
**High granularity essential for pile-up rejection capabilities**



Z @ 1 TeV



+ 1.4 TeV BG (reconstructed particles)



$E_W = 500 \text{ GeV}$

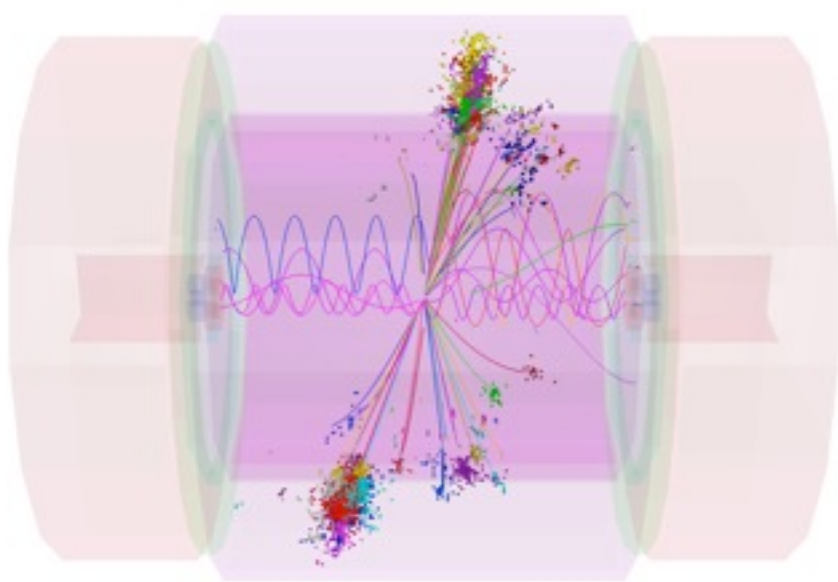
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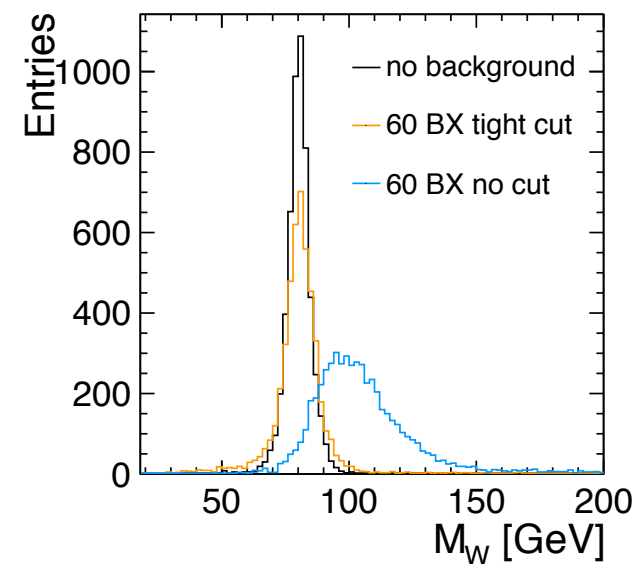
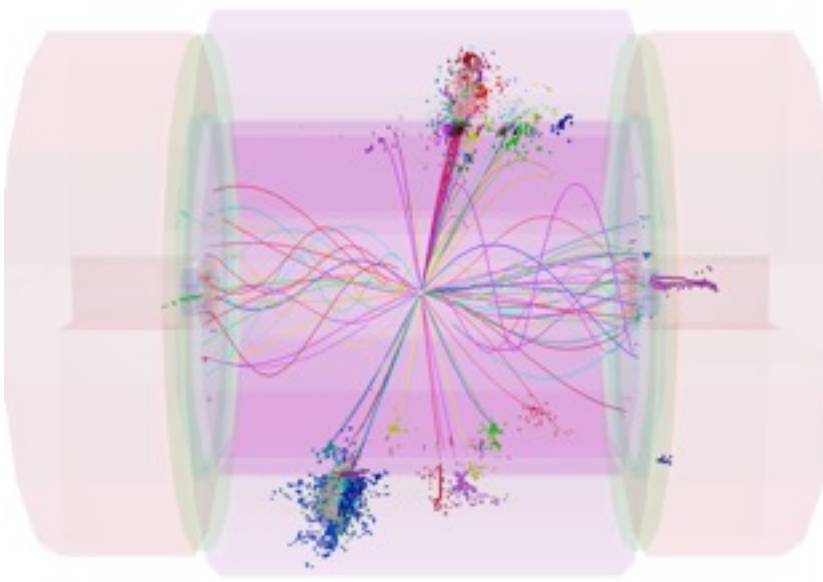
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**High granularity essential for pile-up rejection capabilities**



Z @ 1 TeV



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# Technologies for Highly Granular Calorimeters

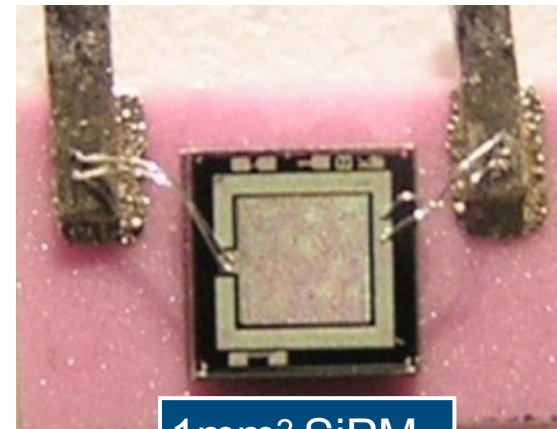
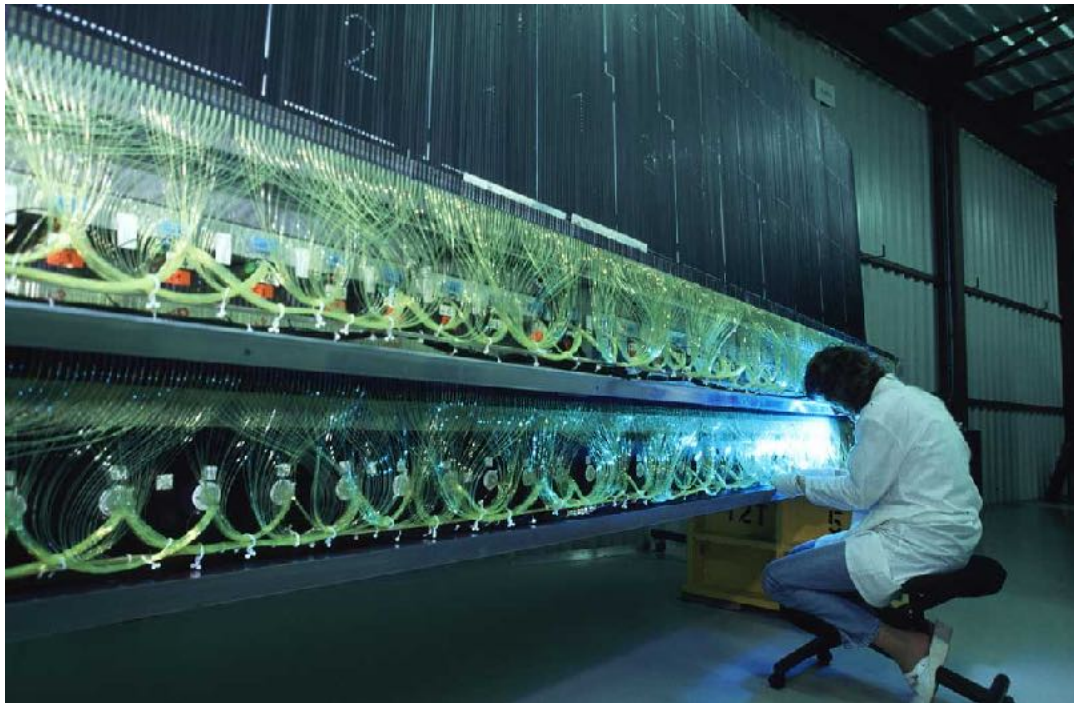
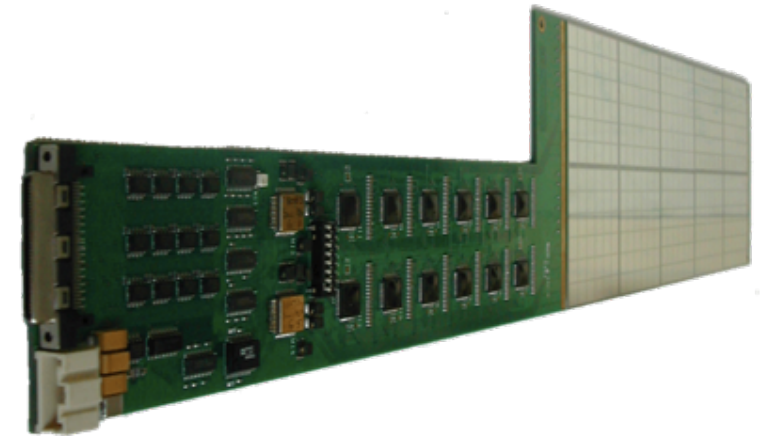
Because we can.

## Large area silicon arrays

- silicon calorimetry grows out of the domain of small plug devices

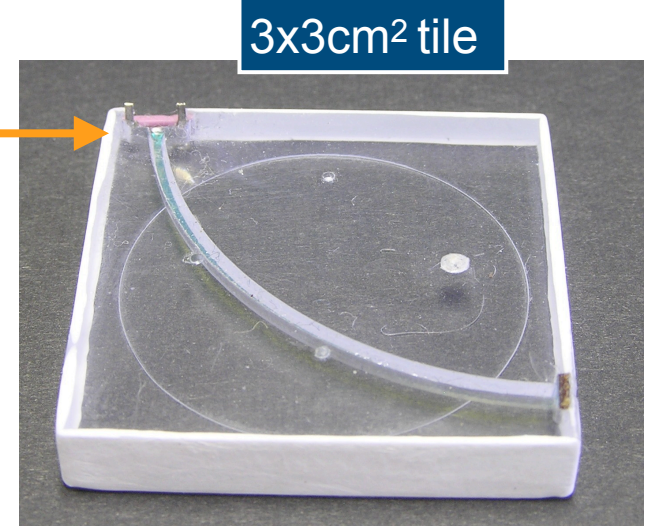
## New segmented gas amplification structures (RPC, GEM, $\mu$ Ms)

## Silicon photomultipliers on scintillator tiles or strips



1mm<sup>2</sup> SiPM

2004



3x3cm<sup>2</sup> tile

small, B-insensitive, cheap, robust

# Silicon calorimeters

## From H1 to CMS

An investigation into the radiation damage of the silicon detectors of the H1-PLUG calorimeter within the HERA environment

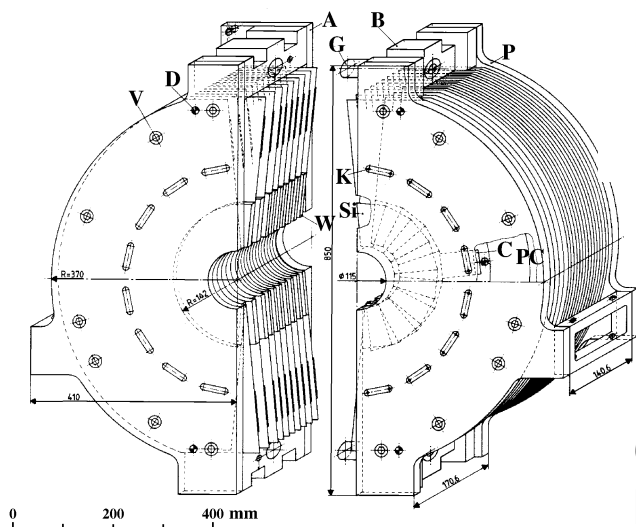
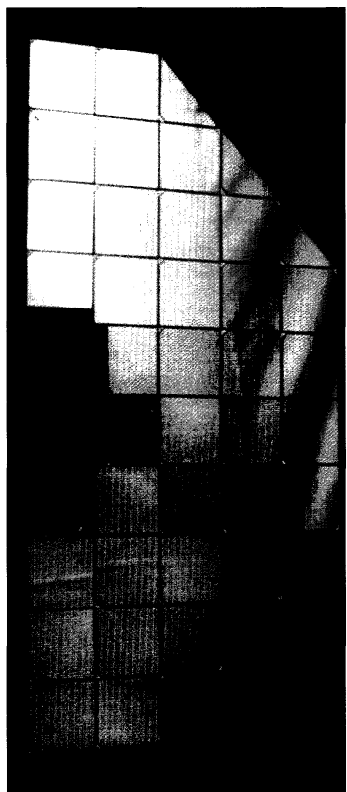
E. Fretwurst<sup>a</sup>, W. Hildesheim<sup>b,\*</sup>, G. Lindstroem<sup>a</sup>, M. Seidel<sup>a</sup>

<sup>a</sup>*Institut für Experimentalphysik, Universität Hamburg, Hamburg, Germany*

<sup>b</sup>*Deutsches Elektronen Synchrotron, Hamburg, Germany*

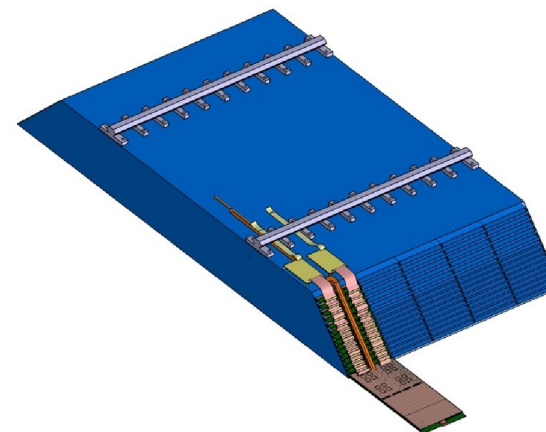
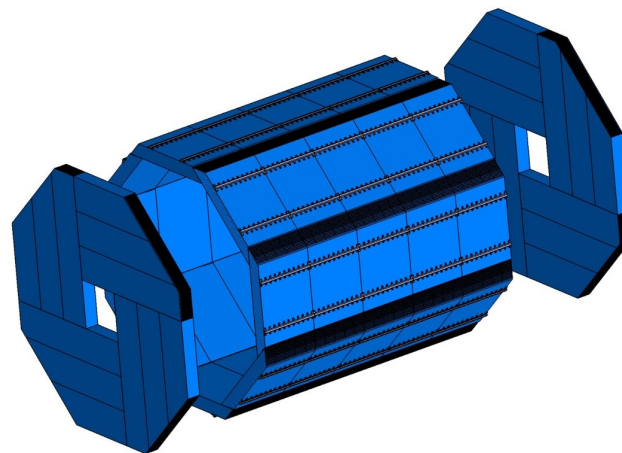
Received 11 September 1995

Nuclear Instruments and Methods in Physics Research A 372

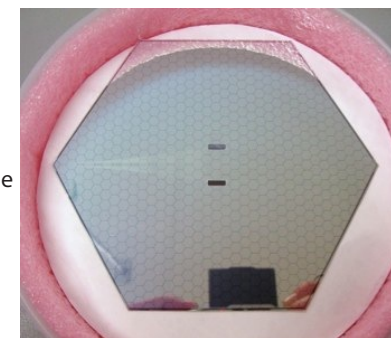
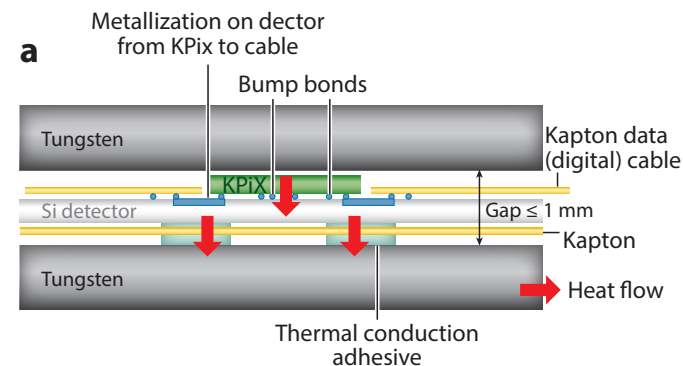


OPAL  
luminometer

CALICE / ILD  
SiW ECAL



SiD ECAL

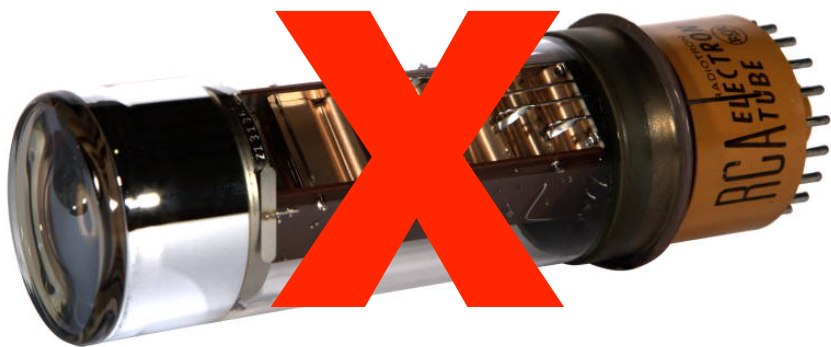


Silicon Calorimeters  
Brient, Rusack, FS  
subm. to Annual Reviews



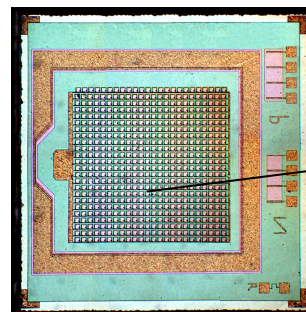
# Silicon Photomultipliers

A revolution in optical read-out

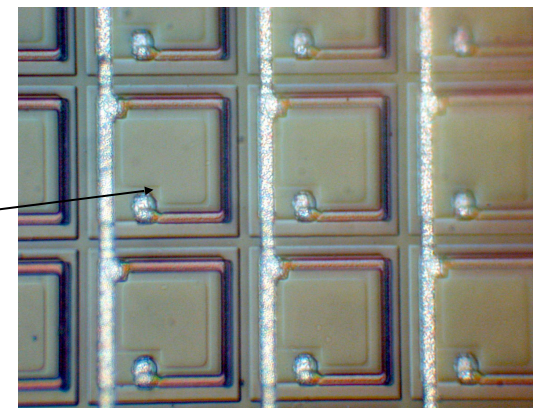


Silicon PhotoMultiplier (SiPM)  
MEPhI&PULSAR

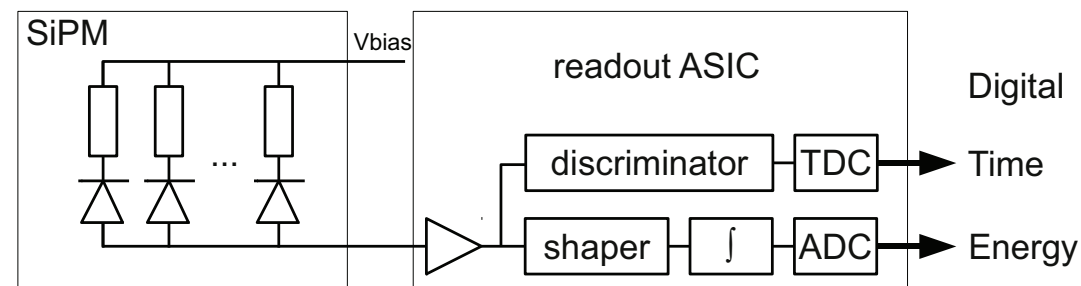
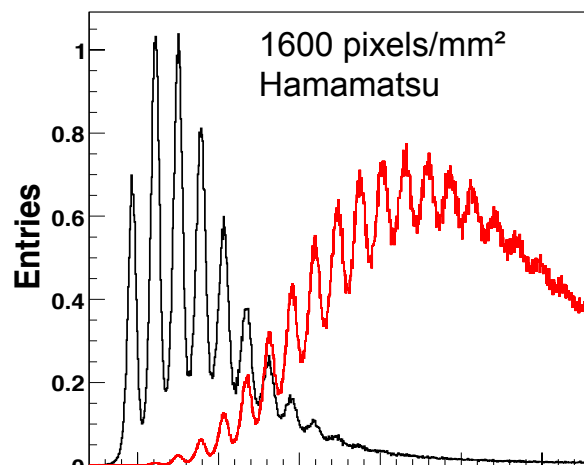
B.Dolgoshein  
2002



SiPM

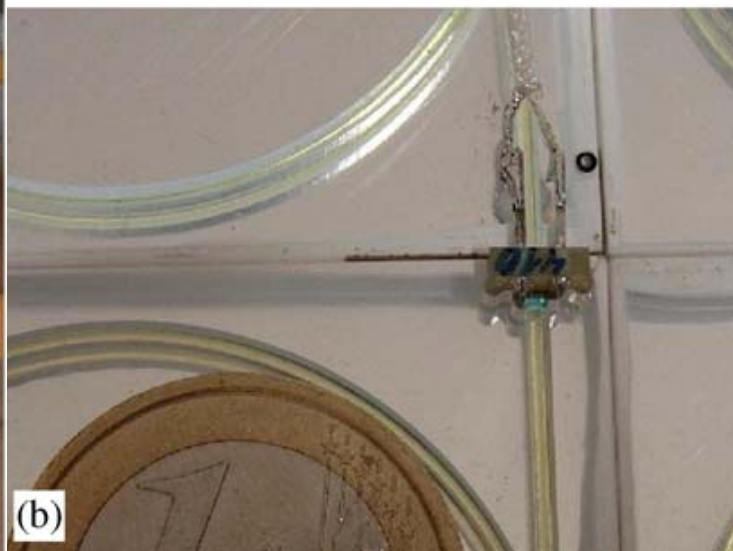
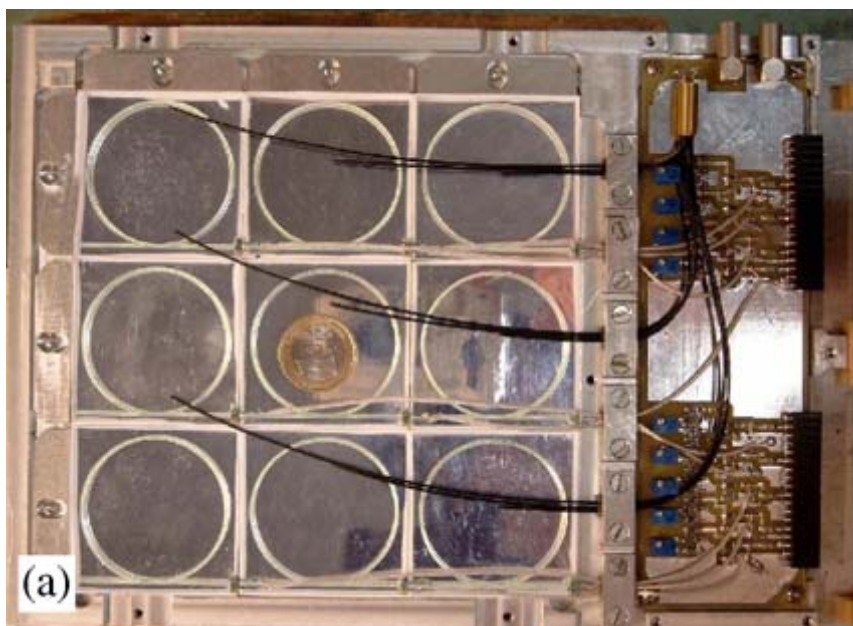


Pixels of the SiPM

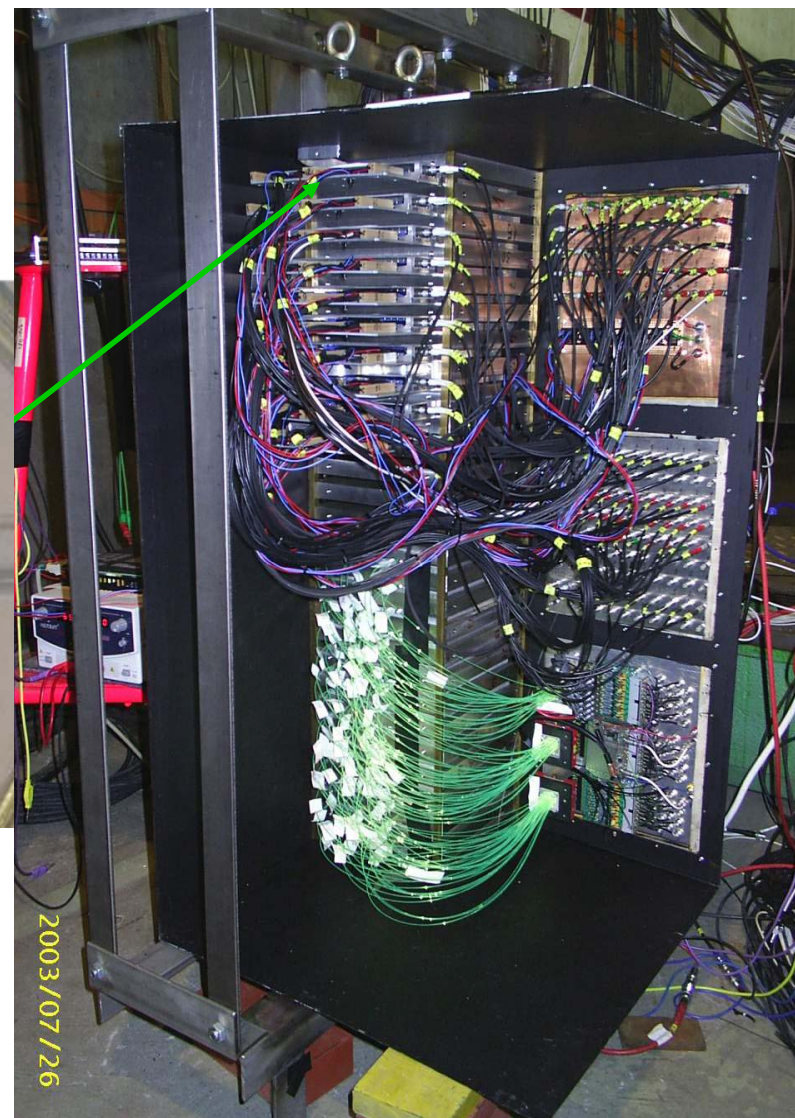


# SiPM-on-Tile Evolution

A long way



2003: MiniCal



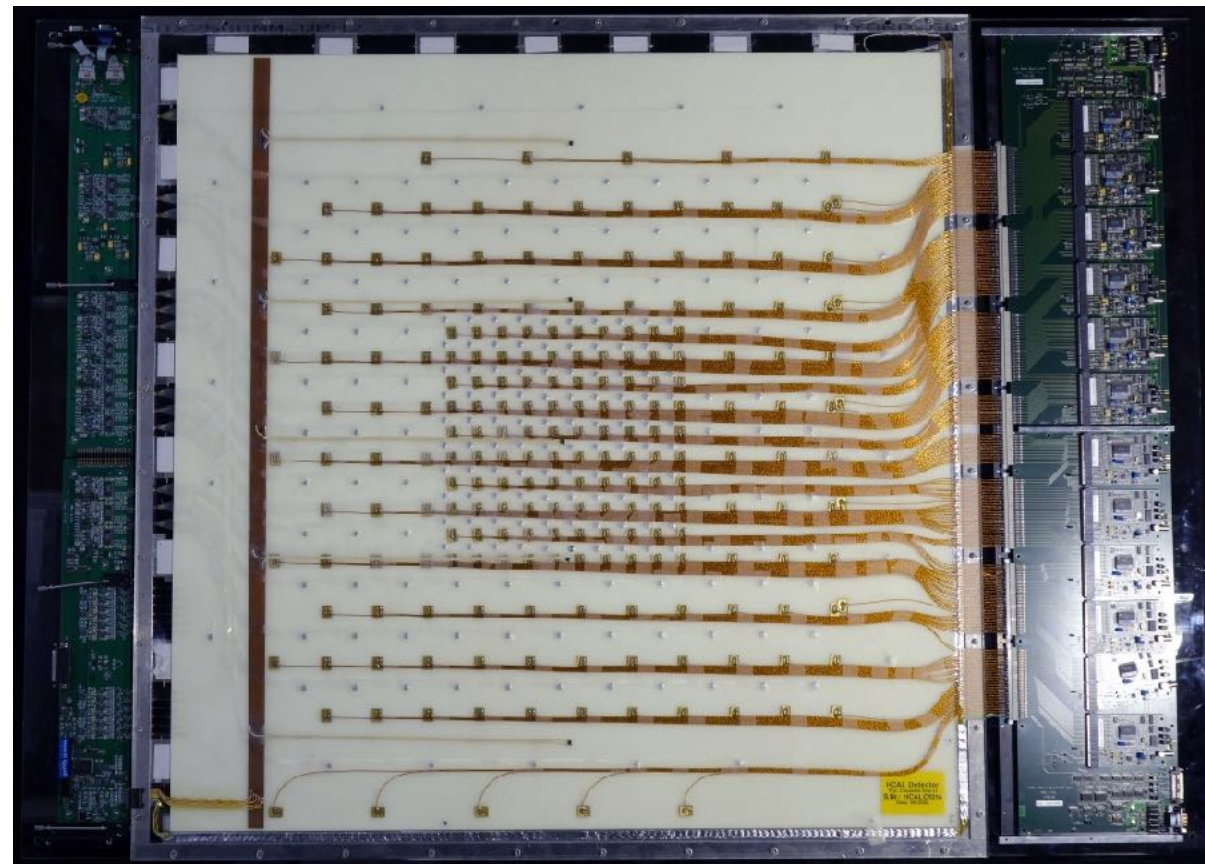
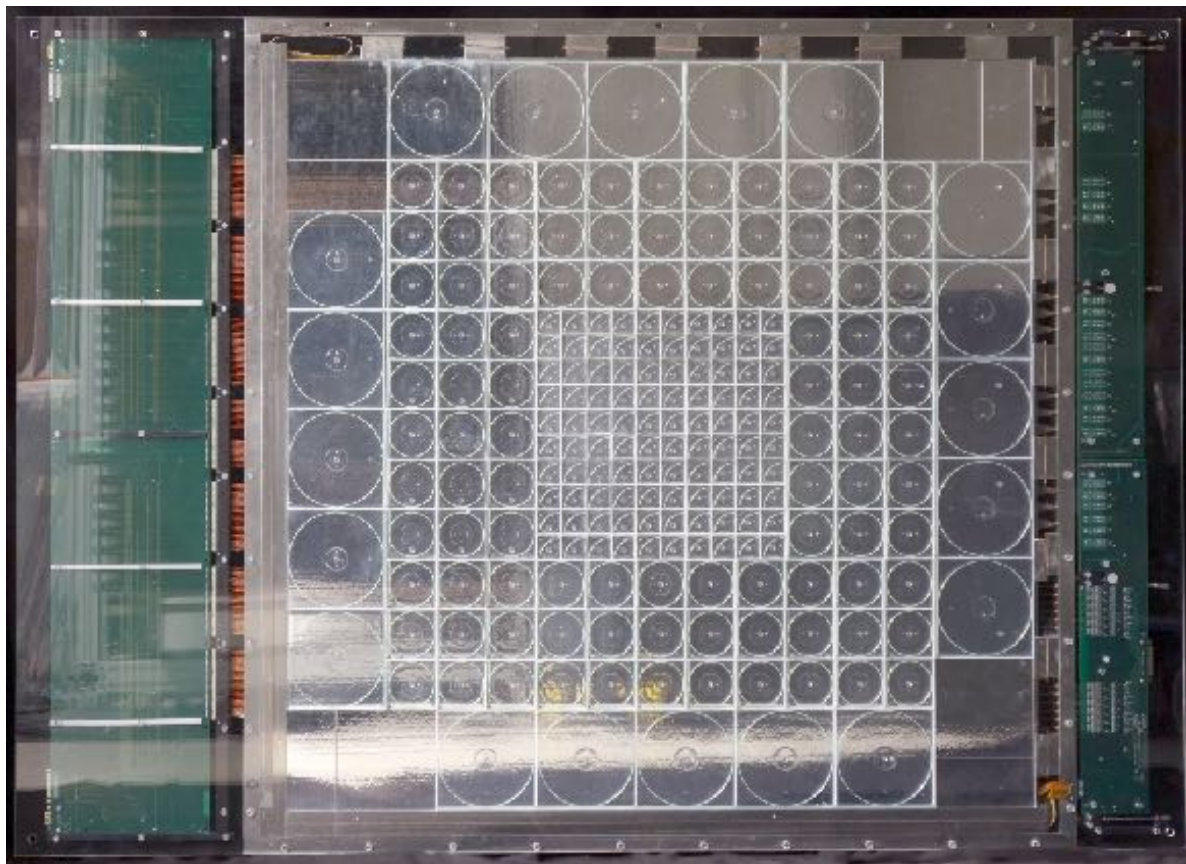
# SiPM-on-Tile Evolution

A long way



# SiPM-on-Tile Evolution

A long way



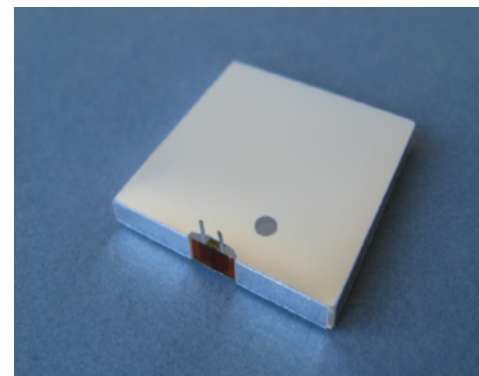
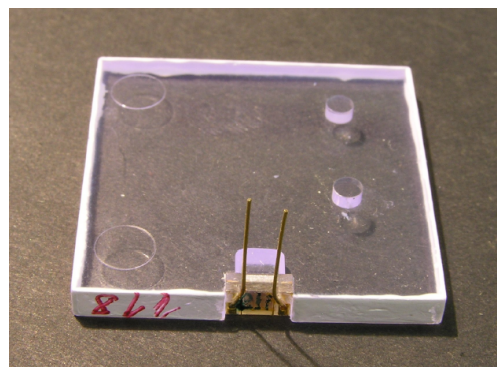
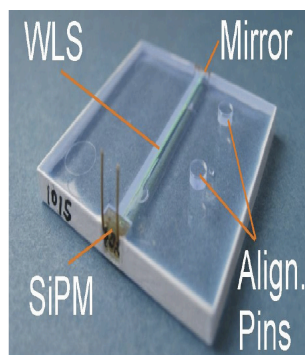
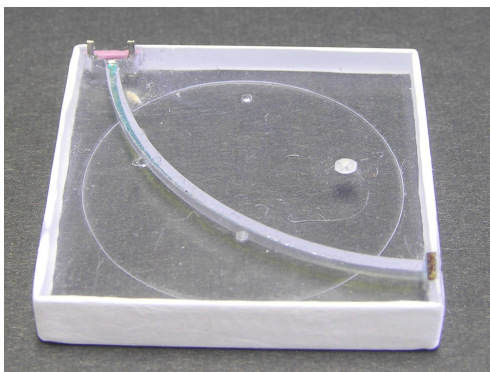
2006: Physics Prototype

# SiPM-on-Tile Evolution

A long way

# SiPM-on-Tile Evolution

A long way

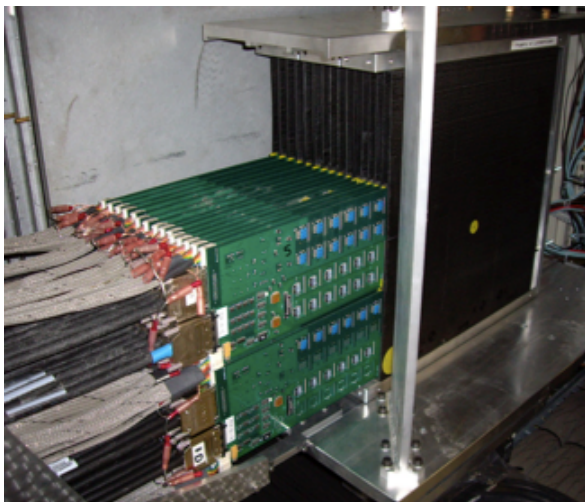




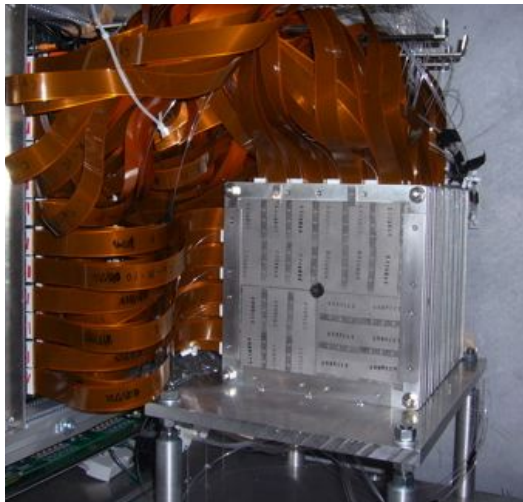
# CALICE Test Beam Experiments

Large prototypes, complex systems.

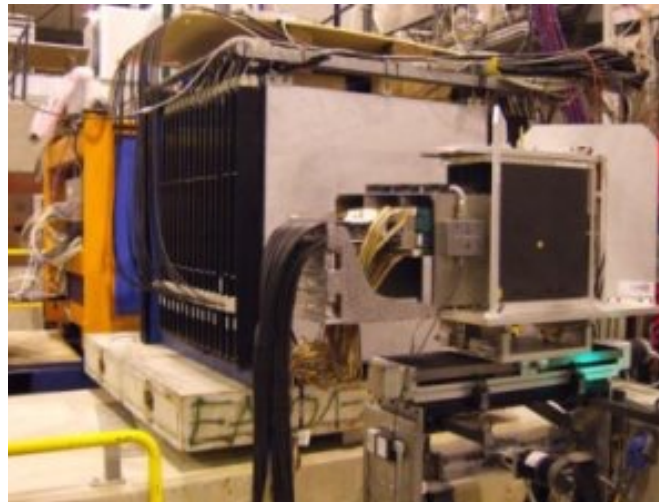
SiW ECAL



ScintW ECAL



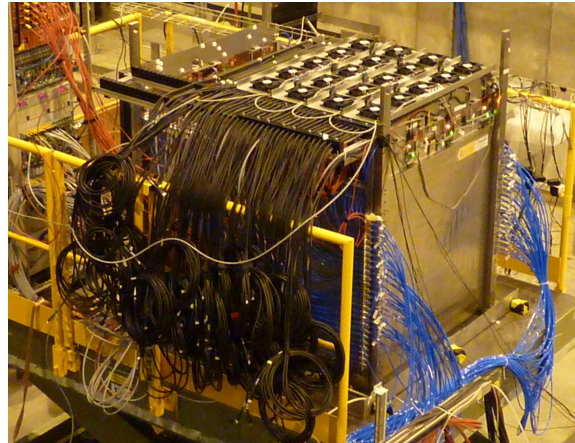
Scint AHCAL, Fe & W



RPC DHCAL, Fe & W



RPC SDHCAL, Fe



plus tests with small numbers of layers:

- ECAL, AHCAL with integrated electronics
- Micromegas and GEMs





# CALICE Test Beam Experiments

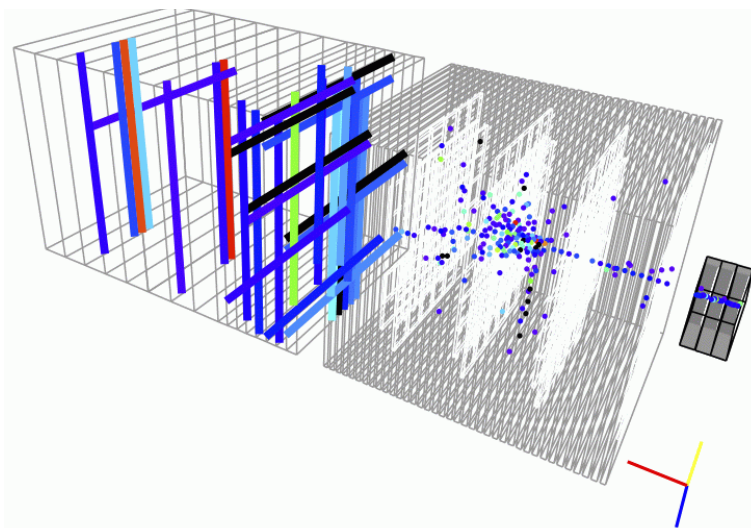
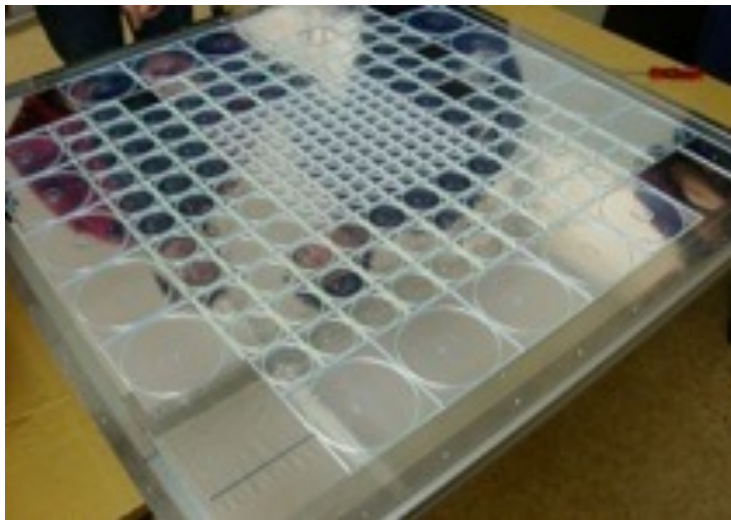
Large prototypes, complex systems.



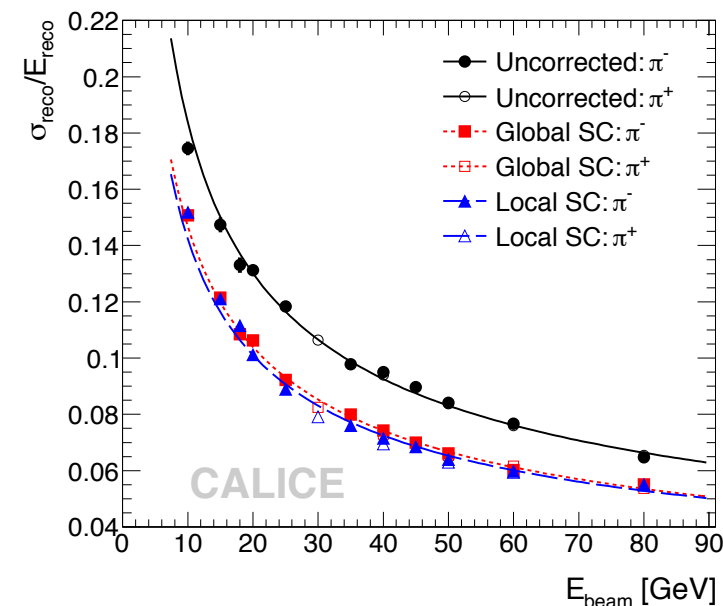


# Proof-of-Principle

Validation of performances, simulations and algorithms.



- 38 layers, 7608 channels - first large-scale application of SiPMs
  - 6 years of data taking at DESY, CERN, Fermilab
- 12 journal papers (from SiPM-on-tile prototype alone)
  - resolution for electrons and hadrons, shower shapes and shower separation, different particle types and absorber materials,...
- All CALICE results
  - <https://twiki.cern.ch/twiki/bin/view/CALICE/CalicePapers>



$$\sigma/E = 45.1\%/\sqrt{E} \oplus 1.7\% \oplus 0.18/E$$

software compensation  
now implemented in Particle Flow

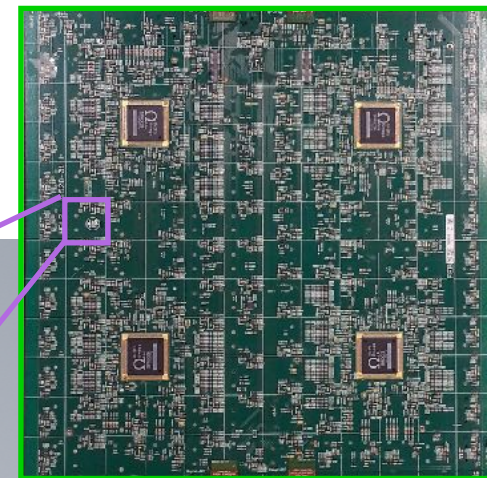
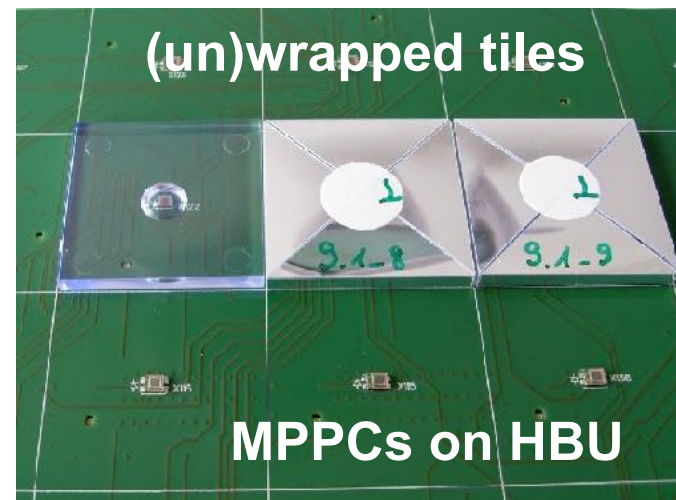
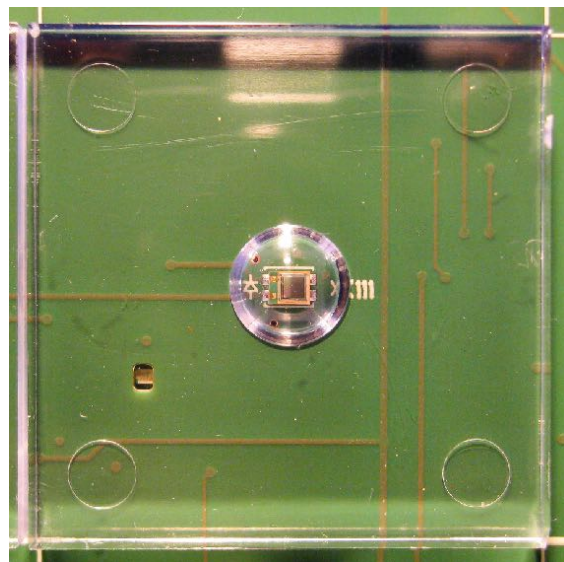
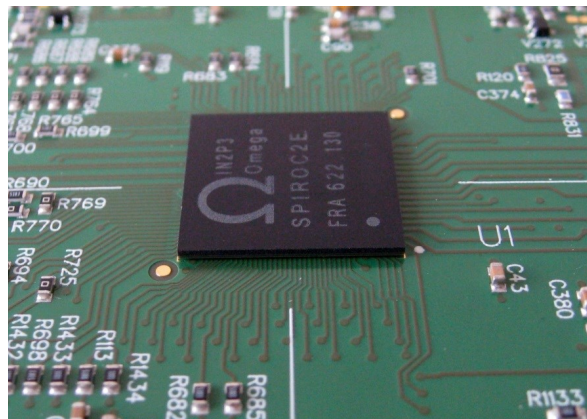
Eur. Phys. J. C77 (2017) 698

Rev.Mod.Phys. 88 (2016) 015003

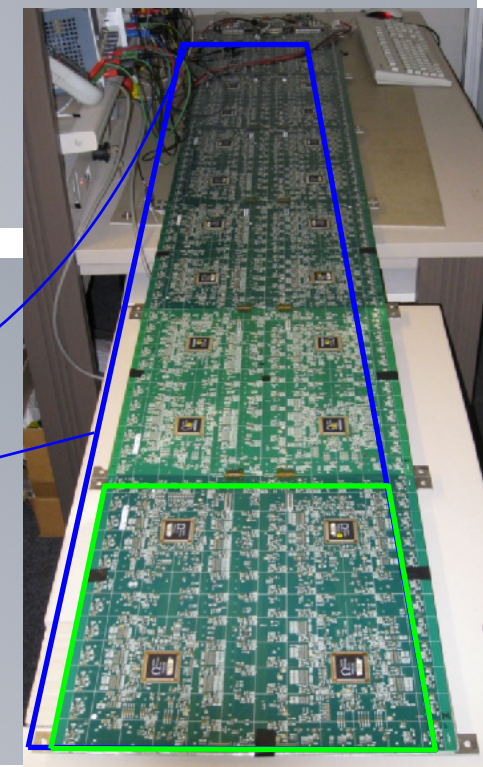
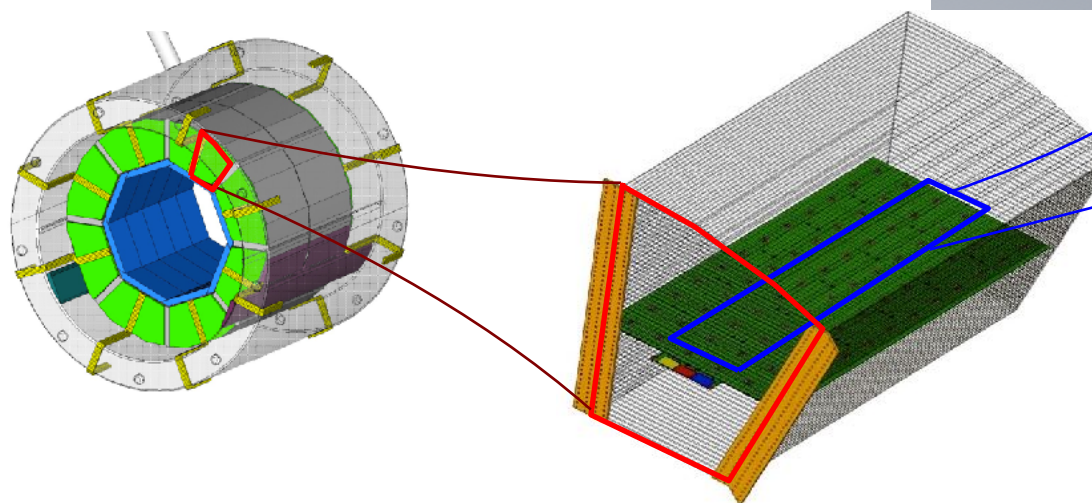


# The Next Step: Scalability

Technological prototypes.



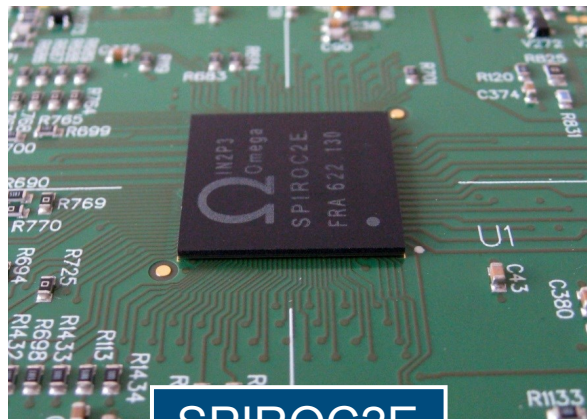
- 1000's of channels per  $\text{m}^2$
- 1000's of  $\text{m}^2$
- must embed electronics and go digital as early as possible; power pulsing
- Integrate SiPMs in read-out board, too





# The Next Step: Scalability

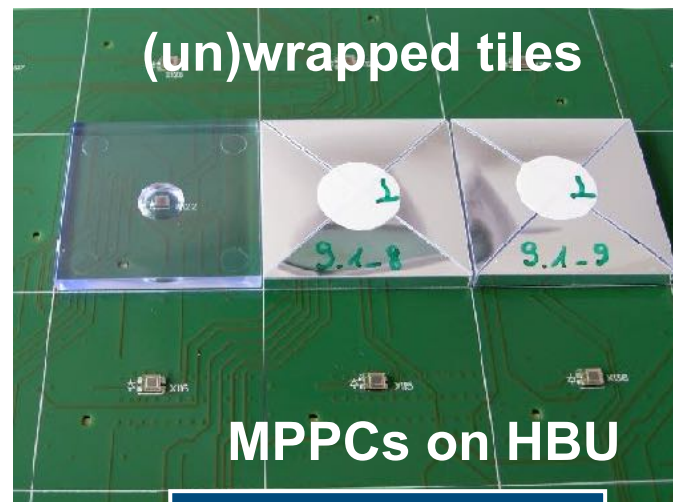
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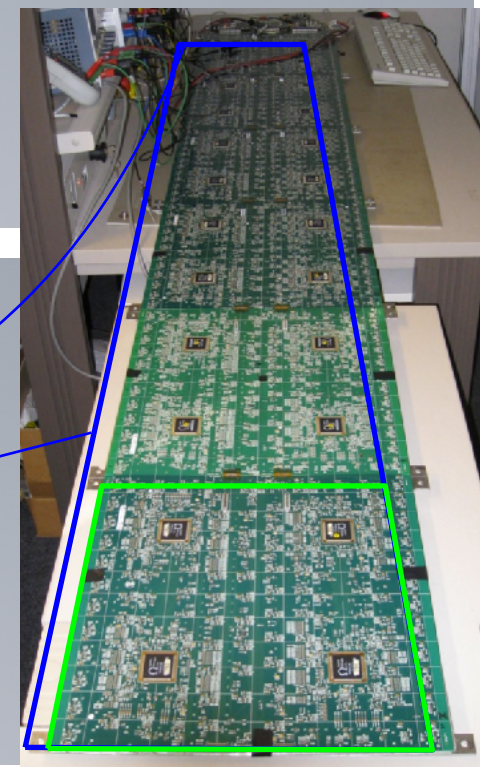
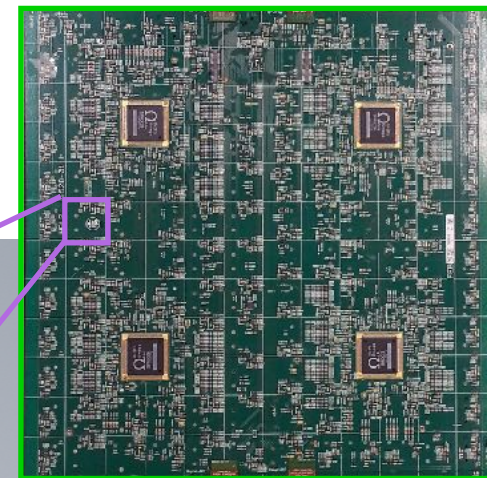
SPIROC2E  
(OMEGA, F)



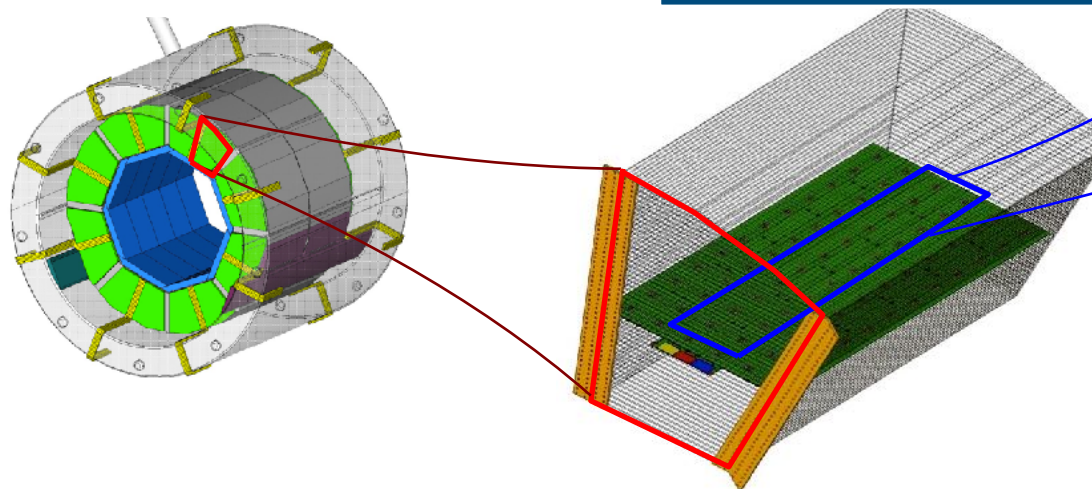
MPPCS13360-5PE  
(Hamamatsu, JP)



polystyrene tiles  
(Uniplast, RU)  
with ESR film



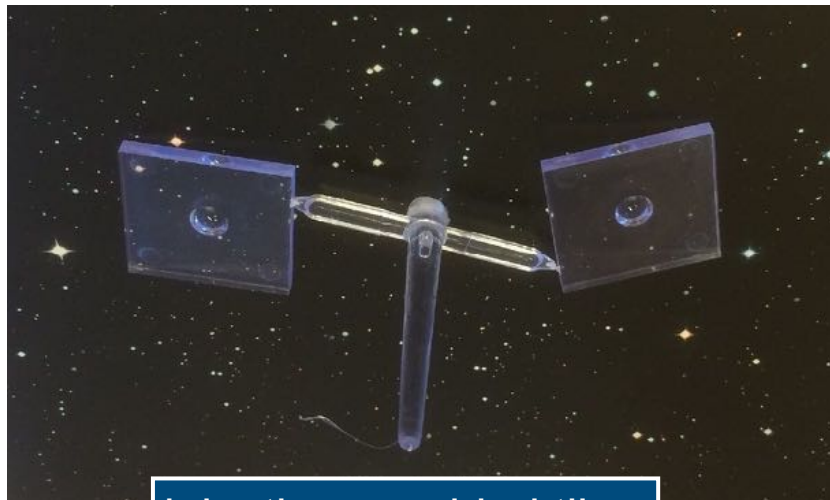
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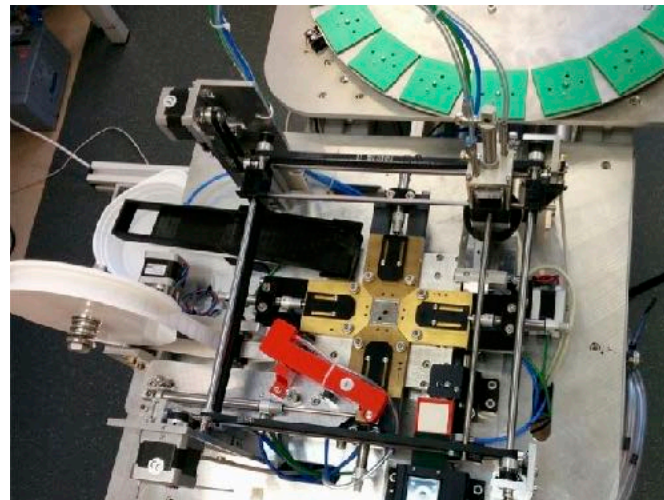


# Automated Production and Quality Assurance

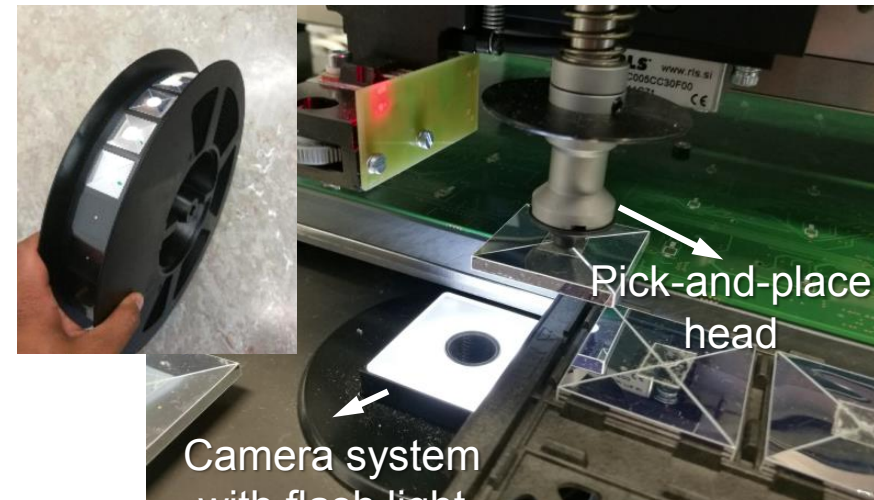
Establishing the concept.



injection-moulded tiles



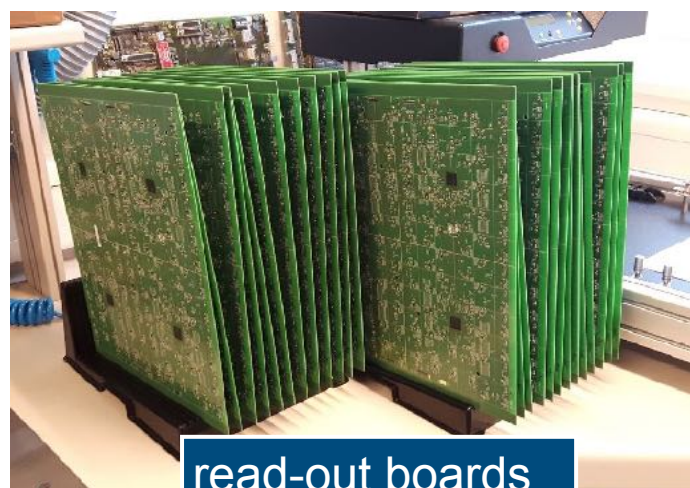
reflector wrapping machine



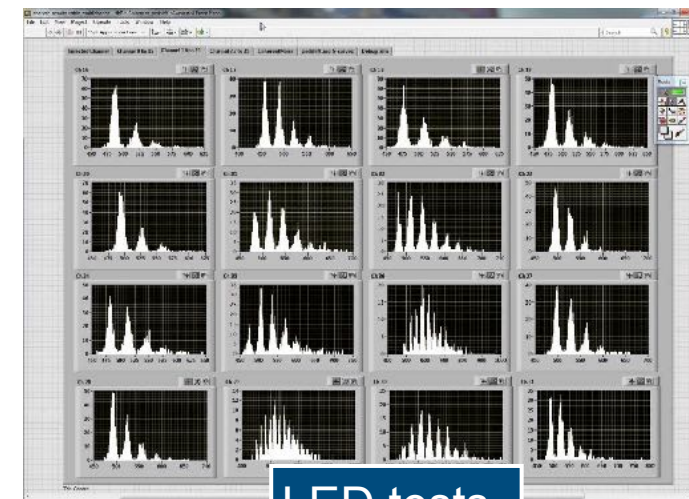
tile-board assembly

In addition test infrastructures:

- Multi-channel SiPM tests
- Automated ASIC tests
- PCB tests using LEDs
- Cosmic tests after tile assembly



read-out boards

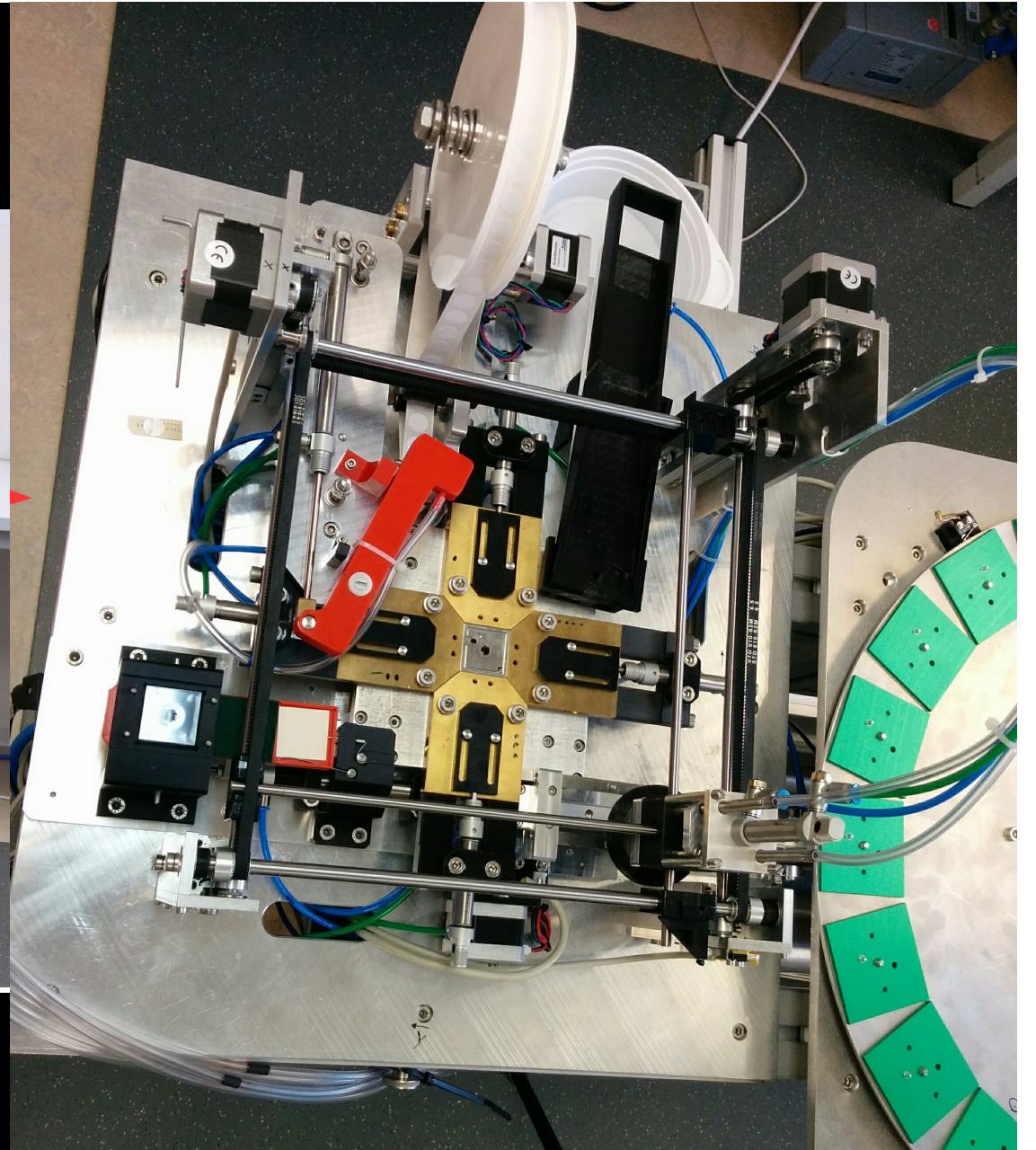
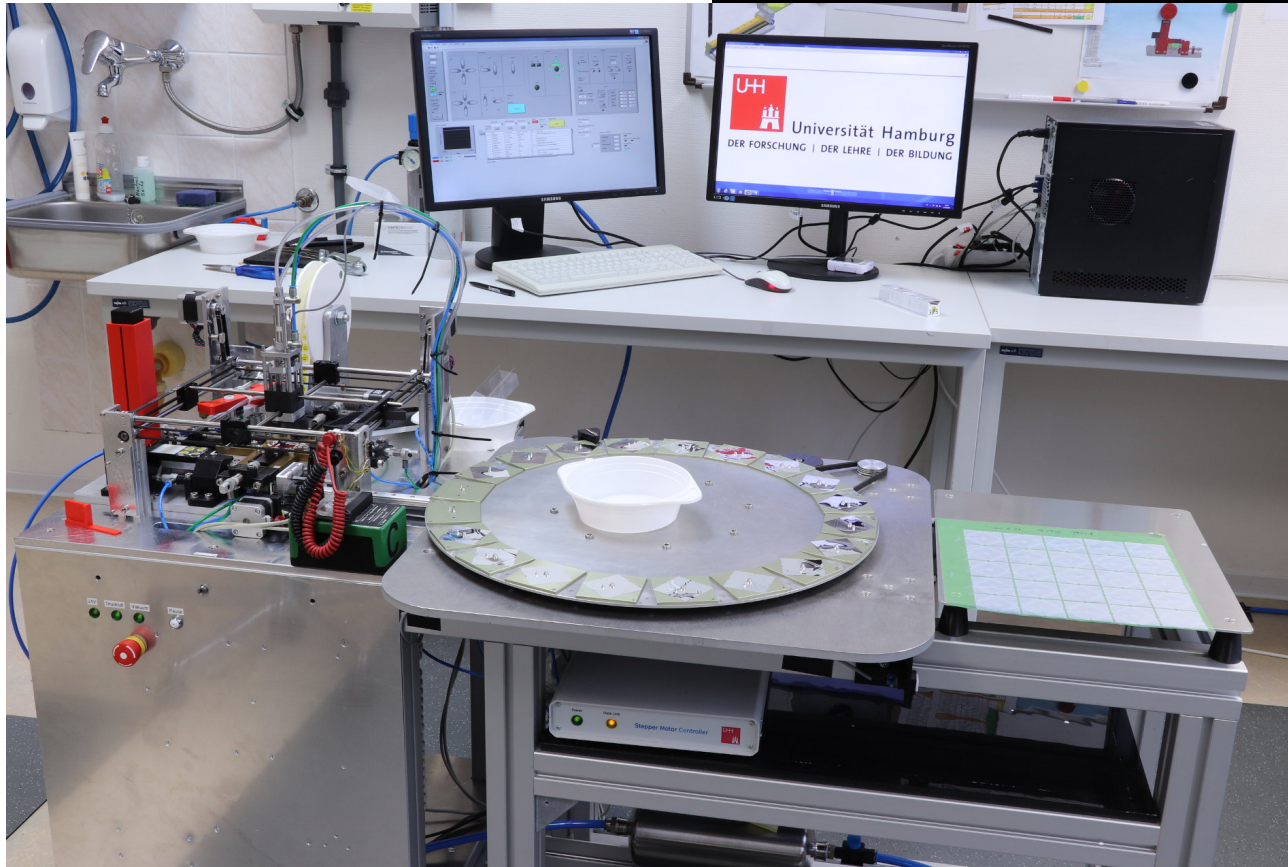


LED tests



# Tile Wrapping

Custom-made machine



- University of Hamburg  
start in October

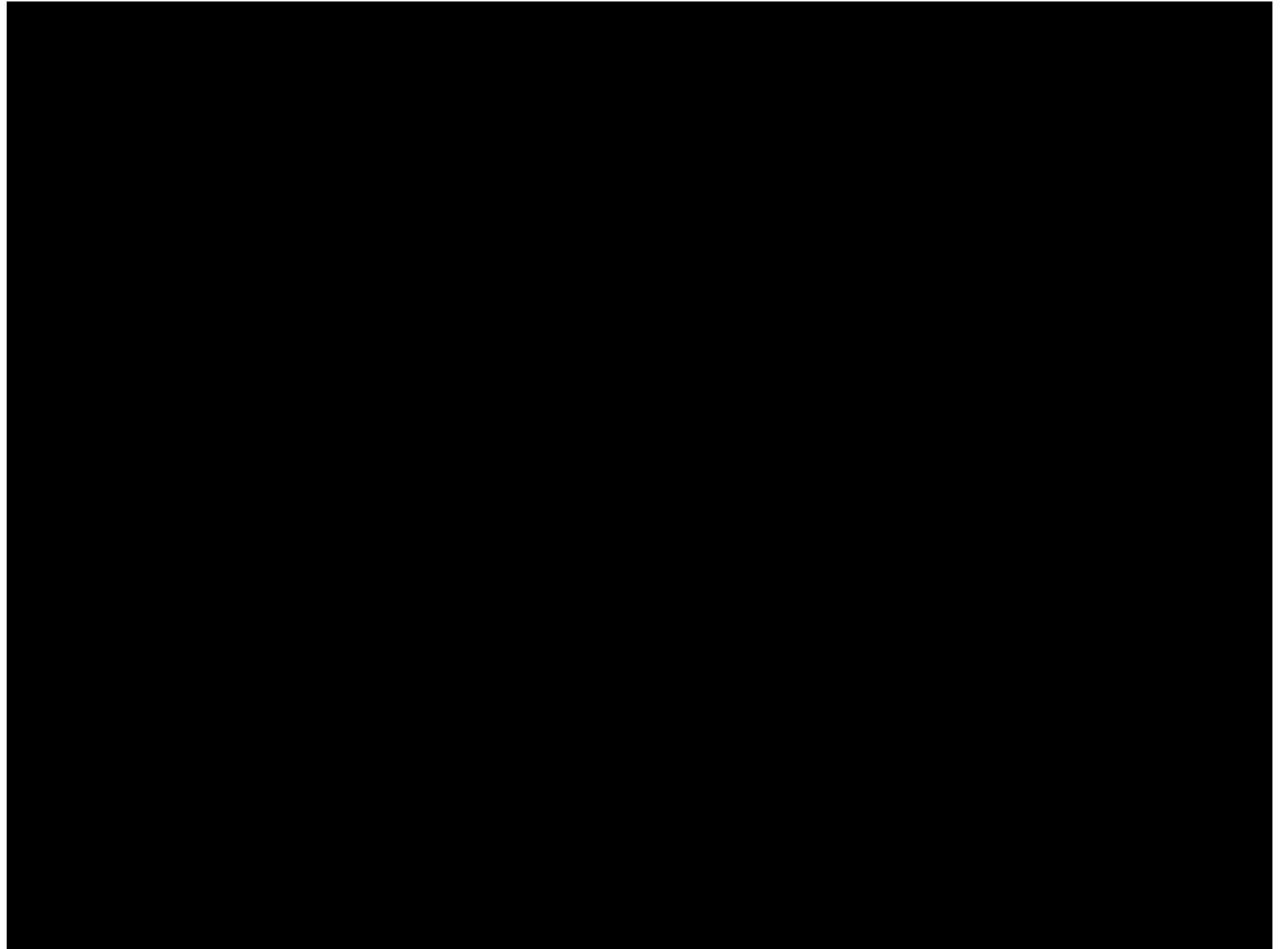


# Tile Wrapping

Custom-made machine

- University of Hamburg

start in October



# Pick & Place

Standard Machine

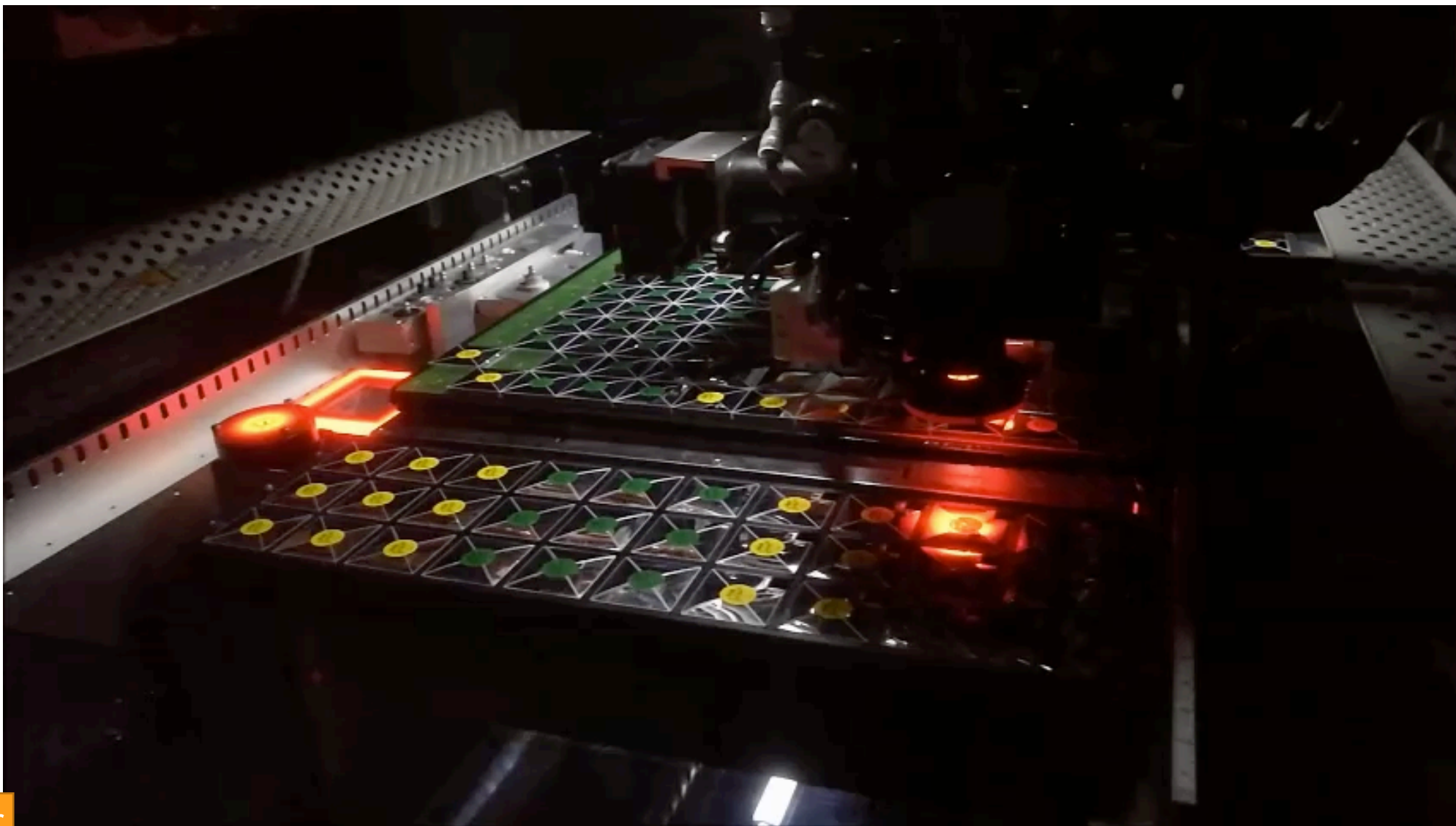


- University of Mainz

start in November

# Pick & Place

Standard Machine



- University of Mainz

start in November



# Quality Assurance

## at Each Step

### Tiles:

- spot checked for mechanical tolerances
- some deviations affected automatic wrapping

### SiPMs:

- spot checked for break-down voltage gain, noise, cross-talk
- all samples passed, excellent uniformity

### ASICs:

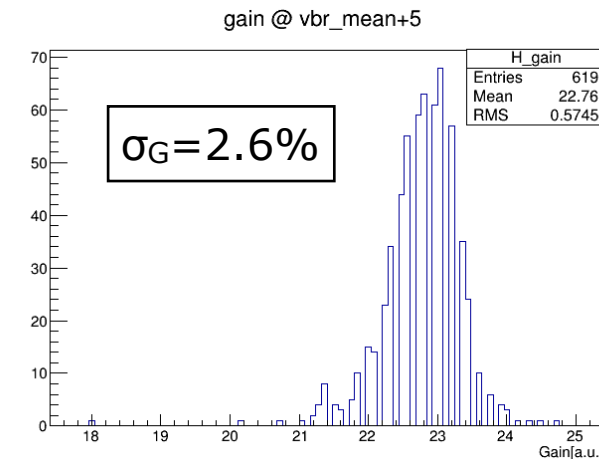
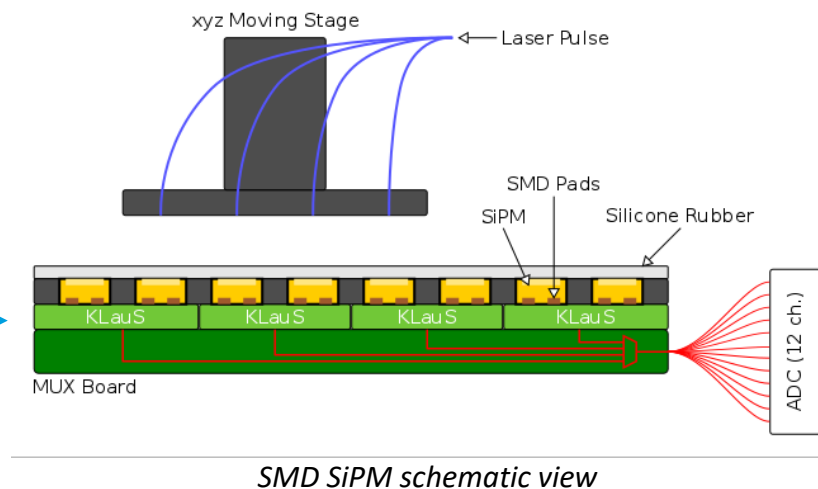
- semi-automated tests on dedicated board, yield ~ 80-90%

### HBUs (bare):

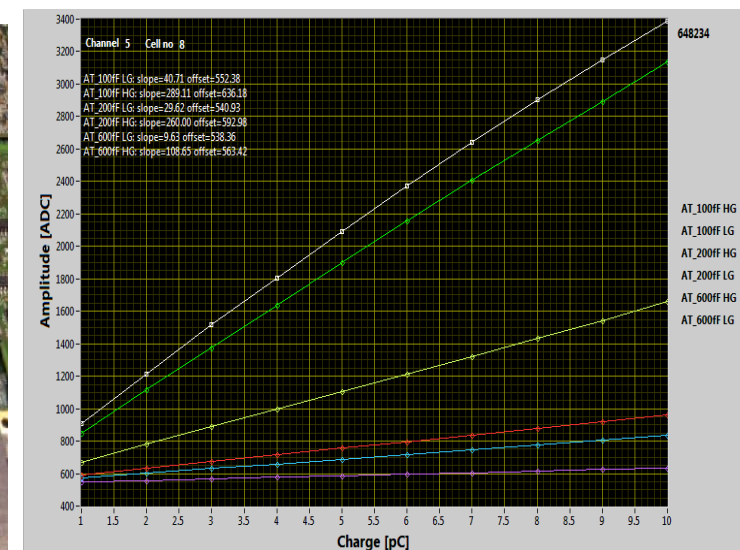
- tested with integrated LED system before mounting tiles (see previous page)

### HBUs with tiles:

- Cosmics tests
- Most boards: very good light yield uniformity



U Heidelberg



U Wuppertal

# Quality Assurance

## at Each Step

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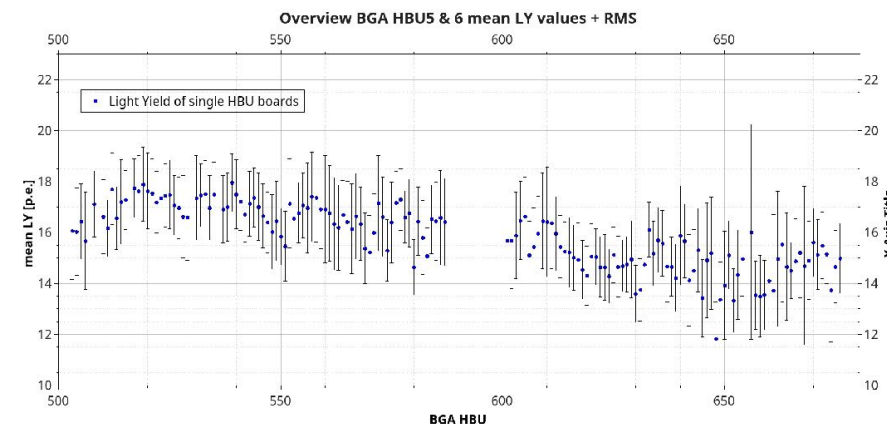
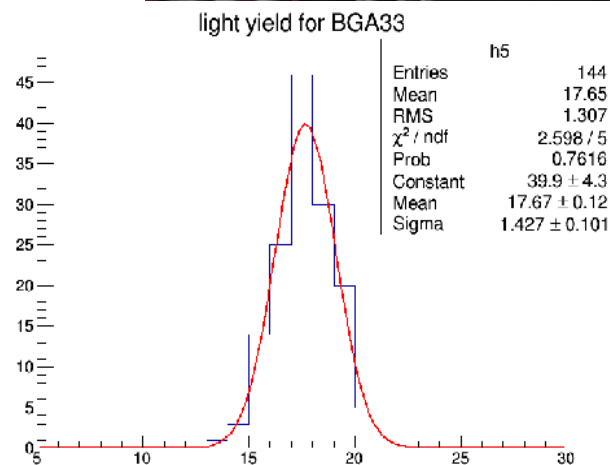
- semi-automated tests on dedicated board, yield ~ 80-90%

### HBUs (bare):

- tested with integrated LED system before mounting tiles (see previous page)
- 158 out of 160 boards OK

### HBUs with tiles:

- Cosmics tests
- Most boards: very good light yield uniformity



U Mainz



# Active Layers: Cosmics and Beam

## Cosmics and Beam Tests

### Layer integration:

- one set of interface modules serves up to 18 HBUs
  - DIF: DAQ interface, data concentration,
  - CALIB: LED control
  - POWER regulators, distribution, cycling capacitances

### Commissioning with cosmic muons:

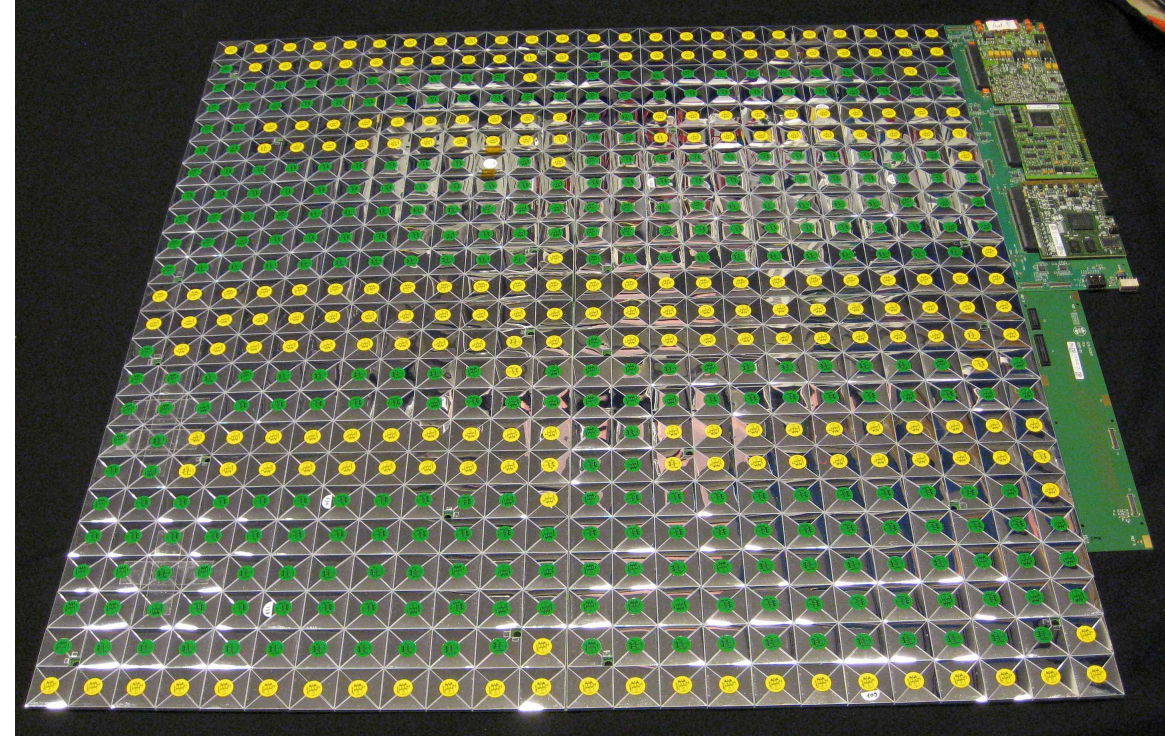
- strip hodoscope for central area
- light yield and DAQ stability

### Commissioning with DESY electron test beam:

- 5 layers at a time in “air stack”
- automatic scan for all channels
  - movable stage controlled by DAQ
- **initial MIP calibration**
  - active temperature compensation ensures portability

**8 dead channels out of 21'888 total**

January - March





# Active Layers: Cosmics and Beam

## Cosmics and Beam Tests

### Layer integration:

- one set of interface modules serves up to 18 HBUs
  - DIF: DAQ interface, data concentration,
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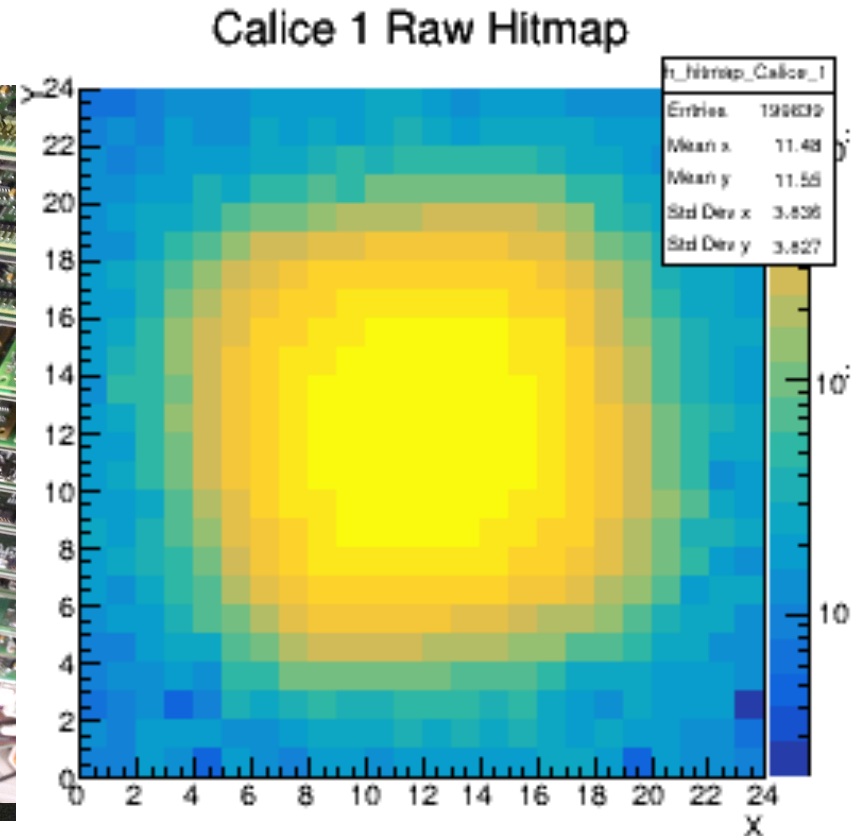
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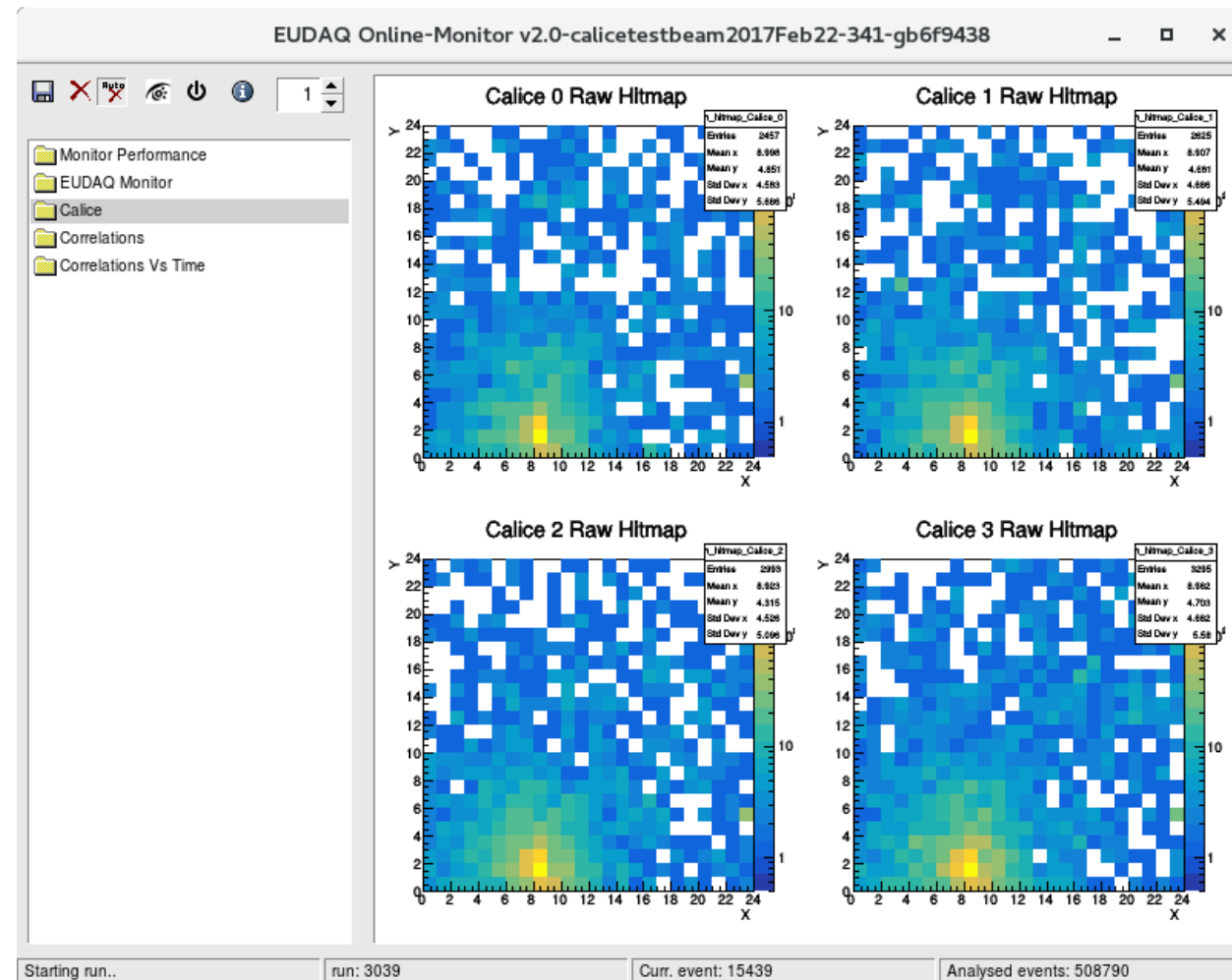
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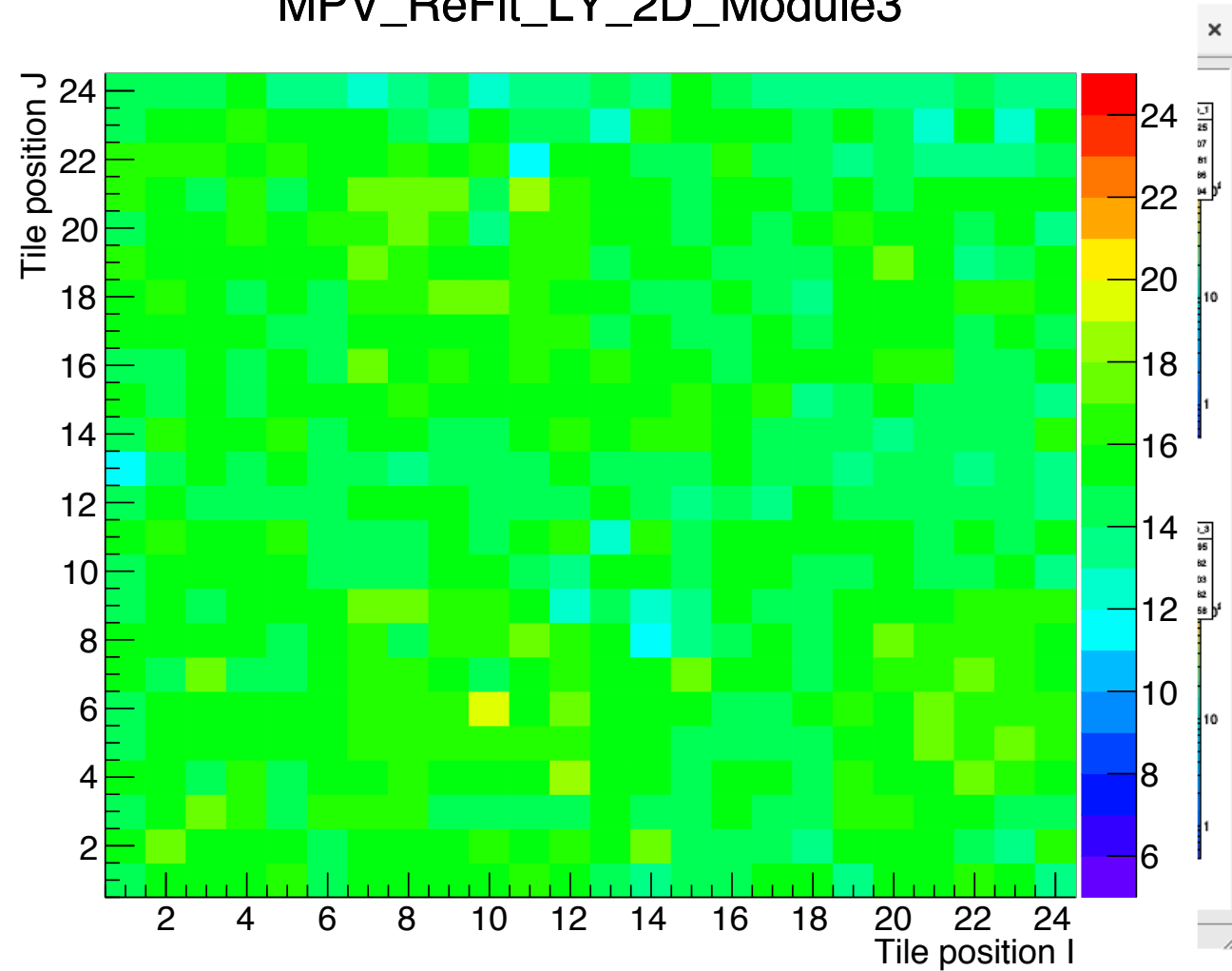
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January - March

MPV\_ReFit\_LY\_2D\_Module3



MIP MPV from DESY electrons

# Stack integration

## and Cosmic Test

### Stack services dimensioned for full collider detector module

- Data concentration
  - output via single ethernet line
- Power distribution
  - 3 voltages per layer
- Cooling
  - pipe cross-sections suitable for “leak-less” operation



### Commissioning with cosmics

- benefit from self-triggering capabilities
- test the full software chain

April



# Stack integration

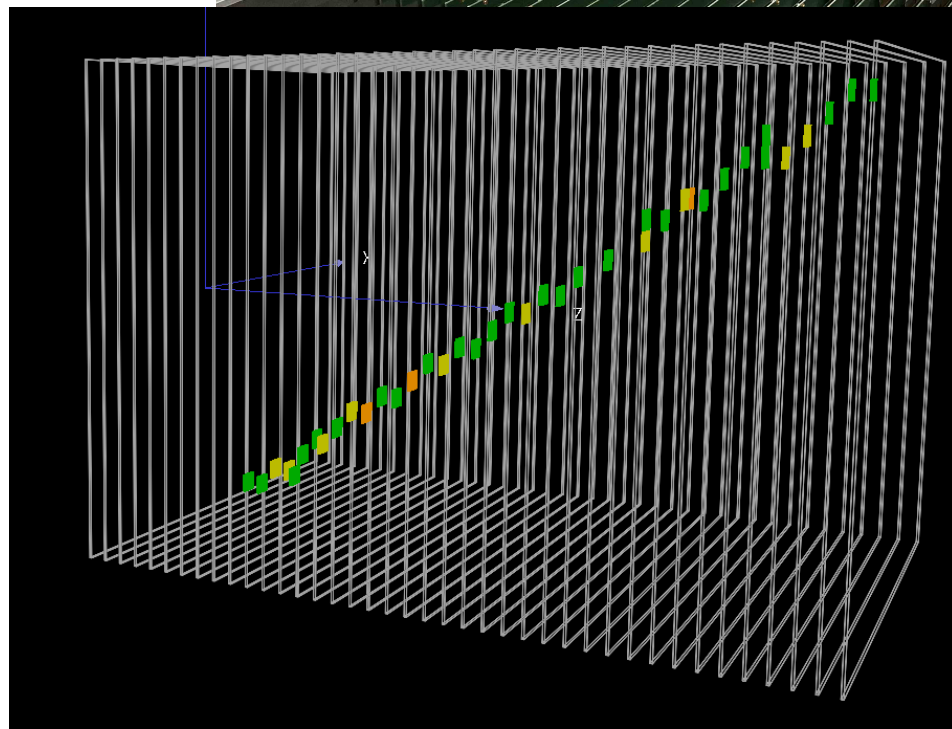
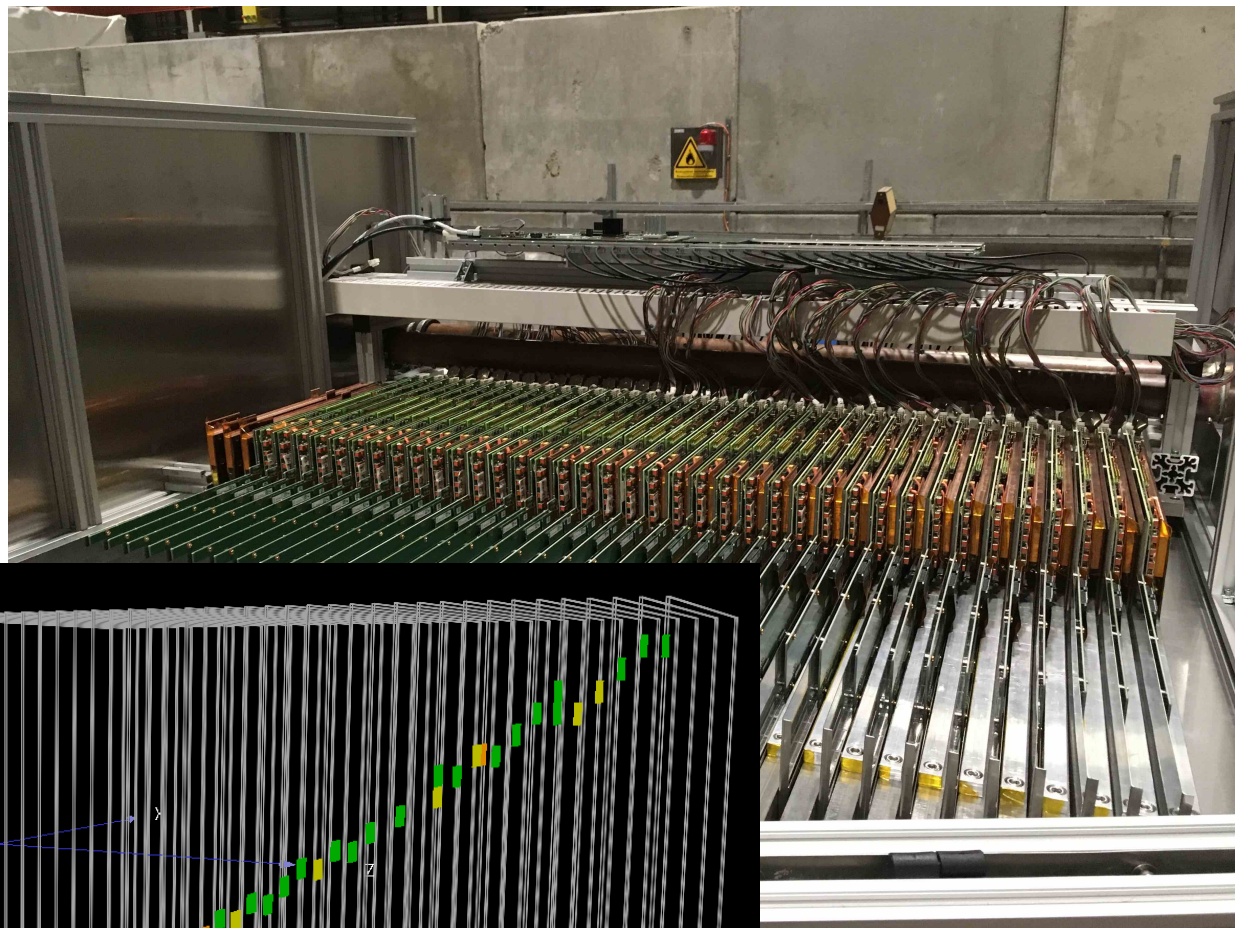
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April

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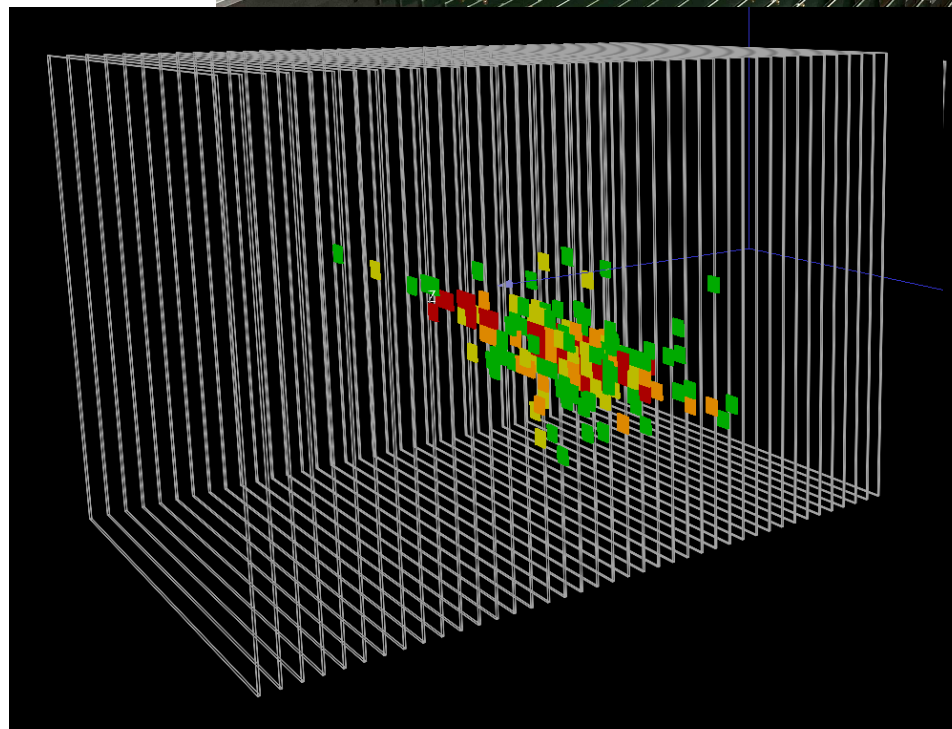
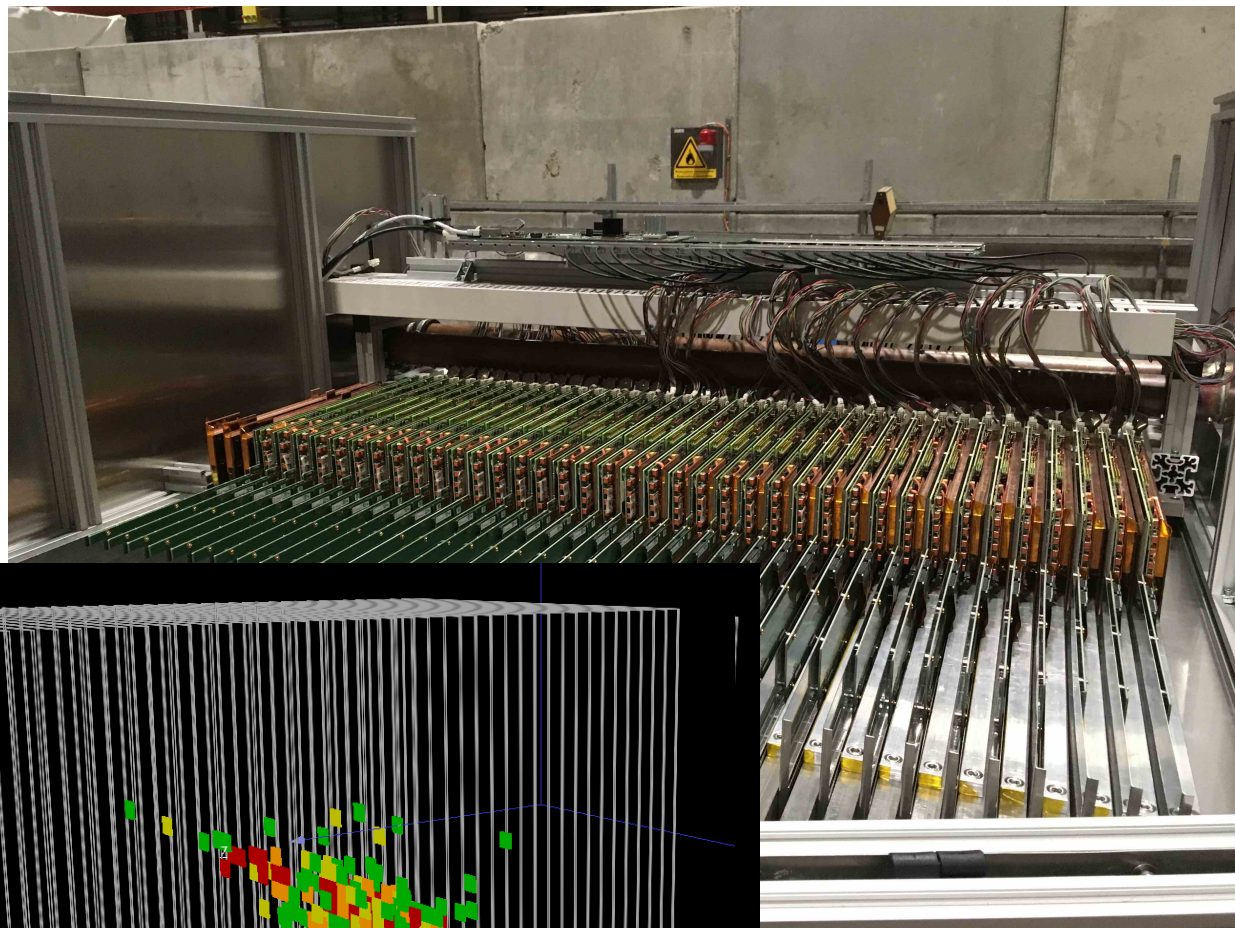
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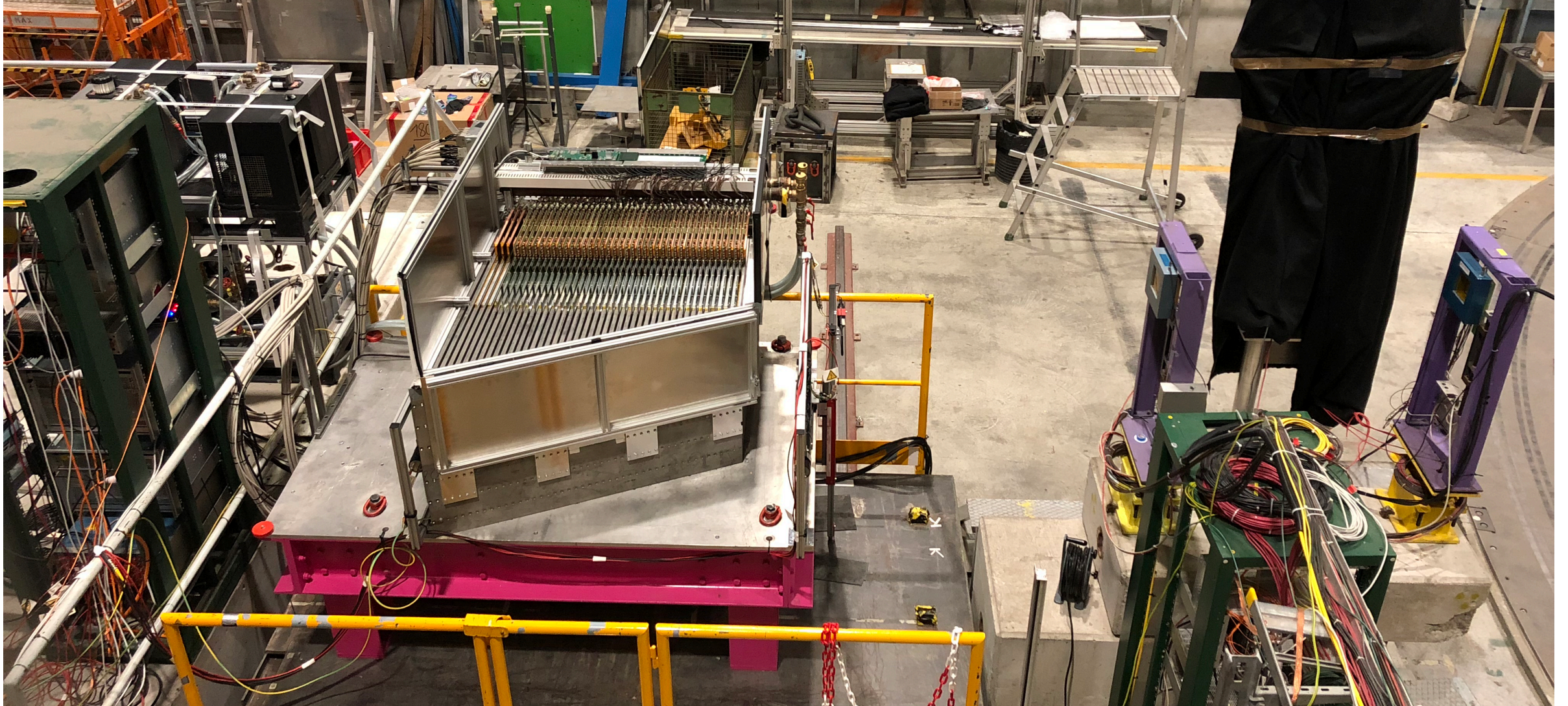


April



# Test beam

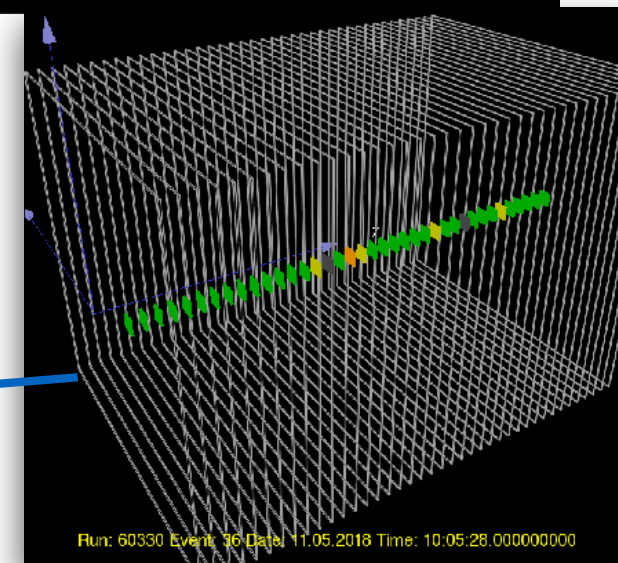
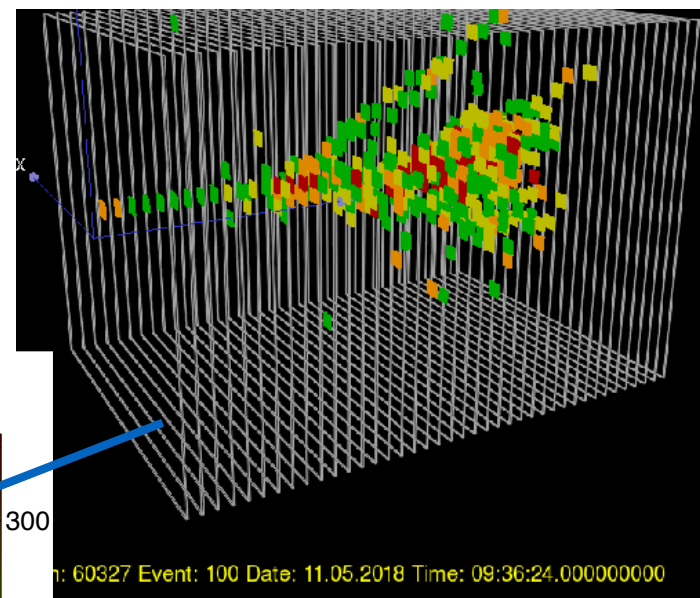
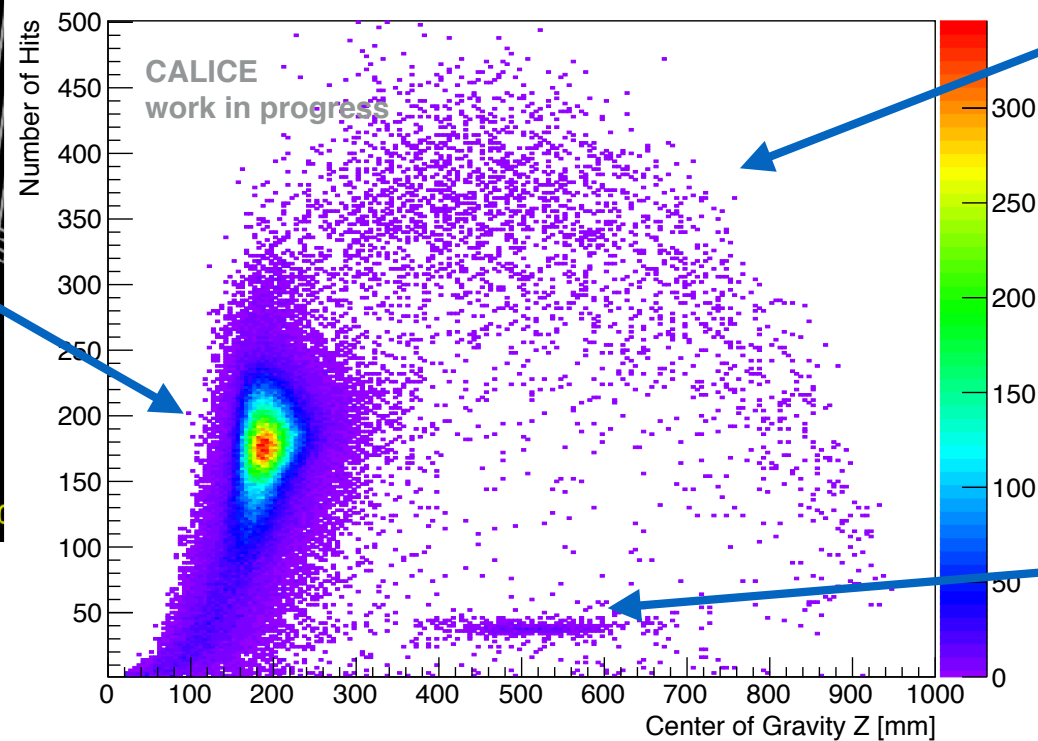
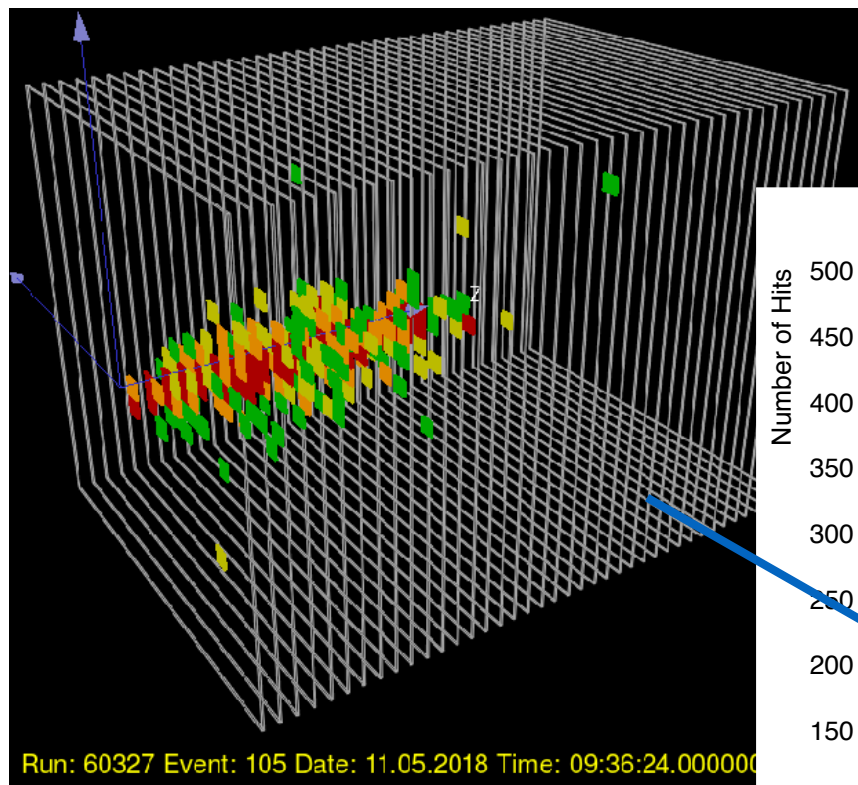
May 2018 at CERN SPS





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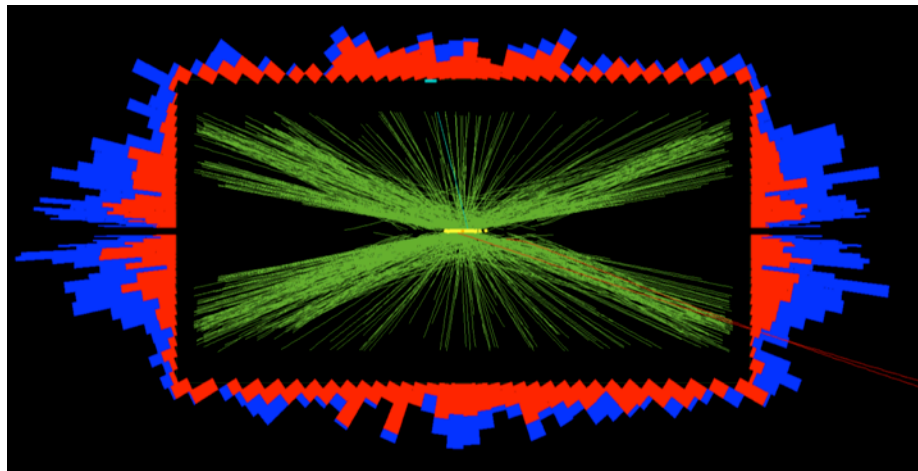




... to LHC

# Pile-up and Radiation Damage

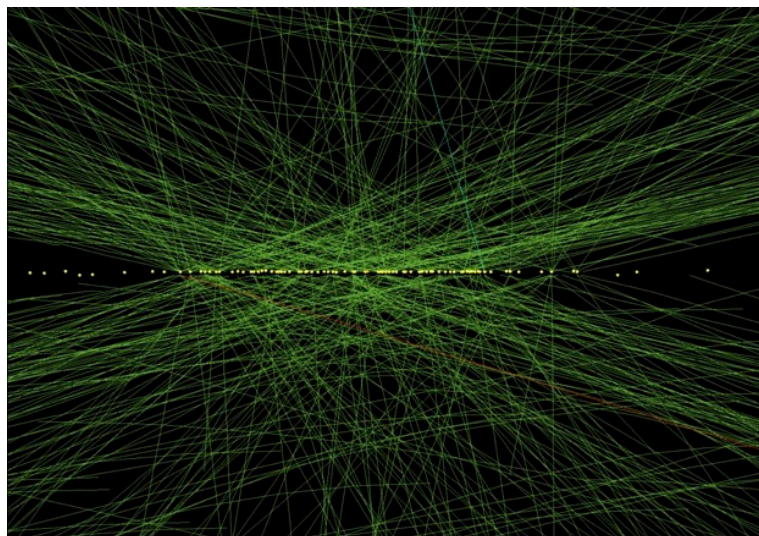
From sunny beaches to squalls and breaking seas



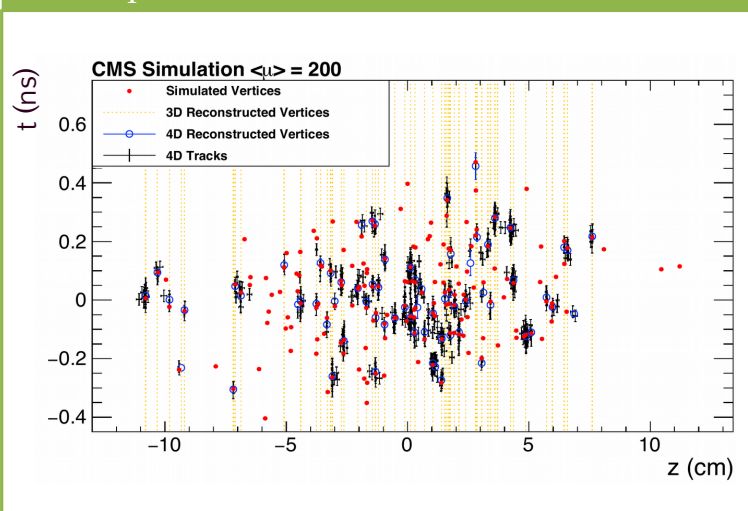
At HL-LHC expect 1  
40-200 pile-up

$\sim 1 \times 10^{16}$  1 MeV neq  $\text{cm}^{-2}$  @ 3ab-1  
and up to 2 MGy absorbed dose  
in endcap calorimeters

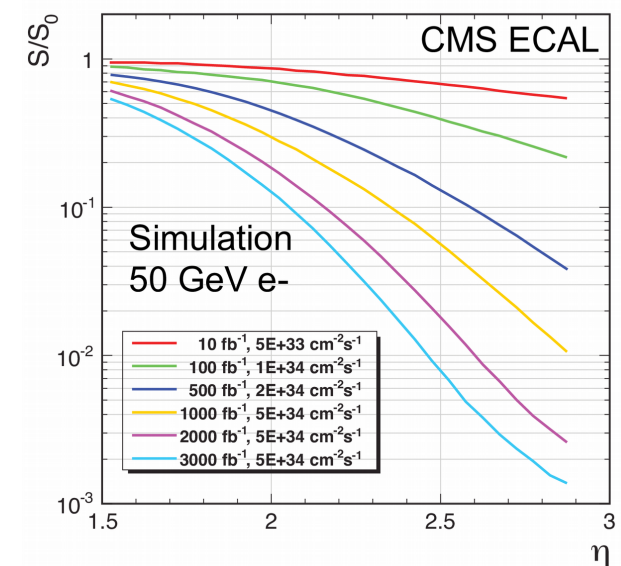
Need 10-30 ps  
timing resolution



Space-time view of the vertices



Relative response of the existing  
ECAL endcaps



J-B Sauvan

- Constant term grows to 10%
- The clock is ticking...



# HGCAL Motivation and Timeline

## High Granularity Endcap Calorimeter for CMS.

### HL-LHC: 300 -> 3000 fb<sup>-1</sup> to start end of 2026

- Emphasis moves to vector boson fusion initiated processes
- Narrow and merged jets, isolated objects
- Pile-up: 200 collisions per BX, keep thresholds
- Existing end-cap will be degraded at end of Run 2 (2023)

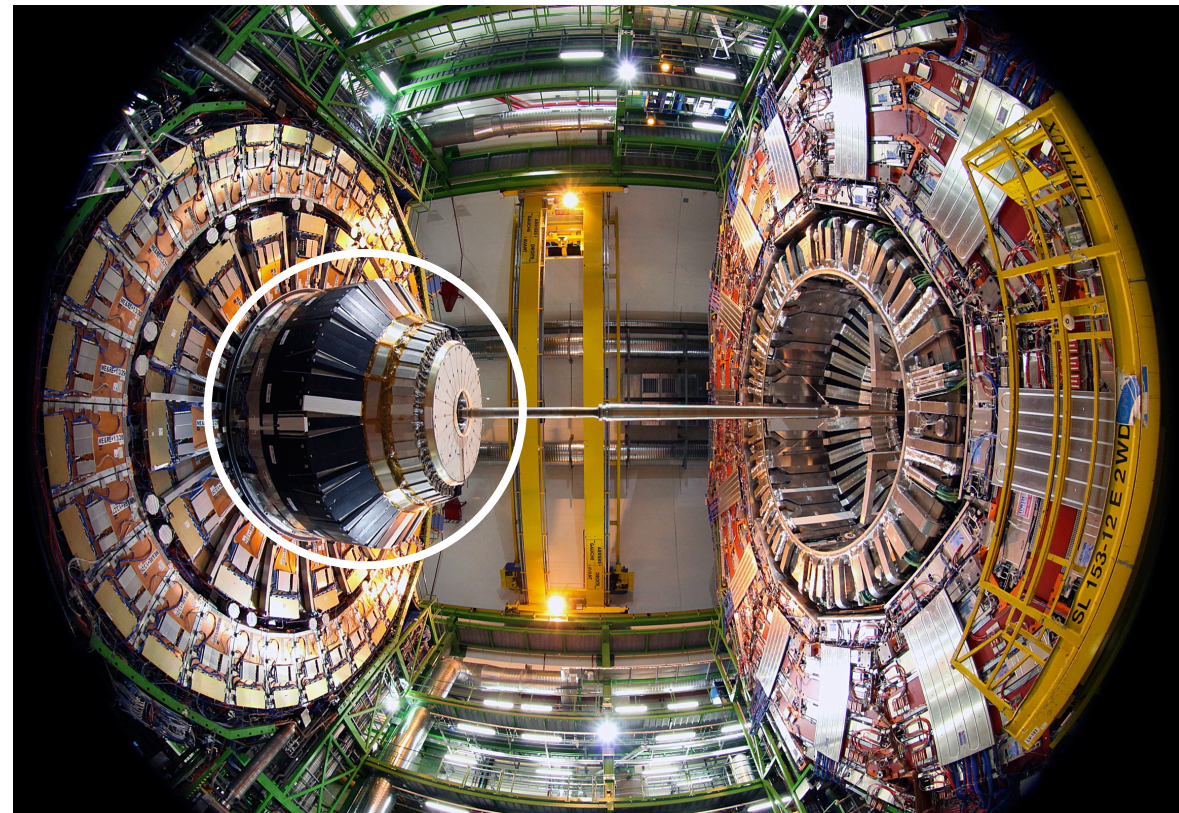
### Technical proposal 2015

- Decision plastic scintillator for CE-H: Nov 2016
- Decision SiPM-on-tile Mar 2017

### TDR submitted Nov 2017

- LHCC review Feb 2018, approved
- EDR end 2020

### Largely building on CALICE developments





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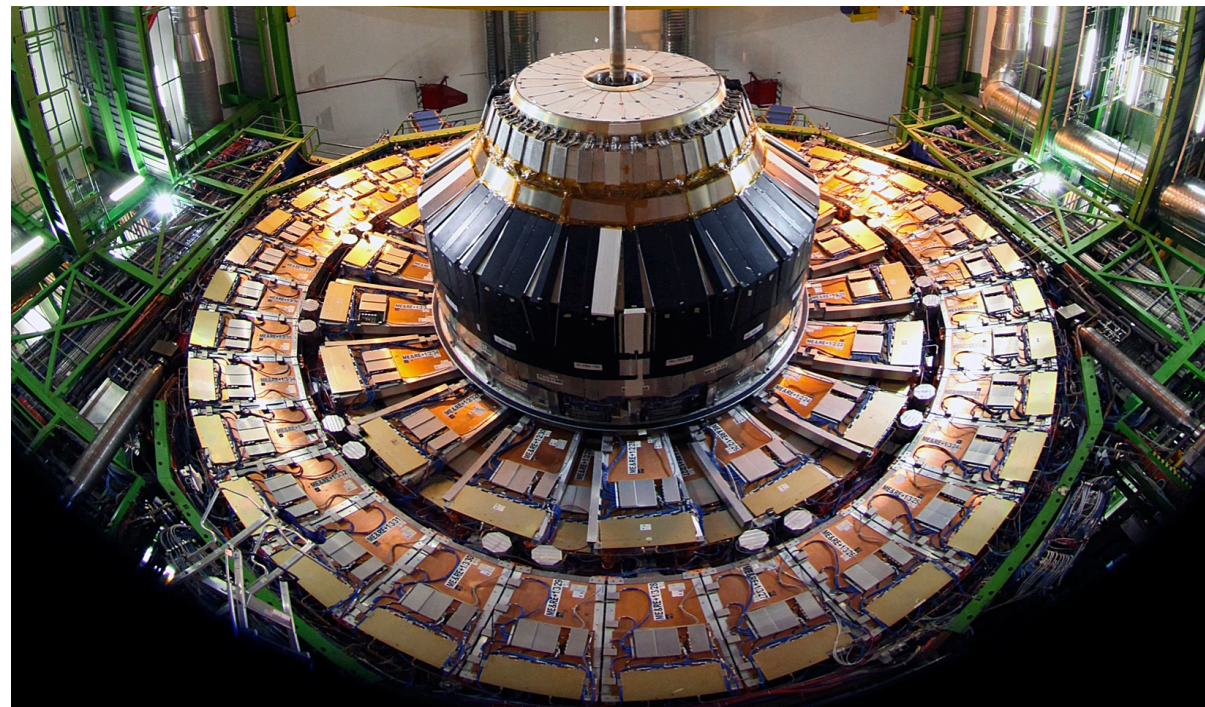
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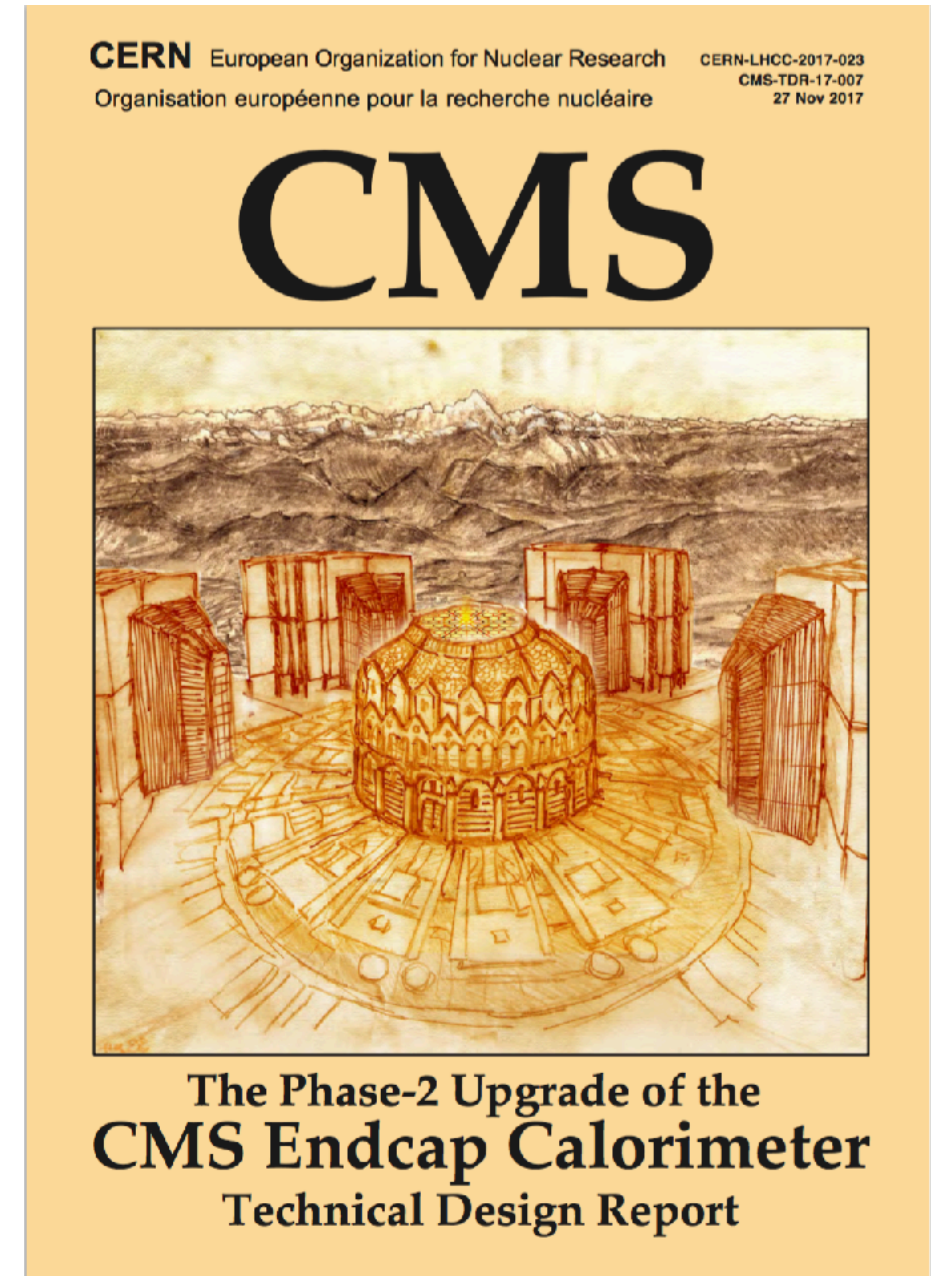
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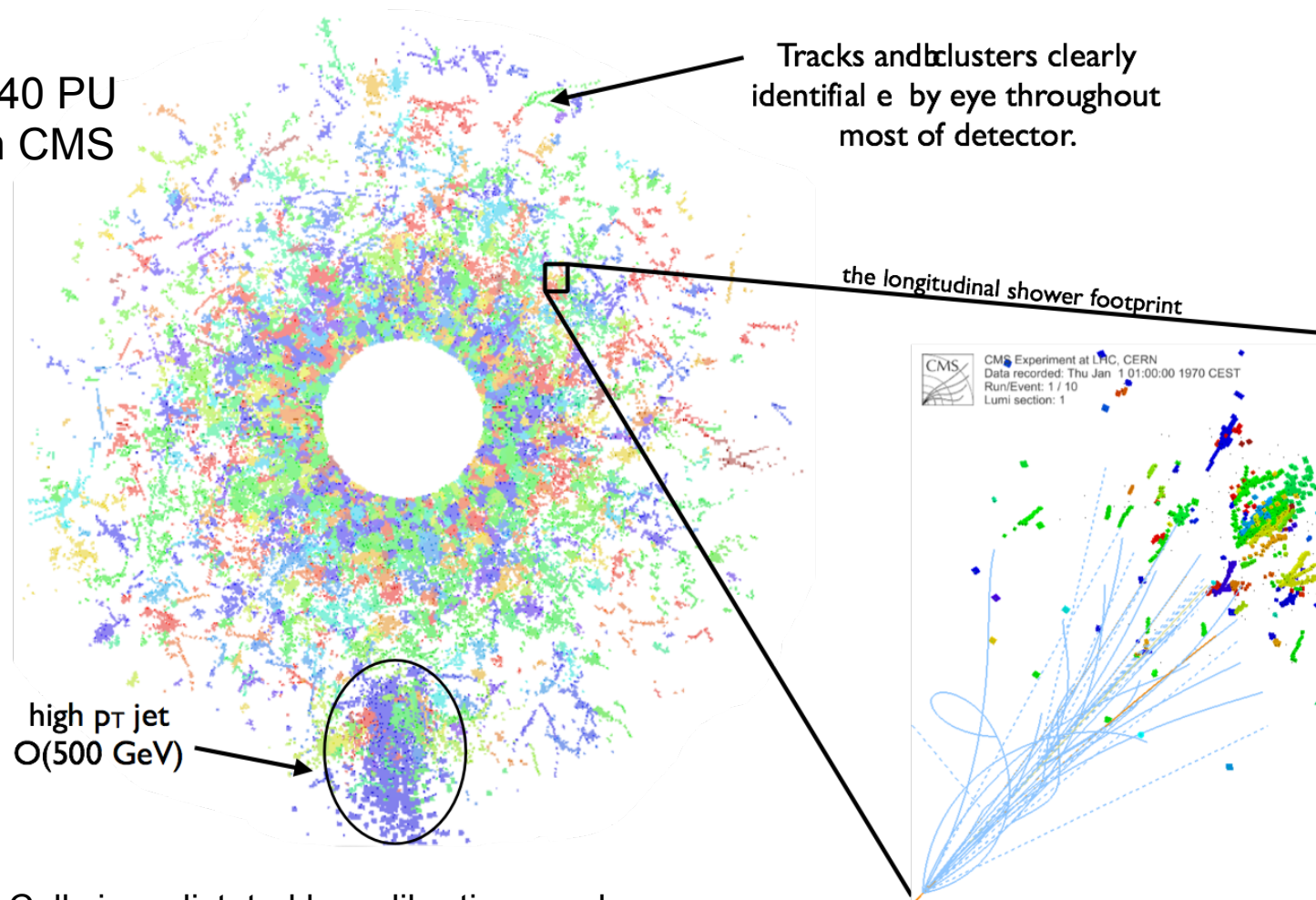




# Case for High Granularity

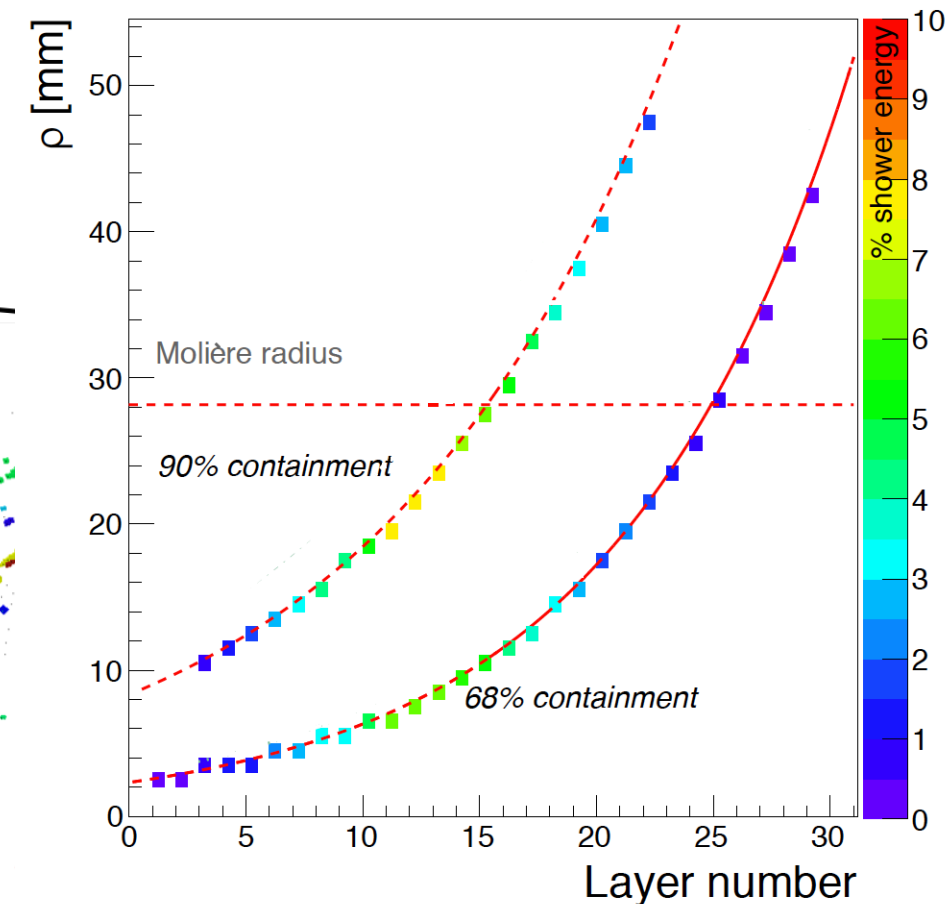
## Physics, and Calibration

140 PU  
in CMS



- Cell sizes dictated by calibration needs
- Silicon: small capacitance and noise, scintillator: high light yield

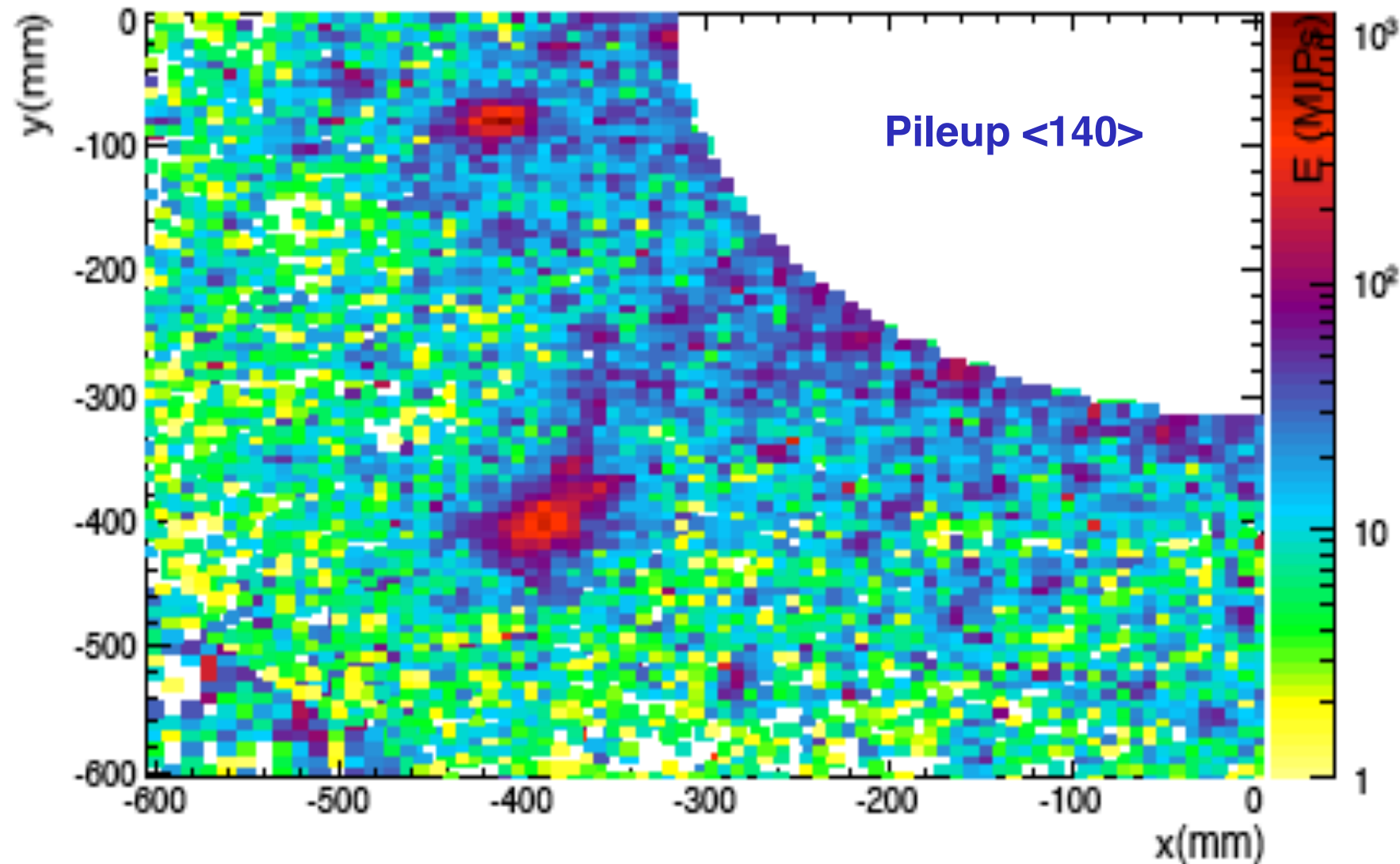
Geant4 simulation



- Molière radius 28mm
- but showers in early stage much smaller

# The Power of High Granularity at the LHC

VBF jets +  $H \rightarrow \gamma\gamma$ : 720 GeV jet, 175 GeV photon

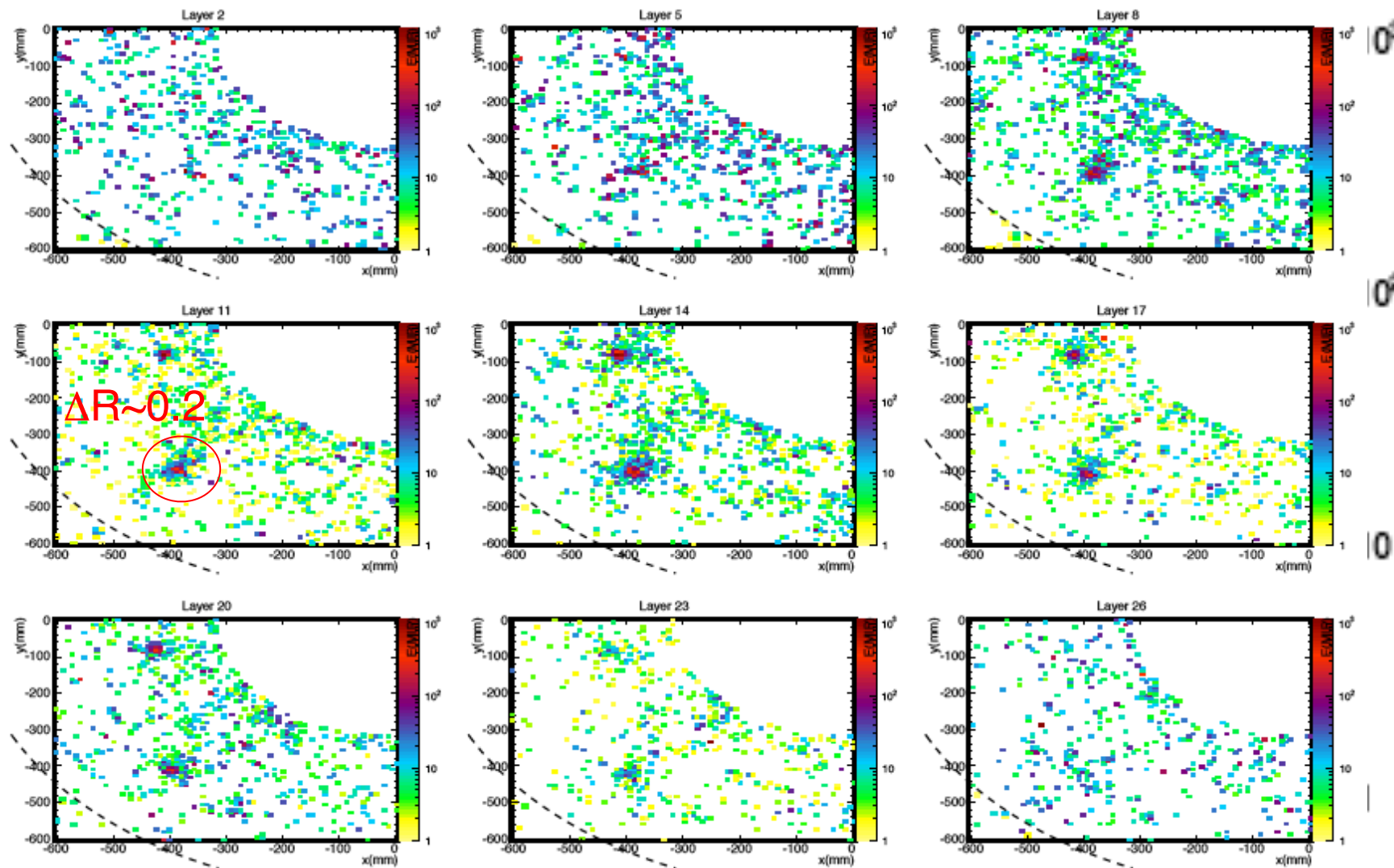


(Next slides) layer by layer development of showers. VBF jet carries 720 GeV ( $p_T = 118$  GeV) along with a photon with 175 GeV ( $p_T = 22$  GeV). Most of energy in the very narrow VBF jet carried by three particles (two charged pions and one photon) impacting the calorimeter within 1 cm of each other.



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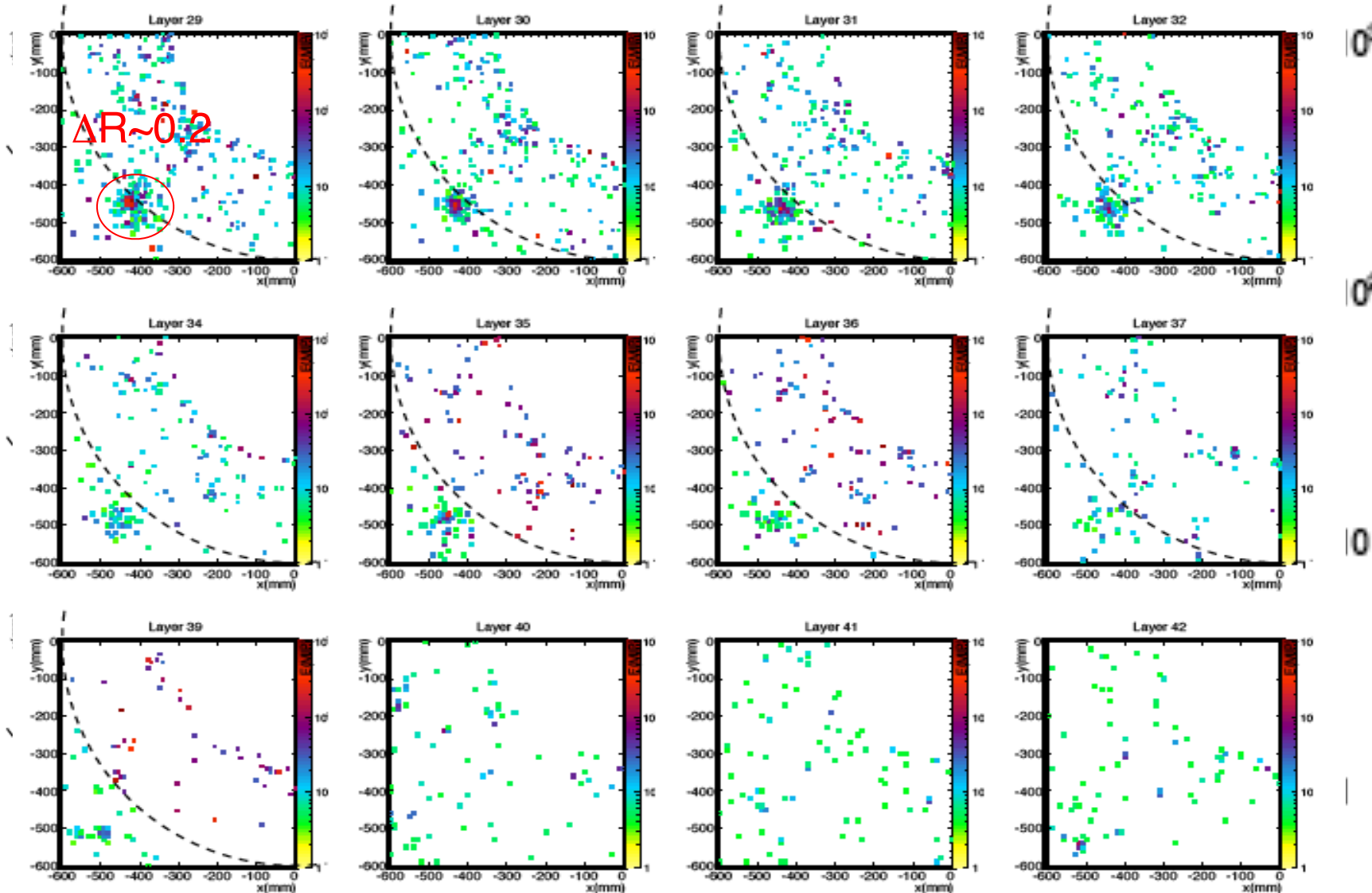
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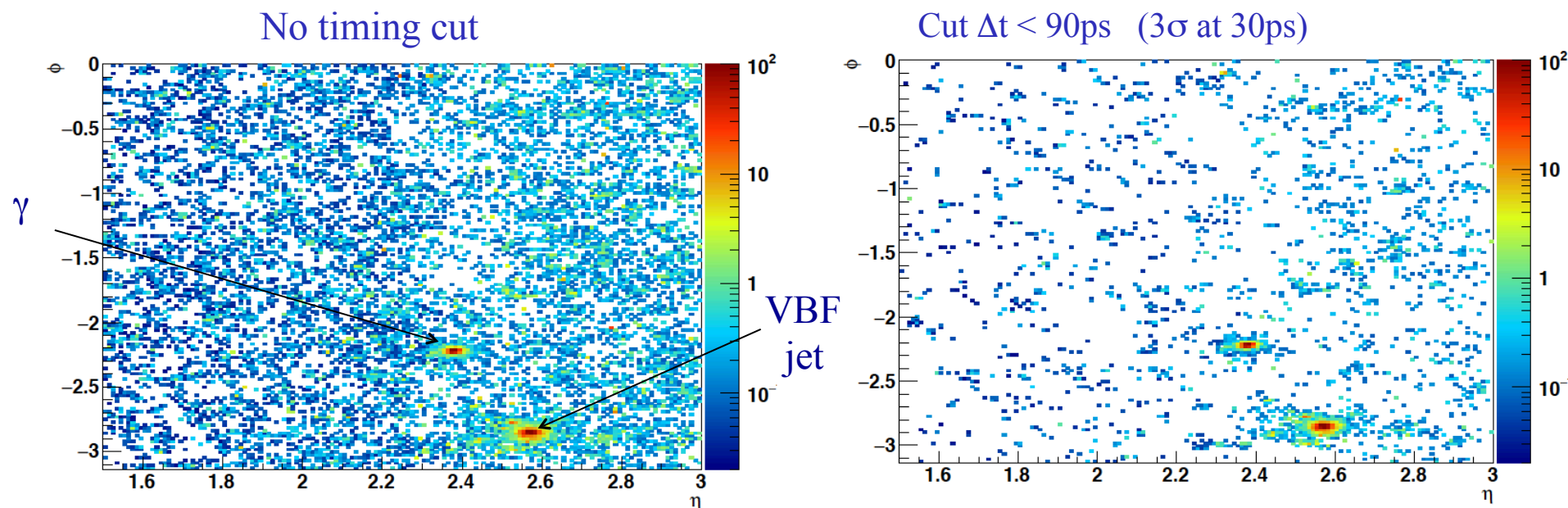


# Pile-up rejection

Granularity and timing: a 5D detector

Possible due to the choice of CE sampling parameters and electronics

VBF ( $H \rightarrow \gamma\gamma$ ) event with one photon and one VBF jet in the same quadrant,

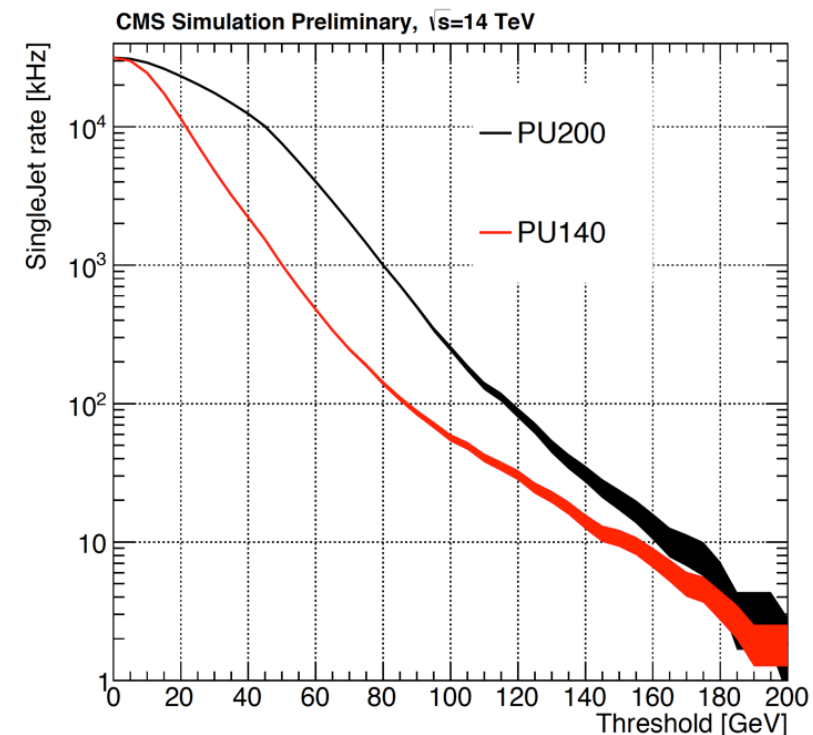
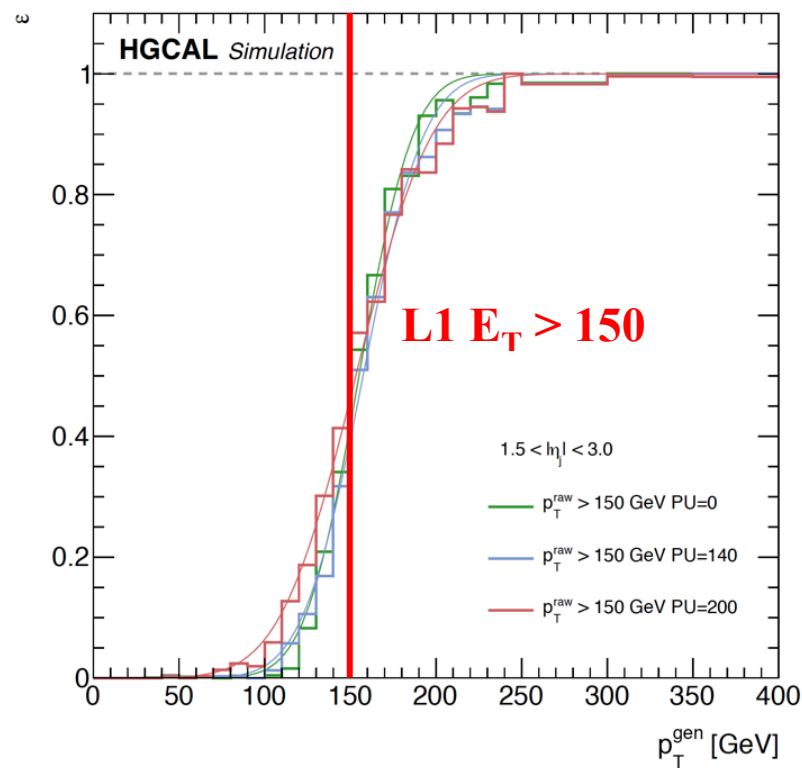
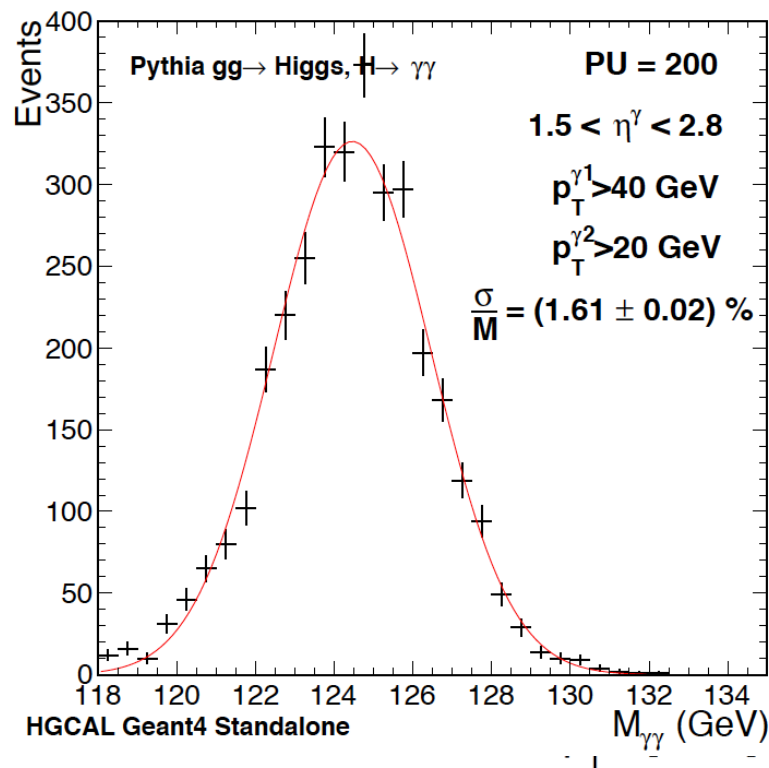


Plots show cells with  $Q > 12\text{fC}$  ( $\sim 3.5$  MIPs @  $300\mu\text{m}$  - threshold for timing measurement) projected to the front face of the endcap calorimeter.  
Concept: identify high-energy clusters, then make timing cut to retain hits of interest

D.Barney

# Trigger and Reconstruction Performance

Exploit dense core of objects



- Energy resolution insensitive to pile-up
- stochastic term 24...31 %

- Jet trigger efficiency quite insensitive to pile-up
- Jet rate  $\sim 10 \text{ kHz}$  before isolation and track matching



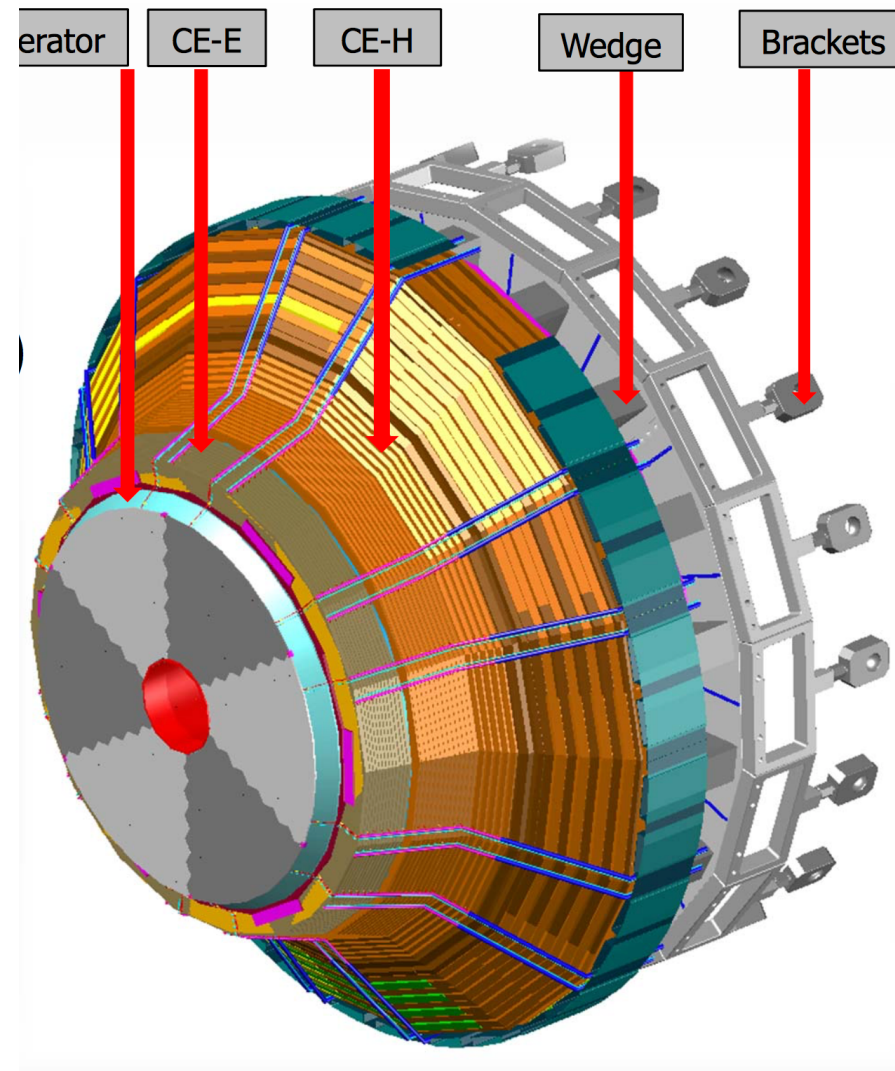
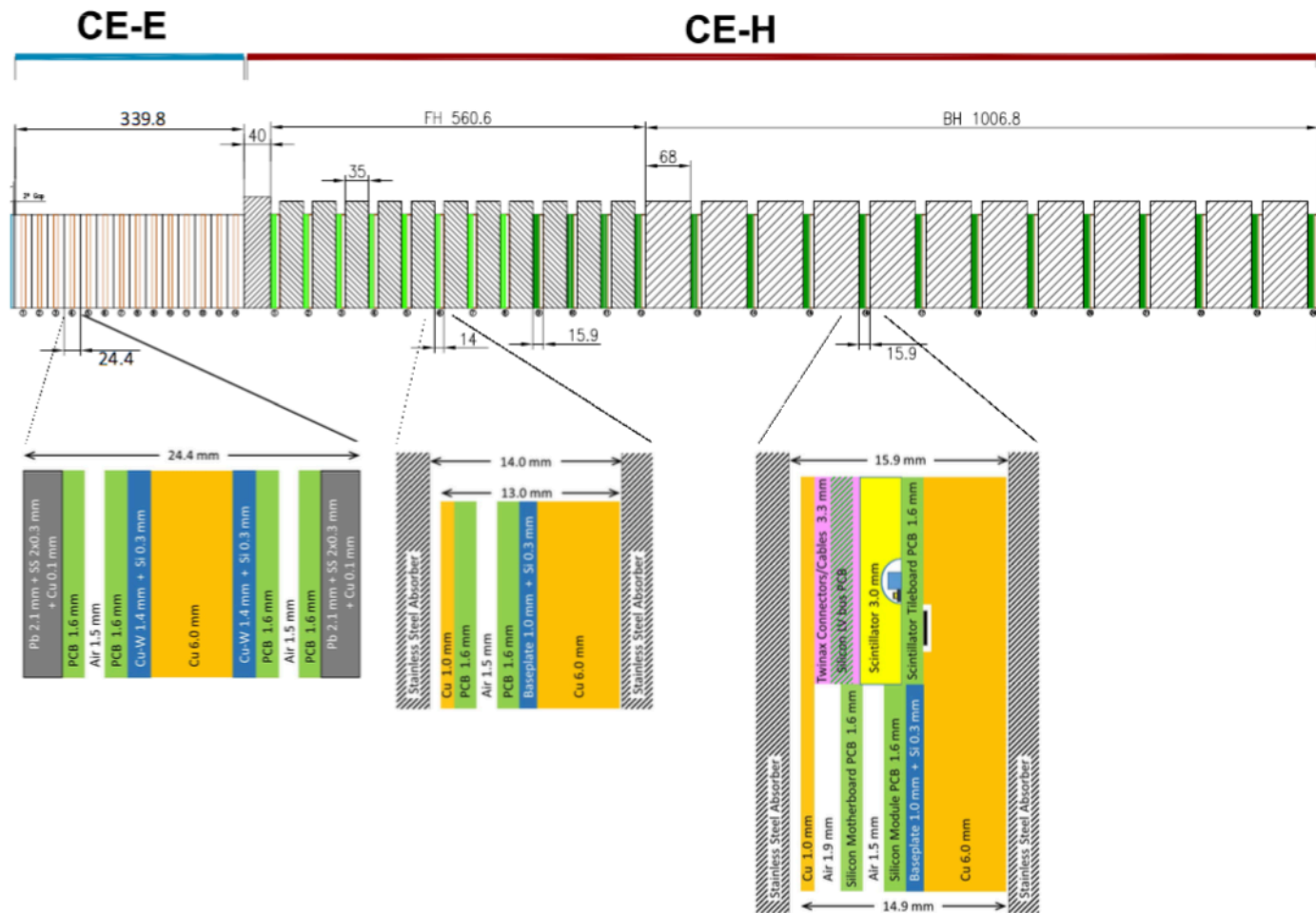
# Challenges

“There are no show-stoppers; it is all just engineering”

“HGCAL is perhaps the most challenging  
engineering project ever undertaken in particle physics”

# Longitudinal Structure

28 silicon, 8 silicon and 16 mixed silicon scintillator layers.

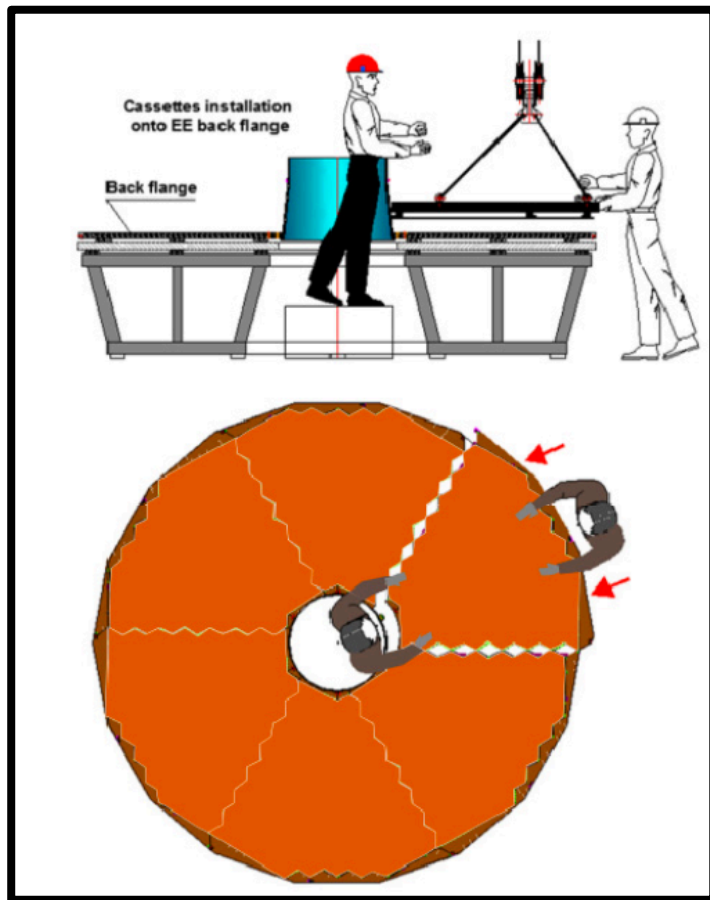




# Heavy Engineering

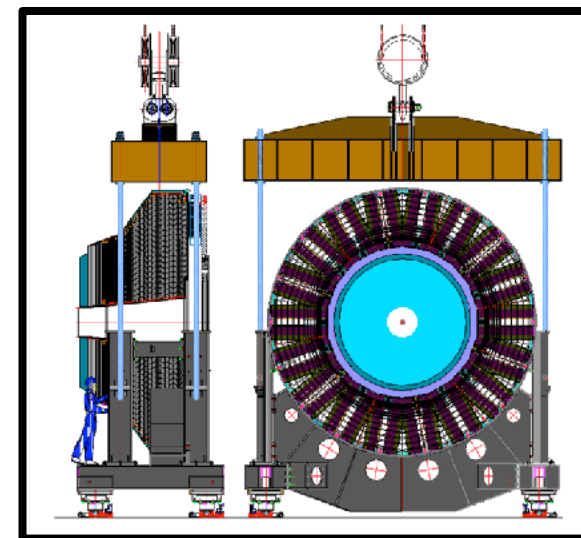
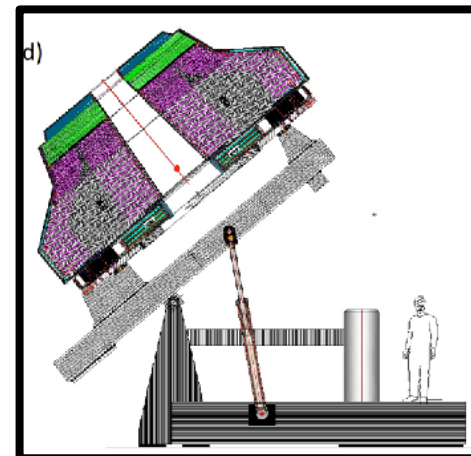
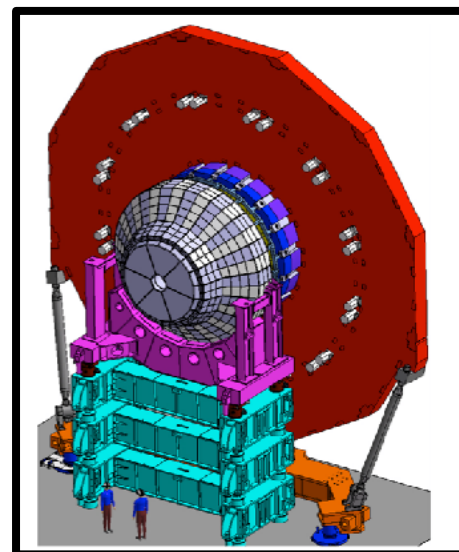
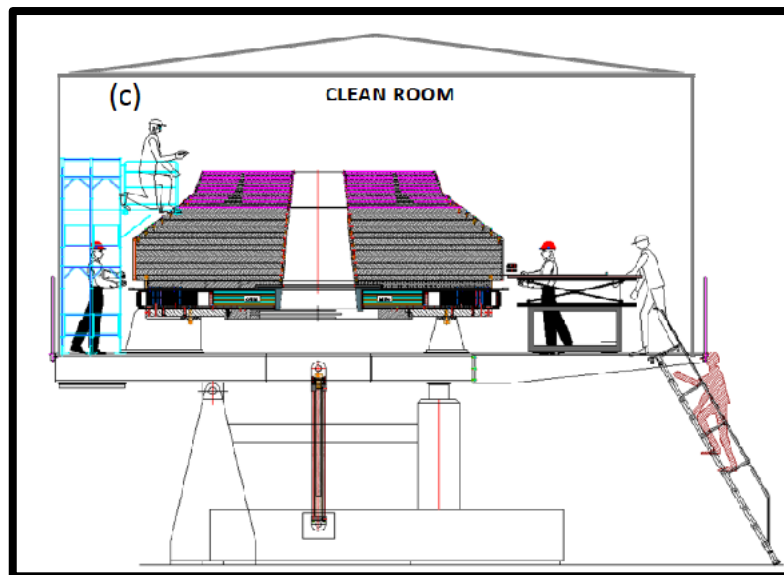
Assembly concepts.

CE-E



- CE-E: stacking, CE-H: drawers
- Structure cantilevered from yoke

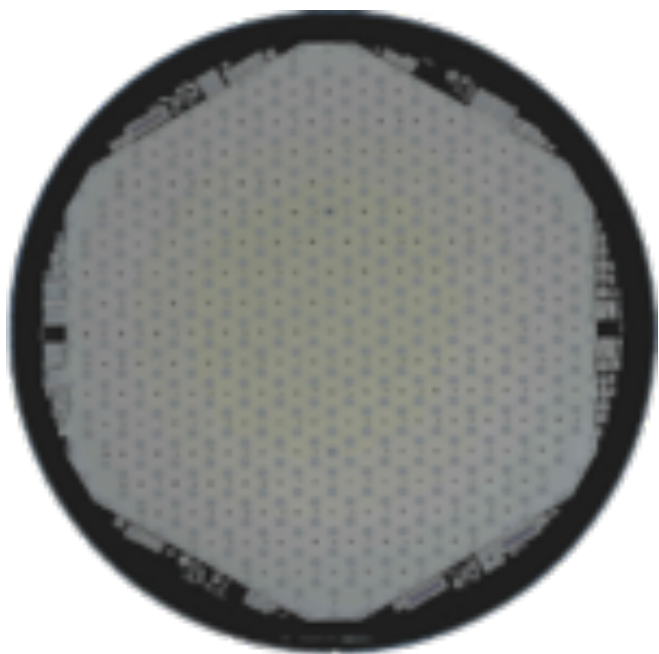
CE-H



# Silicon sensors

600 m2

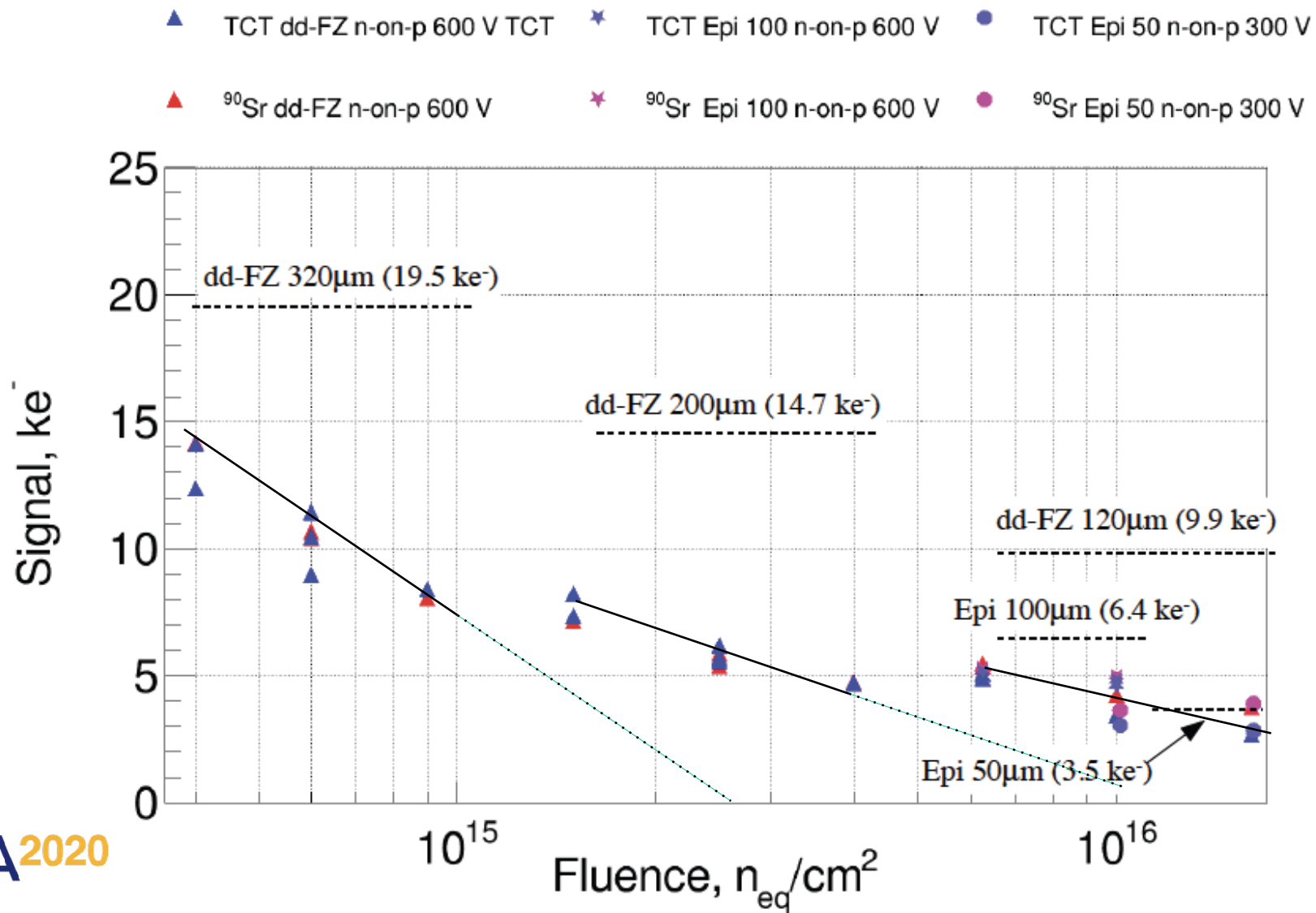
- Thinner sensors in more irradiated areas
- Work towards 8 inch wafers with Japanese and European industry



8" prototype from Infineon



AIDA2020

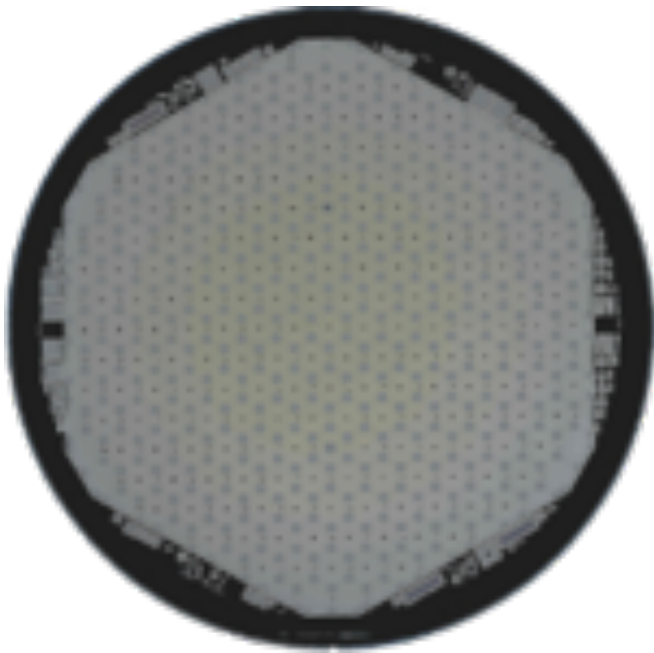




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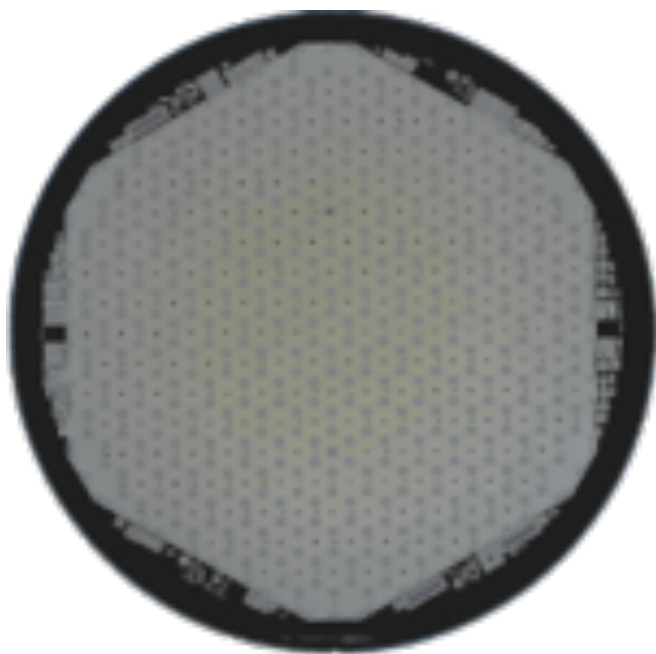


AIDA<sup>2020</sup>

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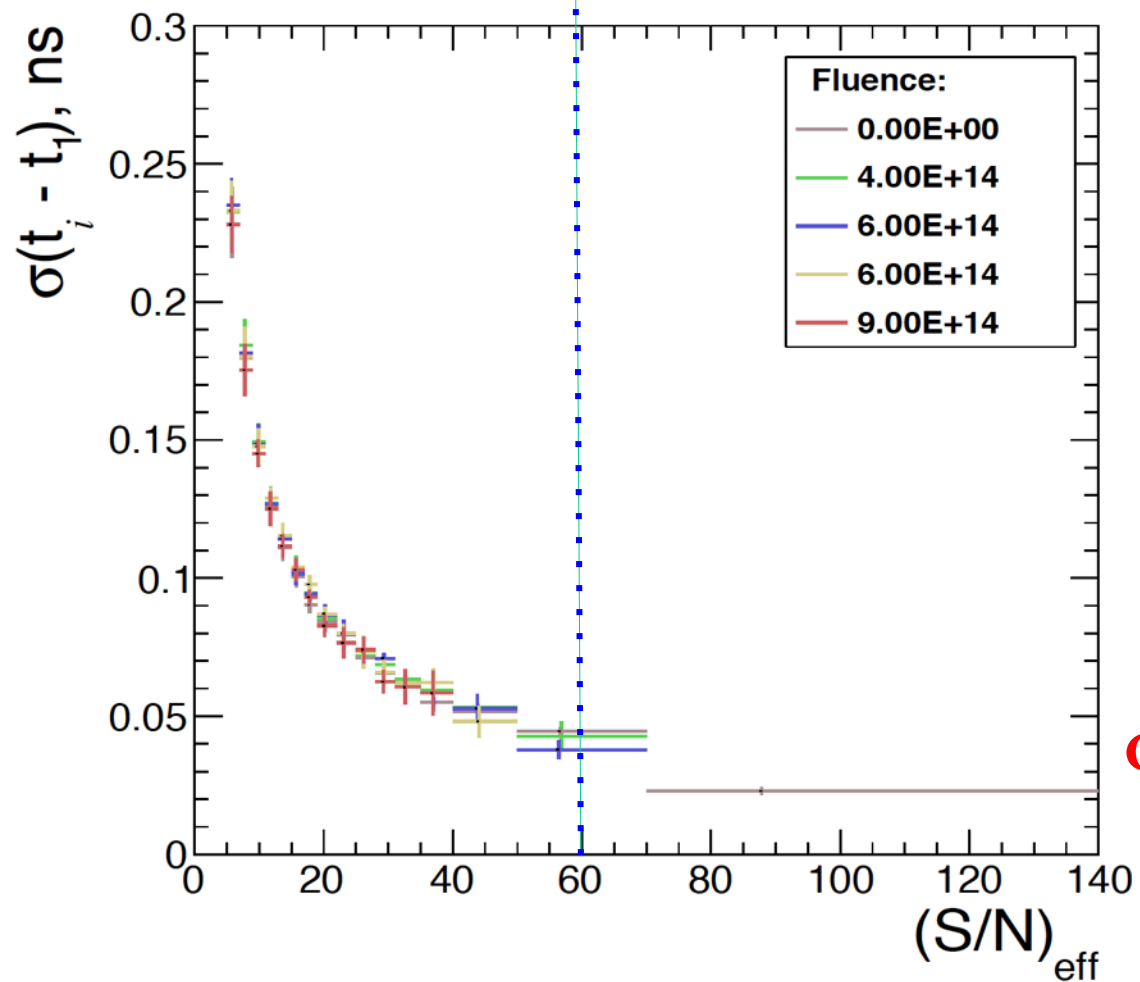


8" prototype from Infineon



AIDA2020

~10 MIPs at 0 fb<sup>-1</sup>; ~20 MIPs at 3000 fb<sup>-1</sup>



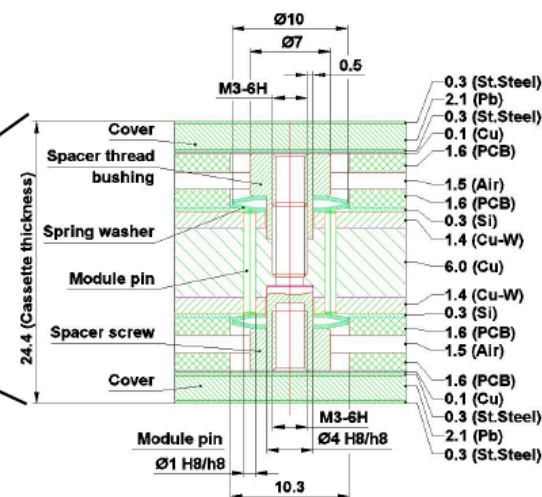
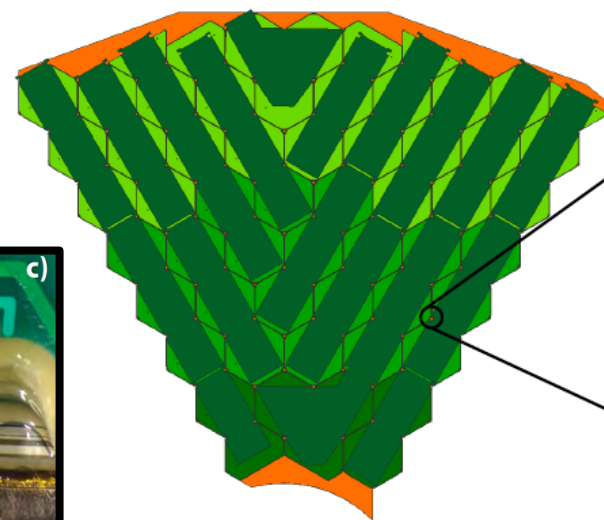
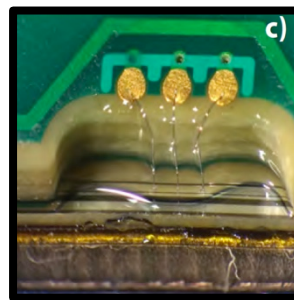
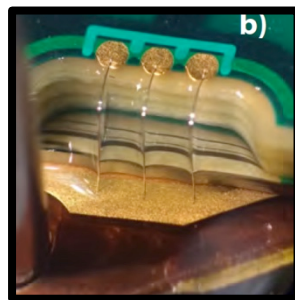
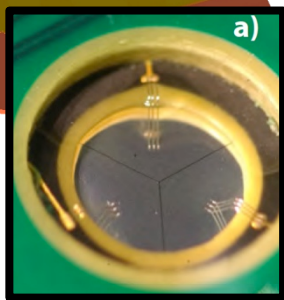
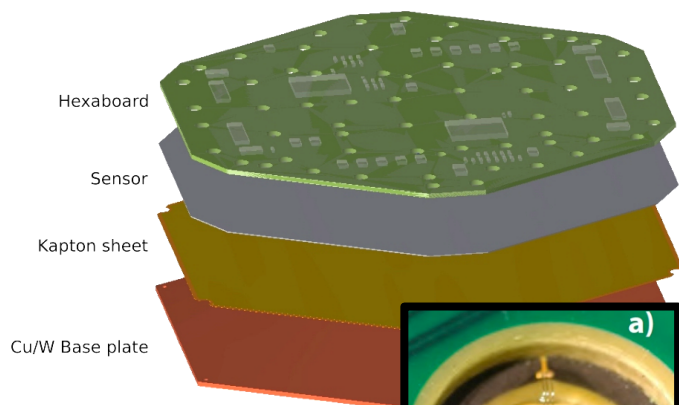
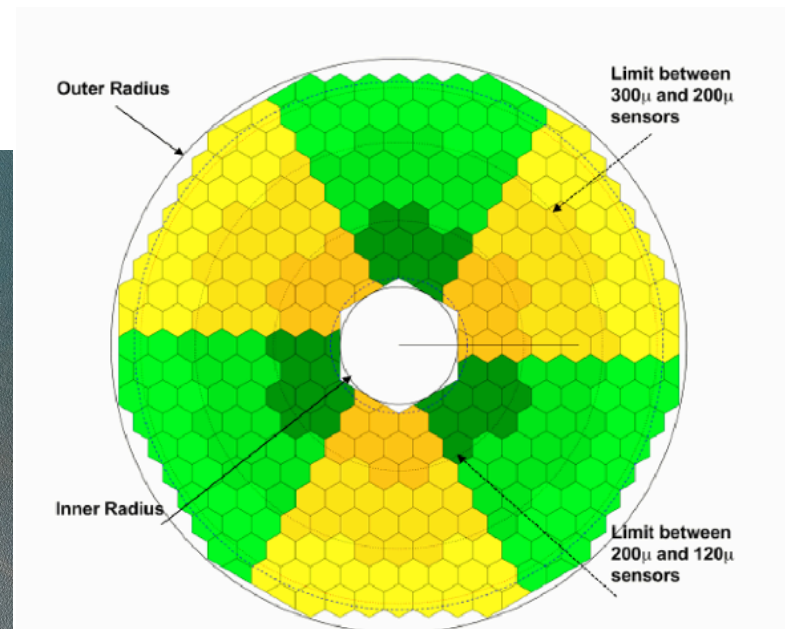
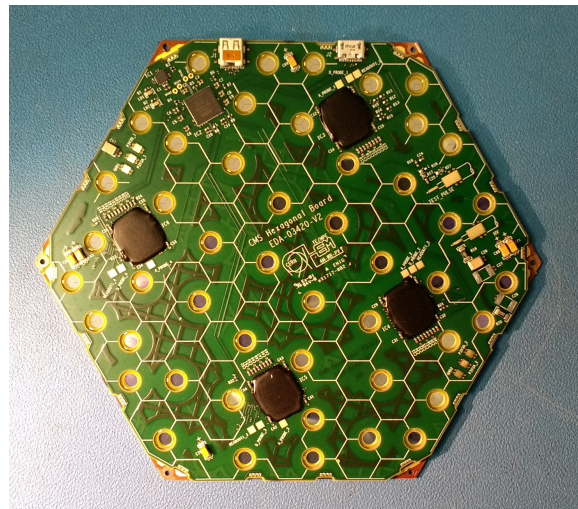
Constant term ~20ps



# HGCAL Silicon Part

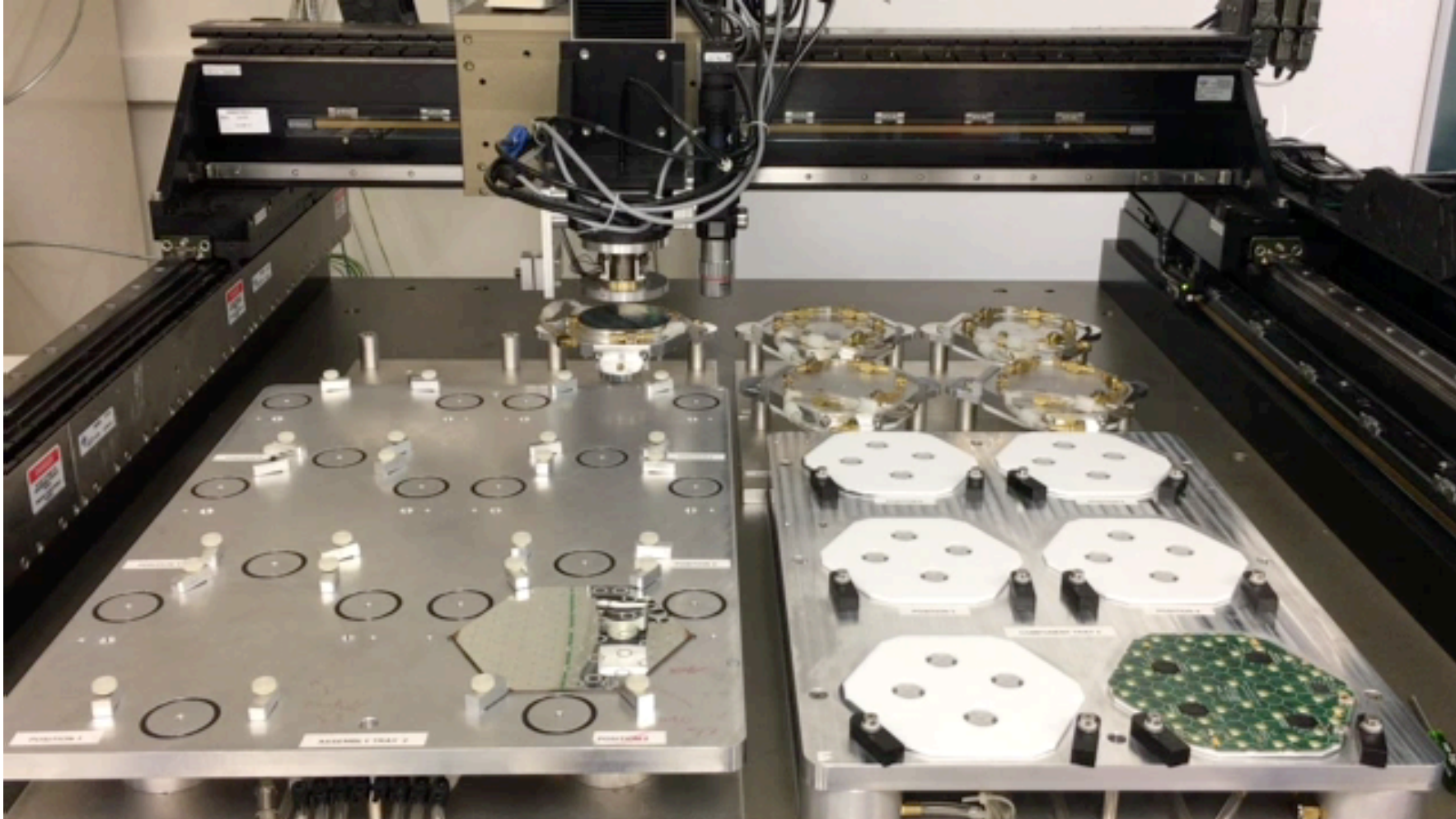
## CE and CH

- 8' wafers (prototypes 6')
- 3 thicknesses: 120 $\mu$ m, 200 $\mu$ m, 300 $\mu$ m
- 2 cell sizes: 1.18 cm<sup>2</sup> and 0.52 cm<sup>2</sup>
- limited by power and cooling considerations
- 110 kW per end cap
- Motherboards (concentrators integrated)



# Automated Assembly

UC Santa Barbara

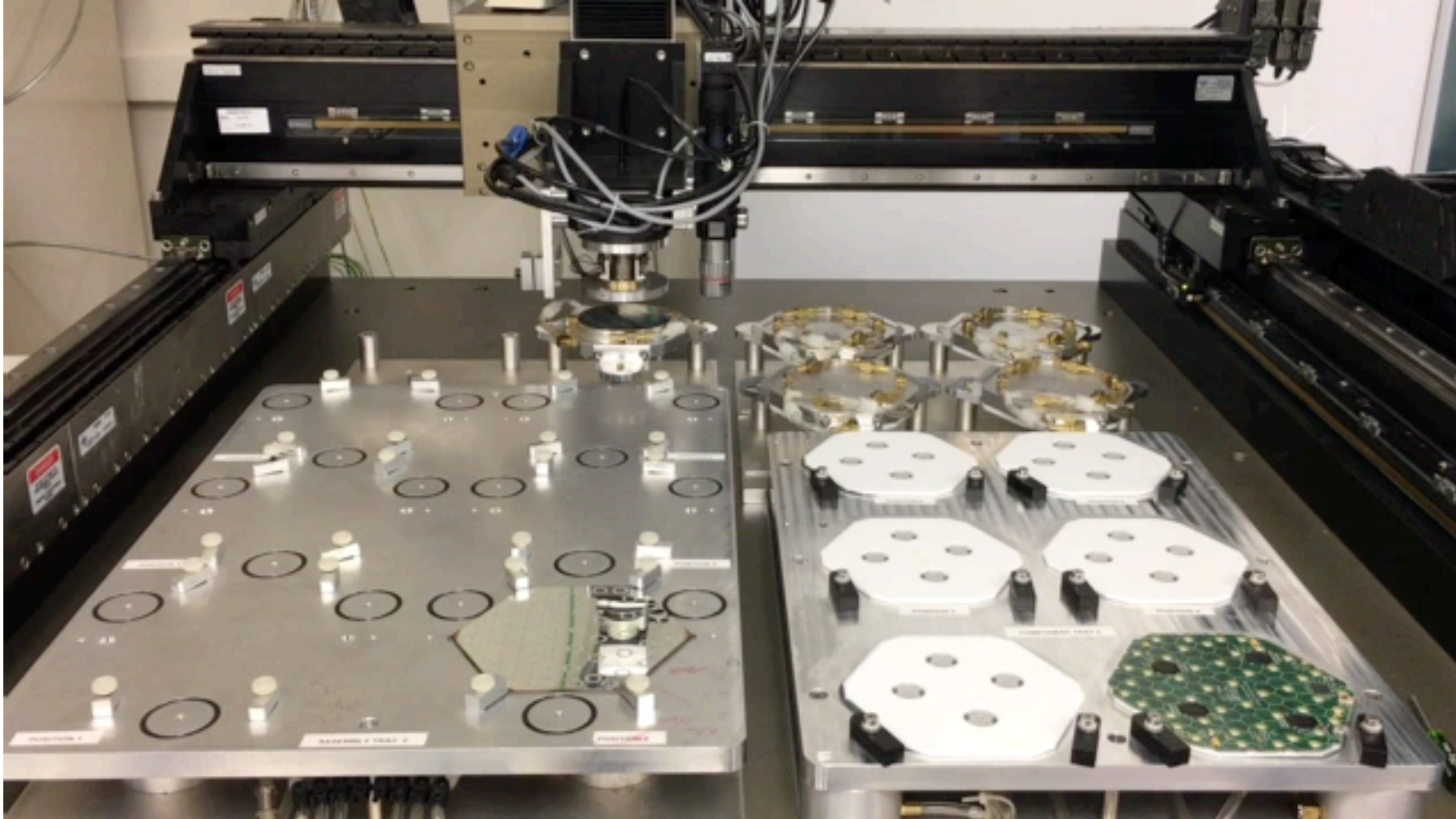


[https://www.dropbox.com/s/sjo5zqitbos2o64/UCSB\\_IMG\\_4122.MOV?dl=0](https://www.dropbox.com/s/sjo5zqitbos2o64/UCSB_IMG_4122.MOV?dl=0)



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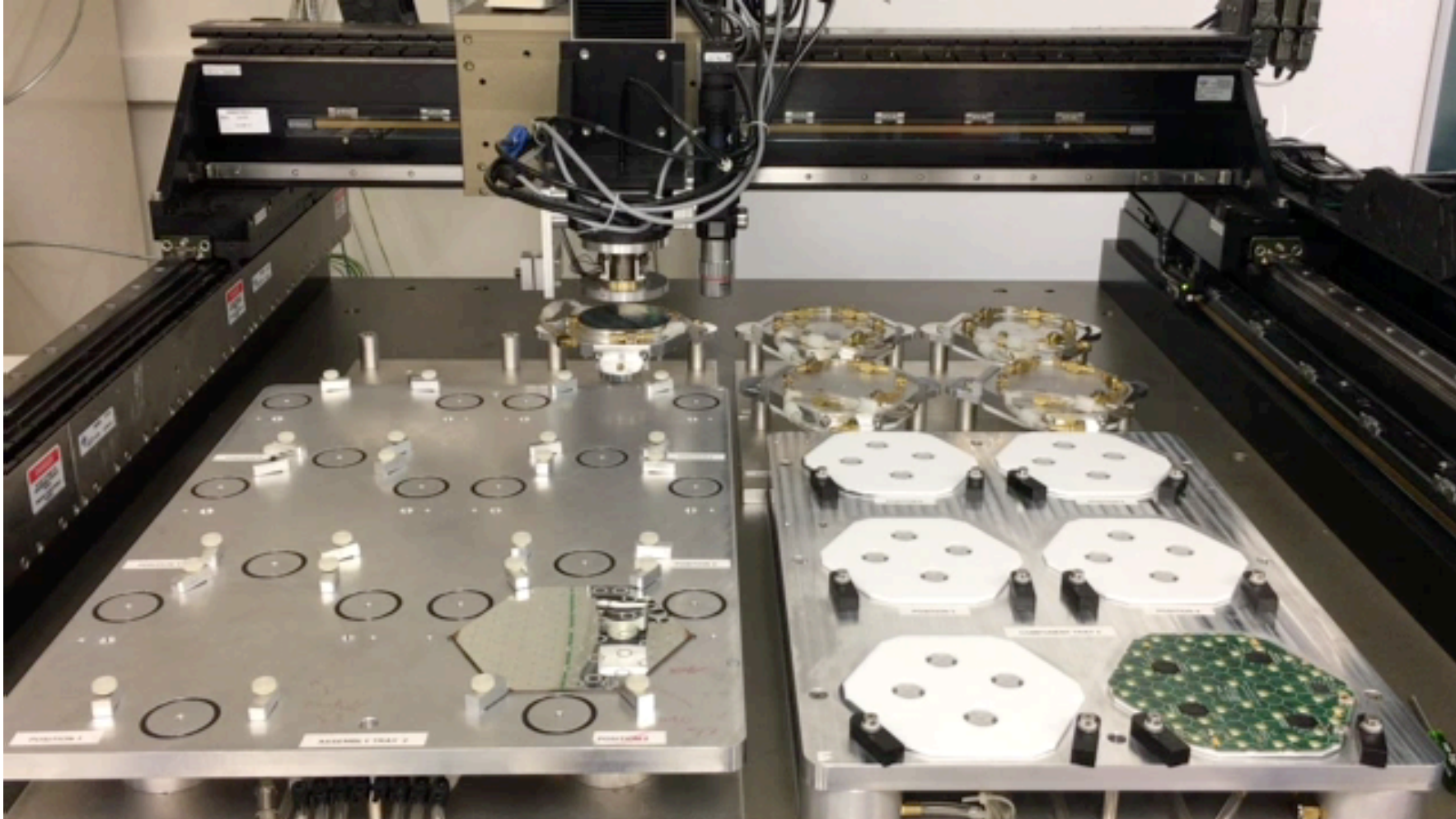
UC Santa Barbara



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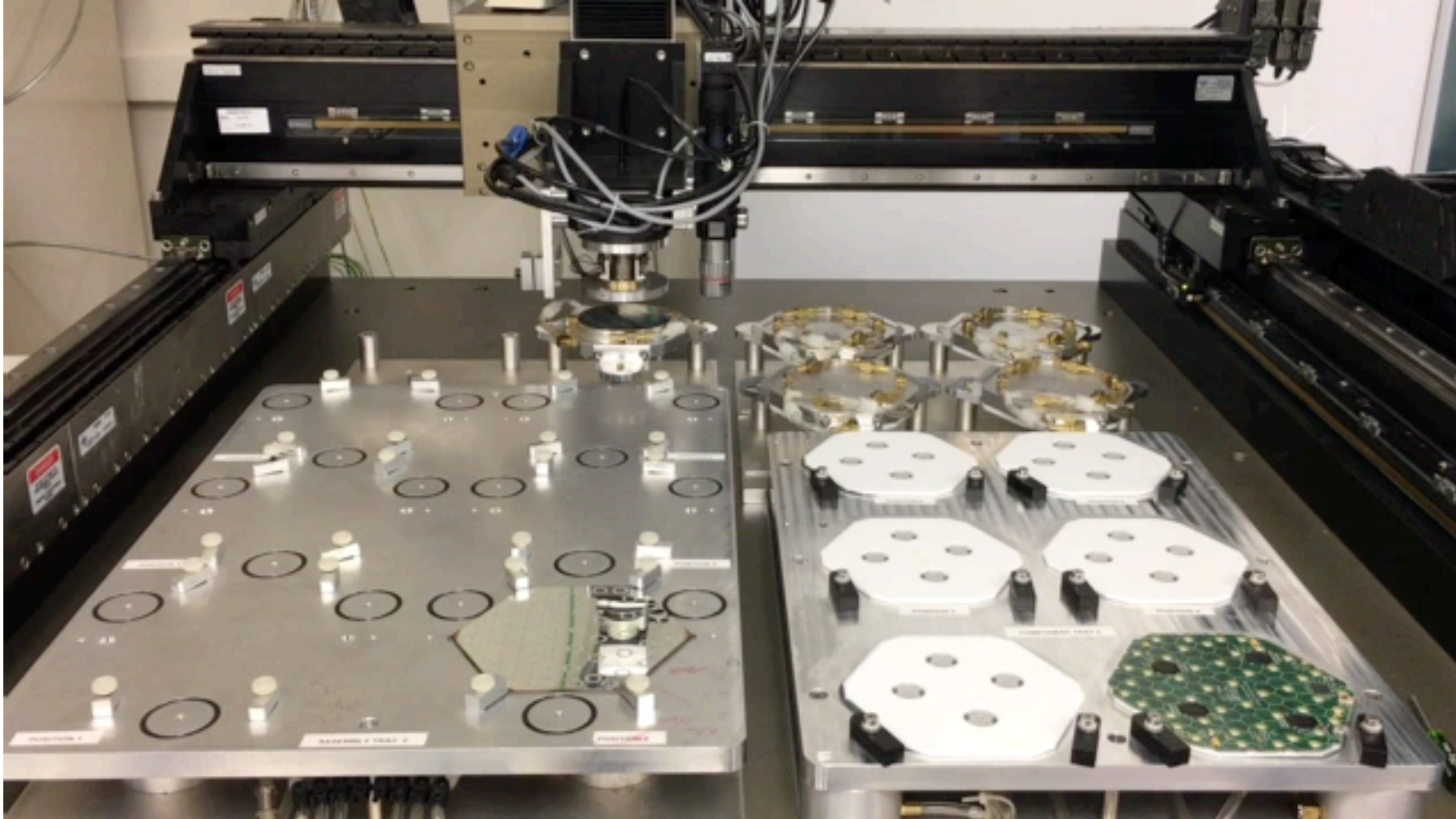


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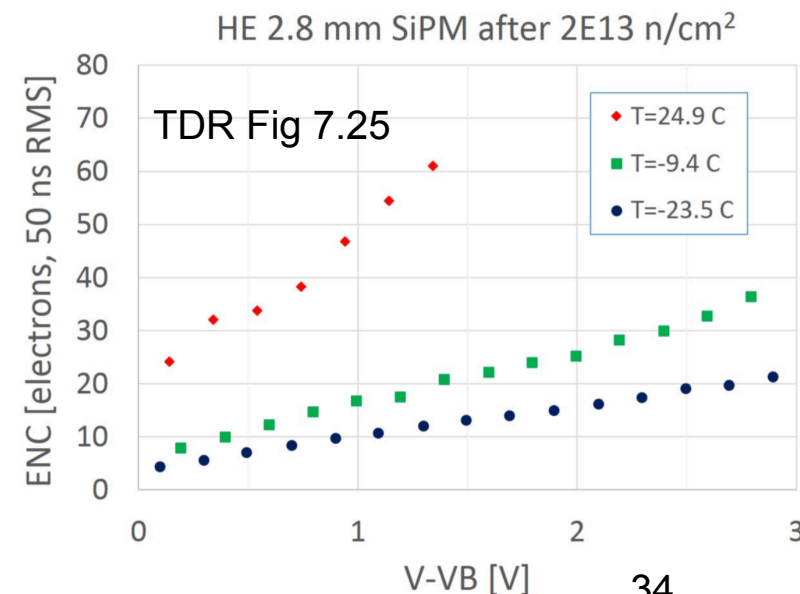
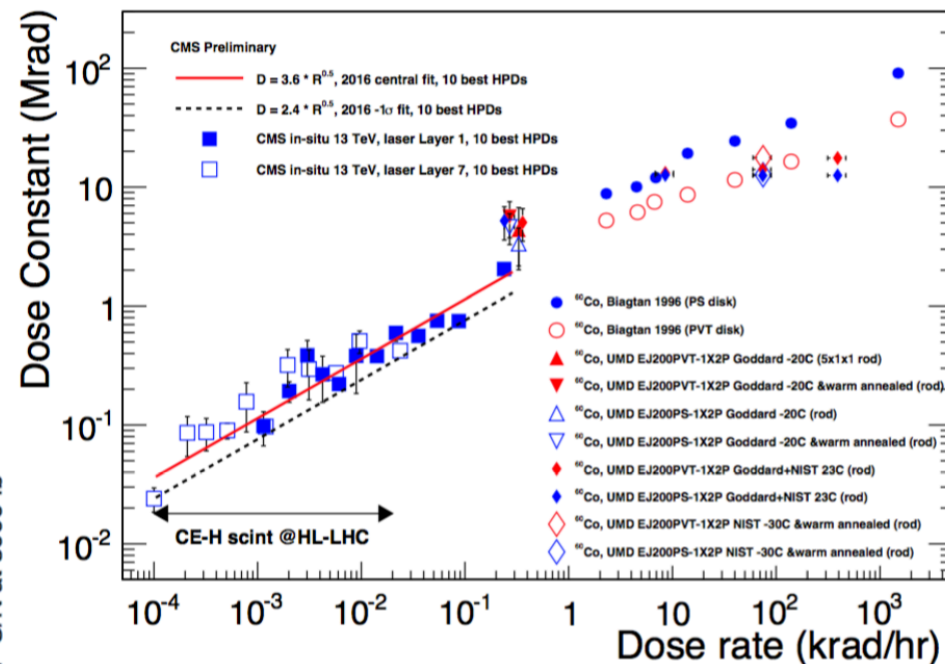
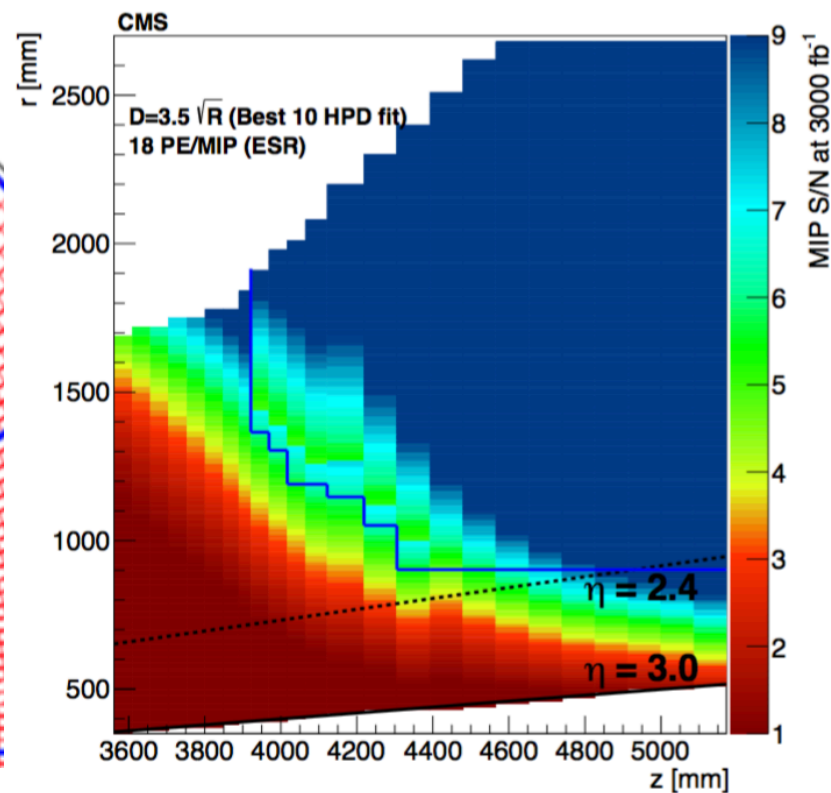
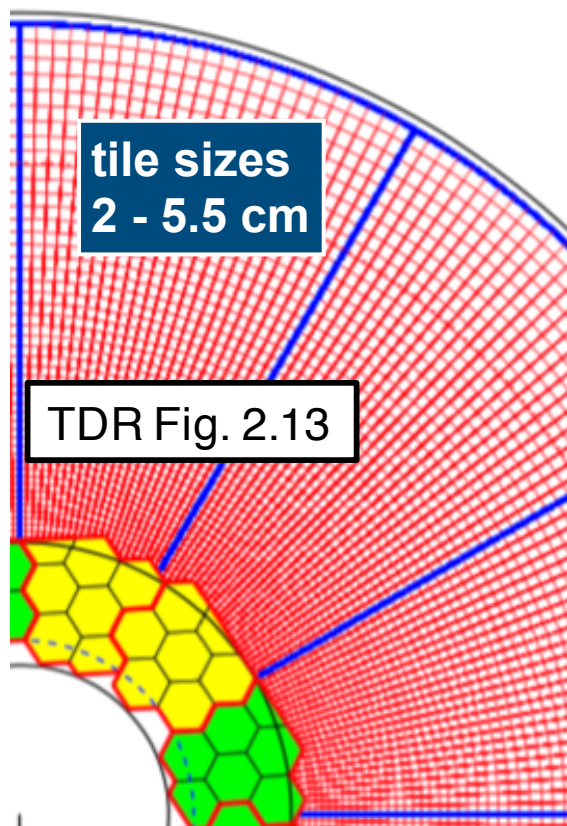
UC Santa Barbara



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## Match radiation levels and trigger geometry

- Higher **dose** (<200 kRad) - smaller tile area - more signal
- Higher **fluence** (<5e14 n/cm<sup>2</sup>) - larger SiPM area - more S/N

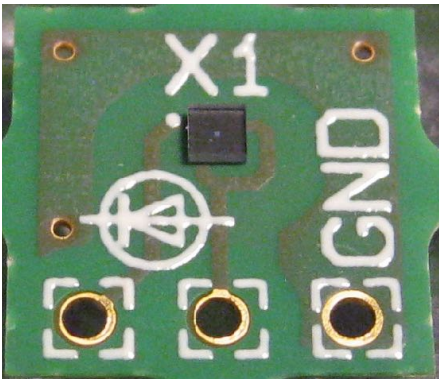
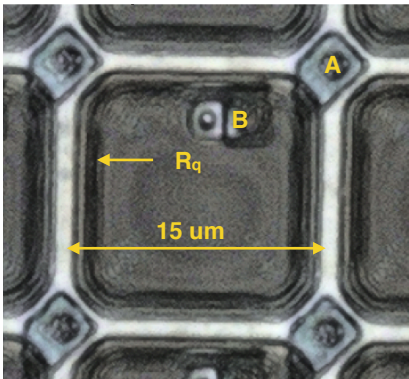




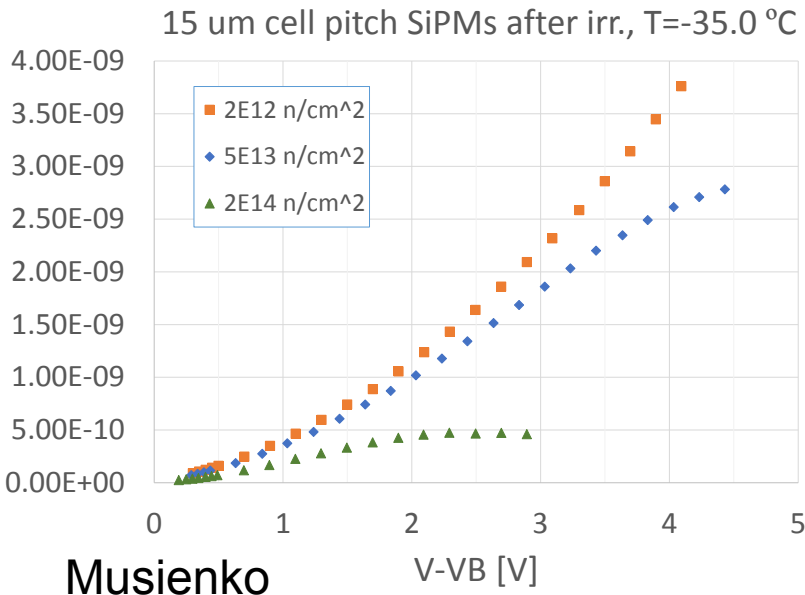
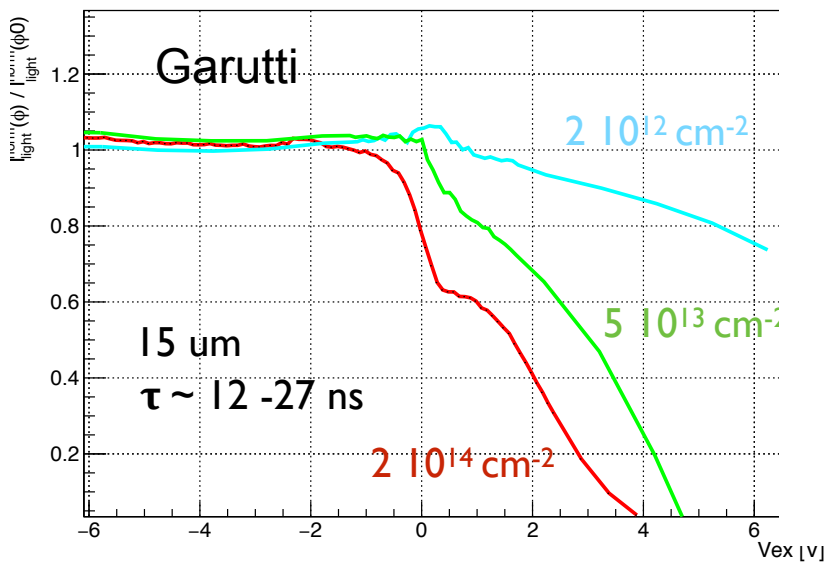
# Irradiated SiPMs

## Pushing the limits

- Characterisation is a challenge in itself
- Several groups, several manufacturers
- After irradiation dark rates go up to GHz range
  - PDE reduction due to noise occupancy
  - baseline shifts, self-heating
  - cooling, bias protection

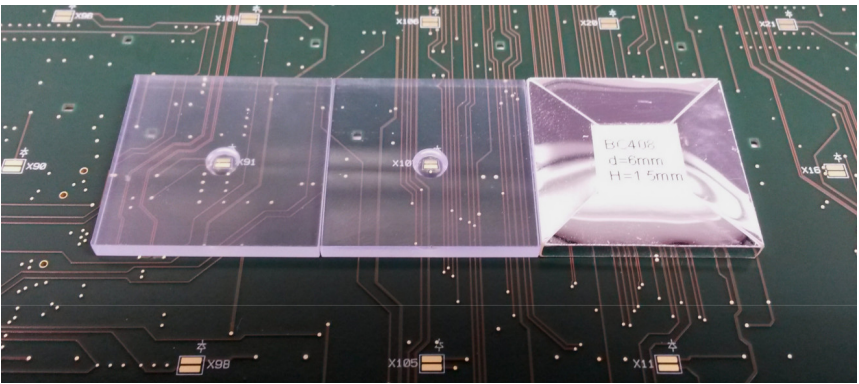
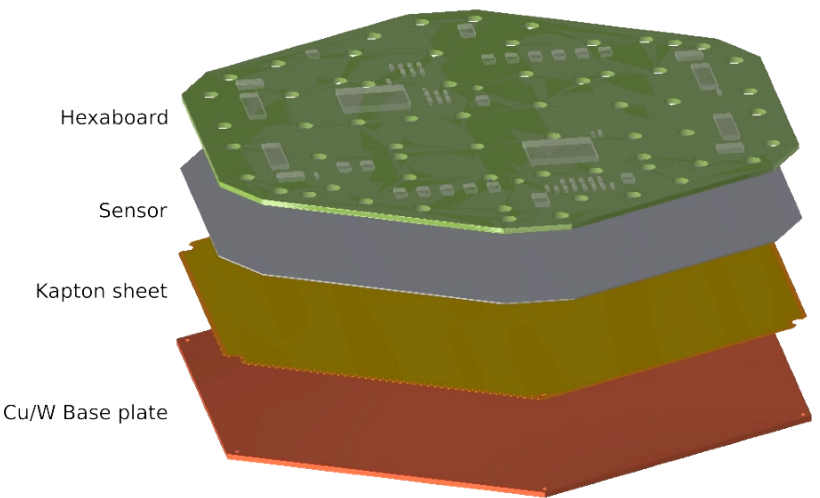
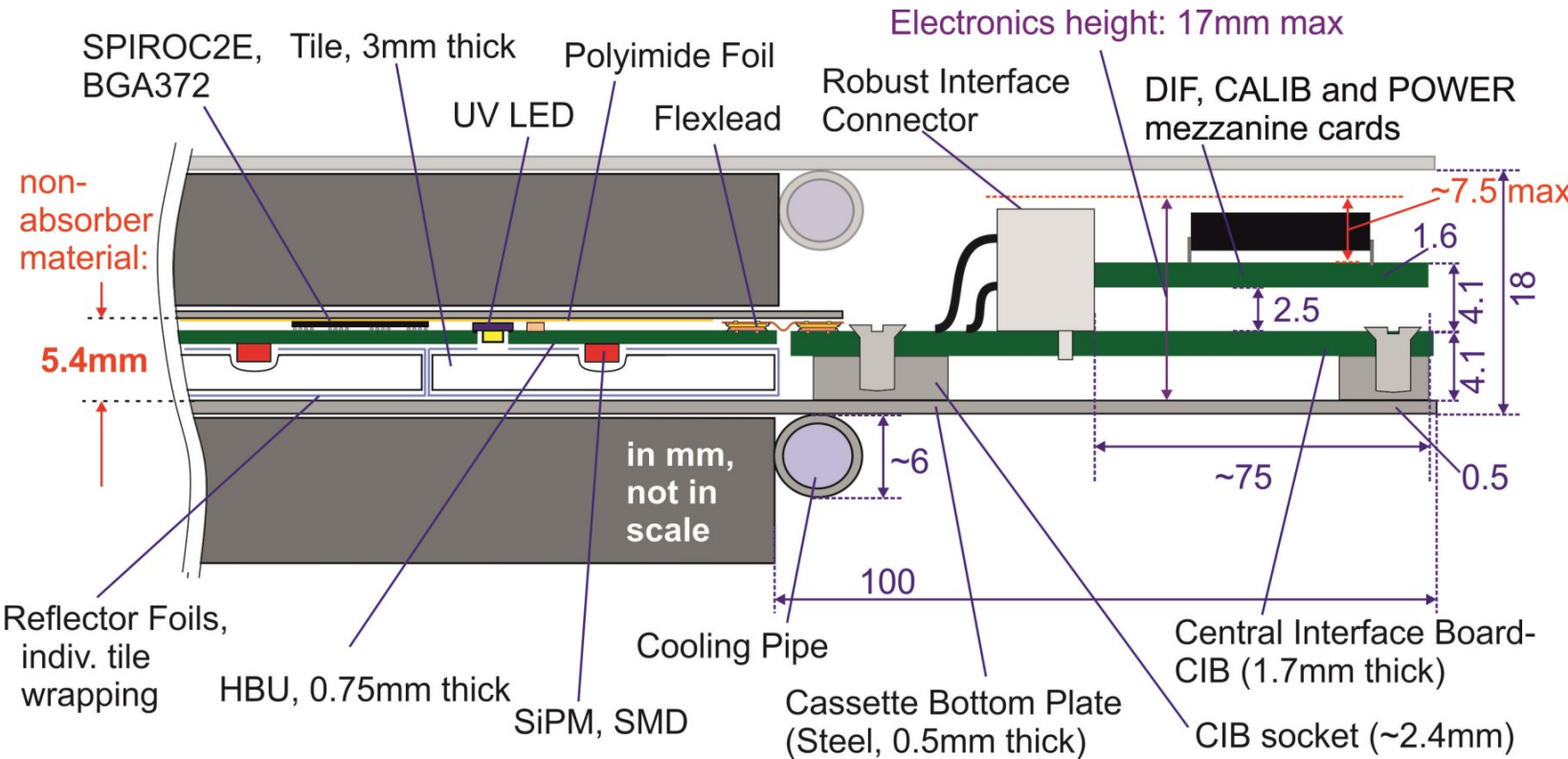
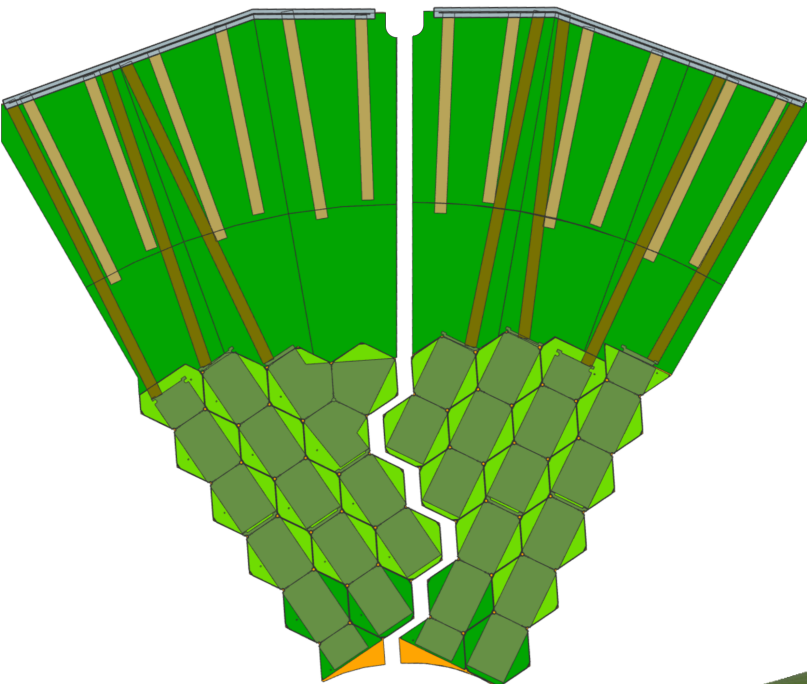


$T = -30\text{ }^{\circ}\text{C}$ ,  $U = 66.0\text{ V}$ ,  $dVB = 2.39\text{ V}$ ,  $PDE(450\text{ nm}) = 24\%$ ,  $ENF = 1.1$ ,  $\langle N_{\text{photons}} \rangle = 340 \implies \langle N_{\text{pe}} \rangle \sim 81$



# HGCal active layers

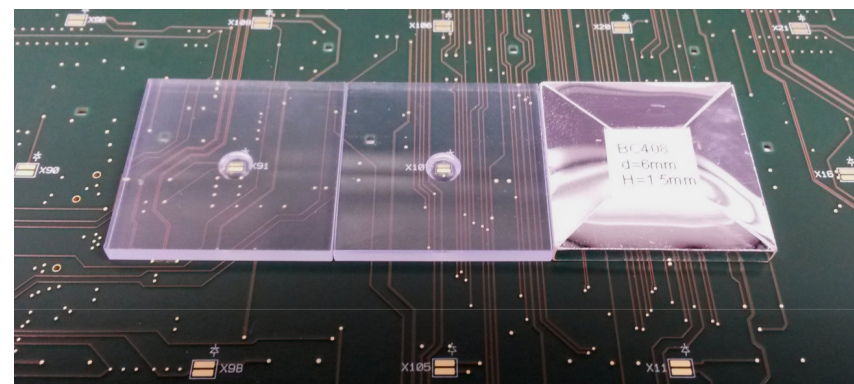
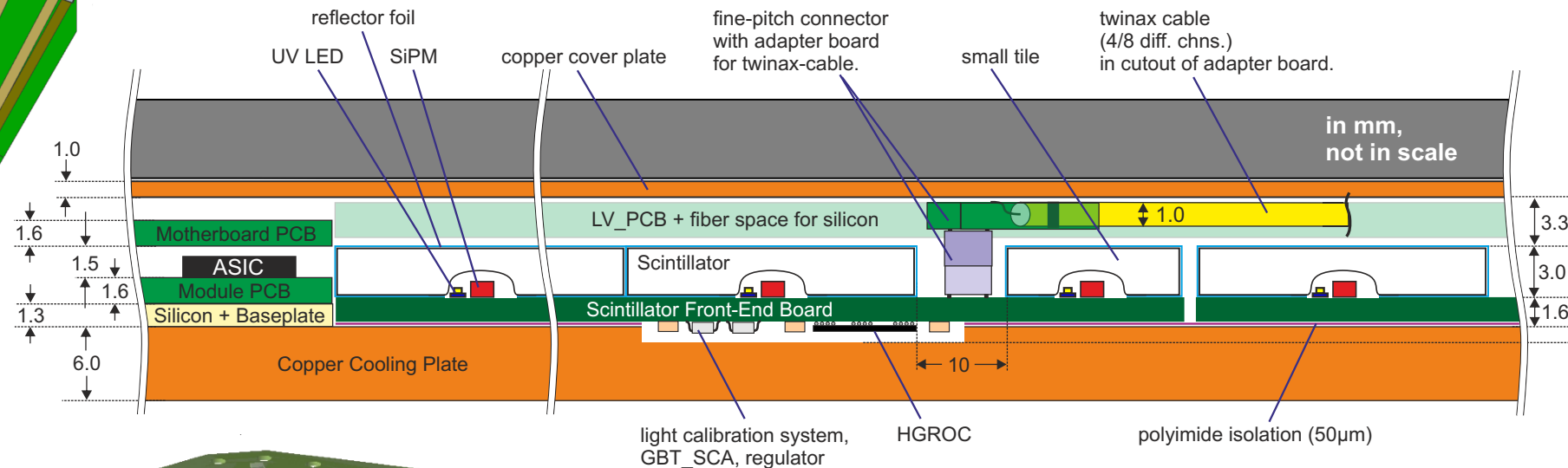
Mixed cassettes



tile sizes 2 cm - 5.5 cm



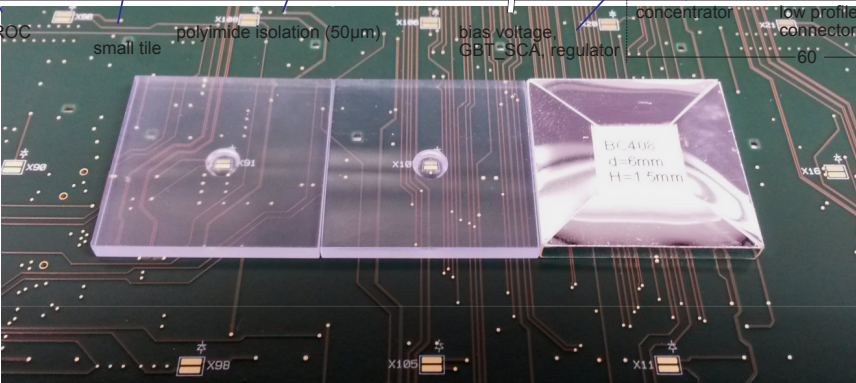
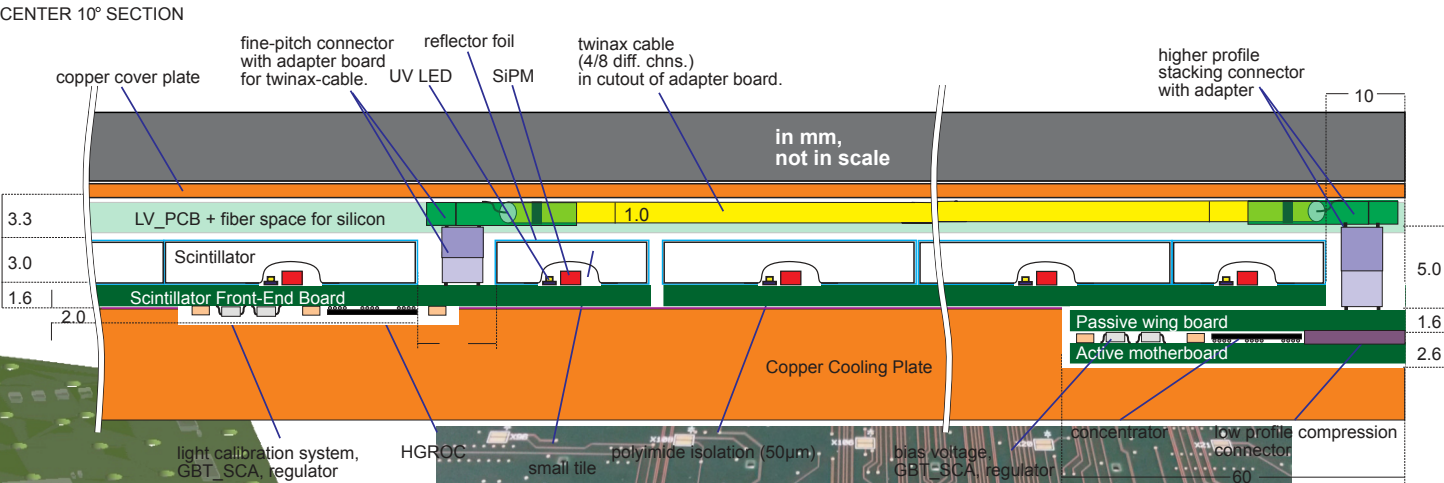
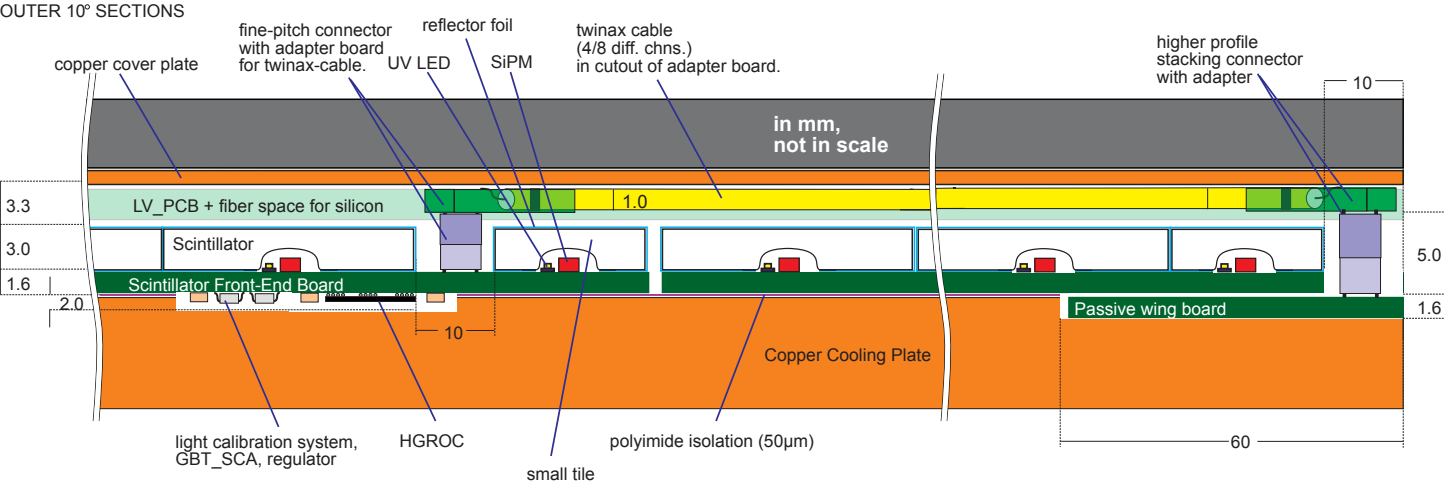
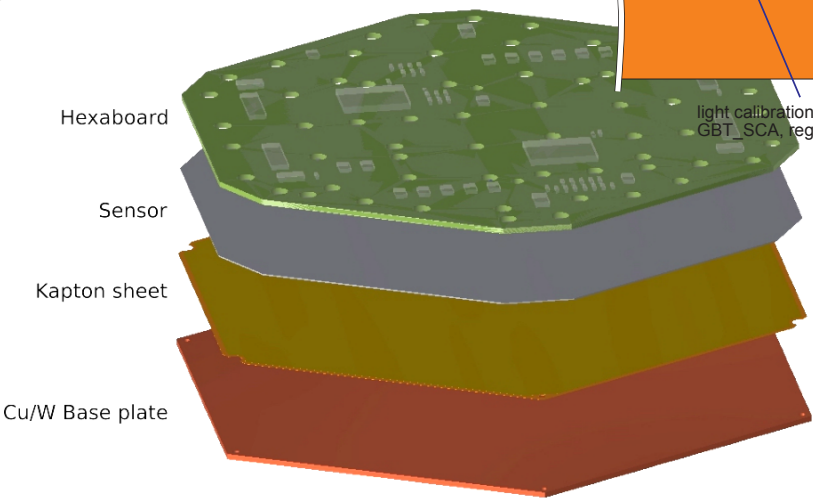
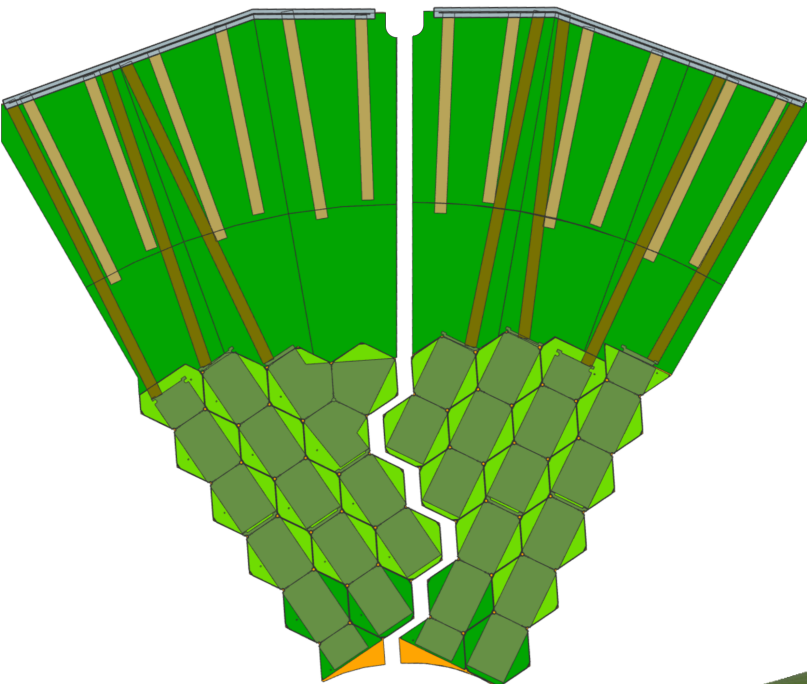
## Mixed cassettes



36

# HGCal active layers

Mixed cassettes



tile sizes 2 cm - 5.5 cm



# HGCAL tile-modules

## The DESY part.

### Tile-boards = HBUs

- only 6 different types (assuming we can cut them)

### Tile-modules = tile-boards + scintillator

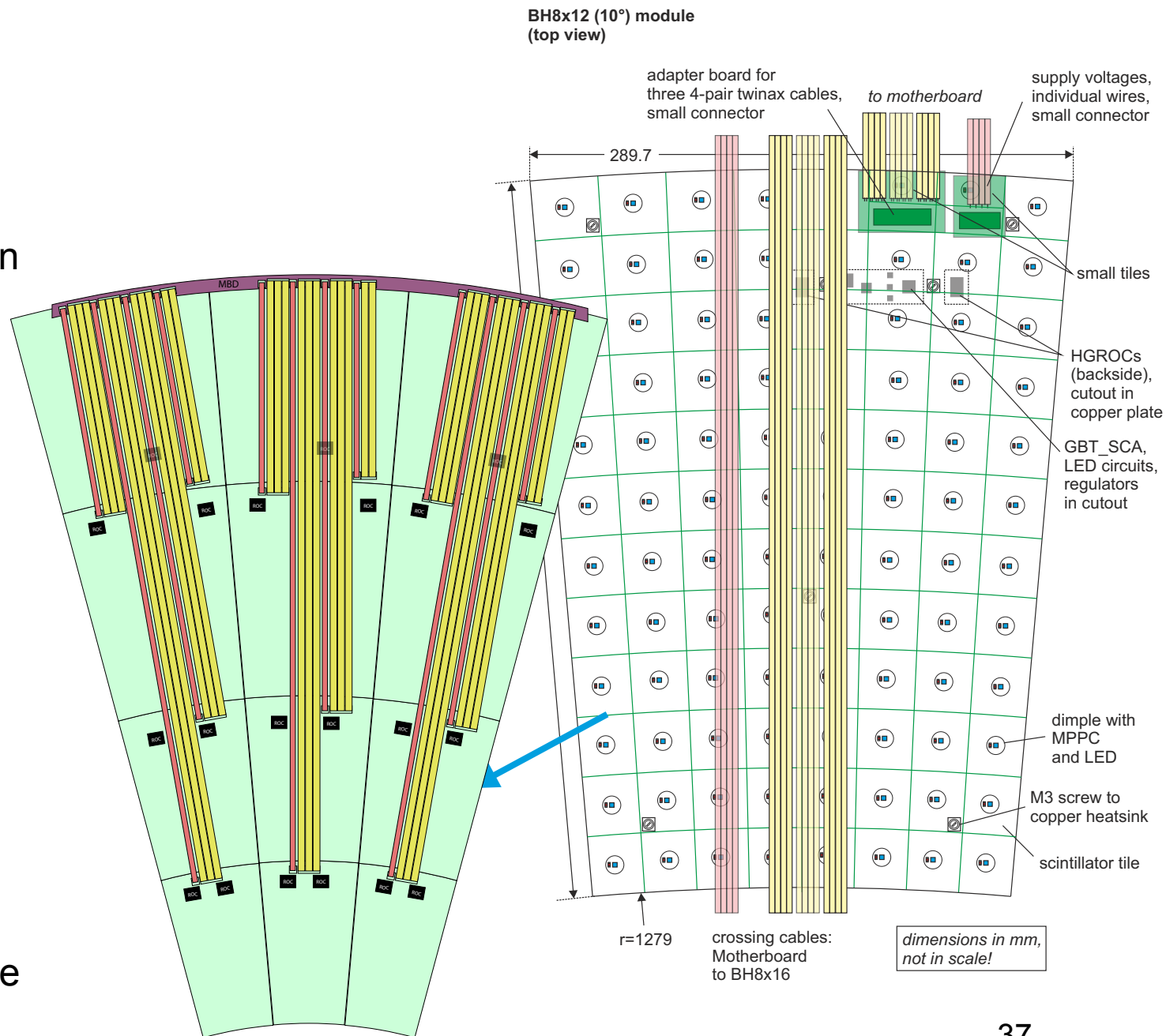
- individual tiles for larger sizes
- mega-tiles for smaller sizes

### New technical challenges

- high-speed data transfer
  - 2x 1GB/s / ASIC
- Cooling of SiPMs through PCB
- Thermo-mechanical issues  $\pm 40$  °C
- Rad-hard components

### Basic R&D:

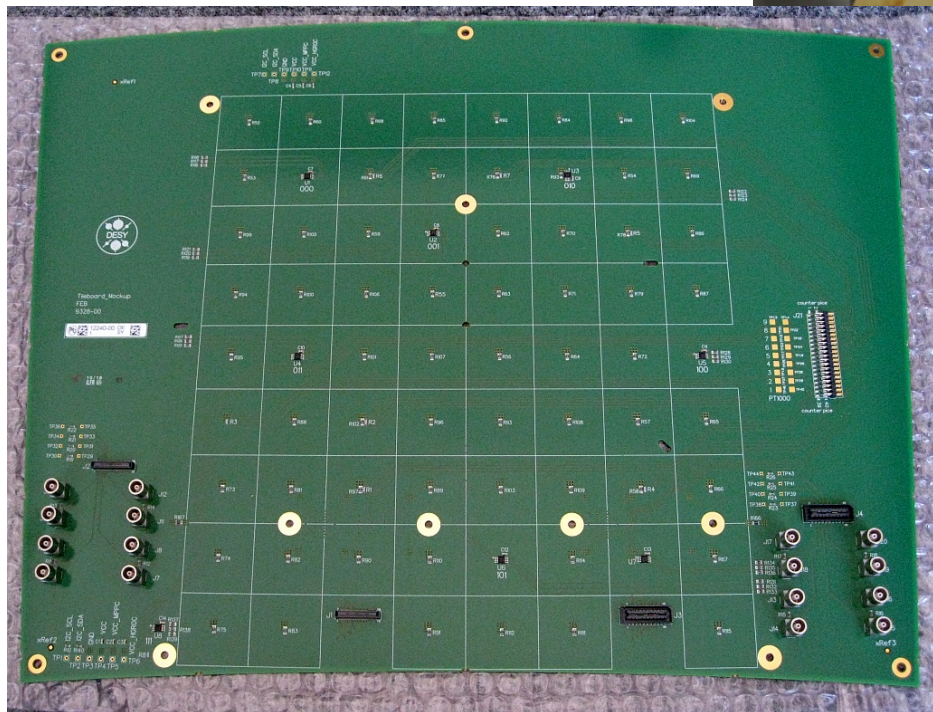
- scintillator and SiPM radiation tolerance



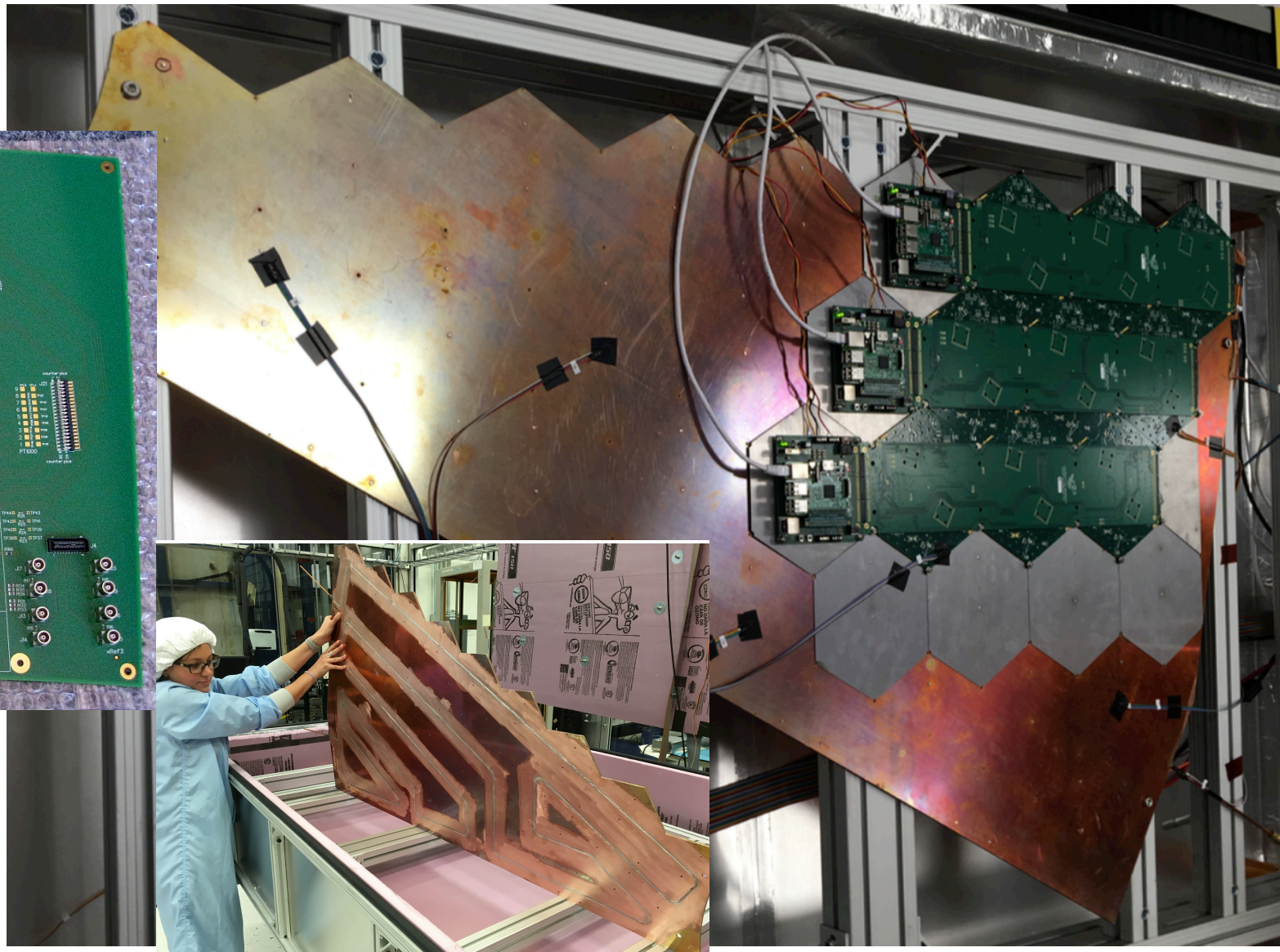


# Mixed Cassette Mockup

Effort at Fermilab



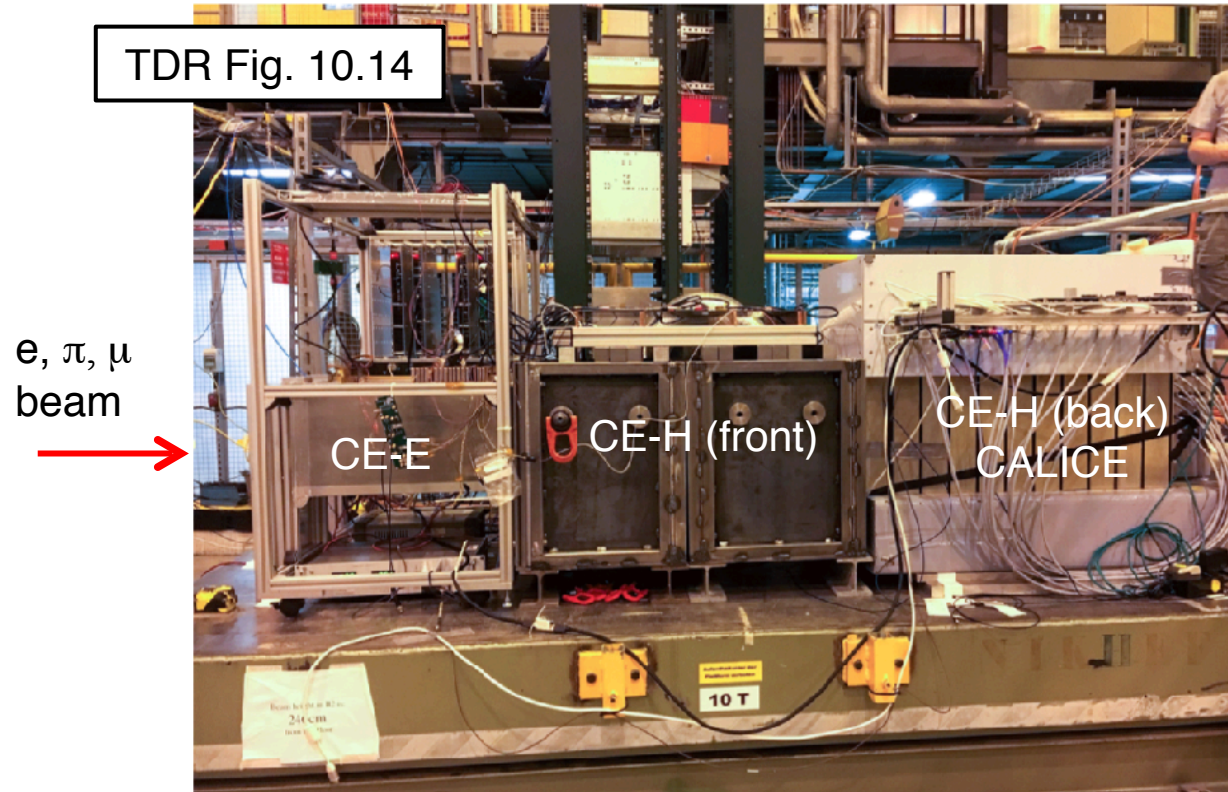
- Thermal mock-up board to study SiPM cooling
- Single-board studies at DESY under preparation, too





# CALICE CMS Common Test Beam

AHCAL prototype as Backing Hadron calorimeter (2017)



- Common DAQ: EUDAQ

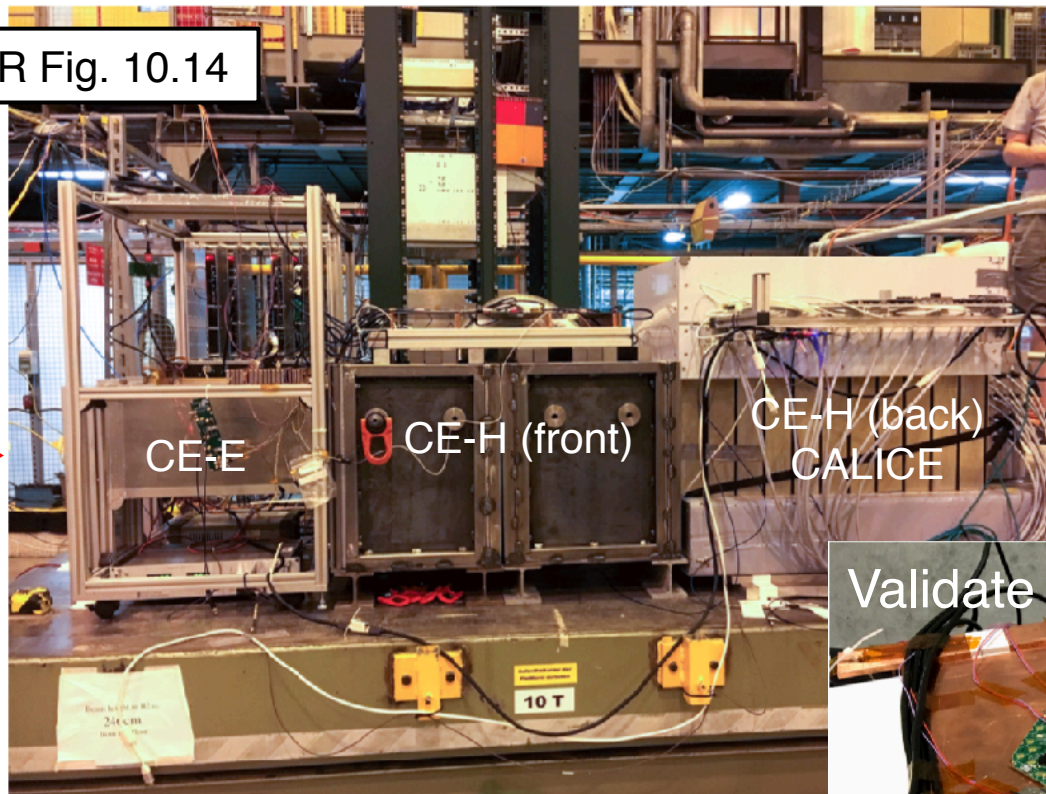


# CALICE CMS Common Test Beam

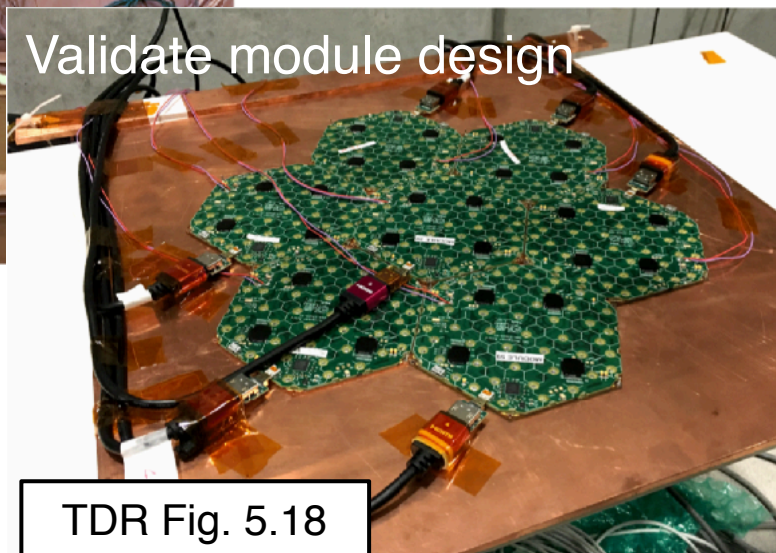
AHCAL prototype as Backing Hadron calorimeter (2017)

TDR Fig. 10.14

$e, \pi, \mu$   
beam  
→



Validate module design



TDR Fig. 5.18

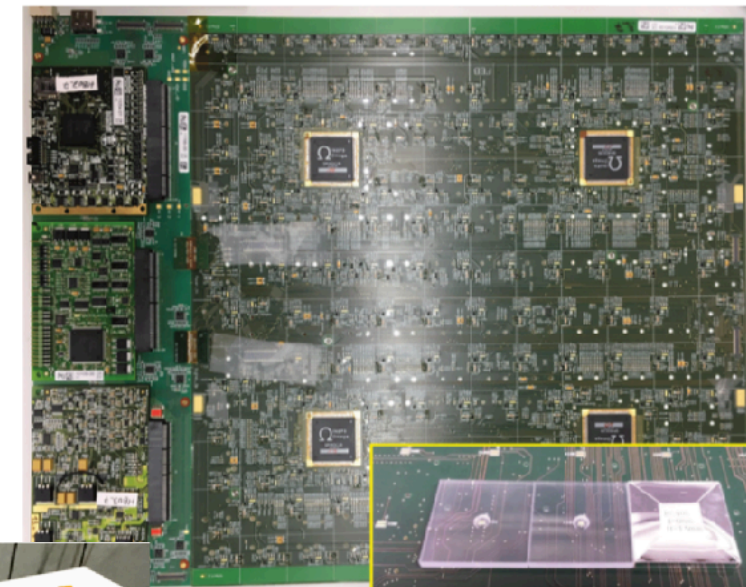
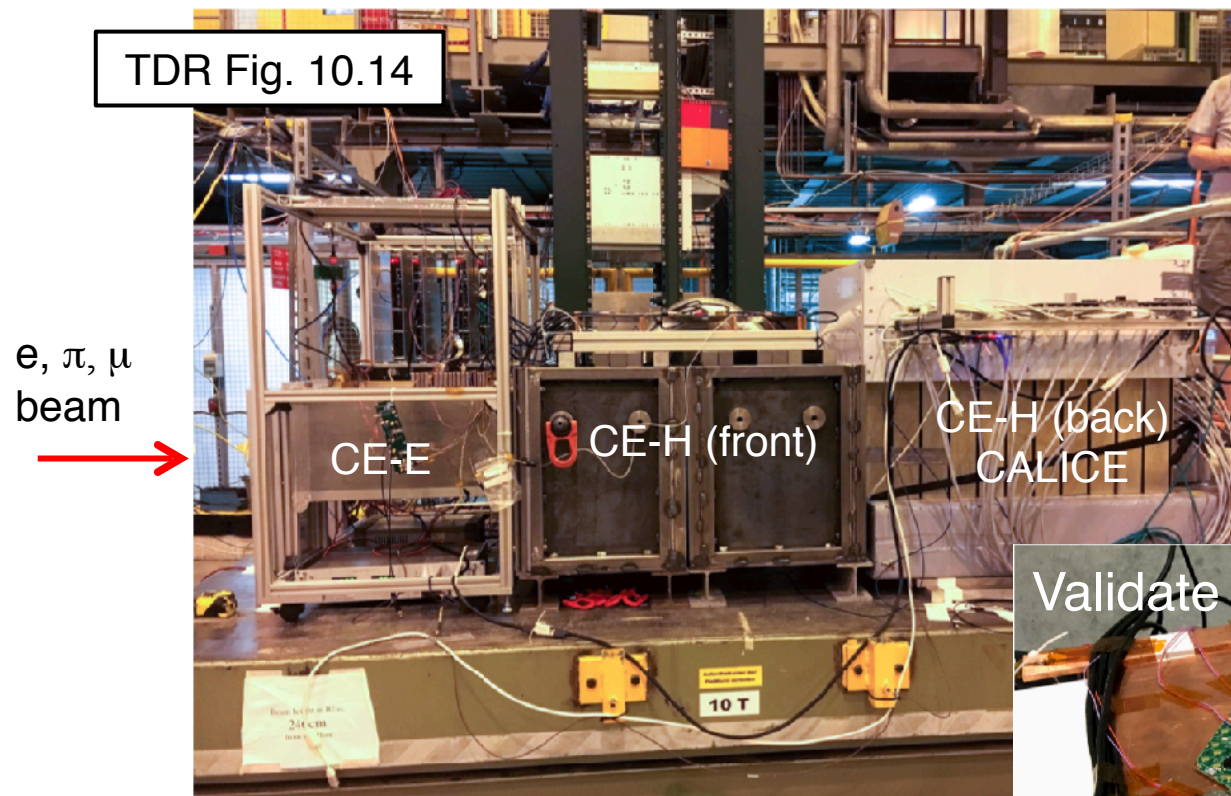
- Common DAQ: EUDAQ



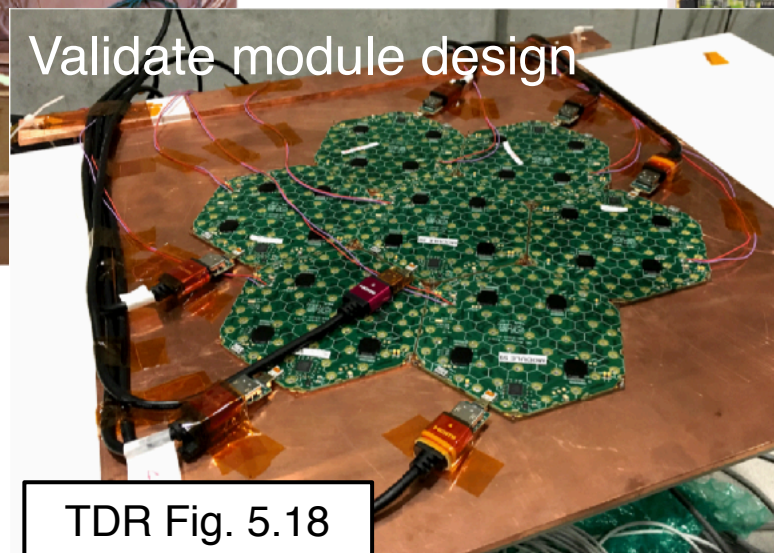


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Validate module design



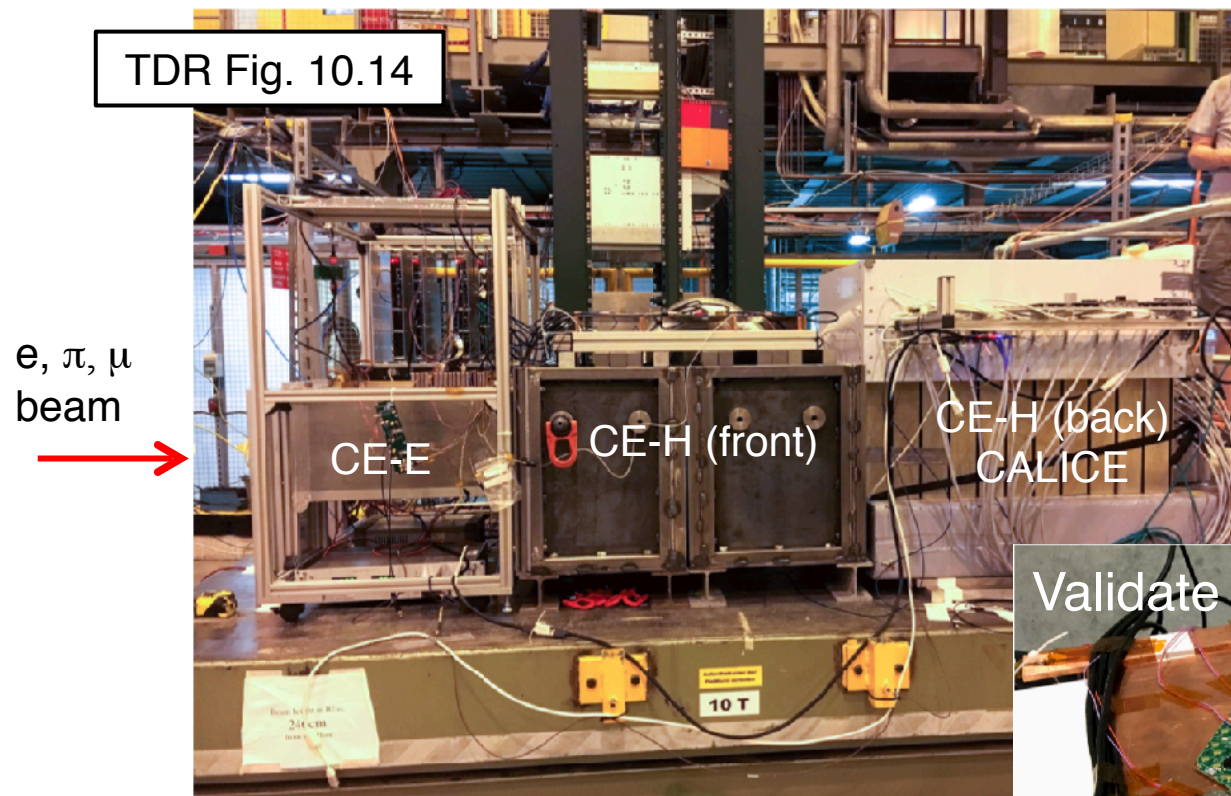
- Common DAQ: EUDAQ



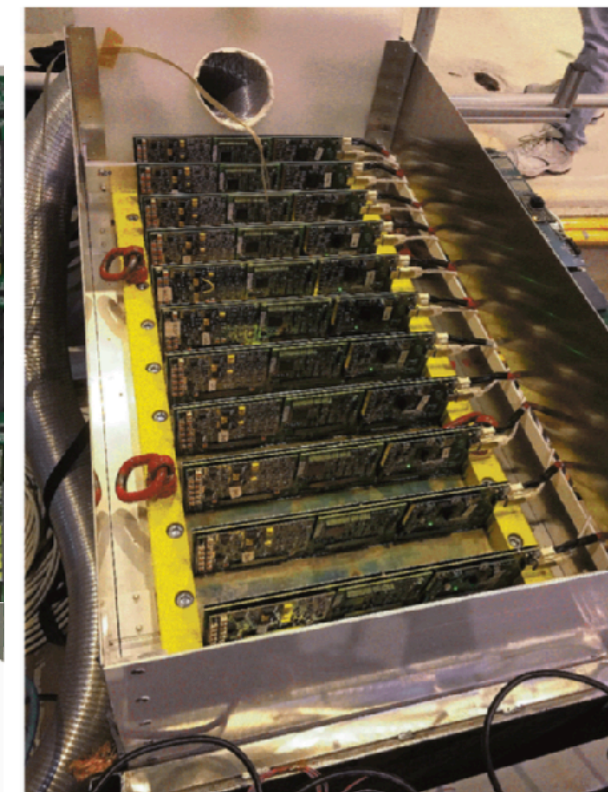
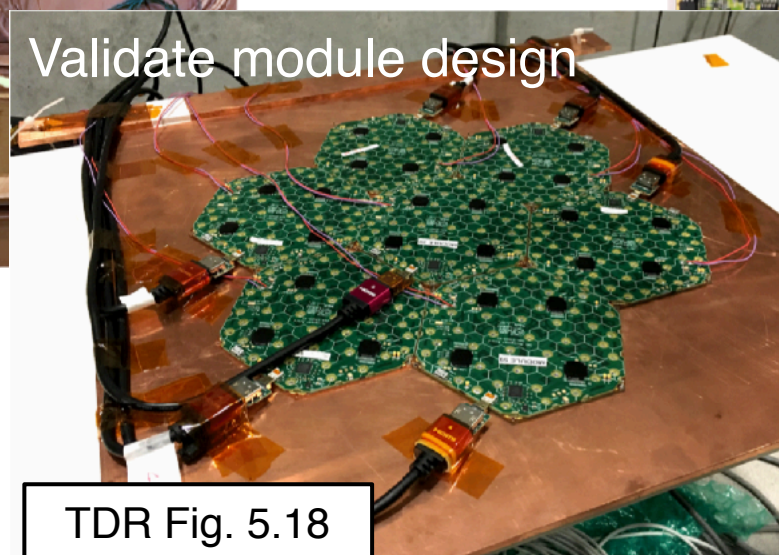


# CALICE CMS Common Test Beam

AHCAL prototype as Backing Hadron calorimeter (2017)



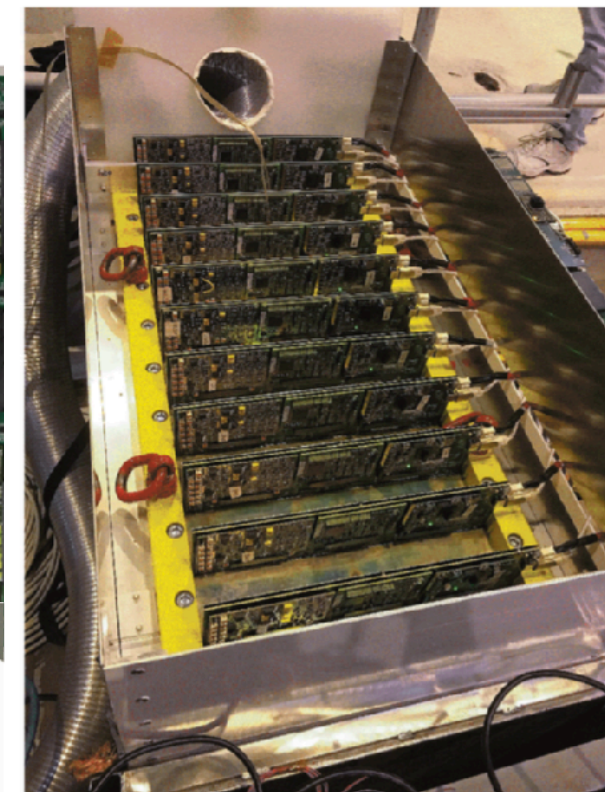
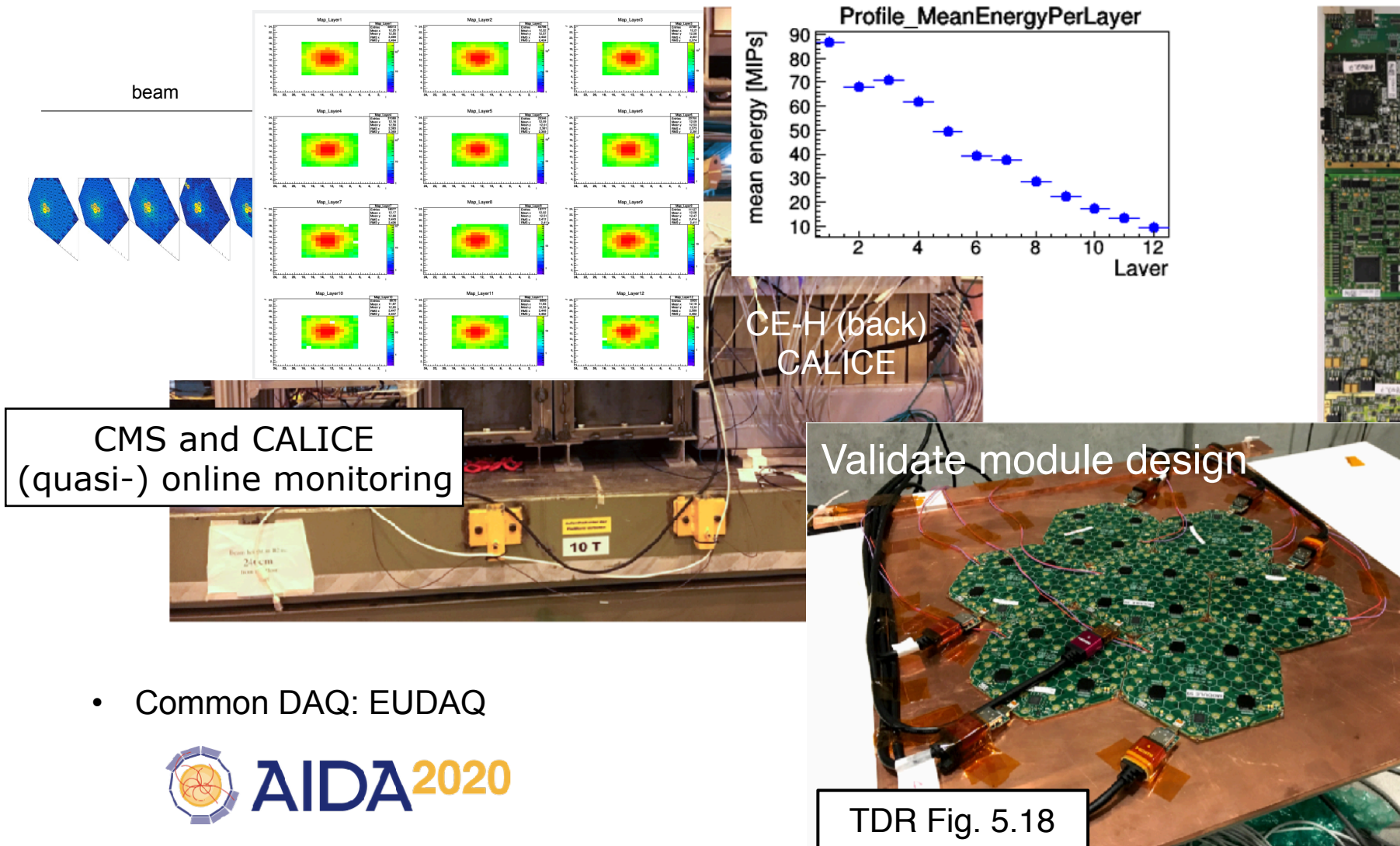
- Common DAQ: EUDAQ





# CALICE CMS Common Test Beam

AHCAL prototype as Backing Hadron calorimeter (2017)



TDR Fig. 10.12

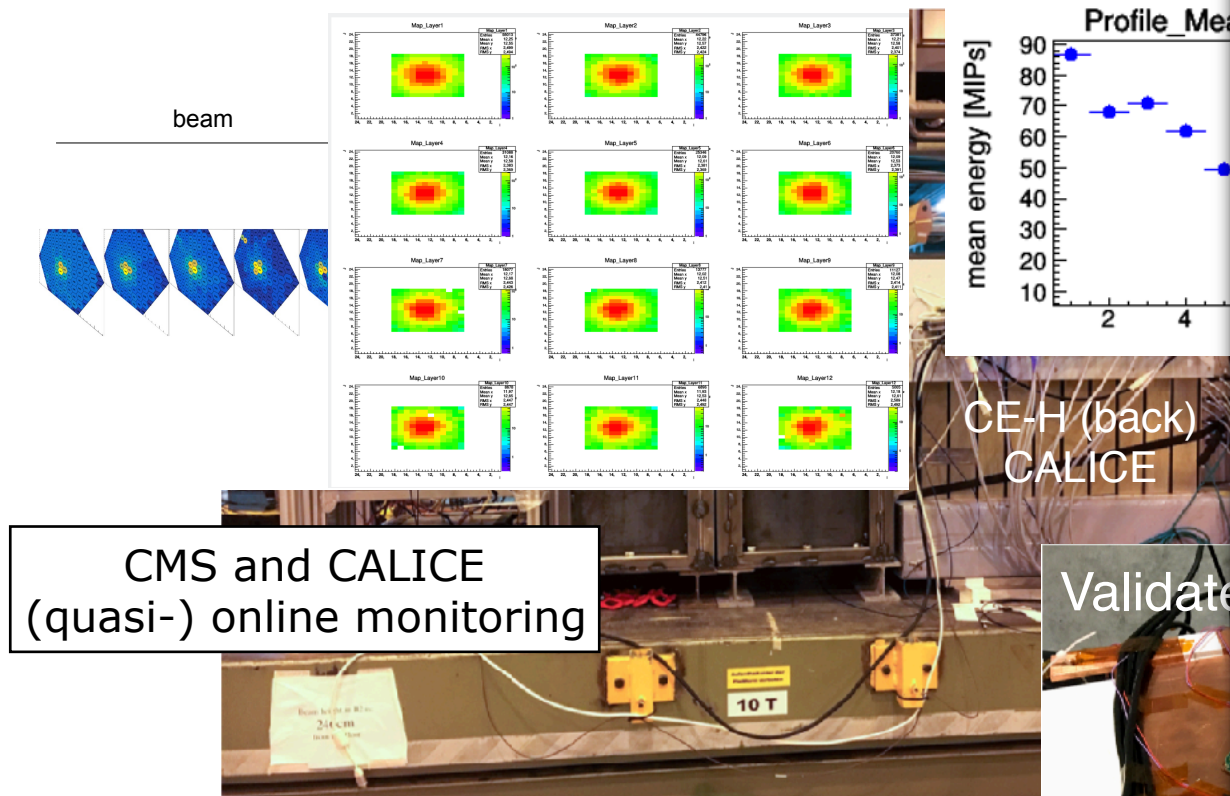
- Common DAQ: EUDAQ



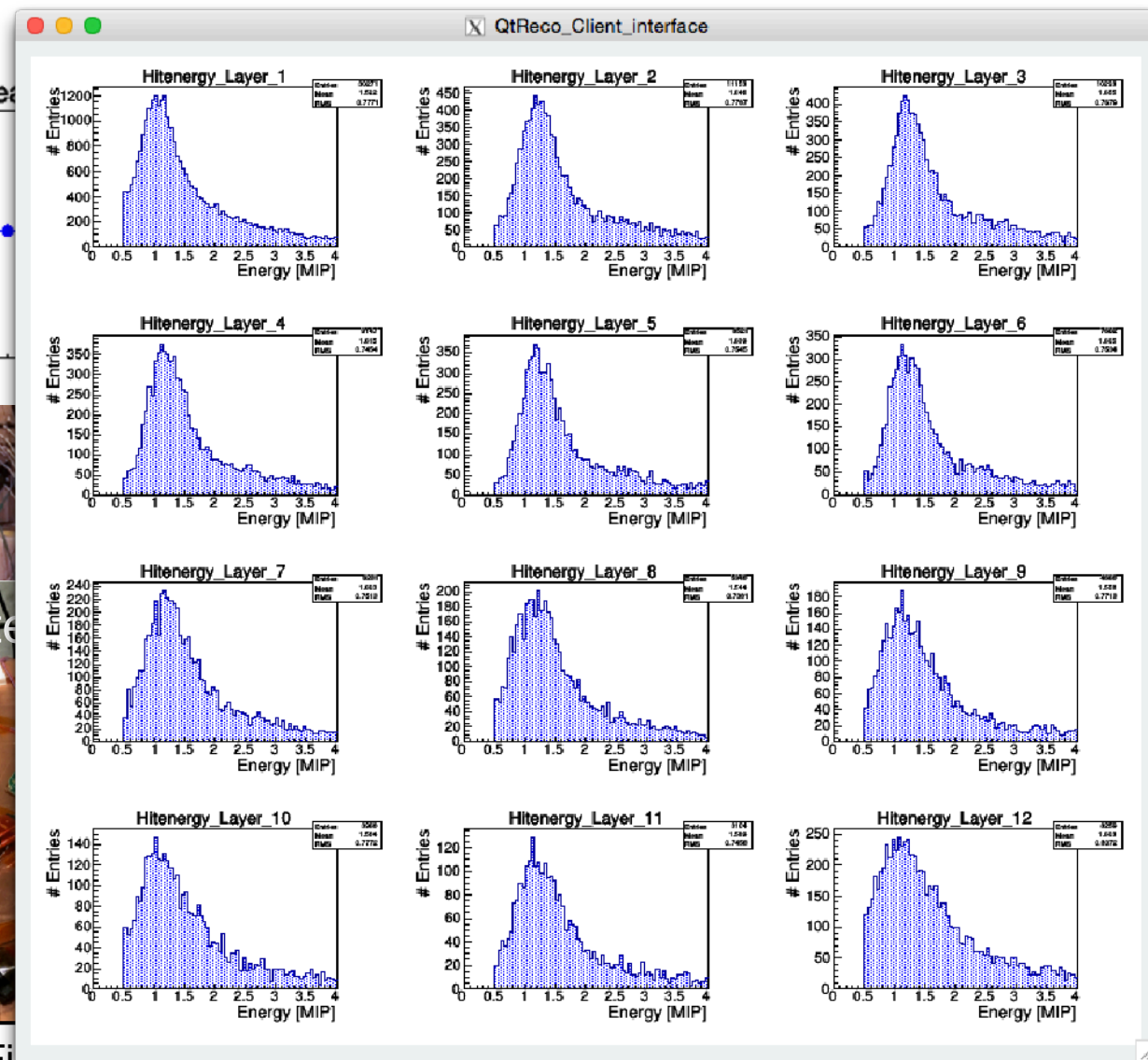
# CALICE CMS Common Test Beam

AHCAL prototype as Backing Hadron calorimeter (2017)

MIP signals from track segments  
in 300 GeV pion shower



- Common DAQ: EUDAQ



TDR Fig. 3.10

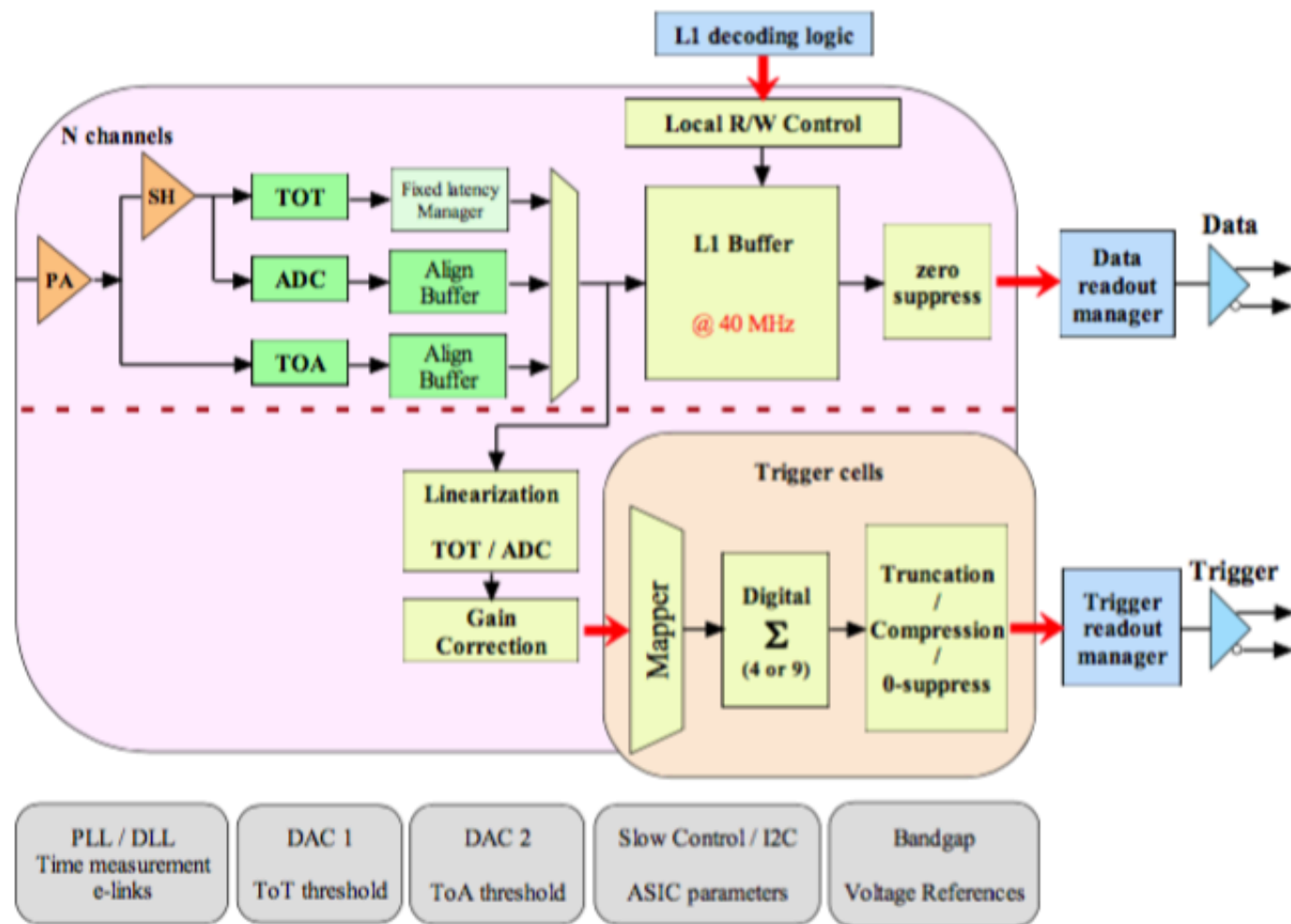
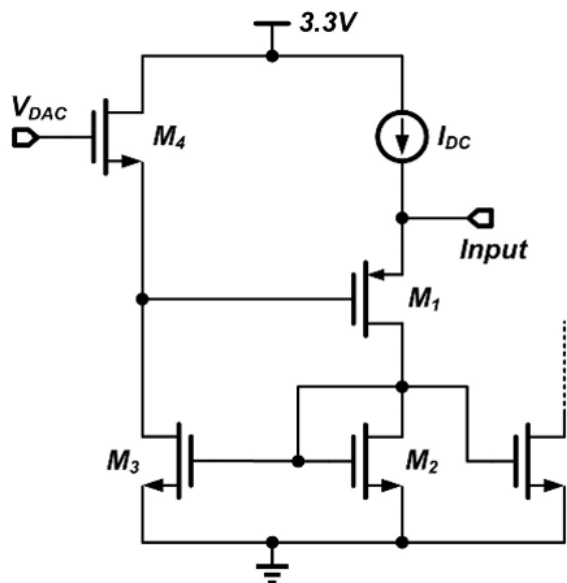


# Read-out electronics

Front-end based on CALICE developments

## HGCROC derived from SKIROC and SPIROC

- 1 GB/s data, 1GB/s trigger output
- ADC, TDC, ToA and ToT
- ToT not compatible with AC coupling
- Analoge input stage using current conveyor a la KLaUS (Heidelberg)

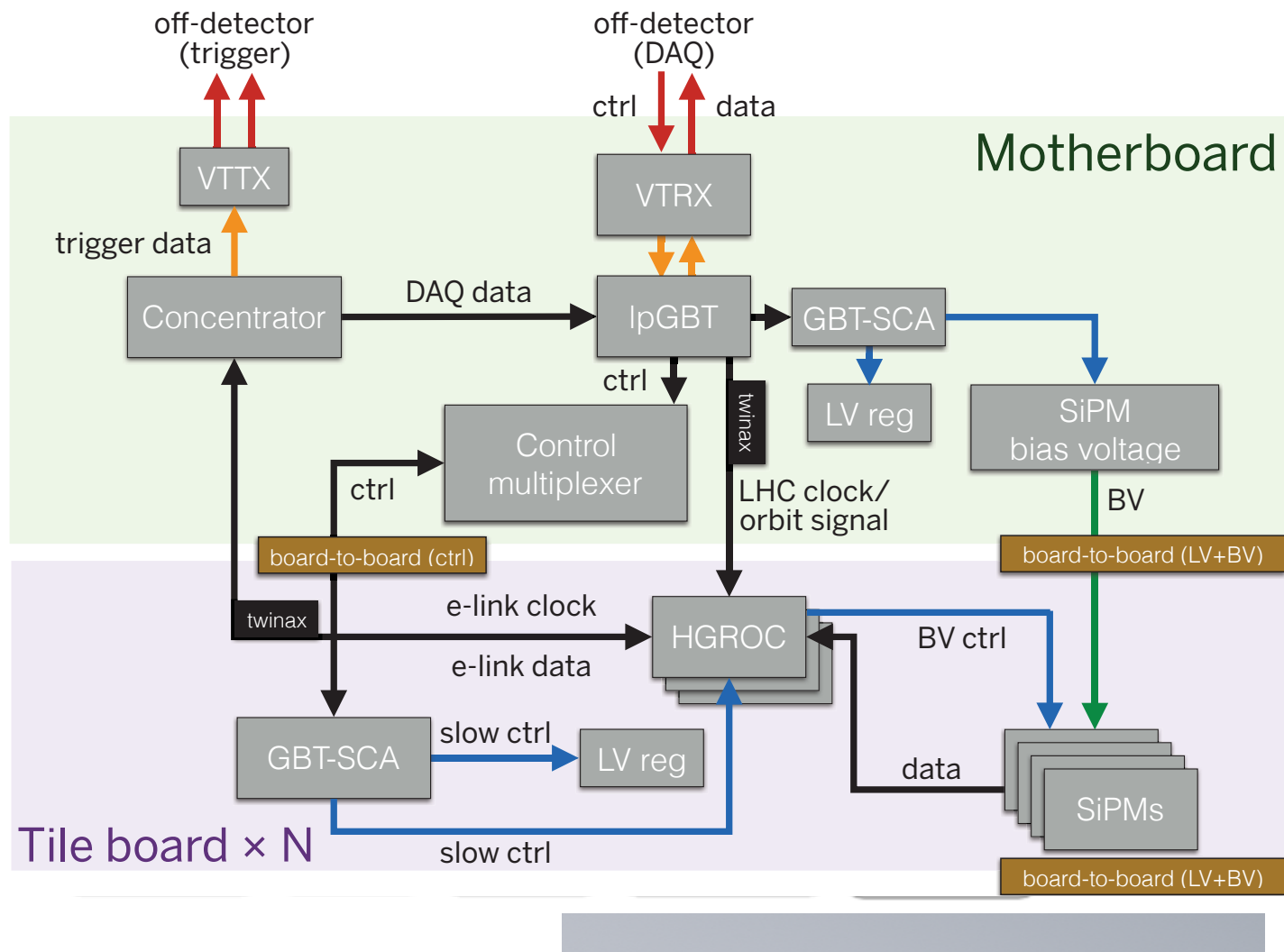
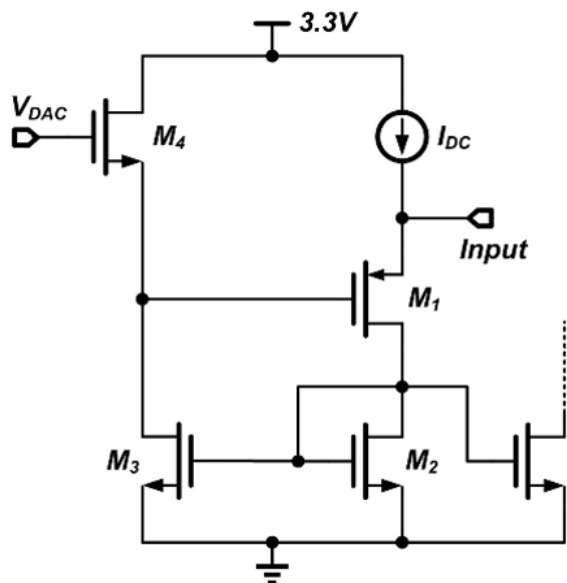


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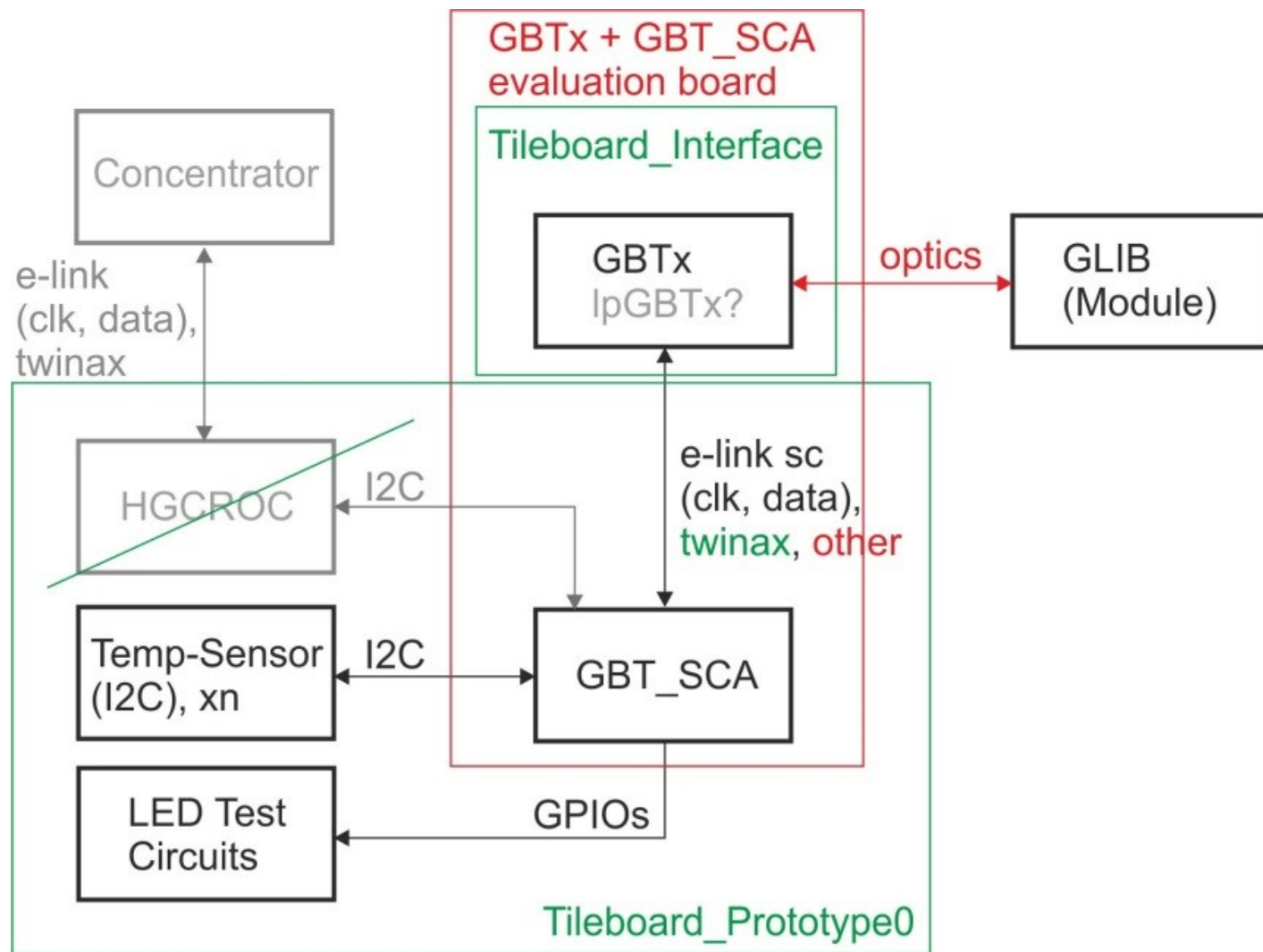
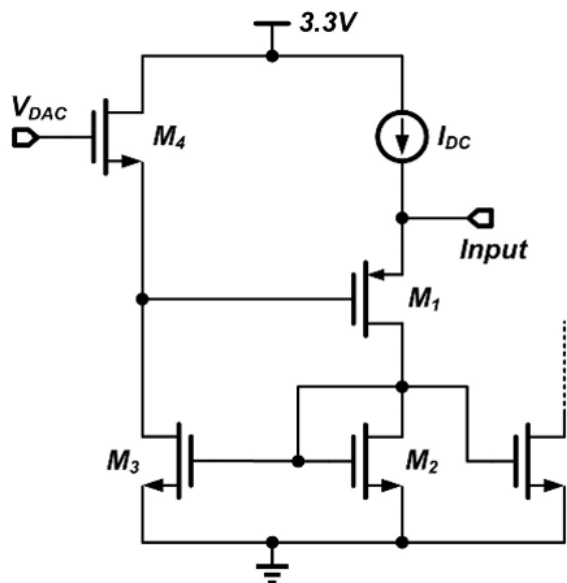


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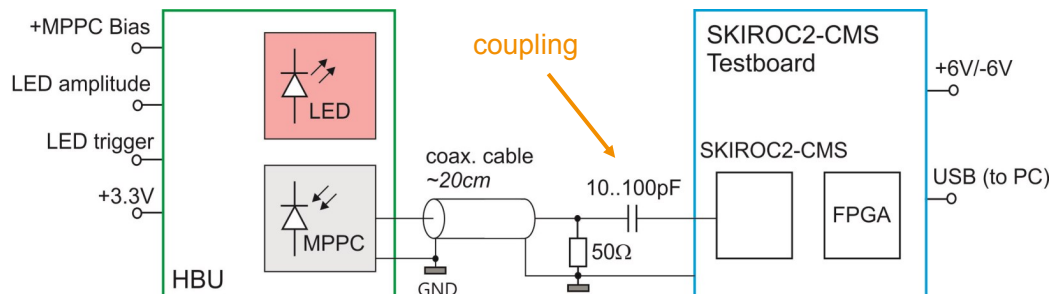
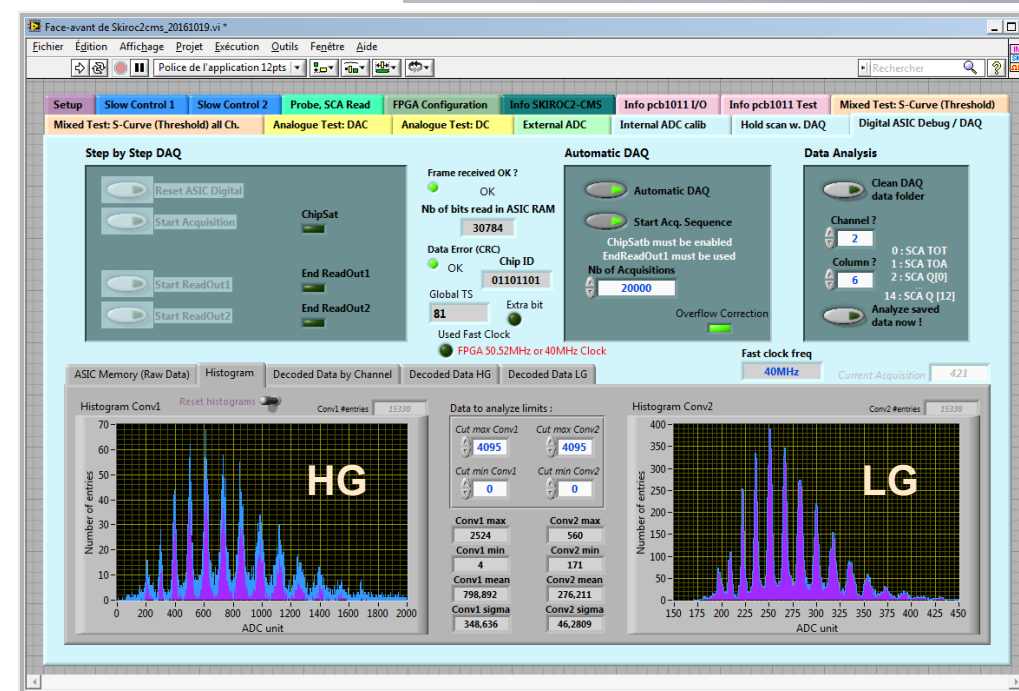
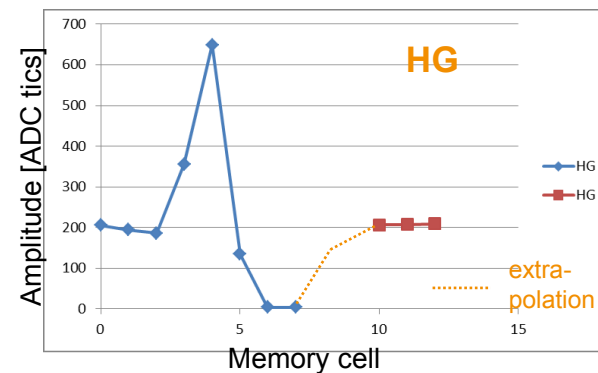
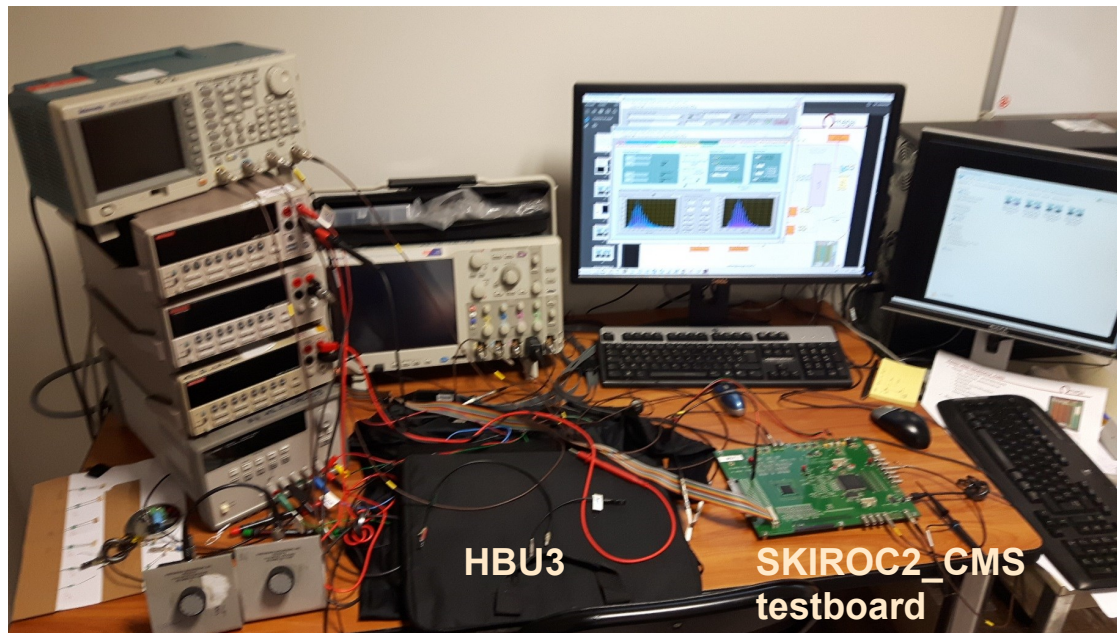
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# First steps

## SiPMs read out CMS style



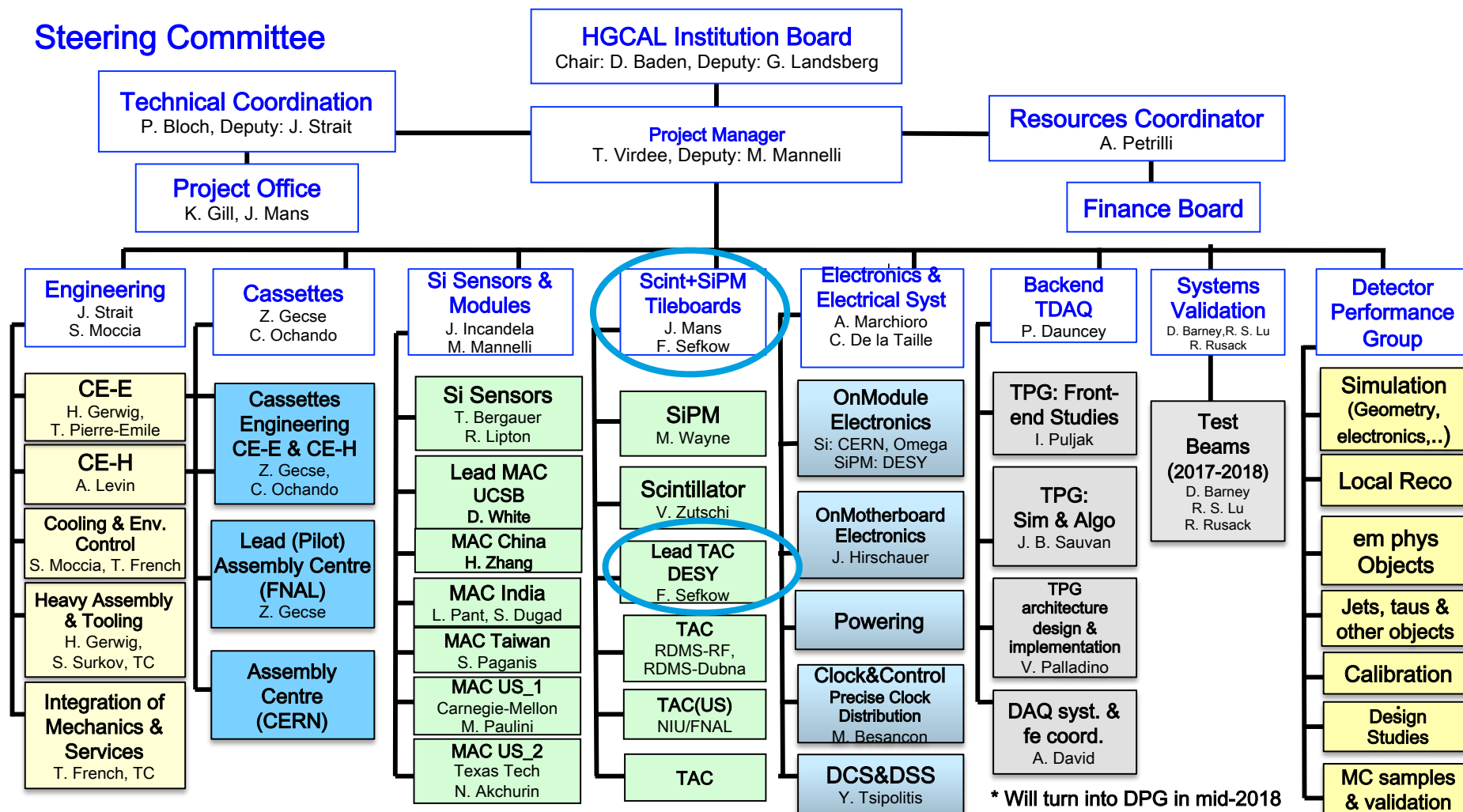
M.Reinecke (DESY), S. Callier (OMEGA)



# HGCAL organisation

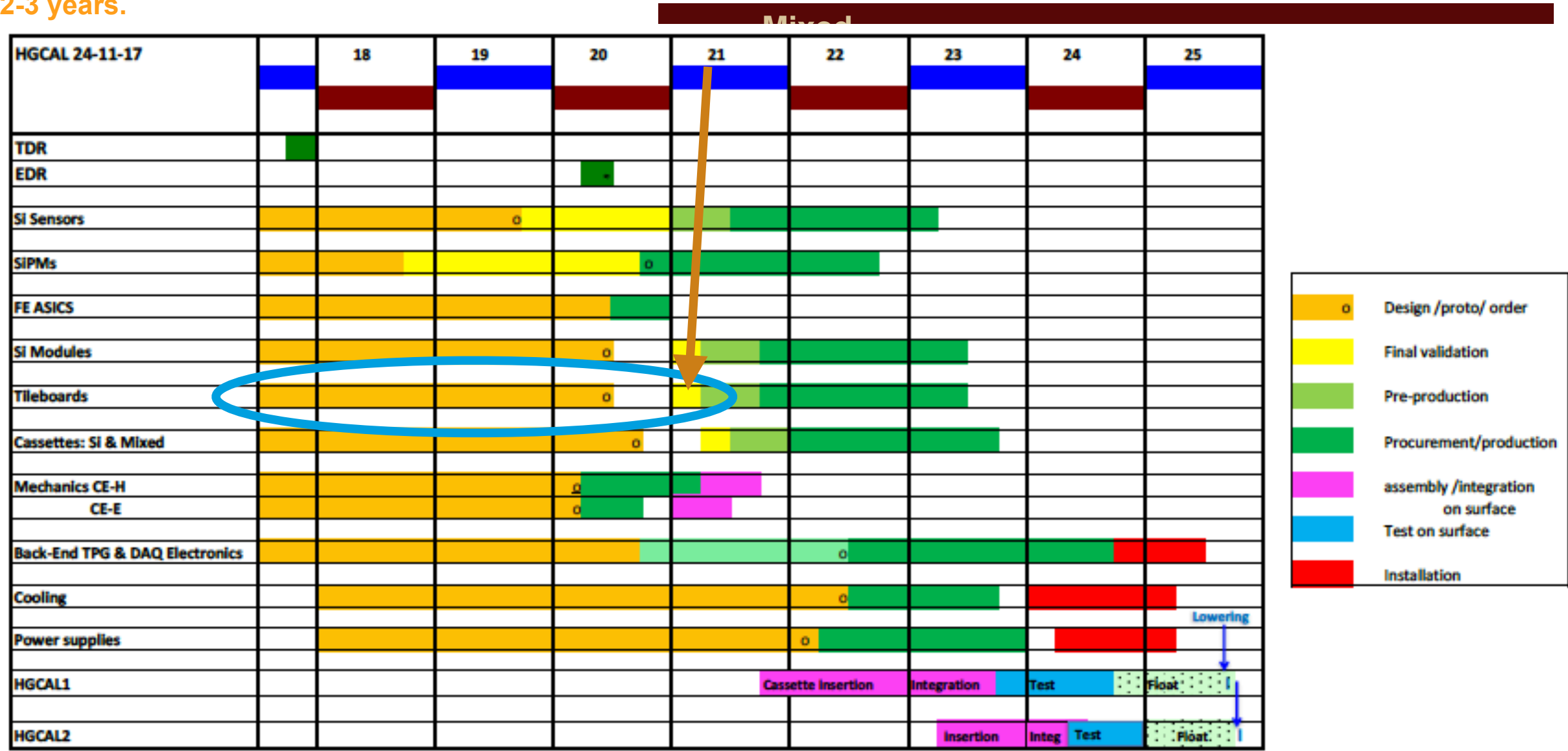
## The people

- The main groups:
  - CERN, Fermilab + US, Imperial, LLR, Russia
- CALICE people:
  - C. de La Taille et al., (ASICs),
  - P.Dauncey (Trigger),
  - V.Zutshi (scintillators)
  - M.Danilov, E.Popova, (E.Garutti) (SiPMs),
  - LLR engineers



# HGCAL scintillator R&D plan

2-3 years.





# HGCAL scintillator R&D plan

2-3 years.

	Mixed mockup	Prototype 1	Prototype 2
<b>Ready</b>	Jun '18	May '19	Mar '20
<b>HGCROC [tested]</b>	dummy resistor	DV1 [Dec '18]	DV2 [Oct '19]
<b>Layers</b>	BH3	one Si-only, one mixed	4 types
<b>Readout</b>	module tester	FPGA	concentrator ASIC [V2]
<b>Tileboard</b>	dummy, 4 sizes	realistic w/ GBT-SCA	actual
<b>SiPM</b>	—	rad-hard candidate	actual
<b>Scintillator</b>	candidate megatile, candidate tile	candidate megatile, candidate tile	actual
<b>Motherboard</b>	power, BV, connectors	“real” w/ FPGA lpGBT if available	actual

# Summary

No conclusion.

**CMS High Granularity Calorimeter upgrade taking up momentum after approval of TDR.**

**Strongly buying on CMS silicon tracking and LC calorimeter experience.**

**CALICE SiPM-on-tile HCAL design largely adopted.**

**DESY contributes to R&D for the SiPM-on-tile modules.**

**Exciting to connect LC and LHC expertise.**



# Back-up

# Detector Requirements for LC and LHC

## Accelerator environment.

**Compared to LHC, LC radiation tolerance and bandwidth requirements are benign**

**Precision requirements are more demanding for LC:**

- 2x for jet energies, 10x for track momenta, 5-10x for material budgets, 2x for strip and pixel dimensions

**At LC, bunch train structure allows power cycled operation (~1%)**

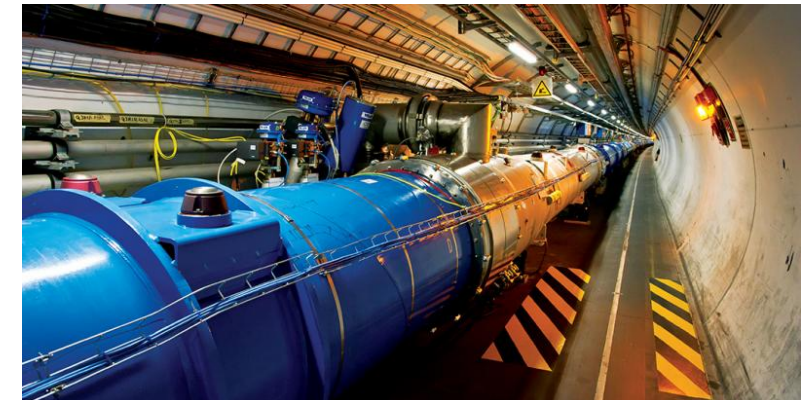
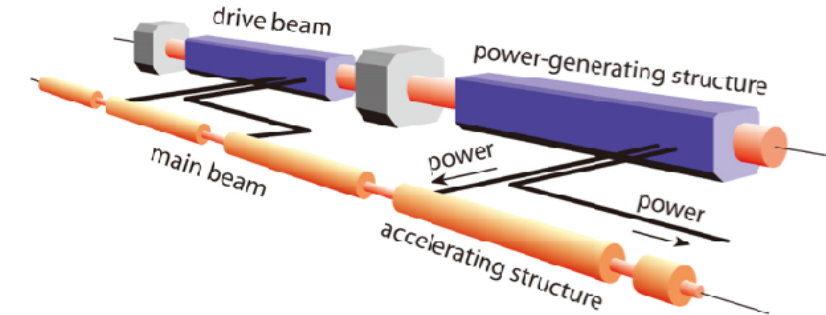
- simplifies powering and cooling: thinner trackers, denser calorimeters

**Backgrounds from beamstrahlung and hadronic 2-photon interactions**

- more relevant for CLIC, higher E and smaller beam spot ( $5 \times 1 \text{ nm}^2$ )
- somewhat higher emphasis on fine granularity and precise timing

**Shifted focus and unwanted long time span led to development of new detector concepts up to TDR readiness level**

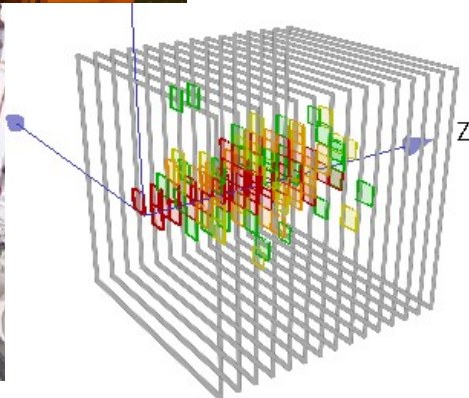
- Imaging calorimeters
- Other examples: MAPS / ALICE ITS, ....





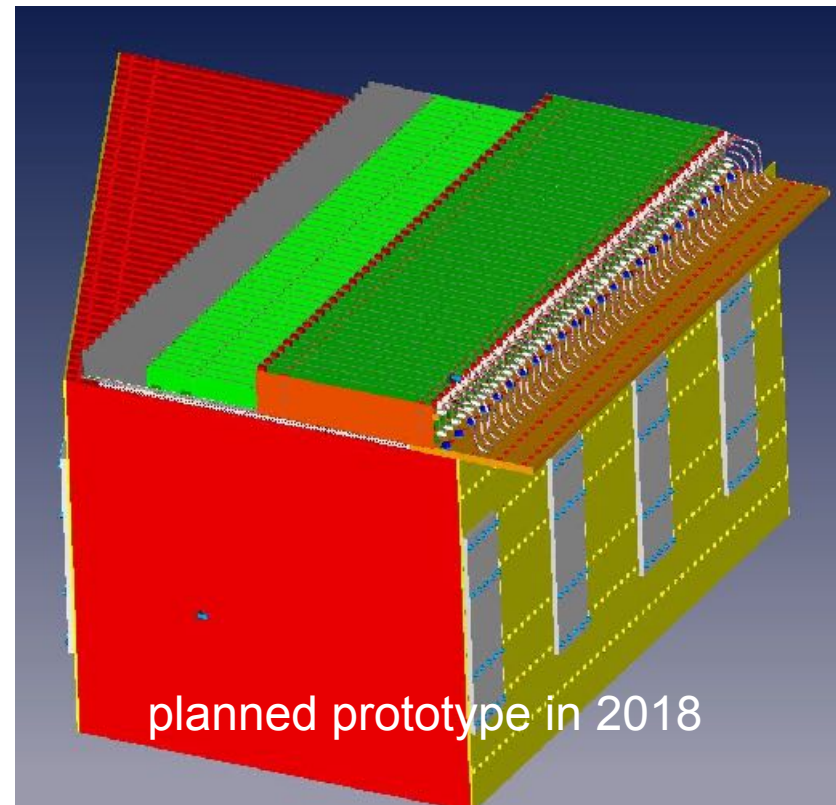
# New Prototypes

## New beam tests



### Small stacks tested with electrons

- B field compatibility
- Active temperature compensation



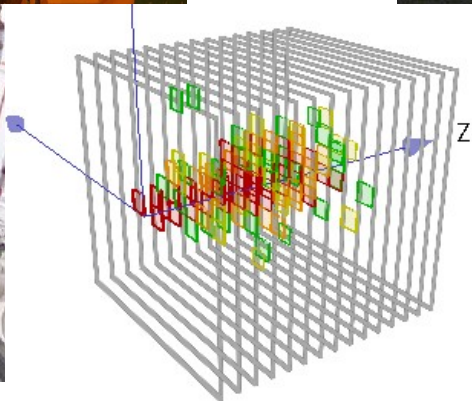
### Big HCAL prototype under construction for beam in May + June

- 40 layers, 160 boards, 640 ASICs, 23'000 SiPMs
- Running at full speed - readiness review in April



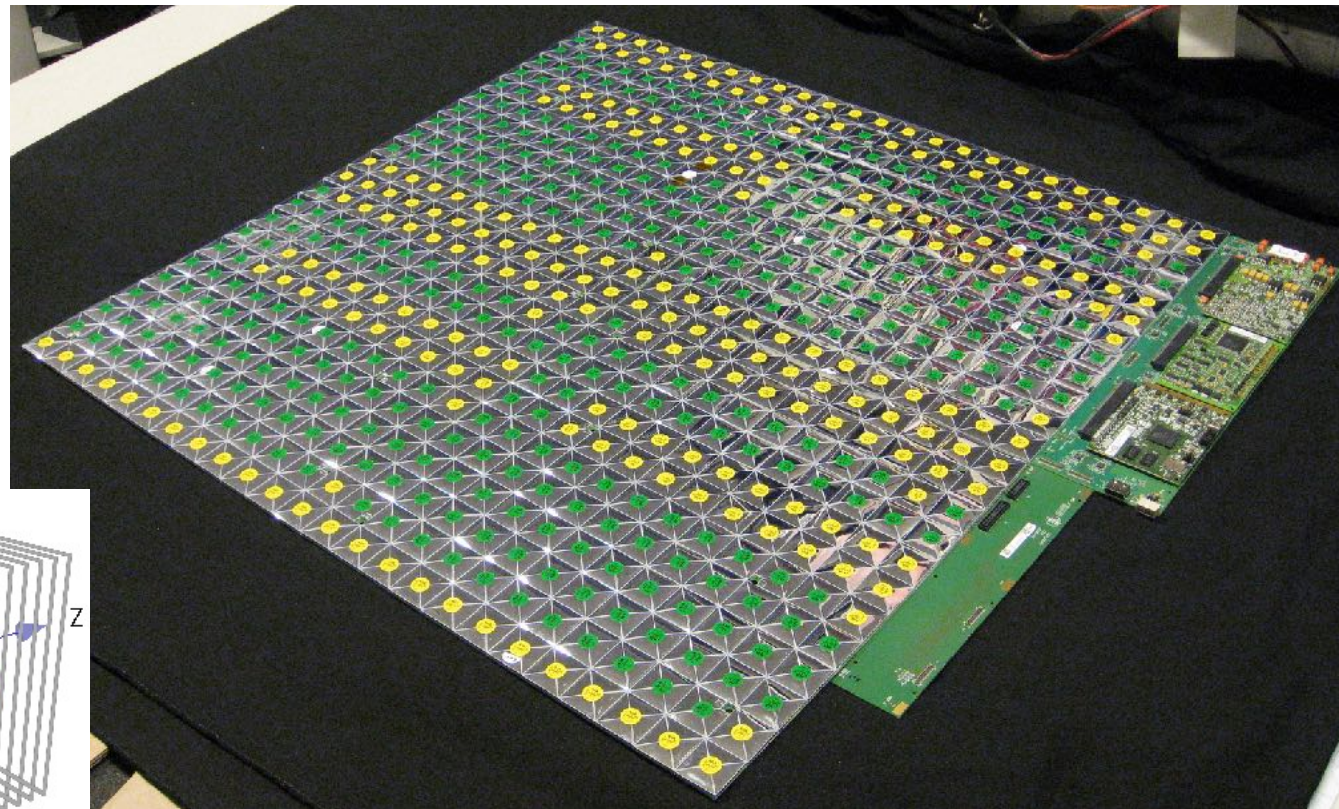
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# DESY tasks

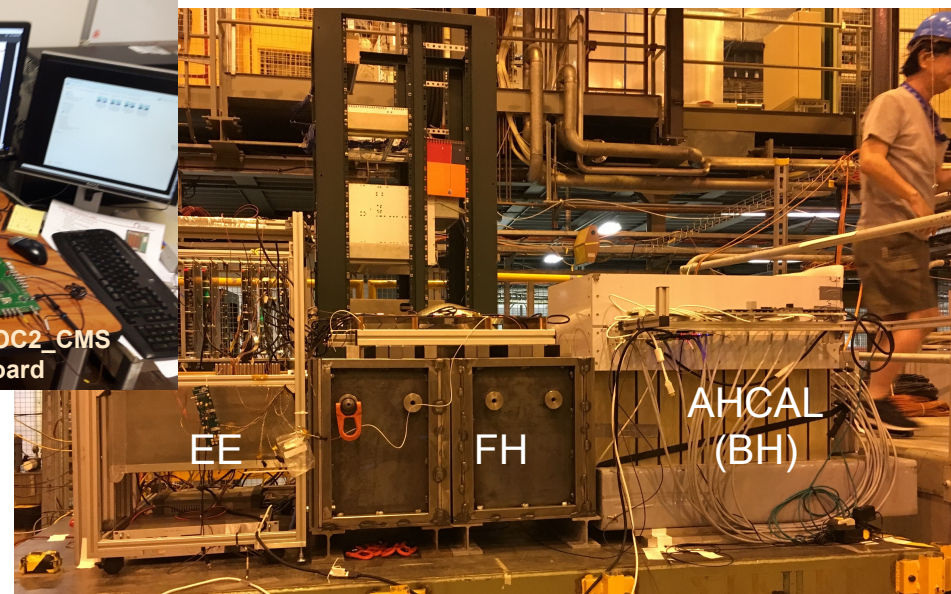
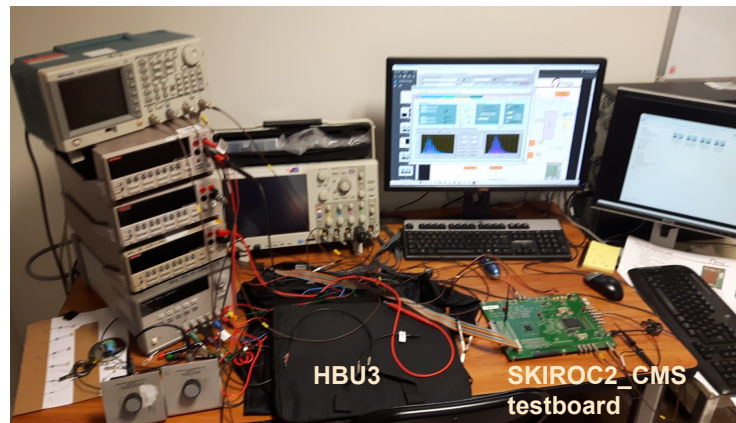
2017 - 2020

## DESY commitments:

- limited to R&D
- tile-bords development, lead assembly centre

## DESY Tasks

- Test beam with existing prototypes
- Validate interplay SiPM - HGCROC
- Develop & characterise tile-board prototypes
  - electronically
  - thermo-mechanically
- Establish assembly & QC sequence
  - Build on CALICE achievements and develop further
  - Electronics and mechanical engineering support
- Coordination





# DESY tasks

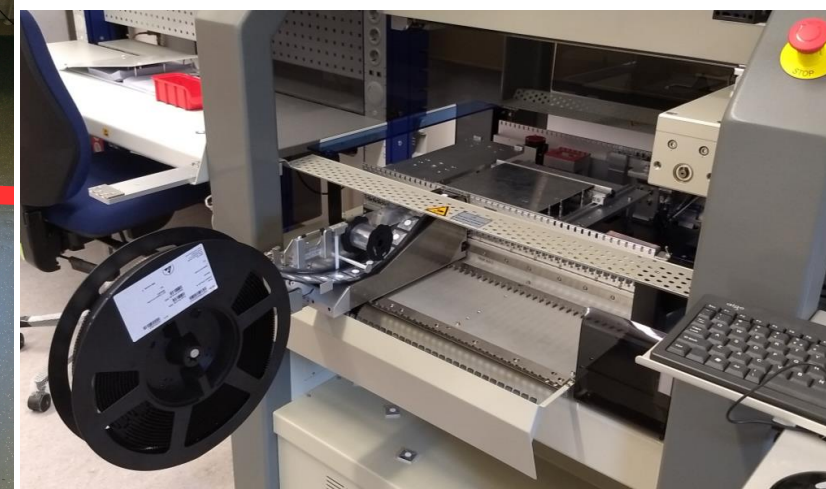
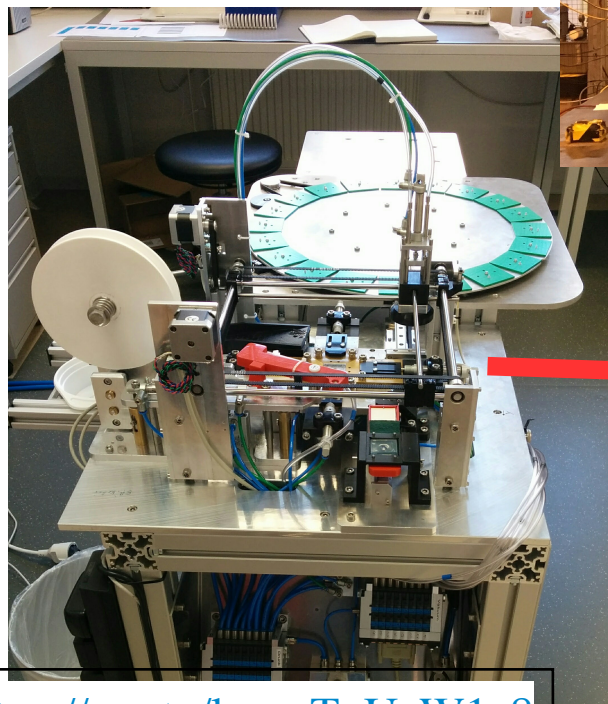
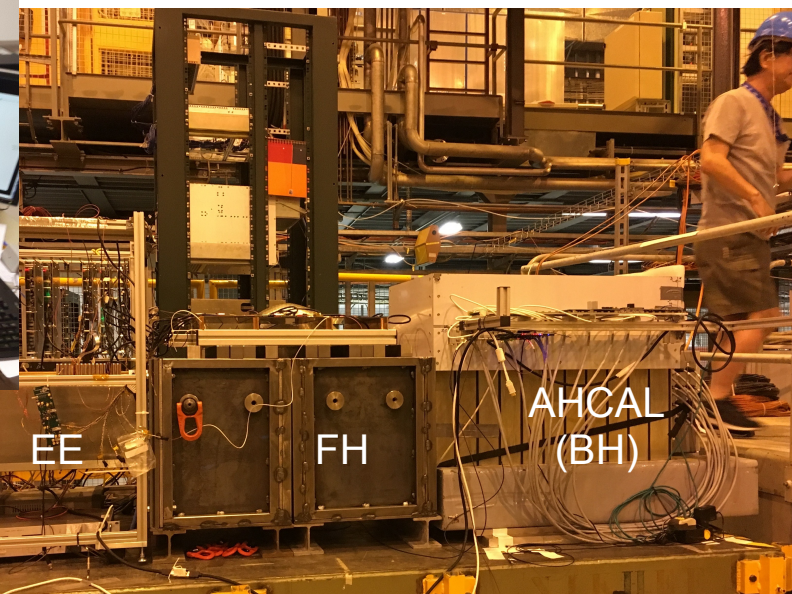
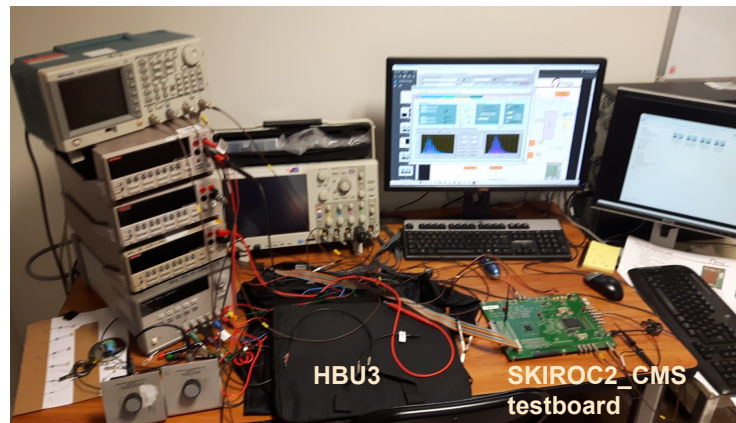
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<https://youtu/kmmTpUaW1z8>